

MC 1,5/ 2-STF-3,5 AU - PCB connector



1805410
<https://www.phoenixcontact.com/us/products/1805410>

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PCB connector, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Au, contact connection type: Socket, number of potentials: 2, number of rows: 1, number of positions: 2, number of connections: 2, product range: MC 1,5/- STF, pitch: 3.5 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: Screw locking mechanism, mounting: Screw flange, type of packaging: packed in cardboard

Your advantages

- Gold-plated contacts ensure transfer quality remains stable over the long term
- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Allows connection of two conductors
- Screwable flange for superior mechanical stability

Commercial data

Item number	1805410
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA02
Product key	AABAAB
GTIN	4046356692595
Weight per piece (including packing)	2.508 g
Weight per piece (excluding packing)	2.236 g
Customs tariff number	85366990
Country of origin	DE

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Technical data

Product properties

Product type	PCB connector
Product family	MC 1,5/...STF
Product line	COMBICON Connectors S
Type	Standard
Number of positions	2
Pitch	3.5 mm
Number of connections	2
Number of rows	1
Number of potentials	2
Mounting flange	Screw flange

Data management status

Article revision	03
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Electrical properties

Nominal current I_N	8 A
Nominal voltage U_N	160 V
Contact resistance	1.4 mΩ
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV

Connection data

Connection technology

Connector system	COMBICON MC 1,5
Nominal cross section	1.5 mm ²
Contact connection type	Socket

Interlock

Locking type	Screw locking mechanism
Mounting flange	Screw flange
Tightening torque	0.3 Nm

Conductor connection

Connection method	Screw connection with tension sleeve
Conductor/PCB connection direction	0 °
Conductor cross section rigid	0.14 mm ² ... 1.5 mm ²
Conductor cross section flexible	0.14 mm ² ... 1.5 mm ²

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Conductor cross section AWG	28 ... 16
Conductor cross section flexible, with ferrule without plastic sleeve	0.25 mm ² ... 1.5 mm ²
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.25 mm ² ... 0.5 mm ²
2 conductors with same cross section, solid	0.08 mm ² ... 0.5 mm ²
2 conductors with same cross section, flexible	0.08 mm ² ... 0.75 mm ²
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.25 mm ² ... 0.34 mm ²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm ² ... 0.5 mm ²
Cylindrical gauge a x b / diameter	2.4 mm x 1.5 mm / 1.6 mm
Stripping length	7 mm
Drive form screw head	Slotted (L)
Tightening torque	0.22 Nm ... 0.25 Nm

Specifications for ferrules without insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
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Specifications for ferrules with insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
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Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	partially gold-plated
Metal surface terminal point (top layer)	Tin (4 - 8 µm Sn)
Metal surface terminal point (middle layer)	Nickel (2 - 3 µm Ni)
Metal surface contact area (top layer)	Gold (0.8 - 1 µm Au)
Metal surface contact area (middle layer)	Nickel (2 - 3 µm Ni)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Dimensions

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Dimensional drawing



Pitch	3.5 mm
Width [w]	17.3 mm
Height [h]	11.1 mm
Length [l]	16.1 mm

Mounting

Flange

Tightening torque	0.3 Nm
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Mechanical tests

Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	0.14 mm ² / solid / > 7 N
	0.14 mm ² / flexible / > 7 N
	1.5 mm ² / solid / > 40 N
	1.5 mm ² / flexible / > 40 N

Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	100
Insertion strength per pos. approx.	5 N
Withdraw strength per pos. approx.	3 N

Torque test

Specification	IEC 60999-1:1999-11
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Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

Visual inspection

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Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 500 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 500 Hz)
Test duration per axis	2 h
Test directions	X-, Y- and Z-axis

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance R_1	1.4 mΩ
Contact resistance R_2	1.5 mΩ
Insertion/withdrawal cycles	100
Insulation resistance, neighboring positions	> 5 MΩ

