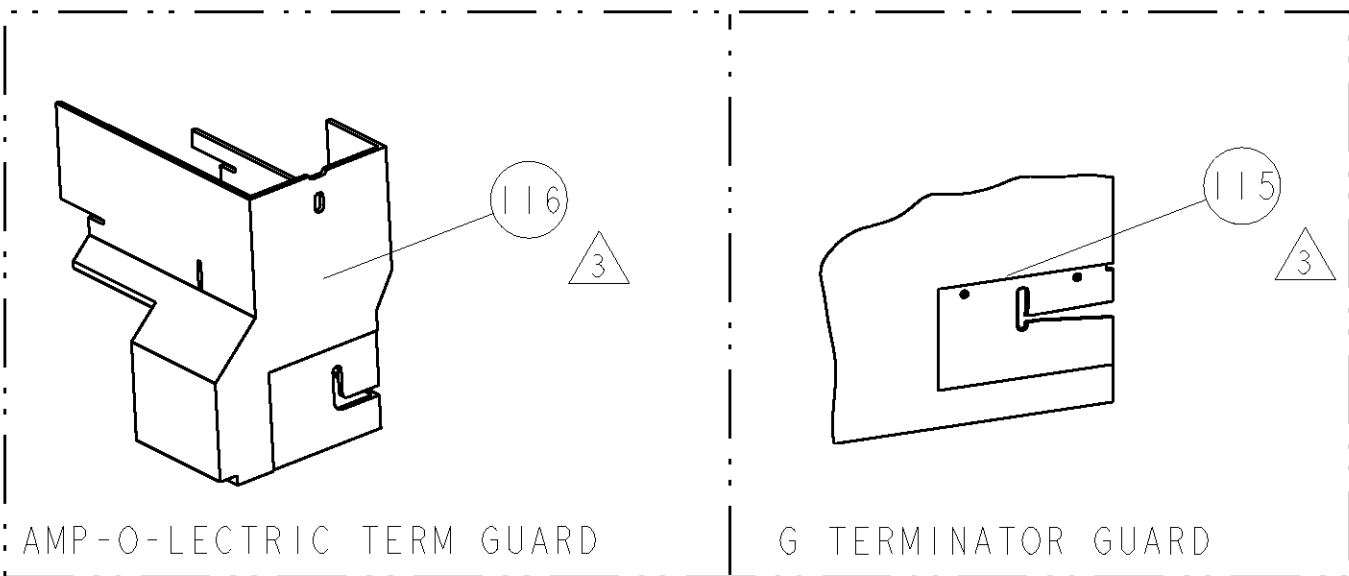
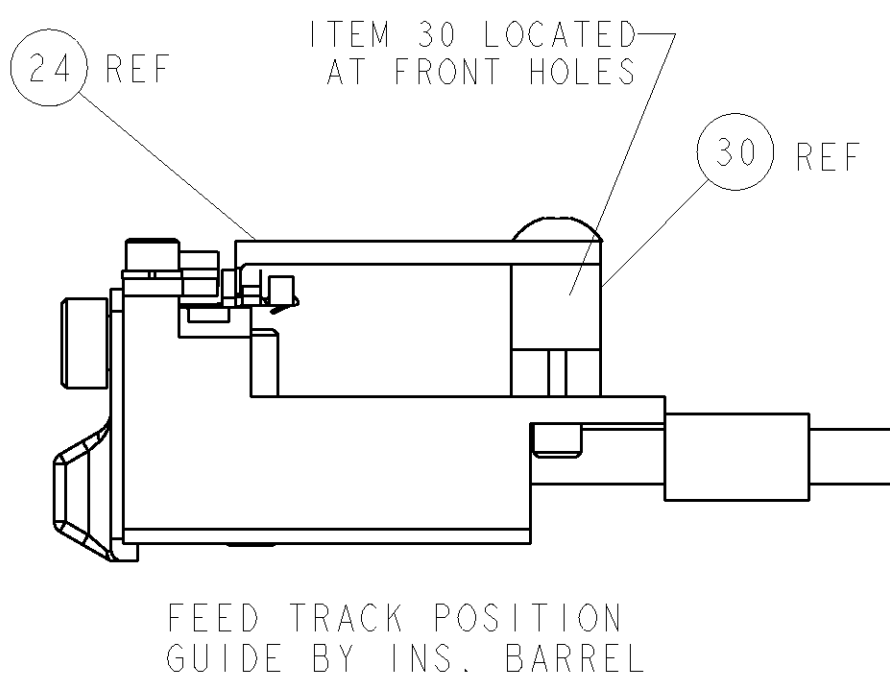
