



# Delphi Series V48SC, 1/16th Brick 120W DC/DC Power Modules: 48V in, 12V, 10A out

The Delphi Series V48SC, 1/16<sup>th</sup> Brick, 48V input, single output, isolated DC/DC converters, are the latest offering from a world leader in power systems technology and manufacturing — Delta Electronics, Inc. This product family provides up to 120 watts of power or 30A of output current in the 1/16<sup>th</sup> brick form factor (1.3"x0.90") and pinout. With creative design technology and optimization of component placement, these converters possess outstanding electrical and thermal performance, as well as extremely high reliability under highly stressful operating conditions. Typical efficiency of the 12V/10A module is greater than 91.1%. All modules are protected from abnormal input/output voltage, current, and temperature conditions. For lower power needs, but in a similar small form factor, please check out Delta V36SE (50W), S48SP (36W or 10A) and S36SE (17W or 5A) series standard DC/DC modules.

#### **FEATURES**

- High efficiency: 91.1% @ 12V/10A
- Size:
- Without heat spreader:
- 33.0x22.8x9.5mm (1.30"x0.90"x0.37")
- With heat spreader
- 33.0x22.8x12.7mm (1.30"x0.90"x0.50")
- Industry standard footprint and pinout
- Fixed frequency operation
- SMD or through-hole versions
- Input UVLO
- OTP and output OCP, OVP
- Output voltage trim: -20%, +10%
- Monotonic startup into normal and pre-biased loads
- 1500V isolation and basic insulation
- No minimum load required
- No negative current during power or enable on/off
- ISO 9001, TL 9000, ISO 14001, QS 9000, OHSAS18001 certified manufacturing facility(pending)

#### **OPTIONS**

- SMD pins
- · Short pin lengths available
- Positive remote On/Off
- Open frame with heat-spreader

#### **APPLICATIONS**

- Optical Transport
- Data Networking
- Communications
- Servers



# **TECHNICAL SPECIFICATIONS**

(T<sub>4</sub>=25°C, airflow rate=300 LFM, V<sub>in</sub>=48Vdc, nominal Vout unless otherwise noted.)

