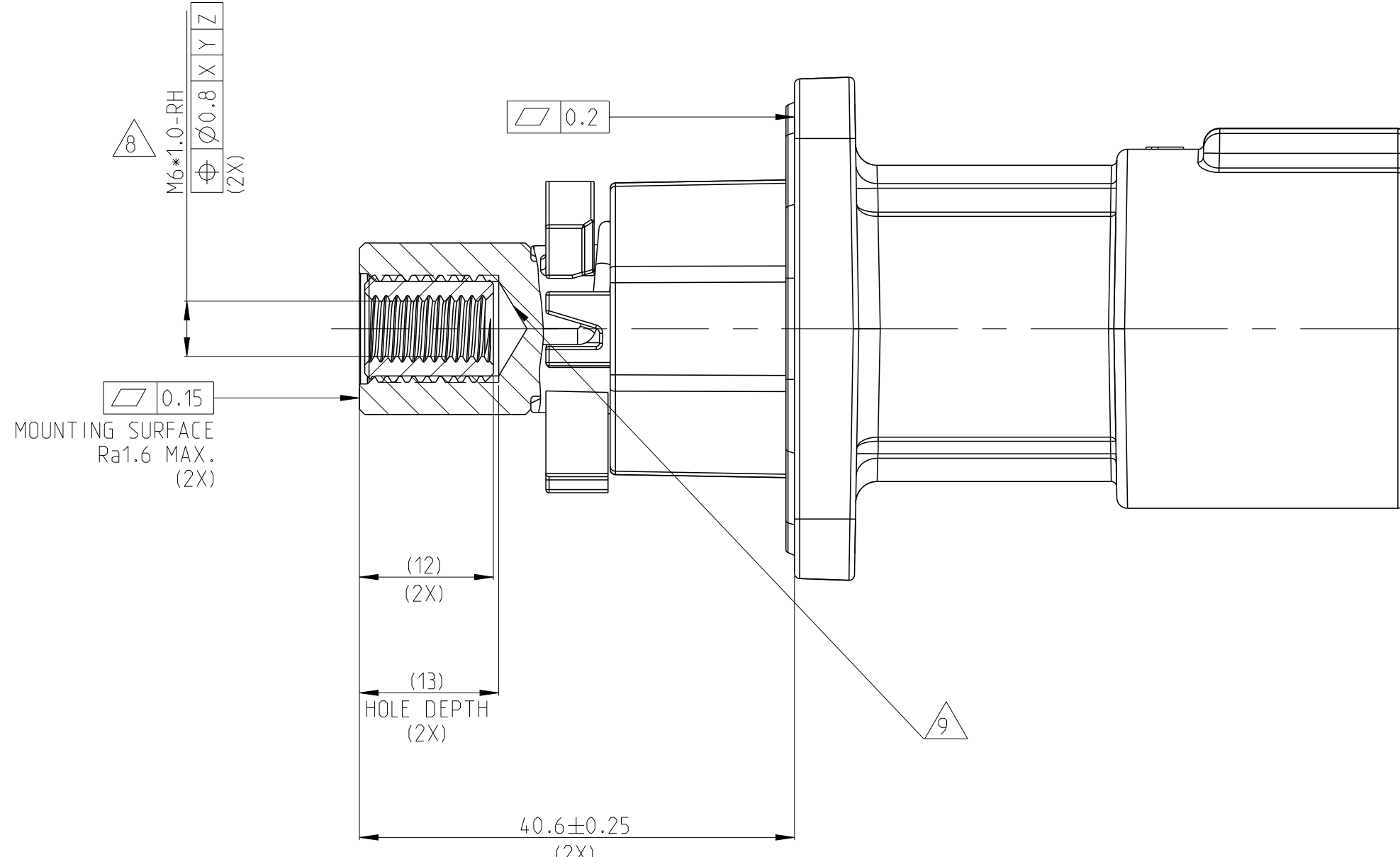