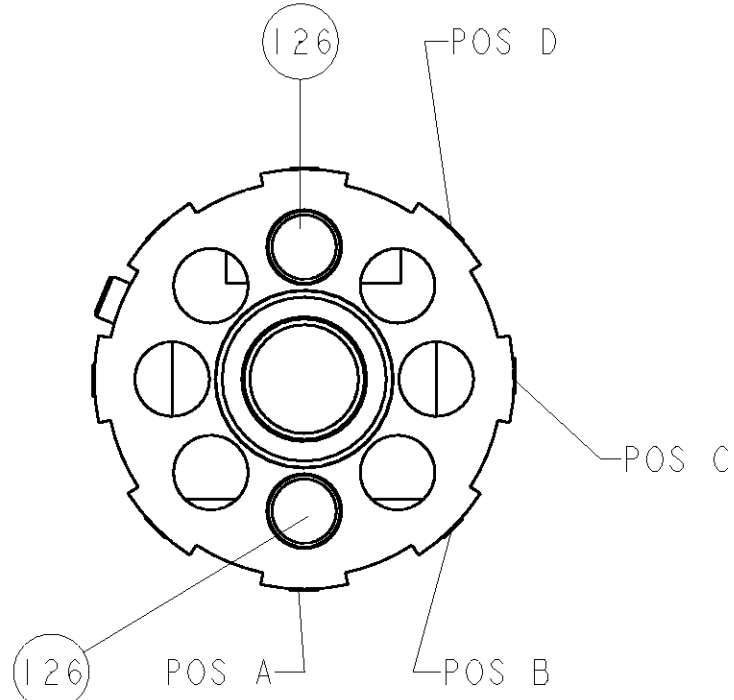
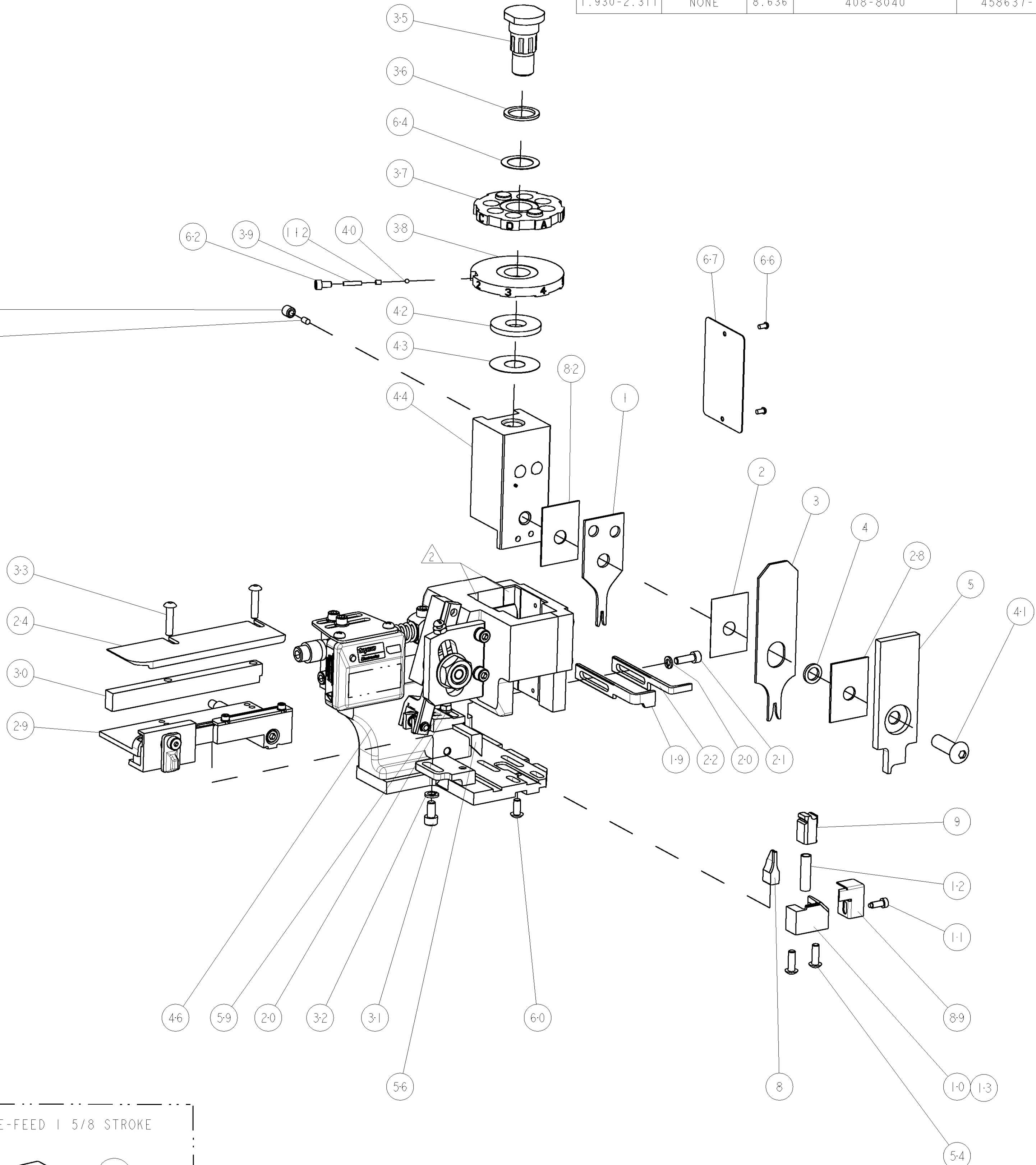