PARAMETER	NOTES and CONDITIONS	V48SC12010 (Standard)			
		Min.	Тур.	Max.	Units
ABSOLUTE MAXIMUM RATINGS Input Voltage					
Continuous				80	Vdc
Transient (100ms)	100ms			100	Vdc
Operating Ambient Temperature Storage Temperature		-40 -55		85 125	°C
Input/Output Isolation Voltage		-00		1500	Vdc
INPUT CHARACTERISTICS					
Operating Input Voltage Input Under-Voltage Lockout		42	48	60	Vdc
Turn-On Voltage Threshold		38.5		41.5	Vdc
Turn-Off Voltage Threshold		35.5		38.5	Vdc
Lockout Hysteresis Voltage  Maximum Input Current	100% Load, 42Vin	1.5		4.5 3.6	Vdc A
No-Load Input Current	open load,48Vin		70	90	mA
Off Converter Input Current	open load,48Vin		8	12	mA
Inrush Current (I <sup>2</sup> t)	With 100uF external input capacitor			1	A <sup>2</sup> s
Input Reflected-Ripple Current	P-P thru 12µH inductor, 5Hz to 20MHz		00	20	mA
Input Voltage Ripple Rejection OUTPUT CHARACTERISTICS	120 Hz		-60		dB
Output Voltage Set Point	Vin=48V, Io=Io.max, Tc=25°C	11.82	12	12.18	Vdc
Output Voltage Regulation			.0	.40	- 1
Load Regulation Line Regulation	lo=lo, min to lo, max Vin=36V to 75V		±9 ±9	±18 ±18	mV mV
Temperature Regulation	Tc=-40°C to125°C		±180		mV
Total Output Voltage Range	Over sample load, line and temperature 5Hz to 20MHz bandwidth	11.64		12.36	V
Output Voltage Ripple and Noise	max load on output, 20MHz bandwidth				
Peak-to-Peak	10uF tantalum + 1uF ceramic capacitor		150	250	mV
RMS	max load on output, 20MHz bandwidth		50	80	mV
Operating Output Current Range	10uF tantalum + 1uF ceramic capacitor	0		10	A
Output Over Current Protection	Output Voltage 10% Low	110		150	%
DYNAMIC CHARACTERISTICS	lead agraeited O. Etagtalum a Augustain 10/40				
Output Voltage Current Transient	load capacitor10uF tantalum + 1u ceramic 1A/uS Frequency= 250Hz				
Positive Step Change in Output Current	50% lo.max to 75% lo.max		600	800	mV
Negative Step Change in Output Current	75% lo.max to 50% lo.max		600	800	mV
Settling Time (within 1% Vout nominal)  Turn-On Transient			200		us
Start-Up Delay Time, From On/Off Control or Input	From On/Off Control or Input to 10%Vo	10		50	ms
Start-Up Rise Time, From On/Off Control or Input	From 10%Vo to 90% Vo	15		50	ms
Maximum Output Capacitance  EFFICIENCY	Full load; 5% overshoot of Vout at startup;	0		3300	μF
100% Load	Vin=48V		91.1		%
60% Load ISOLATION CHARACTERISTICS	Vin=48V		91.6		%
Input to Output				1500	Vdc
Isolation Resistance		10			ΜΩ
Isolation Capacitance FEATURE CHARACTERISTICS			1000		pF
Switching Frequency			420		kHz
ON/OFF Control, Negative Remote On/Off logic					
Logic Low (Module On) Logic High (Module Off)	Von/off Von/off	2.4		0.7 5	V
ON/OFF Control, Positive Remote On/Off logic	VOLIVOII	4.4		3	V
Logic Low (Module Off)	Von/off	0		0.7	V
Logic High (Module On)	Von/off	2.4		5	V
ON/OFF Current (for both remote on/off logic)	Ion/off at Von/off=0.0V		500	1	mA
ON/OFF Current (for both remote on/off logic)  Leakage Current (for both remote on/off logic)	Ion/off at Von/off=2.4V Logic High, Von/off=5V		<b>500</b> 0		uA uA
Output Voltage Trim Range	Max rated current guaranteed at full trim range	-20	· ·	10	%
Output Voltage Remote Sense Range	Max rated current guaranteed at full remote sense			10	%
Output Over-Voltage Protection	range Over full temp range; % of nominal Vout	110		140	%
GENERAL SPECIFICATIONS		110		140	70
MTBF	Per Telecordia SR-332, 80% load, 25°C, 48Vin,		4.9		M hours
	300LFM				
Weight	Open frame		15		grams
weight	With heat-spreader  Refer to Figure 22 for Hot Spot 1's location		24		grams
Over-Temperature Shutdown (Without heat spreader)	(48Vin,80%lo, 200LFM,Airflow from Vout+ to Vin+)		132		°C
Over-Temperature Shutdown (With heat spreader)	Refer to Figure 24 for Hot Spot 2's location		120		°C
Over-Temperature Shutdown (NTC resistor)	(48Vin,80%lo, 200LFM,Airflow from Vout+ to Vin+) Refer to Figure 22 for NTC resistor location		125		°C
	TP function, the hot spot's temperature is just for reference	e e	120	<u> </u>	

## **ELECTRICAL CHARACTERISTICS CURVES**

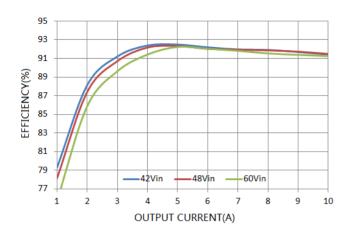


Figure 1: Efficiency vs. load current for minimum, nominal, and maximum input voltage at 25°C

**Figure 2:** Power dissipation vs. load current for minimum, nominal, and maximum input voltage at 25°C.

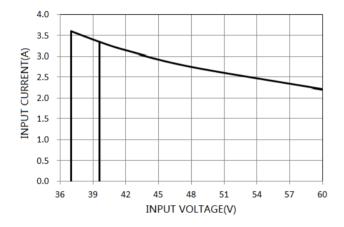
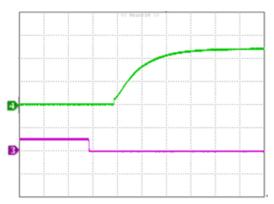


Figure 3: Typical full load input characteristics at room temperature

#### **ELECTRICAL CHARACTERISTICS CURVES**

#### For Negative Remote On/Off Start up



**Figure 4:** Turn-on transient at full rated load current (10 ms/div). Vin=48V. Top Trace: Vout, 5.0V/div; Bottom Trace: ON/OFF input, 5V/div