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	1.0 dm ³ SO ₂ on 300 dm ³ /40 °C/3 cycles
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

Shocks

Specification	IEC 60068-2-6:2007-12
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

Electrical tests

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Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	16

Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

Air clearances and creepage distances |

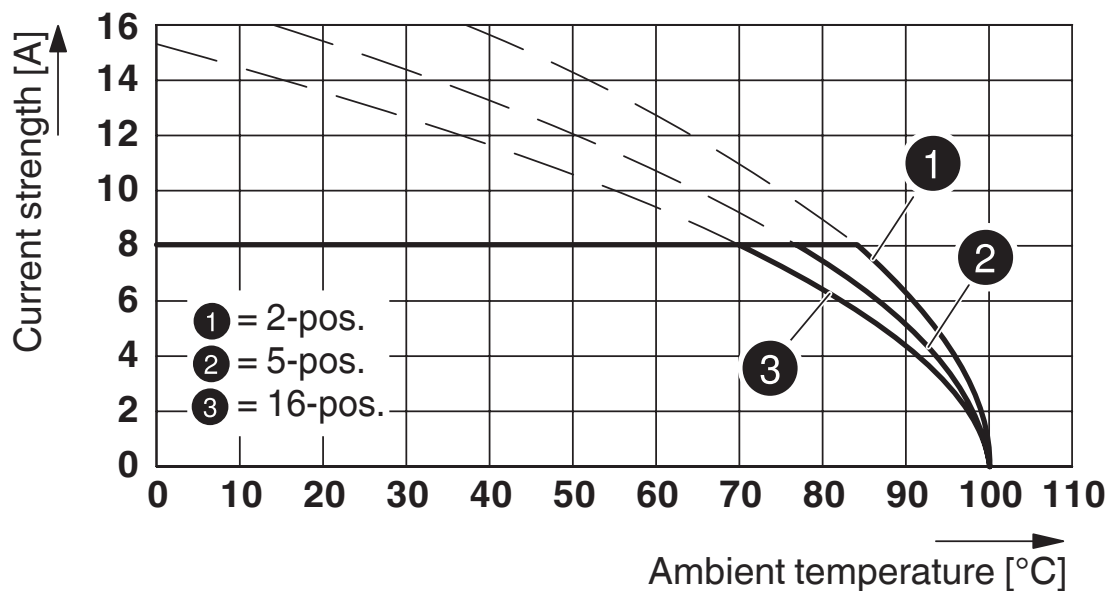
Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.5 mm
Rated insulation voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	1.6 mm

Packaging specifications

Type of packaging	packed in cardboard
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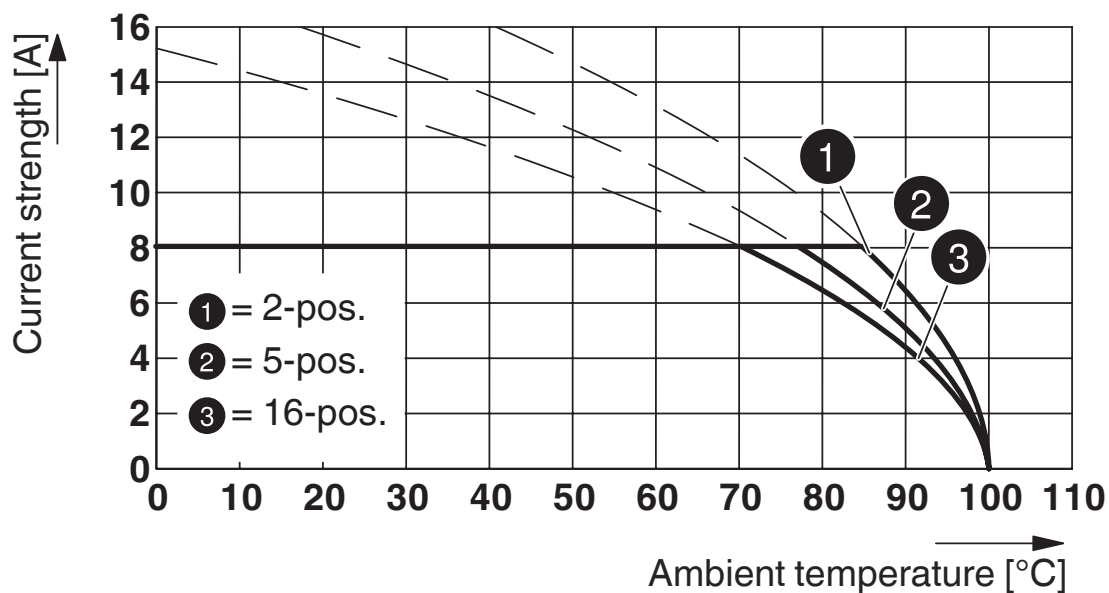
Drawings