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852636-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852636-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852636-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852636-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852636-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ MAXIMUM CMA IS 947



TERMINAL NAME: XH CONNECTOR CONTACT					
TE PN	MANUF PN	ECI TERMINAL - TE CRIMP SPECS			
1949612	2531-P				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.86mm+.05/- .05 [.034+.002/- .002]	20AWG	
-	-	B		-	
-	-	C		-	
-	-	D		-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.40mm [.055]	F	20 AWG
-	-	INSUL	2.03mm [.080]	F	Ø 2.540 MAX
WIRE STRIP LENGTH 1.930-2.311	TERM APPL SPEC NONE	FEED 8.636	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



LOC		DIST		REVISONS			
A		66		P LTR	DESCRIPTION	DATE	DWN
				A	RELEASED	12FEB2008	MEH

-	2	2	2	2	-	3-354779-8	PIN, WIRE DISC, .3180	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	-	REF	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-7	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-9	WASHER, RAM (.125)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-7	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	2-1633106-3	ANVIL, COMBINATION .055	8
-	-	-	-	-	..	-	-	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	2-238011-5	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	9-456134-4	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	-	455888-1	SPACER, CRIMPER	2
1	1	1	1	1	-	2-456402-9	CRIMPER, WIRE PREMIUM	1

THIS IS SUBJECT TO CHANGE WITHOUT NOTICE AND THE USER SHALL BE RESPONSIBLE FOR THE LATEST EDITION.				DWN M. HERR 28JAN2008				Tyco Electronics Tyco Electronics Harrisburg, PA 17105-3608			
DIMENSIONS: INCHES				CHK G. BAILEY 28JAN2008				NAME SIDE FEED HDM APPLICATOR			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVD N. DEMING 28JAN2008				PRODUCT SPEC			
0 PLC ±.01								APPLICATION SPEC			
1 PLC ±.01								SIZE			
2 PLC ±.01								CAGE CODE			
3 PLC ±.001								DRAWING NO			
4 PLC ±.0001								RESTRICTED TO			
ANGLES ±.0001								SCALE			
FINISH								SHEET			
MATERIAL								REV			
								A			
								CUSTOMER DRAWING			

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