

SOUTHCO, INC.
LESTER, PA.

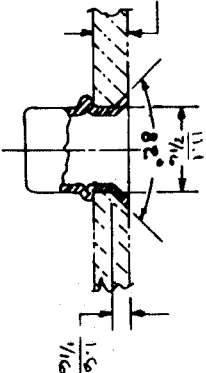
SOUTHCO Nº 53 FASTENER ASSEMBLIES
M4 x 0.7 THREAD 7/16 DIA. HEAD

DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
3/12/82	SJM		N.T.S.	J-53-25

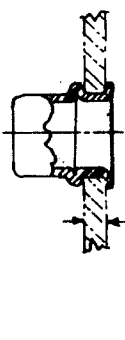
REV A 8-5-88 WAW CORRECTED 15/64 CONVERSION
WAS 4.4
REV B 5 MAR 93 FAR PAN: 5-1.03

REV	DATE	BY	DESCRIPTION
C	24 MAY 2023	GJL/DMS	PRN: P2023-0863

PANEL



FOR FASTENER INSTALLATION SEE DWG. J-53-1



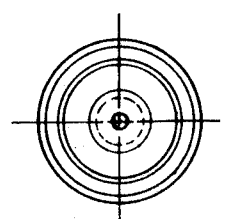
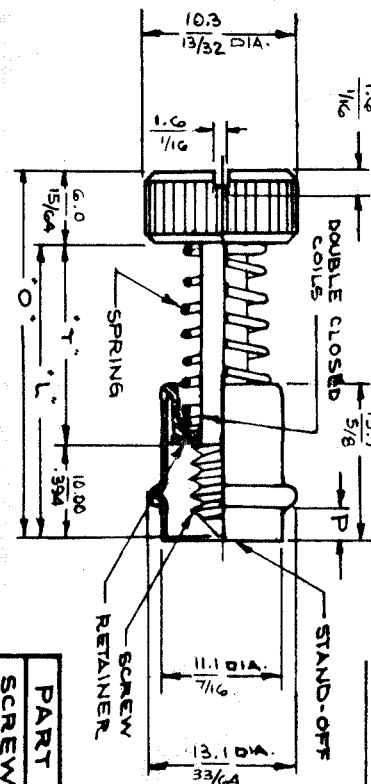
PANEL

INSTALLATION METHOD "A"

INSTALLATION METHOD "B"

ASSEMBLY PART NUMBERS		T	L	O	P
SLOTTED	UNSLOTTED				
M4 x 0.7	M4 x 0.7				
53-74 - 714-24	53-84 - 714-24				
- 814	814	14.00	24.00	30.00	3.2
- 914	914	.552	.945	1.181	4.8
- 716	716				3.2
- 816	816	16.00	26.00	32.00	1.8
	916	.630	1.024	1.260	3.16
- 718	718				3.2
- 818	818	18.00	28.00	34.00	1.8
- 918	918	.709	1.102	1.339	3.16
- 720	720				3.2
- 820	820	20.00	30.00	36.00	1.8
- 920	920	.787	1.181	1.417	3.16
- 722	722				3.2
- 822	822	22.00	32.00	38.00	1.8
- 922	922	.866	1.260	1.496	3.16
- 724	724				3.2
- 824	824	24.00	34.00	40.00	1.8
- 924	924	.945	1.339	1.575	3.16
- 726	726				3.2
- 826	826	26.00	36.00	42.00	1.8
- 926	926	1.024	1.417	1.654	3.16
53-74 - 926-24	53-84 - 926-24				3.2

PROPRIETARY ITEM. EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE, ARE RESERVED BY SOUTHCO, INC.



PART	MATERIAL	FINISH
SCREW	STAINLESS STEEL	PASSIVATE
STAND-OFF	STAINLESS STEEL	PASSIVATE
RETAINER	STAINLESS STEEL	PASSIVATE
SPRING	STAINLESS STEEL	PASSIVATE

MILLIMETER/MCH MILLIMETER INCH

NOTE: FASTENER SHIPPED UNASSEMBLED

DRAWING NUMBER
J-53-25