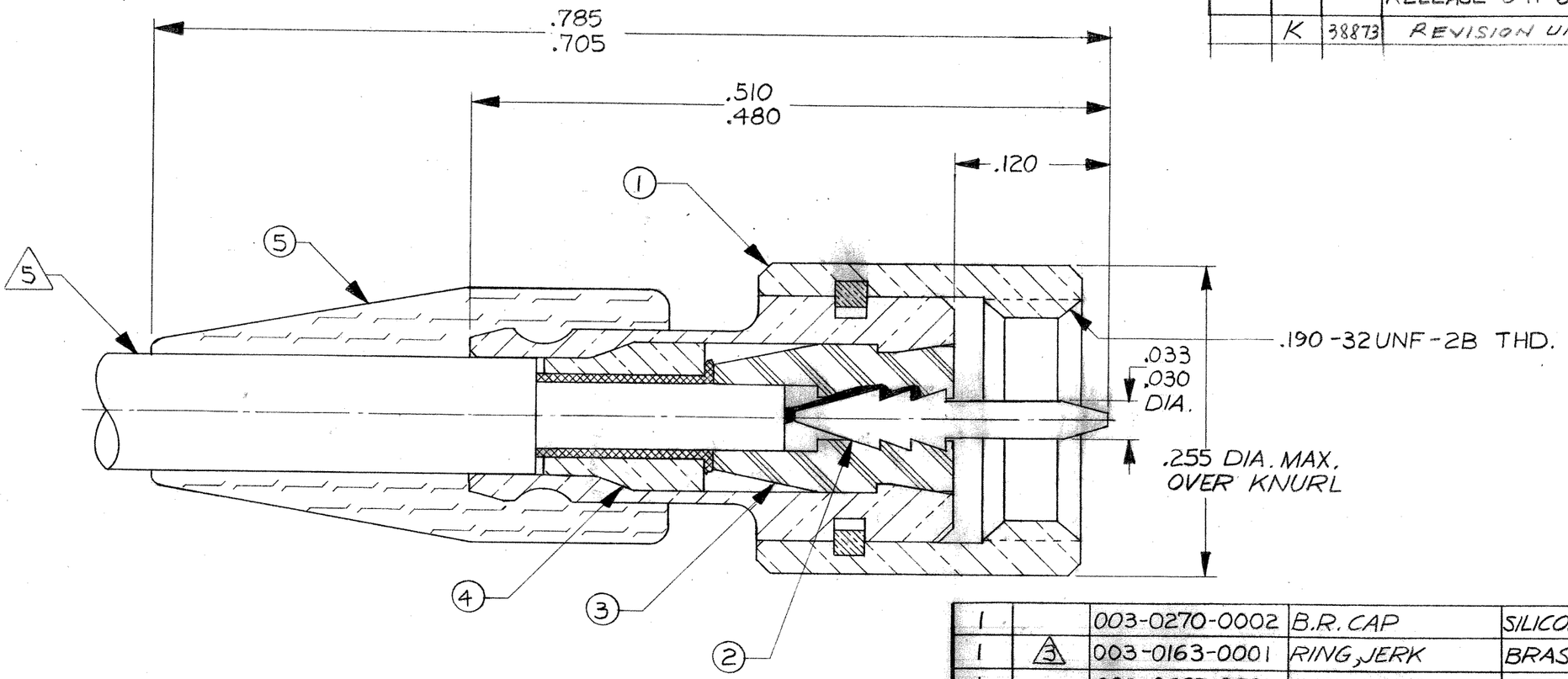
REVISIONS					
ZONE	LTR	ECN	DESCRIPTION	DATE	APPROVED
	J	25602	REV. & REDRAWN. ORIGINAL RELEASE 8-17-64 BY B.T. & J.C.B CB 2-5-81	2-6-81	MD 2.6.81
	K	38873	REVISION UPDATE	4-22-99	[illegible]



Tyco Dwg 1466115
Micro P/N 03202170022

NOTES: UNLESS OTHERWISE SPECIFIED

1. THIS CONNECTOR MATES WITH ALL JACKS AND RECEPTACLES IN SERIES S-50 AS LISTED IN MALCO CATALOG.
2. FOR ASSEMBLY INSTRUCTIONS SEE RF-ASMB-88. USE MALCO SPECIAL TOOL # 010-0003-0000.
3. SILVER PLATE .0002 MIN. PER QQ-S-365, TYPE II, GRADE A.
4. GOLD PLATE PER MIL-G-45204 TYPE II, GRADE C, CLASS 1.
5. CABLE ACCEPTANCE DIMENSIONS:
   JACKET: .087 DIA. MAX.
   SHIELD: .061 DIA. MAX.
   DIELECTRIC: .050 DIA. MAX.
   INNER CONDUCTOR: .012 DIA. NOM.

QTY.	FINISH	PART NUMBER	DESCRIPTION	MATERIAL & SPECIFICATION	ITEM NO.
1		003-0270-0002	B.R. CAP	SILICONE RUBBER (RED) PER ZZ-R-765	5
1	3	003-0163-0001	RING, JERK	BRASS PER QQ-B-626	4
1		003-0027-0001	INSULATOR	TEFLON PER L-P-403	3
1	4	003-0359-0002	PIN	BRASS PER QQ-B-626	2
		003-1081-0000	RING, SNAP	BERYLLIUM COPPER PER QQ-C-530	
	3	003-0804-0001	NUT	BRASS PER QQ-B-626	
	3	003-1083-0001	HOUSING	BRASS PER QQ-B-626	
1		003-1084-0001	HOUSING, SUBASSY.		1

PARTS LIST

NEXT ASSY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
± .XX ± ±
.XXX ± .010

MATERIAL: NOTED

FINISH: NOTED

DO NOT SCALE DRAWING

CONTRACT NO.

APPROVALS	DATE
DRAWN Gerald Powers	2-6-81
CHECKED [illegible]	2/6/81
PR. ENG. [illegible]	2.6.81
APPROVED	

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MALCO
A MICRODOT COMPANY, INC.
306 PASADENA AVE., SO. PASADENA, CALIF. 91030

PLUG

PROD. CODE 931
CODE CDM

SIZE	CODE IDENT NO.	DRAWING NO.
B	98278	032-0217-0022

SCALE ~ SHEET 1 OF 1

BISHOP GRAPHICS/ACCUPRESS
REORDER NO. 2196