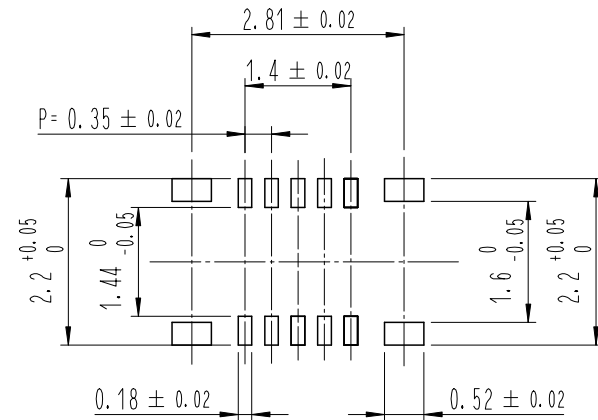
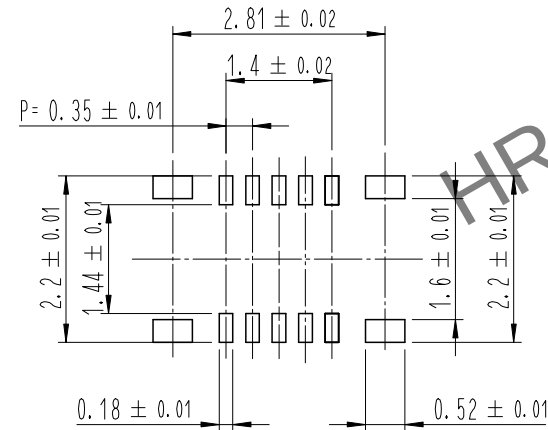


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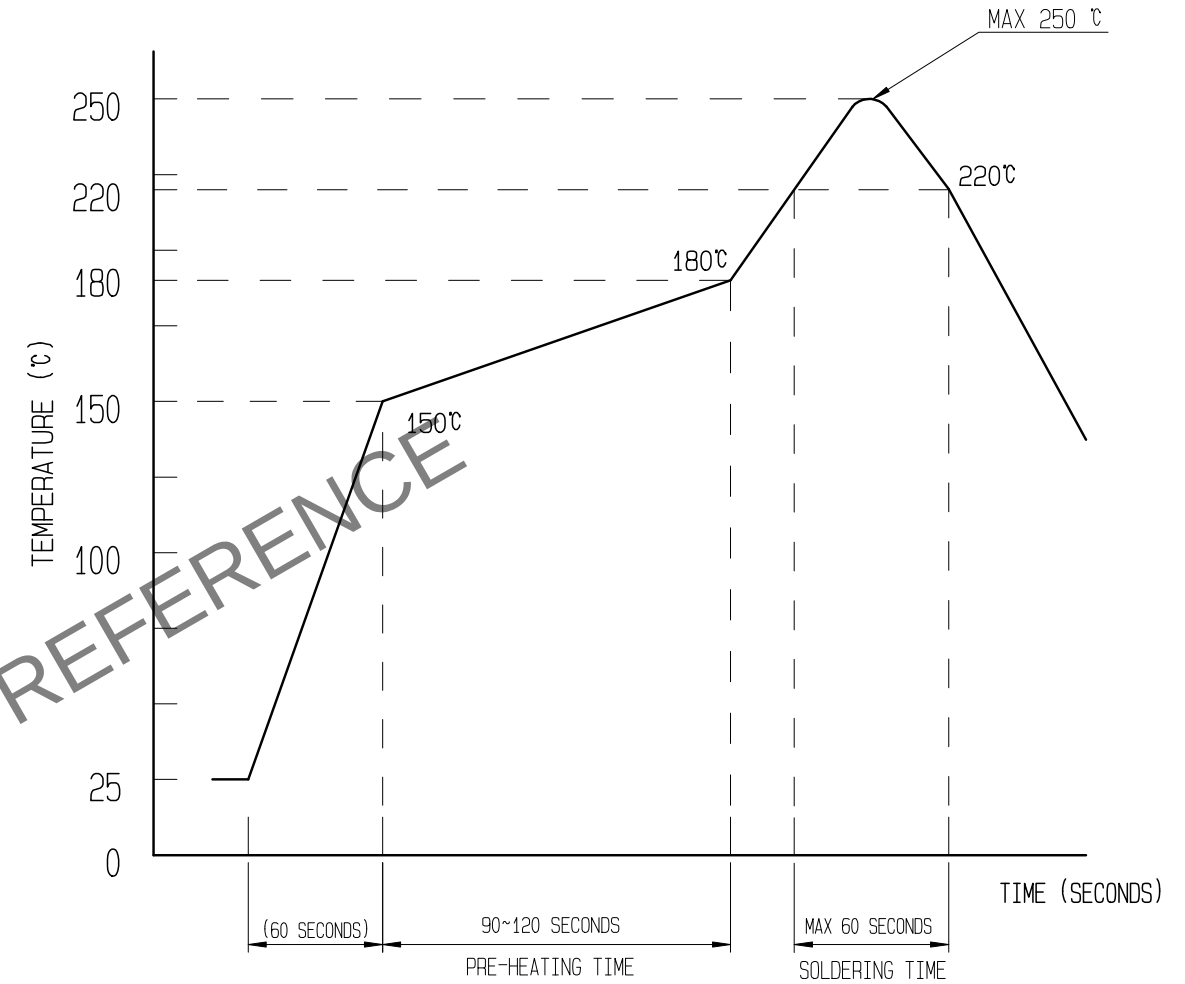
6 RECOMMENDED PCB LAYOUT