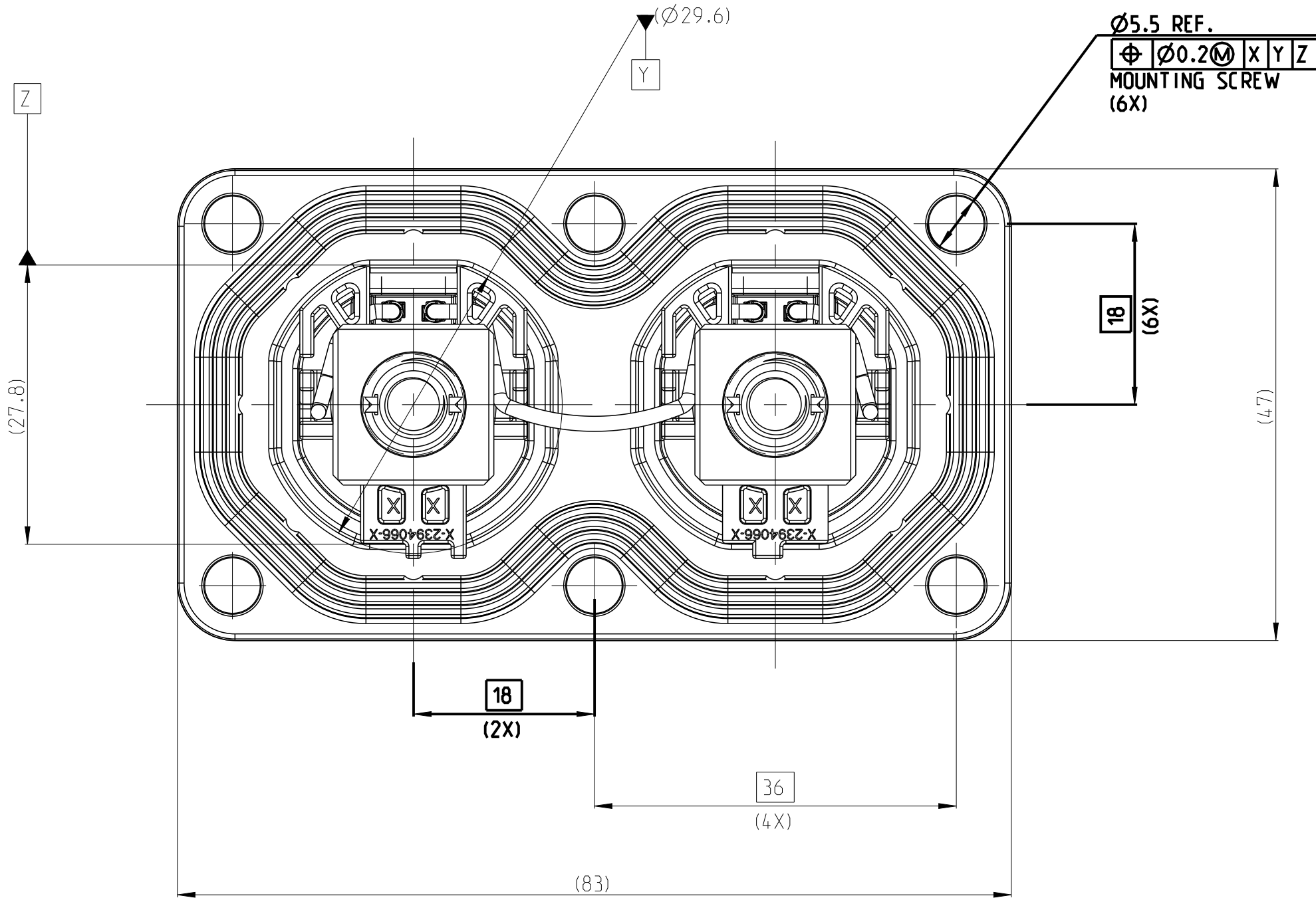
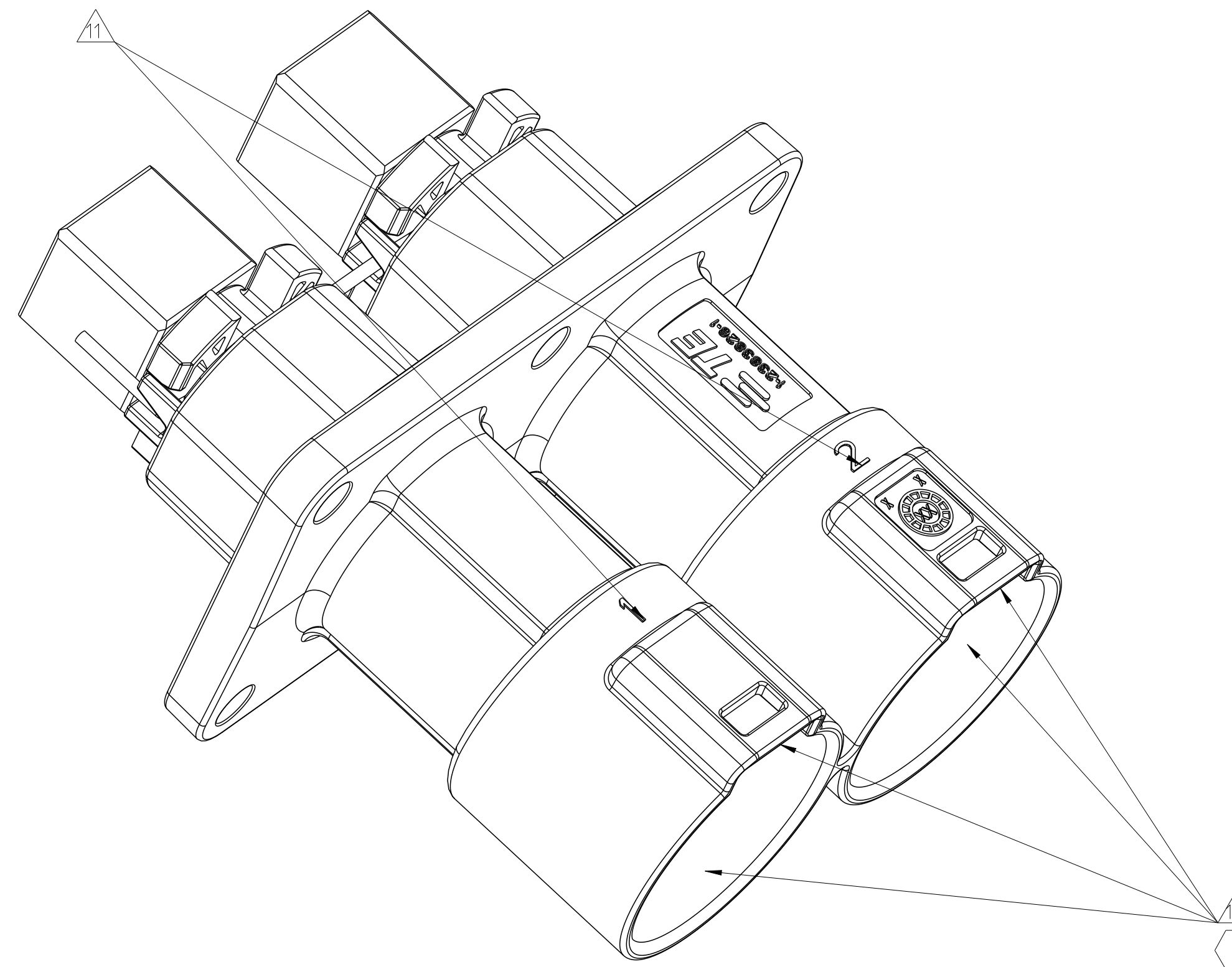
