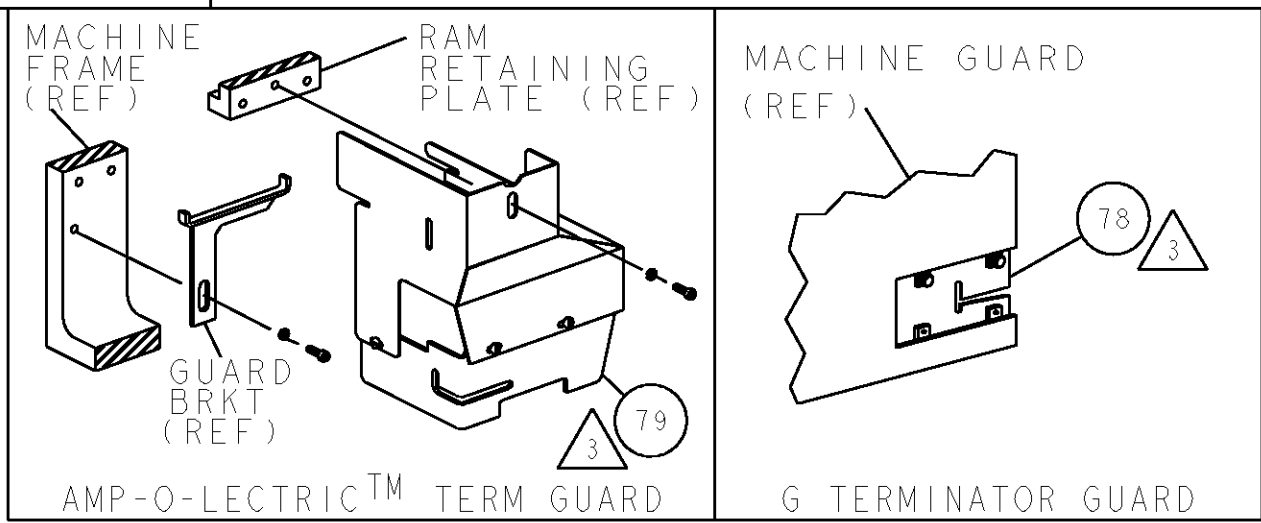


8				7	
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	
1852824-1	A	122500-1	LEADMAKER & BENCH MODEL G	AIR FEED	
1852824-2	A	565435-5	BENCH MODEL K	AIR FEED	
7-1852824-7	A	-	SPARE PARTS	-	

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- 4 TERMINAL LUBRICANT IS RECOMMENDED



TERMINAL NAME: TERMINAL, EYELET					
TE PN	MANUF PN	ESSEX TERMINAL - TE CRIMP SPECS			
1949901	100951-D02				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	3.29±0.05mm [.129±.002]		12AWG
-	-	B	-		-
-	-	C	-		-
-	-	D	-		-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	5.59mm [.220]	F	12 AWG
-	-	INSUL	8.64mm [.340]	F	Ø5.21-6.78
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
6.99-8.64	NONE	40.00	408-8039	458638-1	

LOC	DIST	REVISONS			
A	66	P LTR	DESCRIPTION	DATE	DWN APVD
		A	RELEASED	15JUL2009	MEH TE

-	1	1	-	683875-1	PLATE, DRAG LOCATOR	170
-	-	1	-	1-460277-9	AIR FEED ASSY	169
-	1	1	-	1-464452-4	DRAG, STOCK	168
-	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	167
-	2	2	-	21024-5	WASHER, SPRG LOCK, REG NO 10	166
-	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	165
-	1	1	-	460680-1	FEED FINGER ASSEMBLY	163
-	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	162
-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	161
-	1	-	-	1-460277-5	AIR FEED ASSY	160
-	2	2	-	354779-2	PIN, WIRE DISC, .3000	126
-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	REF	-	-	24042-2	VALVE, SHUT-OFF	106
-	1	1	-	455888-2	SPACER, CRIMPER	96
-	REF	-	-	455745-1	GUARD WINDOW	79
-	-	REF	-	679532-1	INSERT, GUARD	78
-	1	-	-	465184-9	LUBRICATOR ASSY	77
-	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	74
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	4	4	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	57
-	2	2	-	8-21002-9	SCR, BTN SKT HD CAP 8-32 X 1.00	56
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	4-21078-8	SET SCREW, SOCKET HD, OVAL POINT	52
-	1	1	-	1633570-4	SUB ASSY, APPLICATOR FRAME	46
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	1338281-7	RAM	44
-	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	-	1-690124-1	WASHER, RAM (.150)	42
-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	-	23241-6	BALL, STEEL	40
-	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	-	690212-1	POST, RAM	35
-	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	2	2	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	31
-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
-	1	1	-	1-690451-7	SPACER, STRIPPER	28
-	1	1	-	468281-5	STRIPPER	27
-	2	2	-	22354-8	STUD, THREADED	25
-	1	1	-	455678-1	PLATE, STRIP GUIDE	24
-	2	2	-	22281-9	SPRING, COMPRESSION	22
-	1	1	-	464451-1	ARM, STOCK DRAG	20
-	1	1	-	5-458030-2	STRIP GUIDE, REAR	19
-	1	1	-	5-458031-2	STRIP GUIDE, FRONT	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	-	2-240641-6	SPACER	15
-	1	1	-	2-240641-7	SPACER	14
-	1	1	-	240644-1	PLATE, REAR SHEAR	11
-	-	-	-	-	-	10
-	1	1	-	690482-4	PLATE, FRONT SHEAR	9
-	1	1	-	1633760-2	ANVIL, COMBINATION	8
-	1	1	-	1-690474-7	BLADE, SLUG	7
-	1	1	-	3-238009-4	BLOCK, FL CRIMPER SPACER	4
-	1	1	-	4-1633511-5	CRIMPER, INSULATION F	3
-	1	1	-	1-455888-5	SPACER, CRIMPER	2
-	1	1	-	456413-7	CRIMPER, WIRE PREMIUM	1

77	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
THIS IS A CUSTOMER VIEWABLE ASSEMBLY. IT IS THE CUSTOMER'S RESPONSIBILITY TO VERIFY THE DIMENSIONS AND TOLERANCES OF THE PARTS AND ASSEMBLY. THE CUSTOMER SHALL BE RESPONSIBLE FOR THE CORRECT IDENTIFICATION OF THE PARTS AND ASSEMBLY. THE CUSTOMER SHALL BE RESPONSIBLE FOR THE CORRECT IDENTIFICATION OF THE PARTS AND ASSEMBLY.						
DIMENSIONS: INCHES				9 PLC ±.01	10 PLC ±.01	11 PLC ±.01
TOLERANCES UNLESS OTHERWISE SPECIFIED:				12 PLC ±.01	13 PLC ±.01	14 PLC ±.01
FINISH				15 PLC ±.01	16 PLC ±.01	17 PLC ±.01
MATERIAL				18 PLC ±.01	19 PLC ±.01	20 PLC ±.01
CUSTOMER DRAWING				21 PLC ±.01	22 PLC ±.01	23 PLC ±.01
SCALE 3:5				24 PLC ±.01	25 PLC ±.01	26 PLC ±.01
SHEET 1 OF 1				27 PLC ±.01	28 PLC ±.01	29 PLC ±.01
REV A				30 PLC ±.01	31 PLC ±.01	32 PLC ±.01

CUSTOMER VIEWABLE ASSEMBLY

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