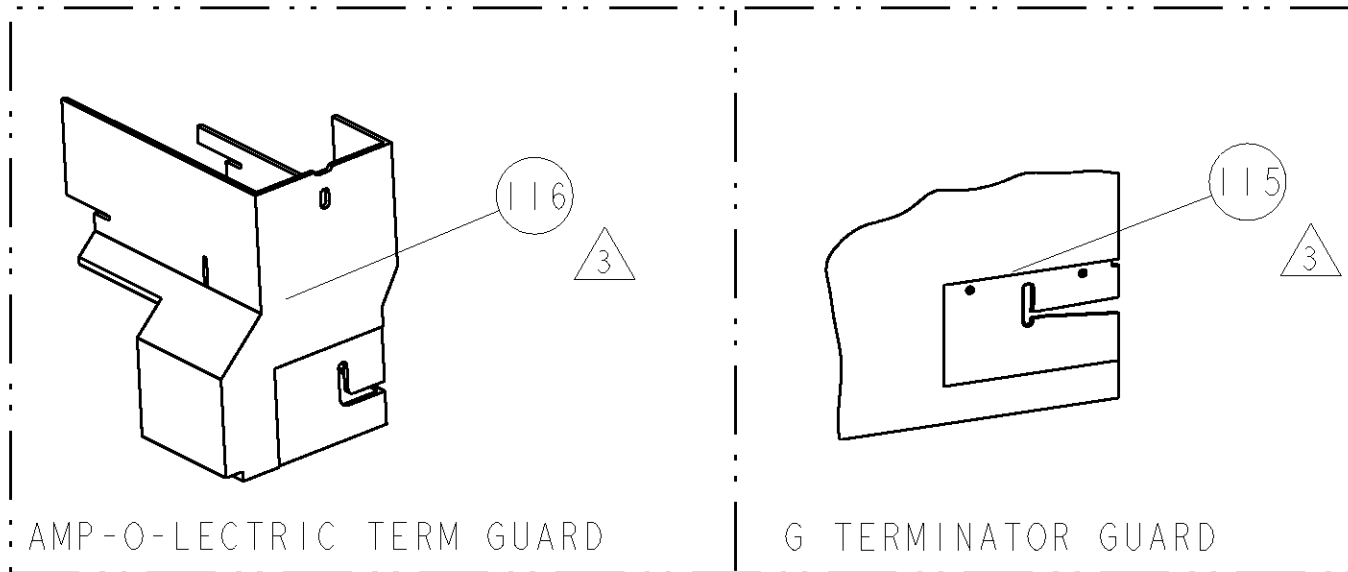


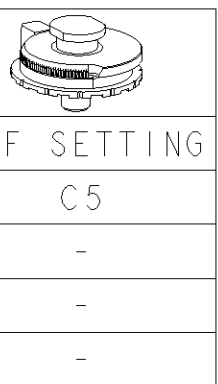
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855512-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855512-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855512-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855512-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855512-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