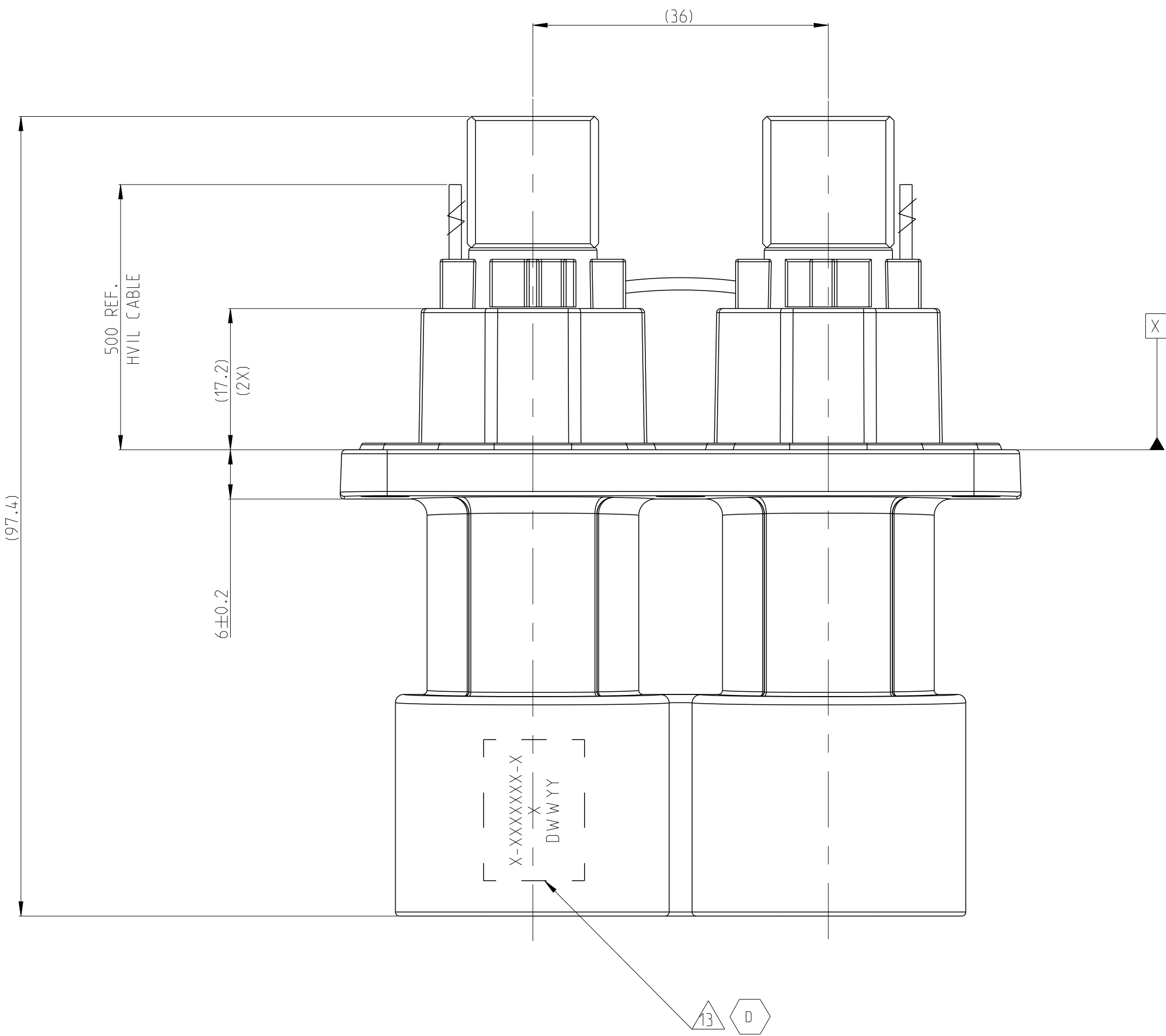




