



CABLE CUTTING DIMENSIONS

6/29/10

12/8/06

DATE

REVISED

## NOTES:

- 1. ASSEMBLED CONNECTOR INTERFACE IS DESIGNED IN ACCORDANCE WITH MIL-STD-348.
- 2. MATERIAL: BODY & COUPLING NUT CORROSION RESISTANT STEEL PER ASTM A582, CLASS 303, COND. A.

LOCKING RING - PHOSPHOR BRONZE PER QQ-B-750 CONTACT - BERYLLIUM COPPER PER ASTM B196.

INSULATOR — TEFLON PER ASTM D1710

3. FINISHES: COUPLING NUT - PASSIVATE PER SAE-AMS-2700

BODY & CONTACT - GOLD PLATE PER ASTM B488

UNLESS OTHERWISE SPECIFIED: TOLERANCES: 3 PLACES = ±.005, 2 PLACES = ±.02, ANGLES = ±1/2\*, SURFACE FINISH = 63 ALT.

	DELTA	ELECTRONIC	S MFG. C	ORP. Bev	verly, MA 01915			
	TITLE:	'SMA' ONE-STEP SOLDER PLUG						
	FOR .087 DIA SEMI-RIGID CABLE							
	Drawn by BJM 12/8/06	Scale 4/1	Ckd. by <b>MR</b>	Engr Appd MR	FILE NAME: 1301094K003-001T			
CODE IDENT00795		130	1301094K003-001					

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## **ELECTRICALS**

IMPEDANCE	50	OHMS	
FREQUENCY	DC - 18	GHz	
VSWR	1.35 MAX		
INSERTION LOSS	.06√f(GHz)	dB(max)	
VOI TAGE DATING	335 (sea level)	V rms	
VOLTAGE RATING	85 (70k ft)	V rms	
DWV	1,000 MIN	V rms	
INSULATION RESIST	5000 MIN	megOHMS	

## **MECHANICALS**

CAPTIVATION (CONTACT)		
AXIAL	6	lbs
ROTATIONAL	2	in-oz
DURABILITY	500	mates
COUPLING PROOF TORQUE	15	in-lbs
CABLE RETENTION	40 (AXIAL) 16 (TORQUE)	lbs
CABLE RETENTION		in-oz

## **ENVIRONMENTAL**

OPERATING TEMP	-65 to +165	C.	
ALTITUDE	70,000	feet	
CORROSION	Method 101, MIL-STD-202, Cond. B		
VIBRATION	Method 204, MIL-STD-202, Cond. B		
SHOCK	Method 213, MIL-STD-202, Cond. I		
THERMAL SHOCK	Method 107, MIL-STD-202, Cond. B		
MOISTURE RESIST.	Method 106, MIL-STD-202.		