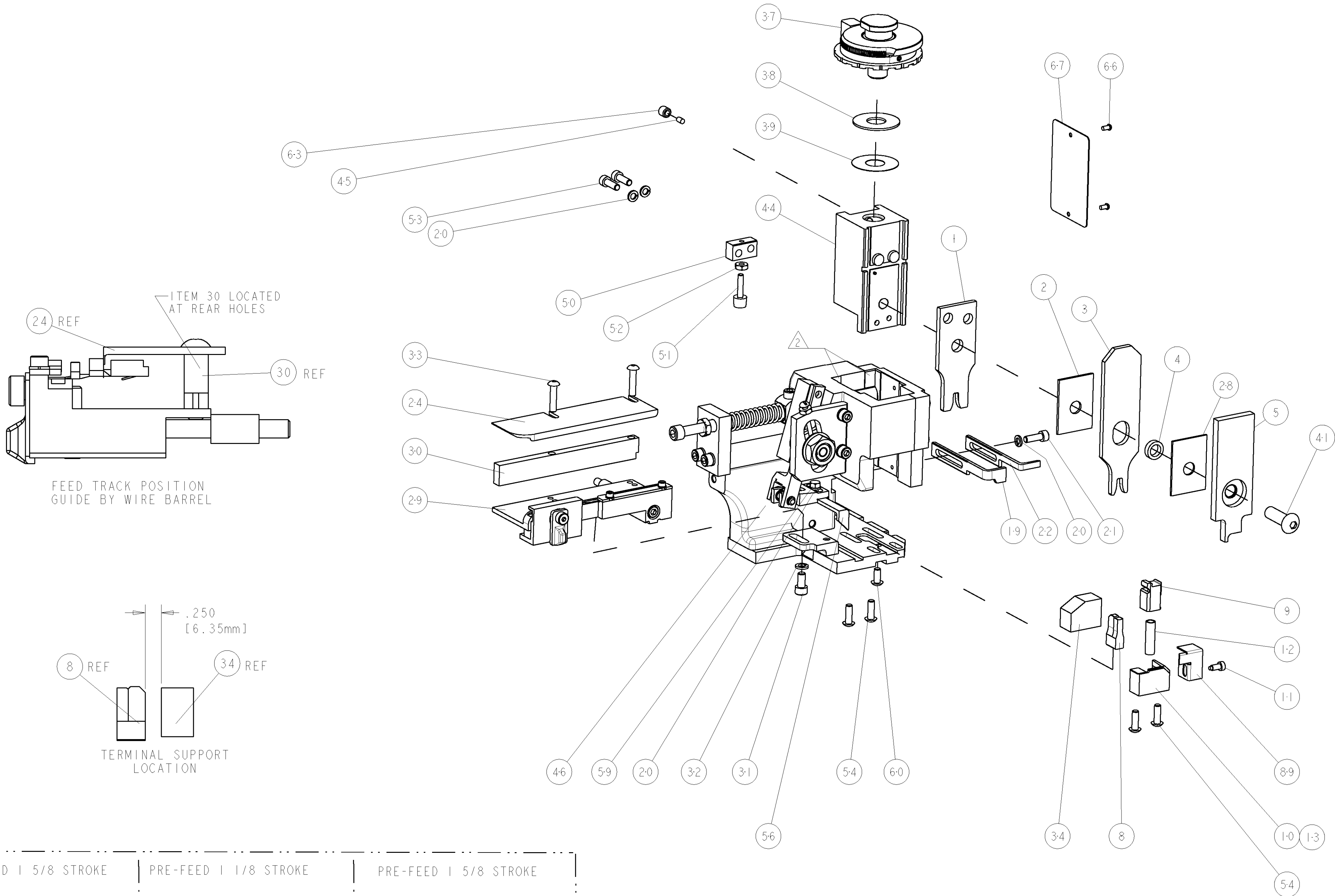
*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TAXI TERMIANL					
TE PN	DELPHI	DELPHI TERMINAL - DELPHI CRIMP SPECS			
1949980	12052221				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	2.15mm+.05/- .05[.085+ .002/- .002]		3mm2	C5
-	-			-	-
-	-			-	-
-	-			-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	3.61mm [.142]	F	3.0mm
-	-	INSUL	4.20mm [.165]	F	Ø3.040 - 3.200
WIRE STRIP LENGTH 5.10-6.10	TERM APPL SPEC DELPHI-CRIMP DATE	FEED 15.29	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	01JUL2009
							LG
							GB



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	-	-	-	-	-	..	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	-	-	-	-	-	..	318563-1	GUARD, FRONT CHIP	89
-	-	-	-	-	-	..	4088040	SF APPL INST 408-8040	72
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-	-	-	-	-	-	..	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
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-	-	-	-	-	-	..	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
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-	-	-	-	-	-	..	2-238011-6	BLOCK, CRIMPER SPACER	4
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-77		-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO
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							CHKD G. BAILEY 01JUN2009			
							APVD N. DEMING 01JUN2009	NAME FINE ADJUST SIDE FEED HDM APPLICATOR		
DIMENSIONS:							PRODUCT SPEC			
mm							APPLICATION SPEC			
							WEIGHT	SIZE CAGE CODE DRAWING NO		
								A1 00779 C=1855512		
MATERIAL							CUSTOMER DRAWING	SCALE 3:5 SHEET 1 OF 1 REV A		

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