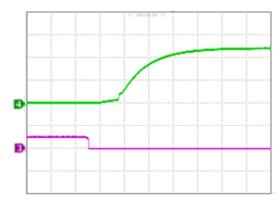
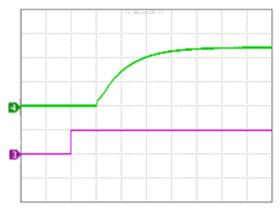
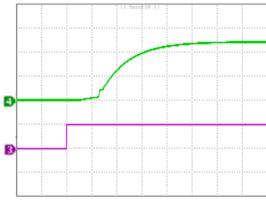


Figure 5: Turn-on transient at zero load current (10 ms/div). Vin=48V. Top Trace: Vout: 5.0V/div, Bottom Trace: ON/OFF input, 5V/div

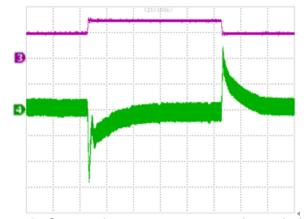
#### For Input Voltage Start up



**Figure 6:** Turn-on transient at full rated load current (10 ms/div). Vin=48V. Top Trace: Vout, 5.0V/div; Bottom Trace: Vin, 50V/div

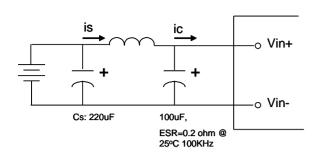


**Figure 7:** Turn-on transient at zero load current (10 ms/div). Vin=48V. Top Trace: Vout, 5.0V/div; Bottom Trace: Vin, 50V/div



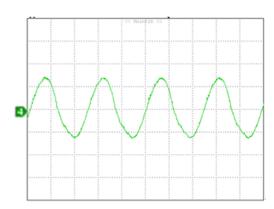
**Figure 8:** Output voltage response to step-change in load current (75%-50%-75% of lo, max; di/dt =  $1A/\mu$ s). Load cap:  $10\mu$ F tantalum capacitor and  $1\mu$ F ceramic capacitor. Top Trace: lout (5A/div), Bottom Trace: Vout (0.2V/div, 200us/div). Scope measurement should be made using a BNC cable (length shorter than 20 inches). Position the load between 51 mm to 76 mm (2 inches to 3 inches) from the module

#### **ELECTRICAL CHARACTERISTICS CURVES**

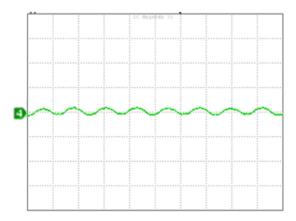


**Figure 9:** Test set-up diagram showing measurement points for Input Terminal Ripple Current and Input Reflected Ripple Current.

Note: Measured input reflected-ripple current with a simulated source Inductance ( $L_{TEST}$ ) of 12  $\mu$ H. Capacitor Cs offset possible battery impedance. Measure current as shown above



**Figure 10:** Input Terminal Ripple Current, i<sub>c</sub>, at full rated output current and nominal input voltage with 12μH source impedance and 33μF electrolytic capacitor (200 mA/div, 1us/div)



**Figure 11:** Input reflected ripple current,  $i_s$ , through a  $12\mu H$  source inductor at nominal input voltage and rated load current (20 mA/div, 2us/div)

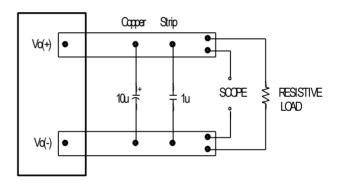
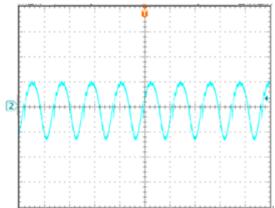


Figure 12: Output voltage noise and ripple measurement test setup



**Figure 13:** Output voltage ripple at nominal input voltage and rated load current (Io=10A)(50 mV/div, 2us/div)
Load capacitance: 1μF ceramic capacitor and 10μF tantalum capacitor. Bandwidth: 20 MHz. Scope measurements should be made using a BNC cable (length shorter than 20 inches). Position the load between 51 mm to 76 mm (2 inches to 3 inches) from the module.