RECOMMENDED METAL MASK DIMENSIONS
MATAL MASK THICKNESS : 100 μm



5 RECOMMENDED REFLOW TEMPERATURE PROFILE
USING LEAD-FREE SOLDER PASTE.



REFLOW METHOD: N2 REFLOW
NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.
1) REFLOW TIME
DURATION ABOVE 220°C: 60 SEC MAX.
(PEAK TEMPERATURE: 250°C MAX)
2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE (MIN): 150°C
PRE-HEAT TEMPERATURE (MAX): 180°C
PRE-HEAT TIME: 90-120 SEC.

5. THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE, THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.
6. PLEASE CONTACT US IN CASE YOU WILL MAKE DIFFERENT SETTINGS FROM OUR RECOMMENDATION.

	DRAWING NO.	EDC3-631868	PART NO.	BM23FR0.8-10DS-0.35V(895)	
	SCALE	10:1	CODE NO	CL 6644-0020-1-895	2/3
	UNITS	mm	HIROSE KOREA CO., LTD.		

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EMBOSSED CARRIER TAPE PACKAGING (5:1)

STYLE AND DIMENTION OF REEL (FREE)

C-C (5:1)

Part No. LABEL

Φ1.5 SPROCKET
HOLE FAR SIDE

E-E (FREE)

11 REINFORCEMENT COLLAR

TAPING

TAPE AND REEL POCKET

DETAIL OF PART No. LABEL

SUPPLIER
QUANTITY
PART NO.
CODE NO.
DATE OF MANUFACTURED

生産月日	年 月 日
図番	** ** *
品名	BM23FR0.8-10DP-0.35V(895)
納入数量	1,000個
納入者	HIROSE KOREA

8 . PER REEL 1,000 CONNECTORS.

9 . THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.

10 REFER TO JIS C 0806, IEC-60286-3 (PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)

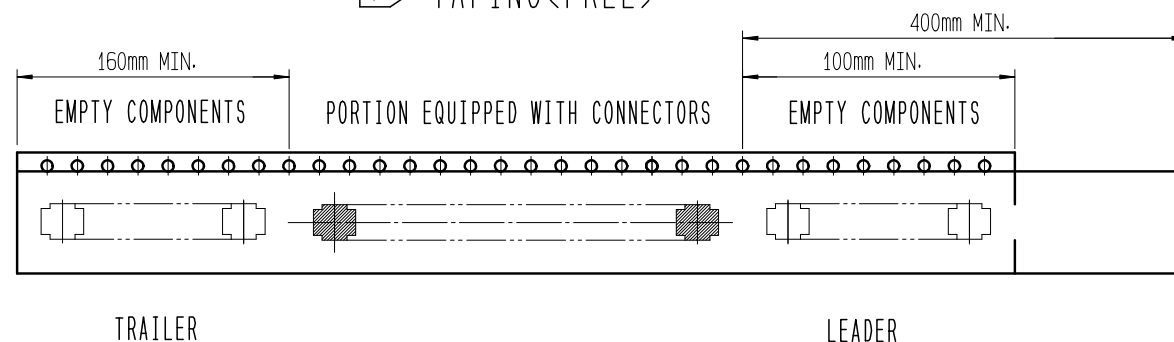
11 AFTER PACKAGING, ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND REEL POCKET. AND TAPE DOWN AT THE END THE COLLAR.

B-B (5:1)

DIRECTION OF UNREELING

D (10:1)

9 TAPING(FREE)



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