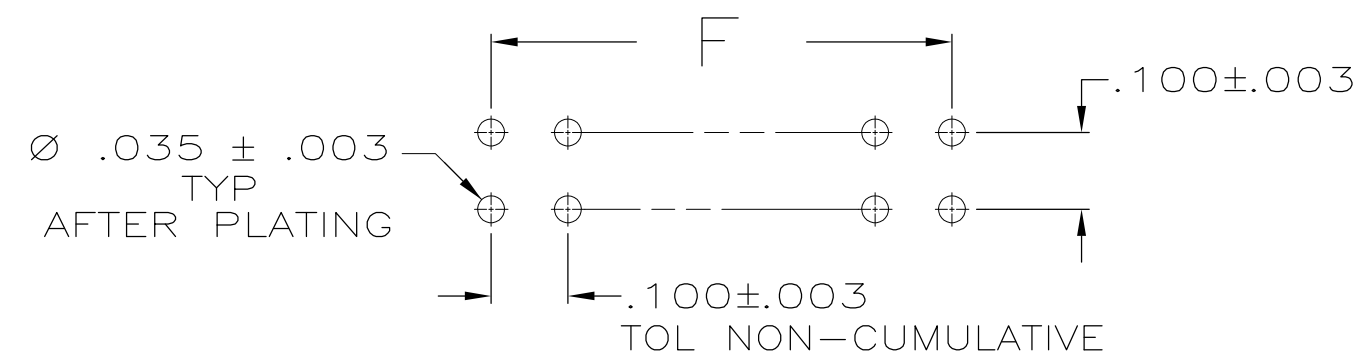
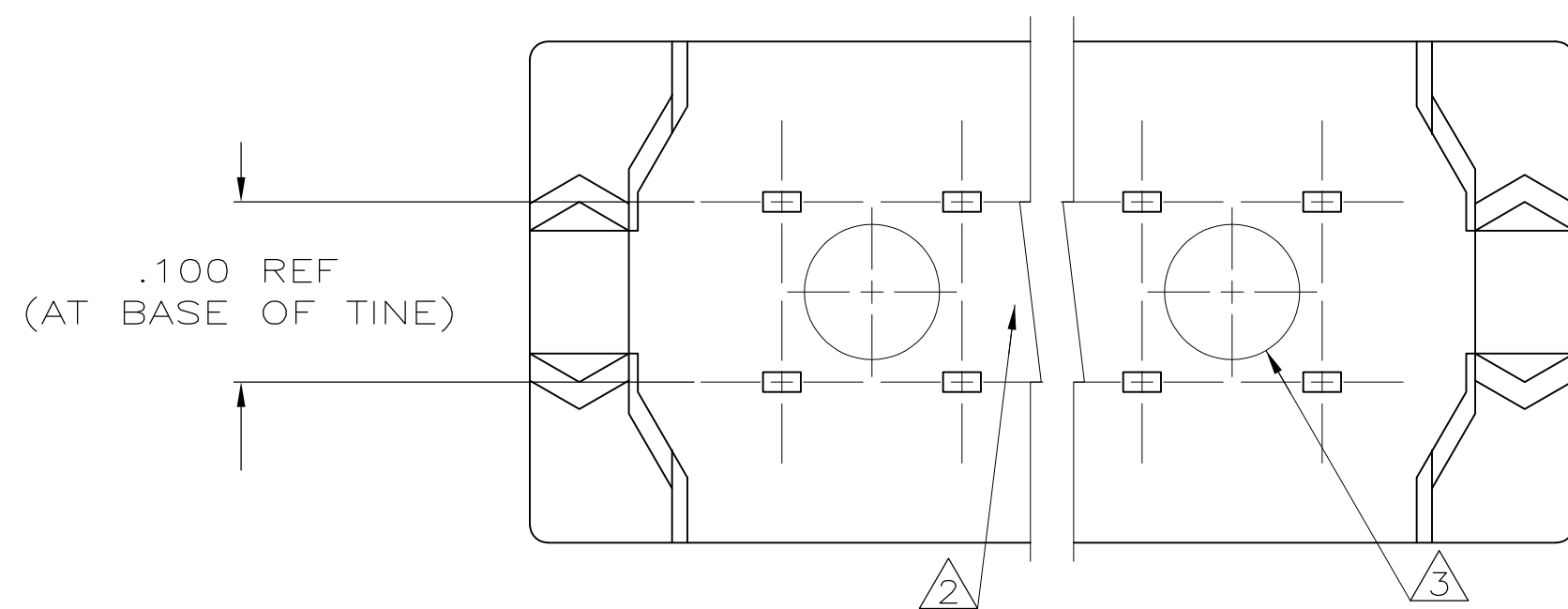
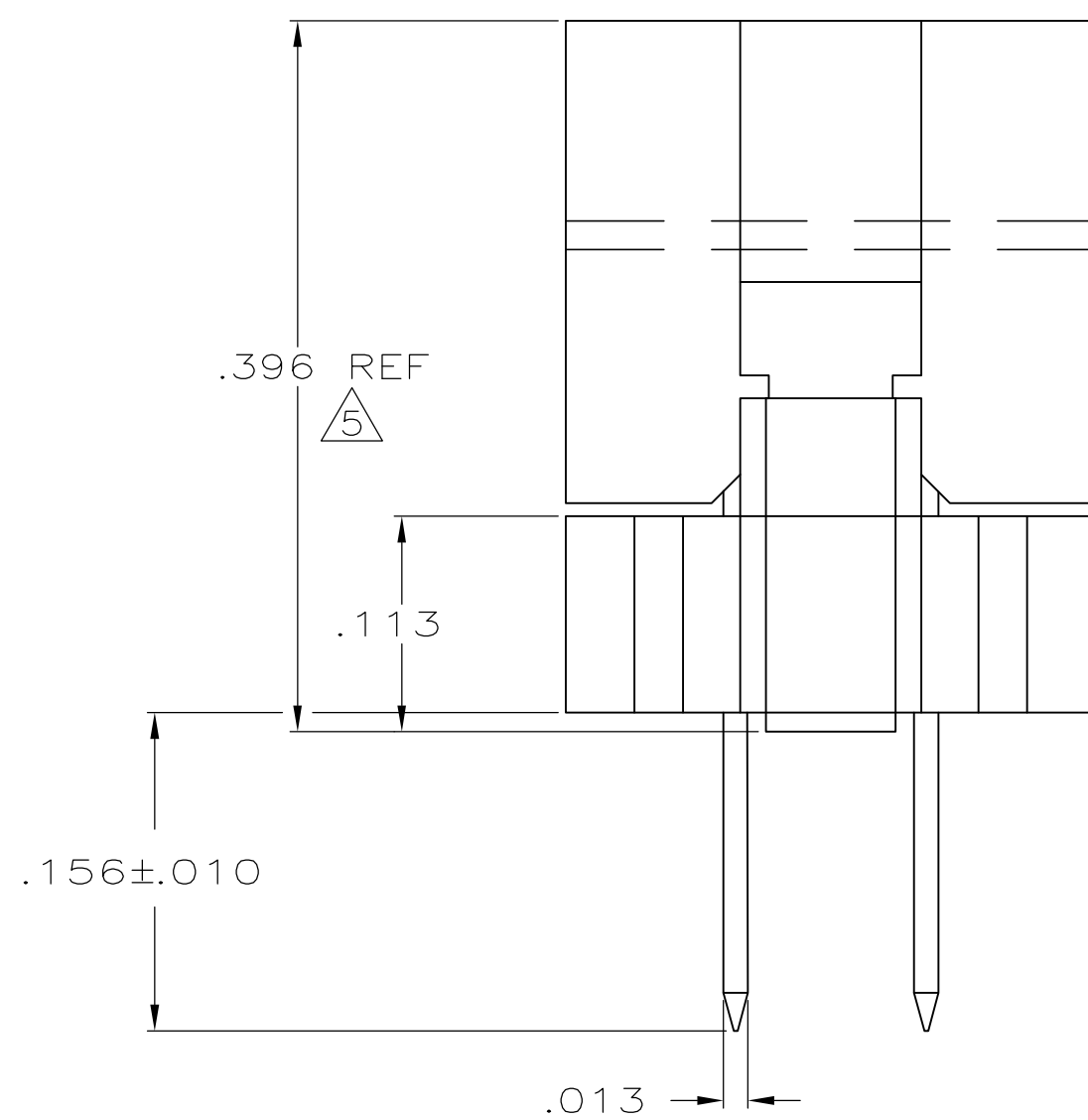