#### **DESIGN CONSIDERATIONS**

#### Input Source Impedance

The impedance of the input source connecting to the DC/DC power modules will interact with the modules and affect the stability. A low ac-impedance input source is recommended. If the source inductance is more than a few  $\mu$ H, we advise adding a 100  $\mu$ F electrolytic capacitor (ESR < 0.7  $\Omega$  at 100 kHz) mounted close to the input of the module to improve the stability.

#### **Layout and EMC Considerations**

Delta's DC/DC power modules are designed to operate in a wide variety of systems and applications. For design assistance with EMC compliance and related PWB layout issues, please contact Delta's technical support team. An external input filter module is available for easier EMC compliance design. Below is the reference design for an input filter tested with V48SC120XXX to meet EN55022 (VDE0878) class A(both q. peak and average)

#### **Schematic and Components List**

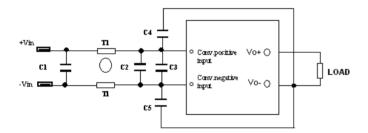


Figure 14: EMI test schematic

C1= 3.3uF/100 V

C2= 47uF/100 V

C3= 47uF/100 V

C4=C5=1nF/250Volt

T1=1mH, type P53910(Pulse)

#### **Test Result:**

At  $T = +25^{\circ}C$ , Vin = 48 V and full load.

Yellow line is quasi peak mode; Blue line is average mode.

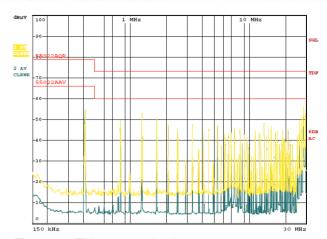


Figure 15: EMI test negative line

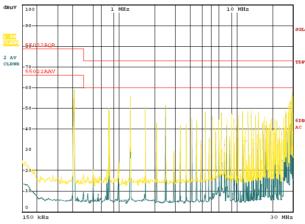


Figure 16: EMI test positive line

#### **Safety Considerations**

The power module must be installed in compliance with the spacing and separation requirements of the end-user's safety agency standard, i.e., UL60950-1, CSA C22.2 NO. 60950-1 2nd and IEC 60950-1 2nd: 2005 and EN 60950-1 2nd: 2006+A11+A1: 2010, if the system in which the power module is to be used must meet safety agency requirements.

Basic insulation based on 75 Vdc input is provided between the input and output of the module for the purpose of applying insulation requirements when the input to this DC-to-DC converter is identified as TNV-2 or SELV. An additional evaluation is needed if the source is other than TNV-2 or SELV.

When the input source is SELV circuit, the power module meets SELV (safety extra-low voltage) requirements. If the input source is a hazardous voltage which is greater than 60 Vdc and less than or equal to 75 Vdc, for the module's output to meet SELV requirements, all of the following must be met:

- The input source must be insulated from the ac mains by reinforced or double insulation.
- The input terminals of the module are not operator accessible.
- A SELV reliability test is conducted on the system where the module is used, in combination with the module, to ensure that under a single fault, hazardous voltage does not appear at the module's output.

When installed into a Class II equipment (without grounding), spacing consideration should be given to the end-use installation, as the spacing between the module and mounting surface have not been evaluated.

The power module has extra-low voltage (ELV) outputs when all inputs are ELV.

This power module is not internally fused. To achieve optimum safety and system protection, an input line fuse is highly recommended. The safety agencies require a Fast-acting fuse with 20A maximum rating to be installed in the ungrounded lead. A lower rated fuse can be used based on the maximum inrush transient energy and maximum input current.

#### **Soldering and Cleaning Considerations**

Post solder cleaning is usually the final board assembly process before the board or system undergoes electrical testing. Inadequate cleaning and/or drying may lower the reliability of a power module and severely affect the finished circuit board assembly test. Adequate cleaning and/or drying is especially important for un-encapsulated and/or open frame type power modules. For assistance on appropriate soldering and cleaning procedures, please contact Delta's technical support team.

#### Over-Current Protection

The modules include an internal output over-current protection circuit, which will endure current limiting for an unlimited duration during output overload. If the output current exceeds the OCP set point, the modules will automatically shut down, and enter hiccup mode or latch mode, which is optional, the default is hiccup mode.