SECTION A-A

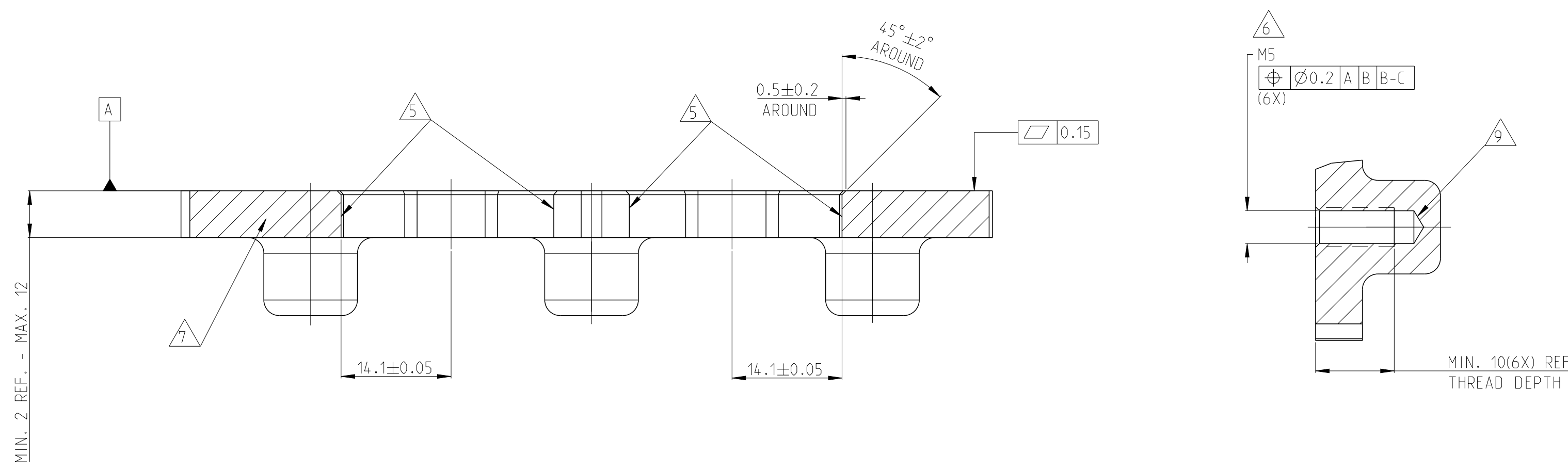
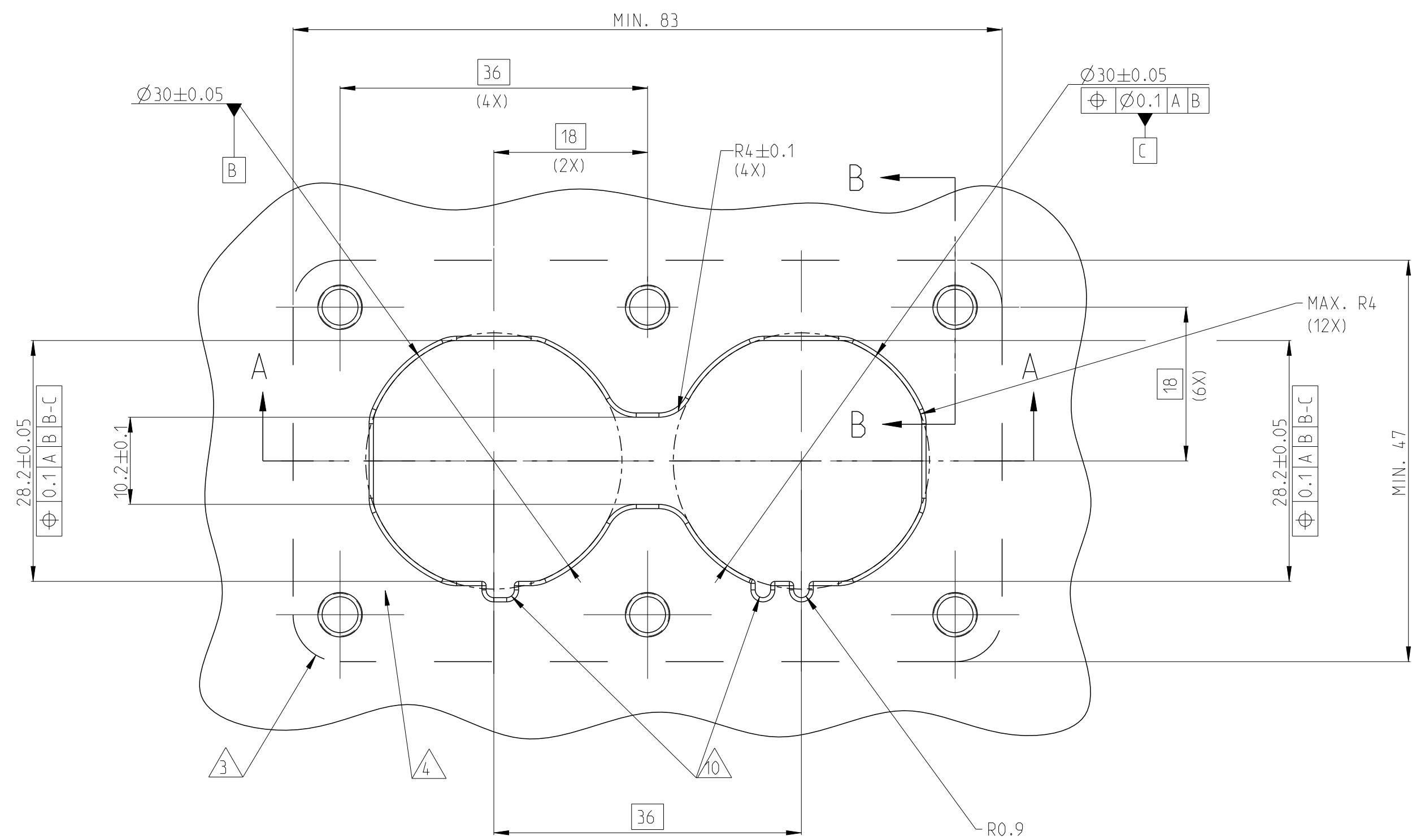


2-4-1 AS SHOWN

2-2394061-6	D	L/M	2POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	M	PA66-GF	AQUA RED	(275)	1	9
				CODE HOUSING	L	PA66-GF	AQUA BROWN		1	8
				FOLLOW 2-2394061-1					-	-
2-2394061-5	D	J/K	2POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	K	PA66-GF	AQUA GREEN	(275)	1	9
				CODE HOUSING	J	PA66-GF	ORANGE		1	8
				FOLLOW 2-2394061-1					-	-
2-2394061-4	D	G/H	2POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	H	PA66-GF	YELLOW	(275)	1	9
				CODE HOUSING	G	PA66-GF	RED		1	8
				FOLLOW 2-2394061-1					-	-
2-2394061-3	D	E/F	2POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	F	PA66-GF	BROWN	(275)	1	9
				CODE HOUSING	E	PA66-GF	GREEN		1	8
				FOLLOW 2-2394061-1					-	-
2-2394061-2	D	C/D	2POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	D	PA66-GF	PURPLE	(275)	1	9
				CODE HOUSING	C	PA66-GF	BLUE		1	8
				FOLLOW 2-2394061-1					-	-
2-2394061-1	D	A/B	2POS,PIN DIA 10.0 HDR ASSY,180DEG	CODE HOUSING	B	PA66-GF	NATURE	(275)	1	9
				CODE HOUSING	A	PA66-GF	BLACK		1	8
				HVIL WIRE 1 (LEONI MOCAR 180 E 0.5SQMM, WHITE ACCORDING TO LV112) WITH TERMINAL	-	-	-		1	7
				HVIL WIRE 2 (LEONI MOCAR 180 E 0.5SQMM, WHITE ACCORDING TO LV112) WITH TERMINAL	-	-	-		2	6
				FACE SEAL	-	SILICONE	RED		1	5
				BUSBAR TOP SIDE	-	COPPER	Ag PLATED		2	4
				HEADER TPA	-	PA66	RED		2	3
				FINGER PROTECTION CAP	-	PA66	BLACK		2	2
				HEADER HOUSING 180DEG,2POS	-	AL-ALLOY	PASSIVATION		1	1
				TE-ASSY-NO.	TE REV.	CODE	DESCRIPTION		DESCRIPTION	CODE