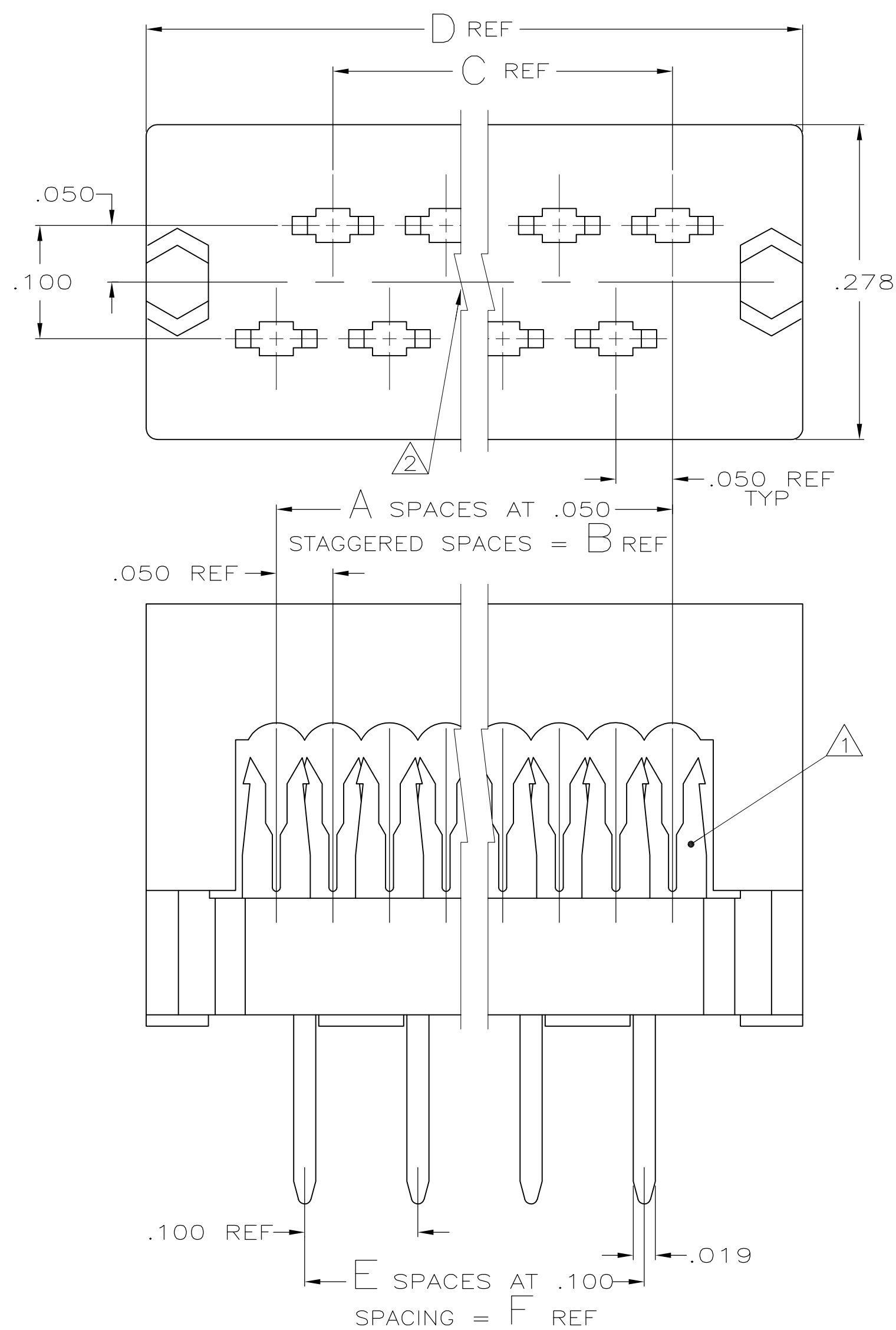


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00		H1	REVISED PER ECO-11-005033	23MAR11	RK	HMR



RECOMMENDED HOLE LAYOUT

- ① CONTACTS DESIGNED FOR 26 & 28 AWG STRANDED OR 26, 28, & 30 AWG SOLID WIRE.