For hiccup mode, the module will try to restart after shutdown. If the over current condition still exists, the module will shut down again. This restart trial will continue until the over-current condition is corrected.

#### **Over-Voltage Protection**

The modules include an internal output over-voltage protection circuit, which monitors the voltage on the output terminals. If this voltage exceeds the over-voltage set point, the module will shut down, and enter in hiccup mode or latch mode, which is optional, the default is hiccup mode.

For hiccup mode, the module will try to restart after shutdown. If the over voltage condition still exists, the module will shut down again. This restart trial will continue until the over-voltage condition is corrected.

For latch mode, the module will latch off once it shutdown. The latch is reset by either cycling the input power or by toggling the on/off signal for one second.

#### **Over-Temperature Protection**

The over-temperature protection consists of circuitry that provides protection from thermal damage. If the temperature exceeds the over-temperature threshold the module will shut down, and enter in auto-restart mode or latch mode, which is optional, the default is auto-restart mode.

For auto-restart mode, the module will monitor the module temperature after shutdown. Once the temperature is dropped and within the specification, the module will be auto-restart.

#### Remote On/Off

The remote on/off feature on the module can be either negative or positive logic. Negative logic turns the module on during a logic low and off during a logic high. Positive logic turns the modules on during a logic high and off during a logic low.

Remote on/off can be controlled by an external switch between the on/off terminal and the Vi(-) terminal. The switch can be an open collector or open drain.

For negative logic if the remote on/off feature is not used, please short the on/off pin to Vi(-). For positive logic if the remote on/off feature is not used, please leave the on/off pin floating.

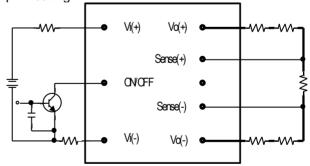


Figure 17: Remote on/off implementation

#### **Remote Sense**

Remote sense compensates for voltage drops on the output by sensing the actual output voltage at the point of load. The voltage between the remote sense pins and the output terminals must not exceed the output voltage sense range given here:

$$[Vo(+) - Vo(-)] - [SENSE(+) - SENSE(-)] \le 10\% \times Vout$$

This limit includes any increase in voltage due to remote sense compensation and output voltage set point adjustment (trim).

## FEATURES DESCRIPTIONS (CON.)

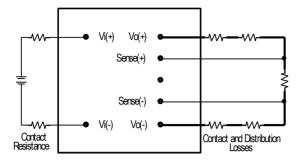


Figure 18: Effective circuit configuration for remote sense operation

If the remote sense feature is not used to regulate the output at the point of load, please connect SENSE(+) to Vo(+) and SENSE(-) to Vo(-) at the module.

The output voltage can be increased by both the remote sense and the trim; however, the maximum increase is the larger of either the remote sense or the trim, not the sum of both.

When using remote sense and trim, the output voltage of the module is usually increased, which increases the power output of the module with the same output current.

Max rated current is guaranteed at full output voltage remote sense range.

#### Output Voltage Adjustment (TRIM)

To increase or decrease the output voltage set point, connect an external resistor between the TRIM pin and SENSE(+) or SENSE(-). The TRIM pin should be left open if this feature is not used.

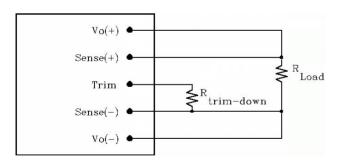


Figure 19: Circuit configuration for trim-down (decrease output voltage)

If the external resistor is connected between the TRIM and SENSE (-) pins, the output voltage set point decreases (Fig. 19). The external resistor value required to obtain a percentage of output voltage change  $\triangle$ % is defined as:

$$Rtrim - down = \left[\frac{511}{\Delta} - 10.22\right] (K\Omega)$$

Ex. When Trim-down -10% (12Vx0.9=10.8V)

$$Rtrim - down = \left[\frac{511}{10} - 10.22\right] (K\Omega) = 40.88(K\Omega)$$

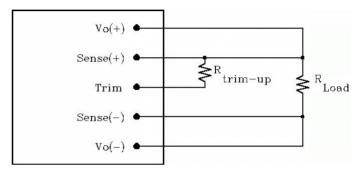


Figure 20: Circuit configuration for trim-up (increase output voltage)