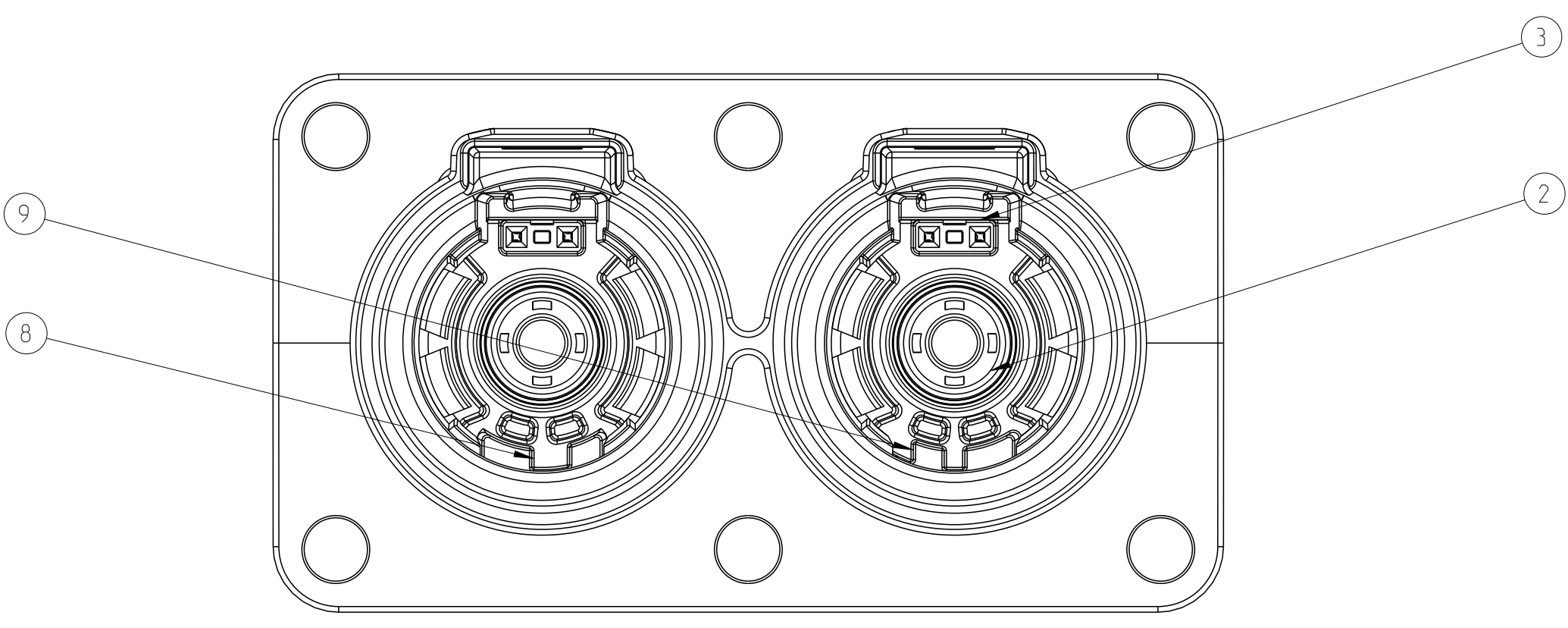
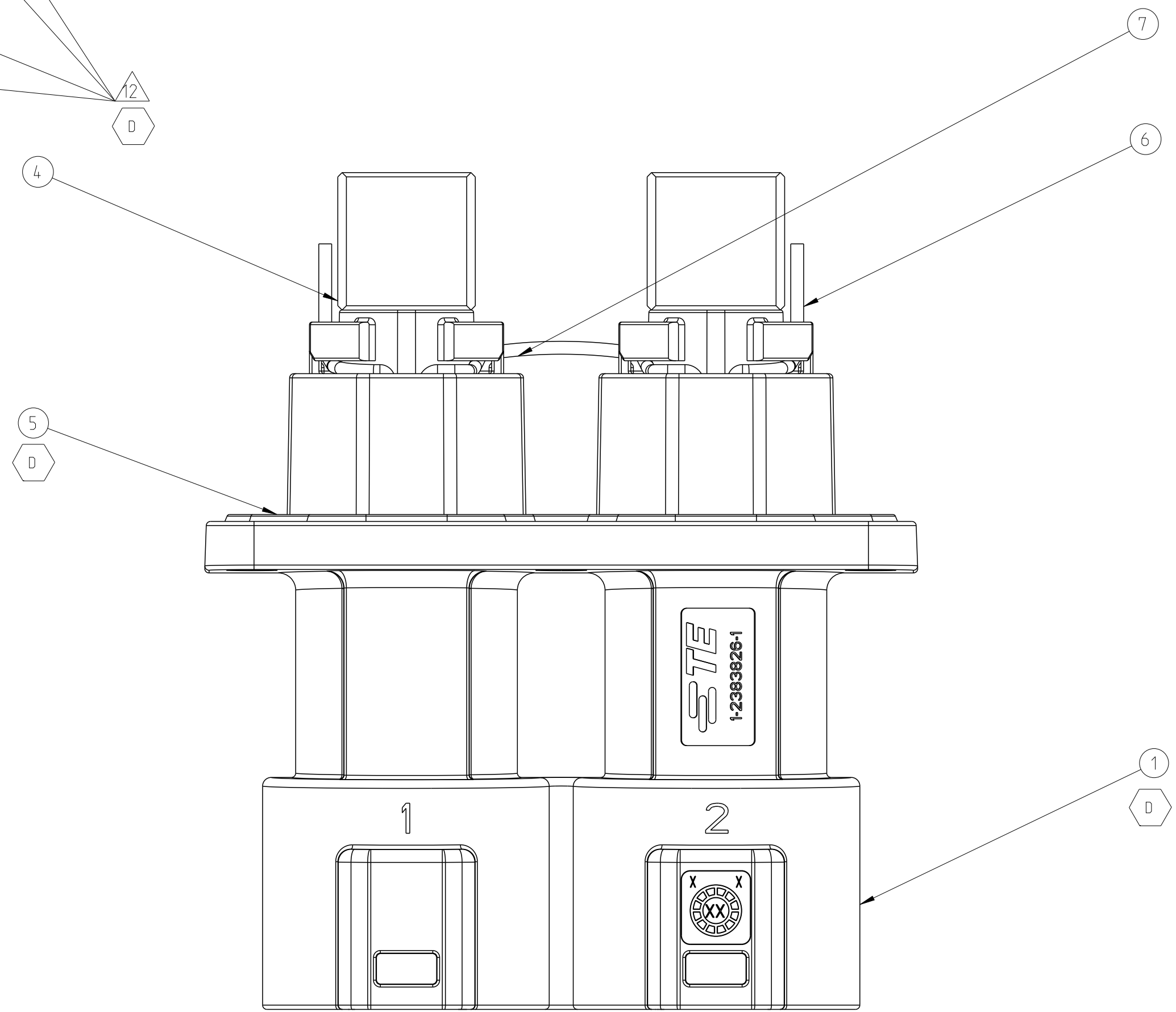
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ADAPTER PLATE - HVP-HD1000 2POS HEADER INTERFACE