 - ② AMP TRADEMARK LOCATED IN APPROX AREA SHOWN.
 - ③ STANDOFFS: POS 10 (2) STANDOFFS AS SHOWN.
14-16 (3) STANDOFFS, (1) CENTERED BETWEEN (2) SHOWN
20-26 (4) (2) (2) (2) (2) (2)
30 (5) (3)
34 (6) (4)
40-44 (7) (5)
50 (8) (6)
60 (9) (7)
64 (10) (8)
 - ④ .000100-.000200 BRIGHT TIN
LEAD, ALL OVER .000050 NICKEL.
 - ⑤ HEIGHT AFTER TERMINATION IS .253 REF.
 - ⑥ .000005 MIN GOLD ON RIBBON CABLE TERMINATION AREA
.000100-.000200 MIN MATTE TIN ON SOLDER TAILS, ALL OVER
.000050 MIN NICKEL.
 - ⑦ MOLDED PARTS, 94V-0 RATED THERMOPLASTIC, COLOR: BLACK.
CONTACTS: PHOS BRONZE.

		2.100	21	2.380	2.100	2.150	43	44	2- 746610	-6	
		3.100	31	3.380	3.100	3.150	63	64	2-	-5	
		2.900	29	3.180	2.900	2.950	59	60	2-	-4	
		1.100	11	1.380	1.100	1.150	23	24	2-	-3	
		.600	6	.880	.600	.650	13	14	2-	-2	
		.400	4	.680	.400	.450	9	10	2-	-1	
		2.400	24	2.680	2.400	2.450	49	50	2-	-0	
		1.900	19	2.180	1.900	1.950	39	40	1-	-9	
		1.600	16	1.880	1.600	1.650	33	34	1-	-8	
		1.400	14	1.680	1.400	1.450	29	30	1-	-7	
		1.200	12	1.480	1.200	1.250	25	26	1-	-6	
		.900	9	1.180	.900	.950	19	20	1-	-5	
		.700	7	.980	.700	.750	15	16	1-	-4	
	OBSOLETE		2.100	21	2.380	2.100	2.150	43	44	1-	-3
	OBSOLETE		3.100	31	3.380	3.100	3.150	63	64	1-	-2
	OBSOLETE		2.900	29	3.180	2.900	2.950	59	60	1-	-1
OBSOLETE		2.400	24	2.680	2.400	2.450	49	50	1-	-0	
		1.900	19	2.180	1.900	1.950	39	40		-9	
		1.600	16	1.880	1.600	1.650	33	34		-8	
		1.400	14	1.680	1.400	1.450	29	30		-7	
		1.200	12	1.480	1.200	1.250	25	26		-6	
OBSOLETE		1.100	11	1.380	1.100	1.150	23	24		-5	
		.900	9	1.180	.900	.950	19	20		-4	
		.700	7	.980	.700	.750	15	16		-3	
		.600	6	.880	.600	.650	13	14		-2	
		.400	4	.680	.400	.450	9	10		-1	
CONTACT FINISH	F	E	D	C	B	A	NO. OF POSN.		PART NO.		

[illegible]

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