If the external resistor is connected between the TRIM and SENSE (+) the output voltage set point increases (Fig. 20). The external resistor value required to obtain a percentage output voltage change  $\triangle\%$  is defined as:

$$Rtrim - up = \frac{5.11\text{Vo} (100 + \Delta)}{1.225\Delta} - \frac{511}{\Delta} - 10.22(K\Omega)$$

Ex. When Trim-up +10% (12Vx1.1=13.2V)

Rtrim - up = 
$$\frac{5.11 \times 12 \times (100 + 10)}{1.225 \times 10} - \frac{511}{10} - 10.22 = 489.31(K\Omega)$$

Trim resistor can also be connected to Vo+ or Vo- but it would introduce a small error voltage than the desired value.

The output voltage can be increased by both the remote sense and the trim, however the maximum increase is the larger of either the remote sense or the trim, not the sum of both.

#### THERMAL CONSIDERATIONS

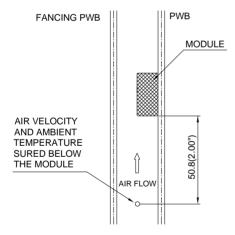
Thermal management is an important part of the system design. To ensure proper, reliable operation, sufficient cooling of the power module is needed over the entire temperature range of the module. Convection cooling is usually the dominant mode of heat transfer.

Hence, the choice of equipment to characterize the thermal performance of the power module is a wind tunnel.

#### **Thermal Testing Setup**

Delta's DC/DC power modules are characterized in heated vertical wind tunnels that simulate the thermal environments encountered in most electronics equipment. This type of equipment commonly uses vertically mounted circuit cards in cabinet racks in which the power modules are mounted.

The following figure shows the wind tunnel characterization setup. The power module is mounted on a 185mmX185mm,70µm (2Oz),6 layers test PWB and is vertically positioned within the wind tunnel. The space between the neighboring PWB and the top of the power module is constantly kept at 6.35mm (0.25").



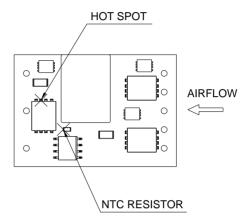
Note: Wind Tunnel Test Setup Figure Dimensions are in millimeters and (Inches)

Figure 21: Wind tunnel test setup

#### **Thermal Derating**

Heat can be removed by increasing airflow over the module. To enhance system reliability, the power module should always be operated below the maximum operating temperature. If the temperature exceeds the maximum module temperature, reliability of the unit may be affected.

# THERMAL CURVES (WITHOUT HEAT SPREADER)



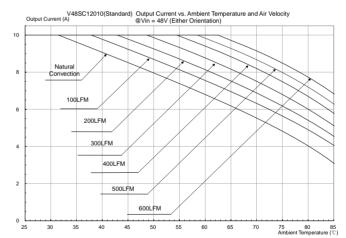
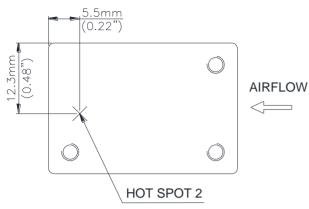
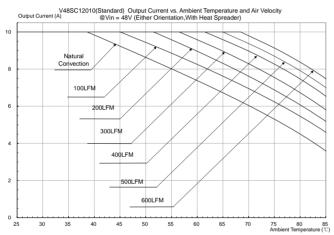


Figure 23: Output Current vs. Ambient Temperature and Air Velocity @ Vin=48V (Either Orientation, Without Heat Spreader)

# THERMAL CURVES (WITH HEAT SPREADER)



**Figure 24:** \* Hot spot 2 temperature measurement location. The allowed maximum hot spot 2 temperature is defined at  $110^{\circ}$ C



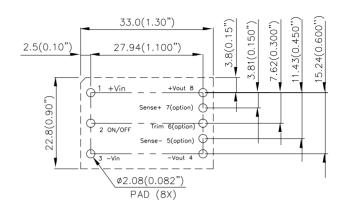
**Figure 25:** Output Current vs. Ambient Temperature and Air Velocity @ Vin=48V (Either Orientation, With Heat Spreader)

#### PICK AND PLACE LOCATION (SMD)

# 

NOTES:
ALL DIMENSIONS ARE IN MILLIMETERS AND (INCHES)
TOLERANCES: X.Xmm±0.5mm(X.XX in.±0.02 in.)
X.XXmm±0.25mm(X.XXX in.±0.010 in.)