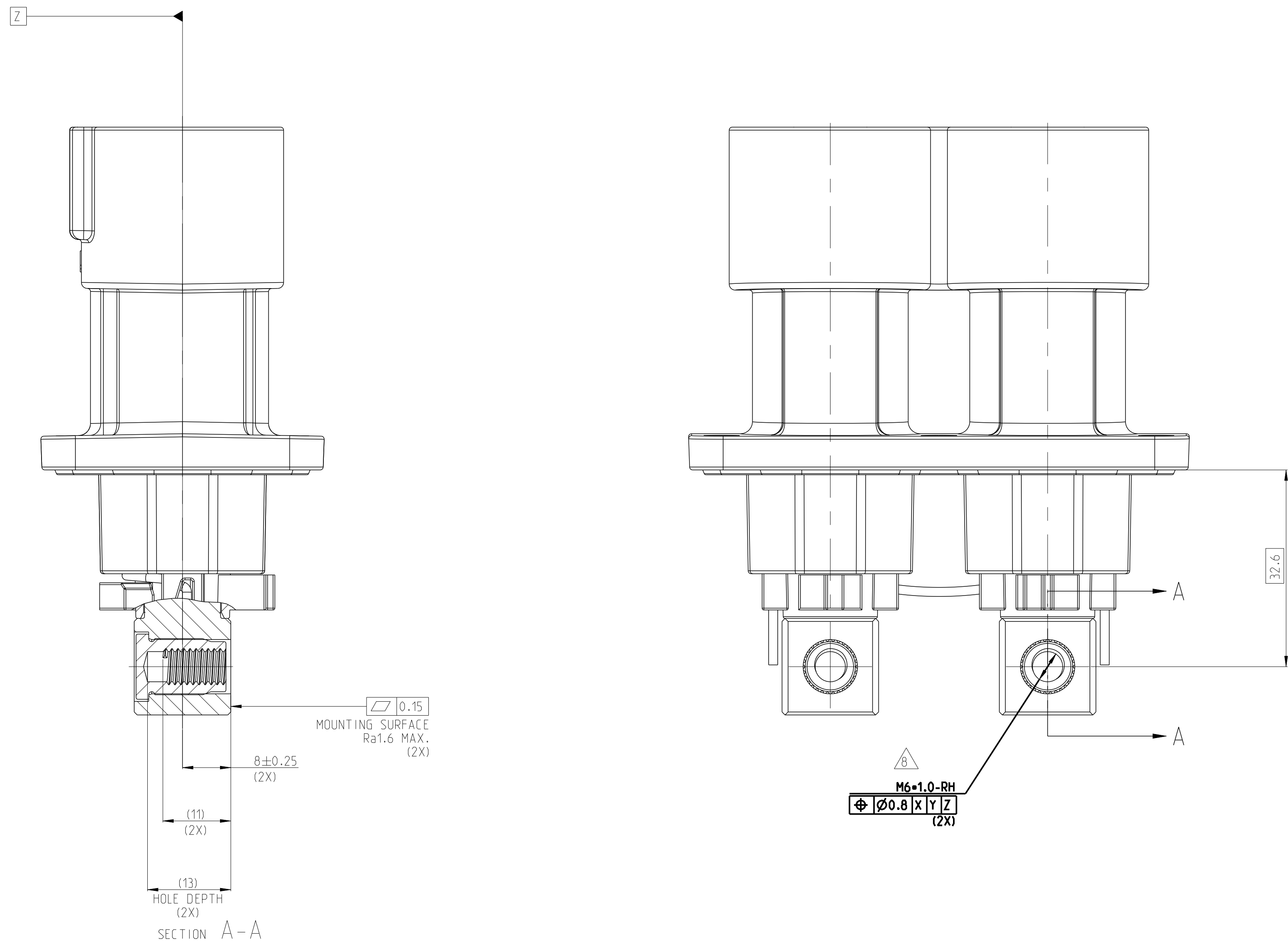
SECTION A-A

SECTION B-B



- 1. SUITABLE COUNTERPART HVP-HD1000 PLUG. SEE TE CONNECTIVITY PRODUCT DRAWING. TE-NO.: 2394115 AND 2411905 (EMPTY).
- CODING VARIANT
- MOUNTING SPACE FOR HEADER
- SEALING AREA: NO BURR, TOOL PARTING, SHRINKAGE, CAVITIES AND GATE MARKS PERMITTED. SURFACE ROUGHNESS: Ra<1.6
- DRAFT ANGLE UP TO 0.5° PERMITTED
- MOUNTING SCREW M5 (RECOMMENDED SCREW PLATING: ZINC-NICKEL). SCREW TYPE UP TO MANUFACTURER
- MATERIAL: CORROSION RESISTANT, ELECTROCONDUCTIVE
- SCREW M6 FOR BUSBAR CONNECTION
- ALL THREAD HOLES ARE BLIND HOLES
- INTERFACE PANEL CODE SEE SHEET 4
- POSITION NUMBER
- LUBRICANT APPLIED ON THE RADIAL SEAL AREA AND CPA AREA
- ASSEMBLY PN: X-XXXXXX-X
ASSEMBLY REV: X
DATE CODE: DWYY

