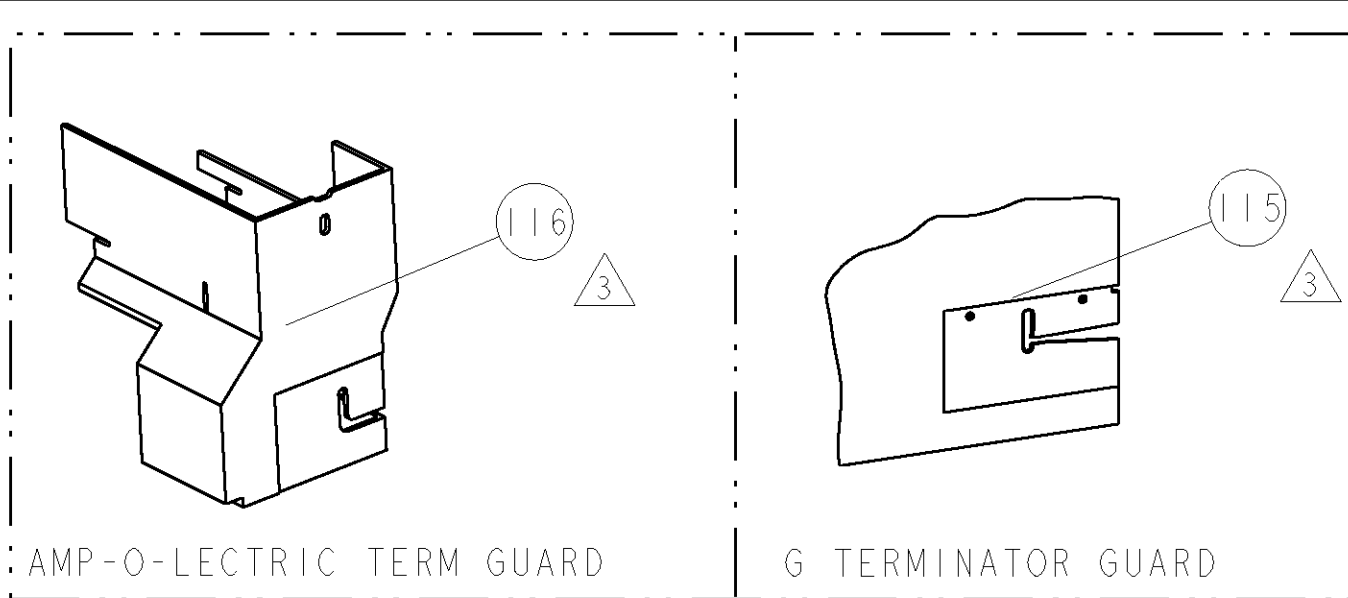


8			7					
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852660-1		B	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1852660-2		B	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1852660-3		B	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1852660-6		B	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1852660-7		B	-	-	-	SPARE PARTS		

RECOMMENDED SPARE PARTS

GREASE LIGHTLY

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: TERMINAL, PIN

TE PN	COMP PN	SUMITOMO TERMINAL-SUMITOMO CRIMP SPECS			
1949647-1	8100-2512	PAD LTR	CRIMP HEIGHT		WIRE SIZE
1949654-1	8100-1710				
-	-		A	0.90mm+0.05/-0.05 [.035+/.002/-/.002]	0.5mm2 or 20 AWG
-	-		B	0.80mm+0.05/-0.05 [.032+/.002/-/.002]	0.3mm2 or 22 AWG
-	-	C			-
-	-	D			-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.57mm [.062]	F	0.30-0.50
-	-	INSUL	1.78mm [.070]	F	Ø1.780 MAX
WIRE STRIP LENGTH 3.780-4.161	TERM-APPL SPEC NONE	FEED 8.520	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC		DIST		REVISIONS			
A		66		DESCRIPTION	DATE	OWN	APPRO
				A	RELEASED	28MAR2008	RK GB
				B	ECR-08-032001	22DEC2008	LG GB

-	2	2	2	2	-	6-354779-0	PIN, WIRE DISC, .3290	127
-	2	2	2	2	-	5-354779-4	PIN, WIRE DISC, .3260	126
-	1	1	1	1	-	21055-5	WASHER, FLAT, REG NO 6	119
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	-	-	1	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	114
-	-	-	1	-	..	1-465184-0	LUBRICATOR ASSY	113
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 8	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	455888-7	SPACER, CRIMPER	28
-	1	1	1	1	-	21028-2	PIN, SLOTTED SPRING .062 X .250	27
-	1	1	1	1	-	5-547505-2	SPRING, COMPRESSION	26
-	1	1	1	1	-	854769-4	HOLDER, INS	25
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	1-21000-9	SCR, SKT HD CAP 6-32 X .375	11
-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	462006-6	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	2-1633382-6	ANVIL, COMBINATION	8
-	-	-	-	-	..	-	-	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	854772-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	679440-8	CRIMPER, INSULATION F	3
-	1	1	1	1	-	455888-1	SPACER, CRIMPER	2
1	1	1	1	1	-	1-456403-9	CRIMPER, WIRE PREMIUM	1

-77						-6	-3	-2	-1	U/M	PART NO	DESCRIPTION				ITEM NO			
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DIMENSIONS: INCHES  TOLERANCES UNLESS OTHERWISE SPECIFIED: 9 PLC ± 1 PLC ±0.1 2 PLC ±0.01 3 PLC ±0.001 4 PLC ±0.0001 ANGLES ±												CHR	06JAN2008						

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