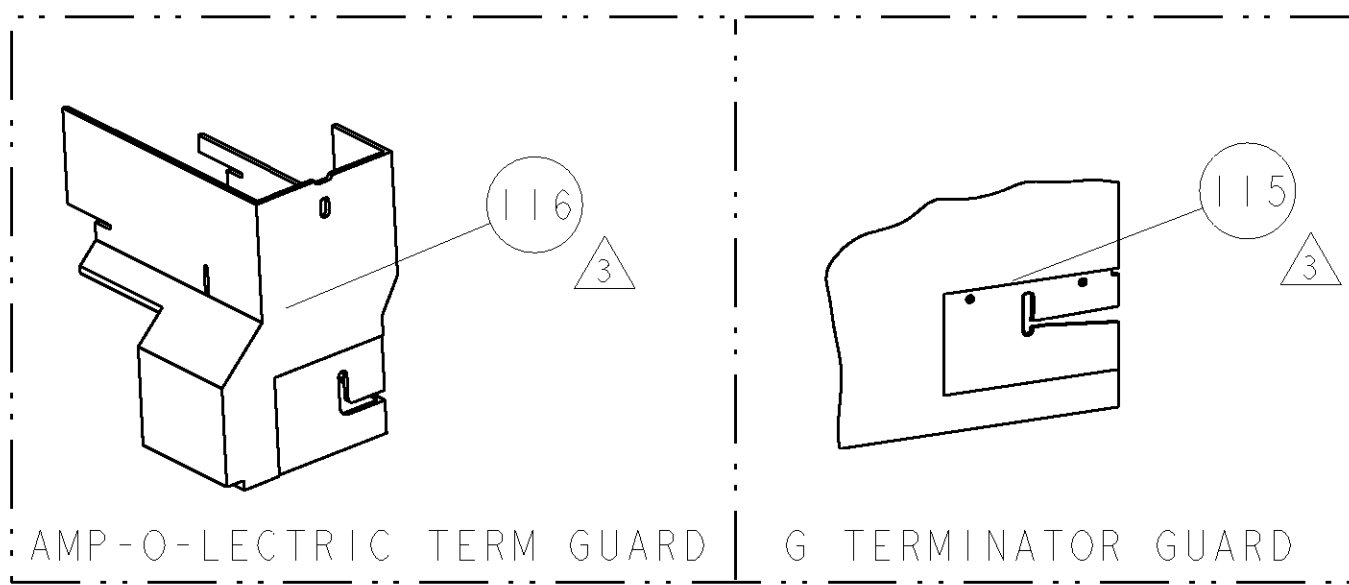


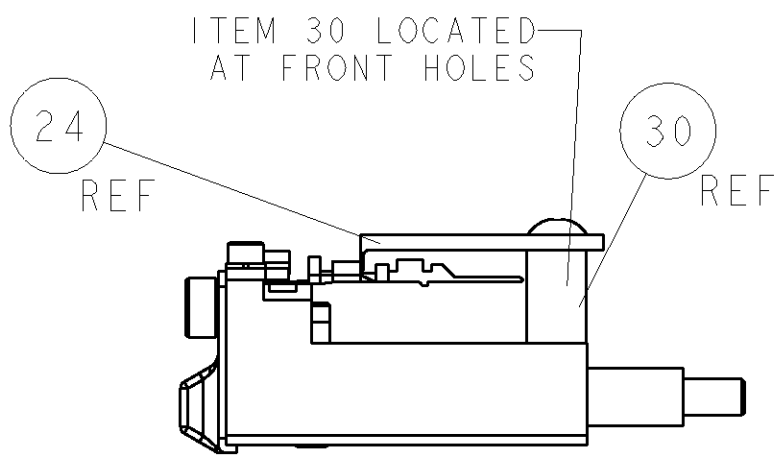
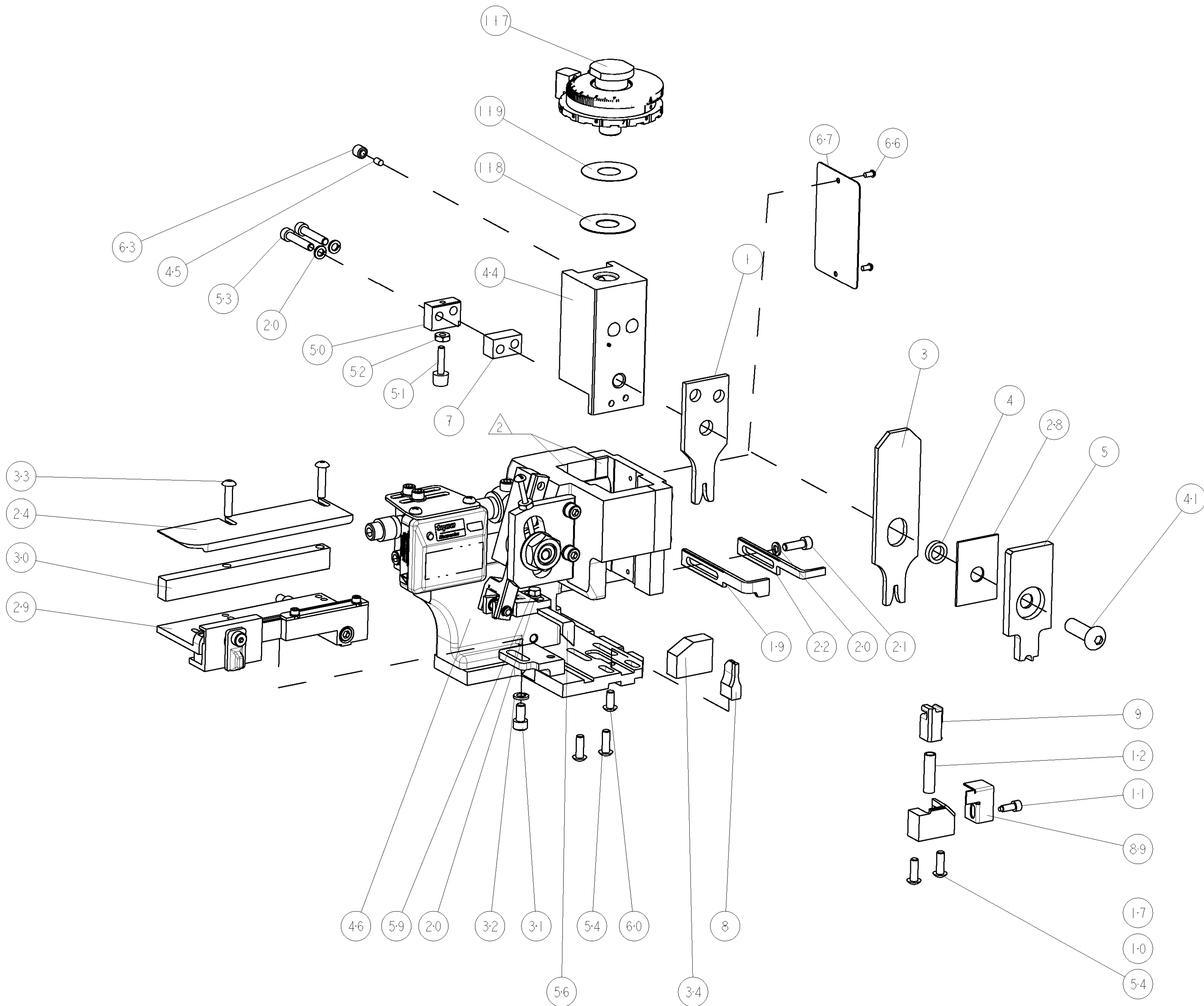
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855024-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855024-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855024-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855024-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855024-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

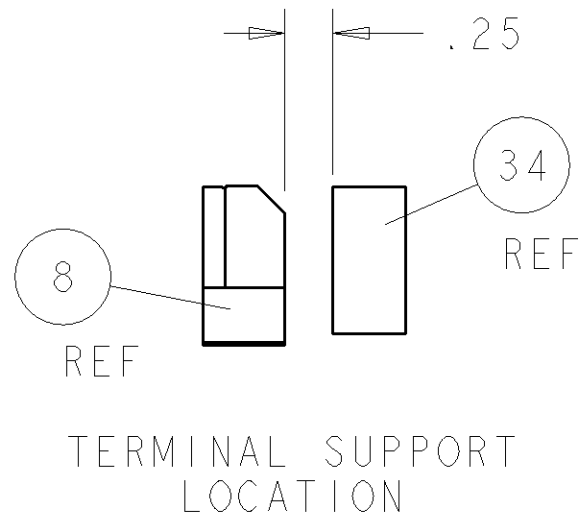


TERMINAL NAME: Male GT 150					
TYCO PN	PACKARD PN	PACKARD TERMINAL - AMP CRIMP SPECS			
1572144	15304702				
-	-	REF SETTING	CRIMP HEIGHT	WIRE SIZE	
-	-	B9	1.40±0.05mm[.055±.002]	1 mm2	
-	-	D1	1.25±0.05mm[.049±.002]	0.8 mm2	
-	-	D3	1.22±0.05mm[.048±.002]	0.75 mm2	
-	-	-	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.98mm[.078]	F	0.75-1 mm2
-	-	INSUL	2.54mm[.100]	F	∅ 1.7-2.2mm
WIRE STRIP LENGTH 4.4-5.6mm	TERM APPL SPEC NONE	FEED 8.9mm	APPL INSTRUCTIONS 408-8040	SET UP GAGE 458637-1	