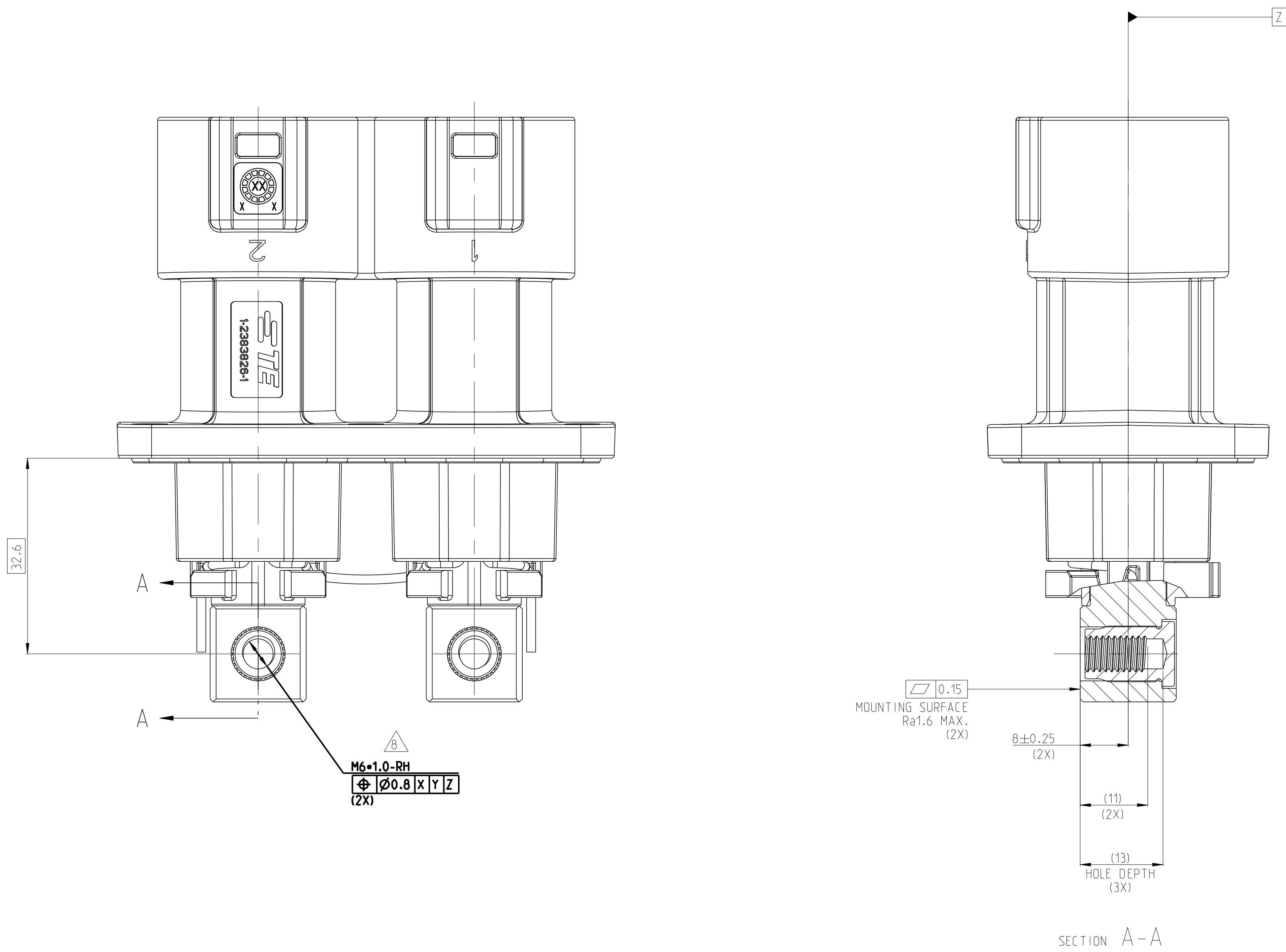
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1. MISSING DIMENSIONS REFER TO 2-2394061-1

2394061-6	D	L/M	2POS.PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING	M	PA66-GF	AQUA RED	(275)	1	9
				CODE HOUSING	L	PA66-GF	AQUA BROWN		1	8
				FOLLOW 2394061-1	-	-	-		-	1-7
2394061-5	D	J/K	2POS.PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING	K	PA66-GF	AQUA GREEN	(275)	1	9
				CODE HOUSING	J	PA66-GF	ORANGE		1	8
				FOLLOW 2394061-1	-	-	-		-	1-7
2394061-4	D	G/H	2POS.PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING	H	PA66-GF	YELLOW	(275)	1	9
				CODE HOUSING	G	PA66-GF	RED		1	8
				FOLLOW 2394061-1	-	-	-		-	1-7
2394061-3	D	E/F	2POS.PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING	F	PA66-GF	BROWN	(275)	1	9
				CODE HOUSING	E	PA66-GF	GREEN		1	8
				FOLLOW 2394061-1	-	-	-		-	1-7
2394061-2	D	C/D	2POS.PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING	D	PA66-GF	PURPLE	(275)	1	9
				CODE HOUSING	C	PA66-GF	BLUE		1	8
				FOLLOW 2394061-1	-	-	-		-	1-7
2394061-1	D	A/B	2POS.PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING	B	PA66-GF	NATURE	(275)	1	9
				CODE HOUSING	A	PA66-GF	BLACK		1	8
				HVIL WIRE 1 (LEONI MOCAR 180 E 0.5SQMM, WHITE ACCORDING TO LV112) WITH TERMINAL	-	-	-		1	7
				HVIL WIRE 2 (LEONI MOCAR 180 E 0.5SQMM, WHITE ACCORDING TO LV112) WITH TERMINAL	-	-	-		2	6
				FACE SEAL	-	SILICONE	RED		1	5
				BUSBAR,FRONT SIDE	-	COPPER	Ag PLATED		2	4
				HEADER TPA	-	PA66-GF	RED		2	3
				FINGER PROTECTION CAP	-	PA66	BLACK		2	2
				HEADER HOUSING 180DEG.2POS	-	AL-ALLOY	PASSIVATION		1	1
				DESCRIPTION	CODE	MATERIAL	SURFACE COLOR /TREATMENT		WEIGHT (g)	QTY