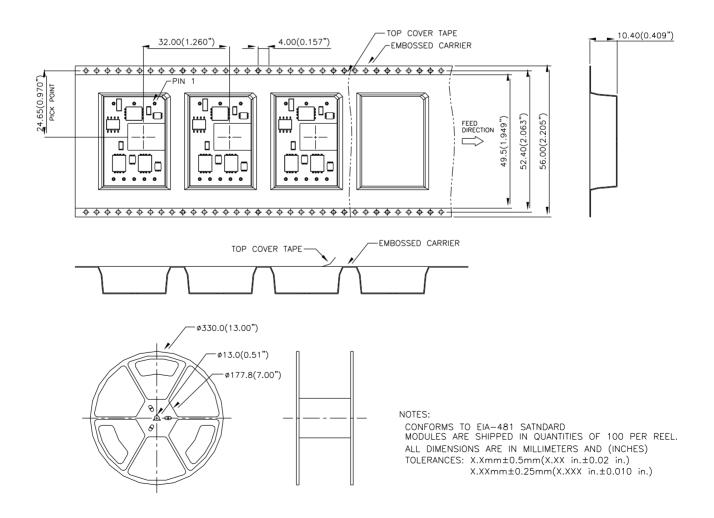
# **RECOMMENDED PAD LAYOUT (SMD)**



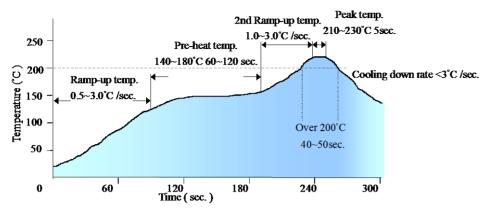
RECOMENDED P.W.B. PAD LAYOUT

NOTES:

## **SURFACE-MOUNT TAPE & REEL (FOR SMD ONLY)**

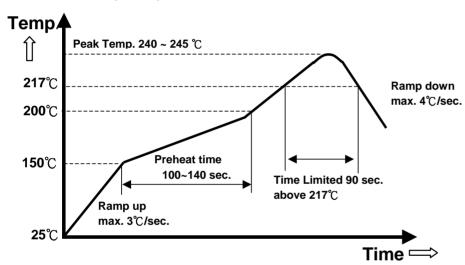


# LEADED (Sn/Pb) PROCESS RECOMMEND TEMP. PROFILE (FOR SMD)



Note: The temperature refers to the pin of V48SC, measured on the pin +Vout joint.

## LEAD FREE (SAC) PROCESS RECOMMEND TEMP. PROFILE (FOR SMD ONLY)



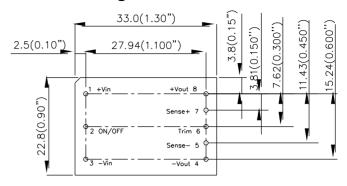
Note: The temperature refers to the pin of V48SC, measured on the pin +Vout joint.