Diagram



Type: MC 1,5/...-STF-3,5 AU with MC 1,5/...-GF-3,5 AU

Diagram



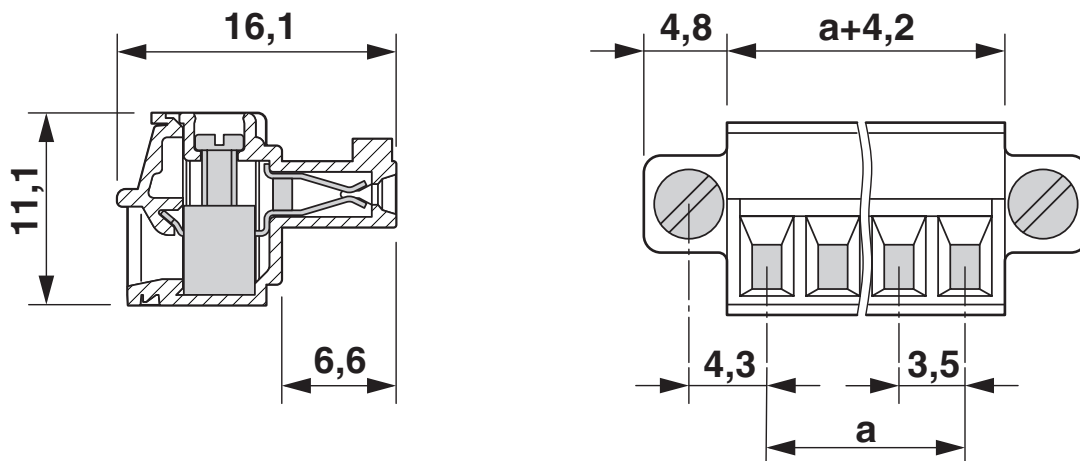
Type: MC 1,5/...-ST(F)-3,5 AU with MCV 1,5/...-G(F)-3,5 AU

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Dimensional drawing



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Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1805410>

 cULus Recognized Approval ID: E60425-20110128				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
Use group B	300 V	8 A	30 - 14	-
Use group D	300 V	8 A	30 - 14	-

 VDE Zeichengenehmigung Approval ID: 40011723				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
	160 V	8 A	-	0.2 - 1.5

 CSA Approval ID: 13631				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
Use group B	300 V	8 A	28 - 16	-
Use group D	300 V	8 A	28 - 16	-

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Classifications

ECLASS

ECLASS-11.0	27460202
ECLASS-12.0	27460202
ECLASS-13.0	27460202

ETIM

ETIM 9.0	EC002638
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UNSPSC

UNSPSC 21.0	39121400
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Environmental product compliance

EU RoHS	
Fulfills EU RoHS substance requirements	Yes, No exemptions
China RoHS	
Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits
EU REACH SVHC	
REACH candidate substance (CAS No.)	No substance above 0.1 wt%
EF3.0 Climate Change	
CO2e kg	0.022 kg CO2e

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