D



1. MISSING DIMENSIONS REFER TO 2-2394061-1

1-2394061-6	D	L/M	2POS.PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING	M	PA66-GF	AQUA RED	(275)	1	9
				CODE HOUSING	L	PA66-GF	AQUA BROWN		1	8
				FOLLOW 1-2394061-1	-	-	-		-	1-7
1-2394061-5	D	J/K	2POS.PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING	K	PA66-GF	AQUA GREEN	(275)	1	9
				CODE HOUSING	J	PA66-GF	ORANGE		1	8
				FOLLOW 1-2394061-1	-	-	-		-	1-7
1-2394061-4	B	G/H	2POS.PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING	H	PA66-GF	YELLOW	(275)	1	9
				CODE HOUSING	G	PA66-GF	RED		1	8
				FOLLOW 1-2394061-1	-	-	-		-	1-7
1-2394061-3	D	E/F	2POS.PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING	F	PA66-GF	BROWN	(275)	1	9
				CODE HOUSING	E	PA66-GF	GREEN		1	8
				FOLLOW 1-2394061-1	-	-	-		-	1-7
1-2394061-2	D	C/D	2POS.PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING	D	PA66-GF	PURPLE	(275)	1	9
				CODE HOUSING	C	PA66-GF	BLUE		1	8
				FOLLOW 1-2394061-1	-	-	-		-	1-7
1-2394061-1	D	A/B	2POS.PIN DIA 10.0 HDR ASSY.180DEG	CODE HOUSING	B	PA66-GF	NATURE	(275)	1	9
				CODE HOUSING	A	PA66-GF	BLACK		1	8
				HVIL WIRE 1 (LEONI MOCAR 180 E 0.5SQMM, WHITE ACCORDING TO LV112) WITH TERMINAL	-	-	-		1	7
				HVIL WIRE 2 (LEONI MOCAR 180 E 0.5SQMM, WHITE ACCORDING TO LV112) WITH TERMINAL	-	-	-		5	6
				FACE SEAL	-	SILICONE	RED		1	5
				BUSBAR,BACK SIDE	-	COPPER	Ag PLATED		2	4
				HEADER TPA	-	PA66-GF	RED		2	3
				FINGER PROTECTION CAP	-	PA66	BLACK		2	2
				HEADER HOUSING 180DEG.2POS	-	AL-ALLOY	PASSIVATION		1	1
				DESCRIPTION	CODE	MATERIAL	SURFACE COLOR /TREATMENT		WEIGHT (g)	QTY

D

REVISIONS				
P	LTN	DESCRIPTION	DATE	APPD
-	-	SEE SHEET 1	-	-



TABLE 5

*-1		*-2		*-3	
CODE A	CODE B	CODE C	CODE D	CODE E	CODE F
*-4		*-5		*-6	
CODE G	CODE H	CODE J	CODE K	CODE L	CODE M

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
mm

MATERIAL
SEE TABLE

TOLERANCES UNLESS
OTHERWISE SPECIFIED:
FRACTIONS DECIMALS
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1/8 0.125
3/16 0.1875
1/4 0.25
5/16 0.3125
3/8 0.375
1/2 0.5
5/8 0.625
3/4 0.75
7/8 0.875
1 1.0
1 1/8 1.125
1 1/4 1.25
1 3/8 1.375
1 1/2 1.5
1 5/8 1.625
1 3/4 1.75
1 7/8 1.875
2 2.0
2 1/8 2.125
2 1/4 2.25
2 3/8 2.375
2 1/2 2.5
2 5/8 2.625
2 3/4 2.75
2 7/8 2.875
3 3.0
3 1/8 3.125
3 1/4 3.25
3 3/8 3.375
3 1/2 3.5
3 5/8 3.625
3 3/4 3.75
3 7/8 3.875
4 4.0
4 1/8 4.125
4 1/4 4.25
4 3/8 4.375
4 1/2 4.5
4 5/8 4.625
4 3/4 4.75
4 7/8 4.875
5 5.0
5 1/8 5.125
5 1/4 5.25
5 3/8 5.375
5 1/2 5.5
5 5/8 5.625
5 3/4 5.75
5 7/8 5.875
6 6.0
6 1/8 6.125
6 1/4 6.25
6 3/8 6.375
6 1/2 6.5
6 5/8 6.625
6 3/4 6.75
6 7/8 6.875
7 7.0
7 1/8 7.125
7 1/4 7.25
7 3/8 7.375
7 1/2 7.5
7 5/8 7.625
7 3/4 7.75
7 7/8 7.875
8 8.0
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8 3/8 8.375
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8 5/8 8.625
8 3/4 8.75
8 7/8 8.875
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9 1/8 9.125
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9 3/8 9.375
9 1/2 9.5
9 5/8 9.625
9 3/4 9.75
9 7/8 9.875
10 10.0
10 1/8 10.125
10 1/4 10.25
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