#### **MECHANICAL DRAWING**

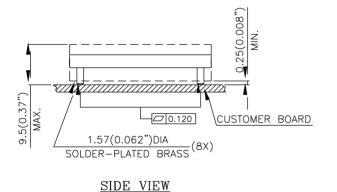
#### Surface-mount module

# 33.0(1.30") 27.94(1.100") 27.94(1.

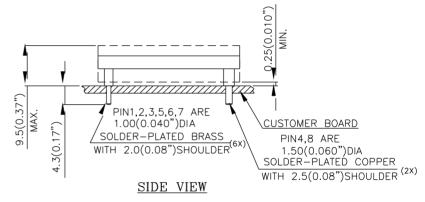
#### Through-hole module



TOP VIEW



TOP VIEW

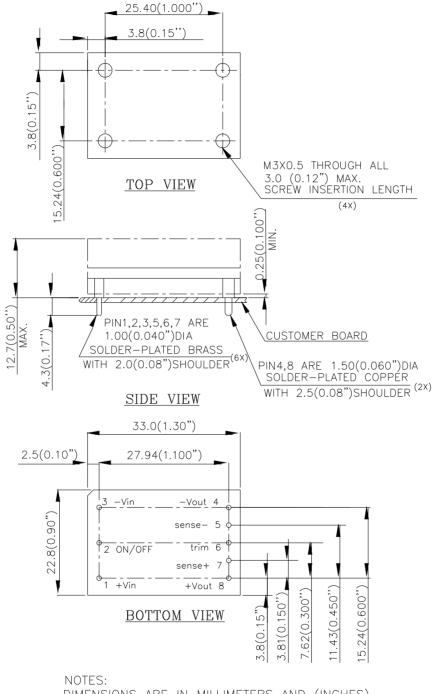


NOTES:

DIMENSIONS ARE IN MILLIMETERS AND (INCHES)
TOLERANCES: X.Xmm±0.5mm(X.XX in.±0.02 in.)
X.XXmm±0.25mm(X.XXX in.±0.010 in.)

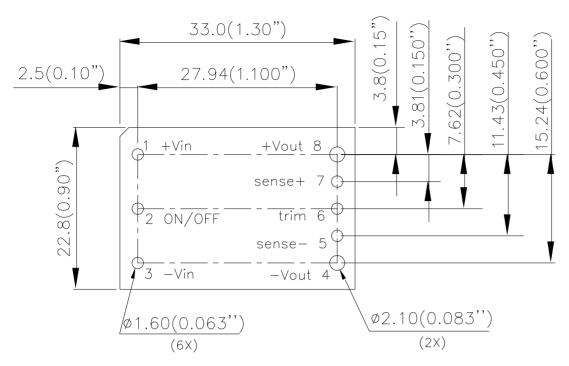
#### Through-hole module with heat spreader

For modules with through-hole pins and the optional heatspreader, they are intended for wave soldering assembly onto system boards; please do not subject such modules through reflow temperature profile.



DIMENSIONS ARE IN MILLIMETERS AND (INCHES)
TOLERANCES: X.Xmm±0.5mm(X.XX in.±0.02 in.)
X.XXmm±0.25mm(X.XXX in.±0.010 in.)

All pins are copper alloy with Matte tin over Ni plated.



# RECOMMENDED PCB HOLE LAYOUT

#### NOTES:

DIMENSIONS ARE IN MILLIMETERS AND (INCHES)
TOLERANCES: X.Xmm±0.5mm(X.XX in.±0.02 in.)
X.XXmm±0.25mm(X.XXX in.±0.010 in.)

#### PART NUMBERING SYSTEM

V	48	S	С	120	10	N	R	F	Α
Type of Product	Input Voltage	Number of Outputs	Product Series	Output Voltage	Output Current	ON/OFF Logic	Pin Length/Type		Option Code
V - 1/16 Brick	48 - 42V~60V	S - Single	C - Serial number	120 - 12V	10 - 10A	N - Negative P - Positive	R - 0.170" N - 0.145" K - 0.110" M - SMD	F - RoHS 6/6 (Lead Free) Space- RoHS5/6	A - Standard Functions H - With heat spreader

#### **MODEL LIST**

MODEL NAME	INPUT		OUTPUT		EFF @ 100% LOAD	
V48SC12010NRFA	42~60V	3.6A	12V	10A	91.1%	
V48SC12010NRFH	42~60V	3.6A	12V	10A	91.1%	

Default remote on/off logic is negative and pin length is 0.170"

For different remote on/off logic and pin length, please refer to part numbering system above or contact your local sales office.

CONTACT: www.deltaww.com/dcdc

**USA:** Telephone:

East Coast: 978-656-3993 West Coast: 510-668-5100 Fax: (978) 656 3964 Email: dcdc@deltaww.com

Europe:

Phone: +31-20-655-0967 Fax: +31-20-655-0999 Asia & the rest of world:

Telephone: +886 3 4526107

Ext 6220~6224 Fax: +886 3 4513485

#### WARRANTY

Delta offers a two (2) year limited warranty. Complete warranty information is listed on our web site or is available upon request from Delta.

Information furnished by Delta is believed to be accurate and reliable. However, no responsibility is assumed by Delta for its use, nor for any infringements of patents or other rights of third parties, which may result from its use. No license is granted by implication or otherwise under any patent or patent rights of Delta. Delta reserves the right to revise these specifications at any time, without notice.