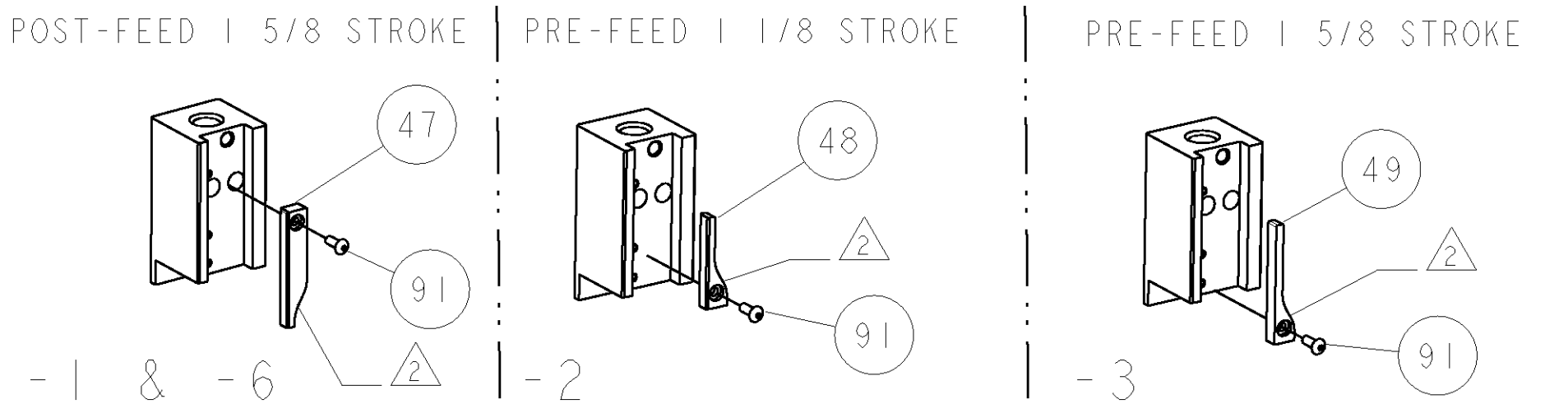
LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	24FEB2006
							RK
							TE



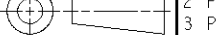
FEED TRACK POSITION



TERMINAL SUPPORT LOCATION



-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	119
-	1	1	1	1	-	469367-9	SHIM	118
-	1	1	1	1	-	879103-3	FINE ADJUST HEAD SUBASSY	117
△	-	-	-	REF	-	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	3-21000-0	SCR, SKT HD CAP 8-32 X .875	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690786-1	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
△	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	-	1	1	1	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	1	1-454276-9	FLOATING SHEAR, FRONT	9
△	1	1	1	1	1	1-1424534-7	ANVIL, COMBINATION	8
-	1	1	1	1	1	5-240641-6	SPACER	7
-	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	238011-2	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	1	4-456134-0	CRIMPER, INSULATION F PREMIUM	3
△	1	1	1	1	1	2-1490019-4	CRIMPER, WIRE PREMIUM	1
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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				CHK T. ELBIN	24FEB2006																					
				APVD T. BENCHOFF	24FEB2006	NAME SIDE FEED HDM APPLICATOR																				
DIMENSIONS: INCHES				PRODUCT SPEC																						
TOLERANCES UNLESS OTHERWISE SPECIFIED:				APPLICATION SPEC																						
 <table><tr><td>0</td><td>PLC</td><td>±</td></tr><tr><td>1</td><td>PLC</td><td>±0.1</td></tr><tr><td>2</td><td>PLC</td><td>±0.01</td></tr><tr><td>3</td><td>PLC</td><td>±0.001</td></tr><tr><td>4</td><td>PLC</td><td>±0.0001</td></tr></table> ANGLES ±				0	PLC					±	1	PLC	±0.1	2	PLC	±0.01	3	PLC	±0.001	4	PLC	±0.0001				
				0	PLC					±																
				1	PLC					±0.1																
				2	PLC					±0.01																
				3	PLC					±0.001																
4	PLC	±0.0001																								
MATERIAL				WEIGHT		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO																
-				-		A		00779	C=1855024	-																
				CUSTOMER DRAWING		SCALE		3:5	SHEET	1 OF 1	REV A															

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