

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
A15		REVISED PER ECO-11-002569	25FEB2011	DLD	DCM
A16		REVISED PER ECO-14-011102	22JUL2014	DLD	DCM

- ⚠

PRINT TE PART NUMBER AND TRACEABILITY (YY : 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR CODE) IN THE LOCATION AT ASSEMBLY.
- ⚠

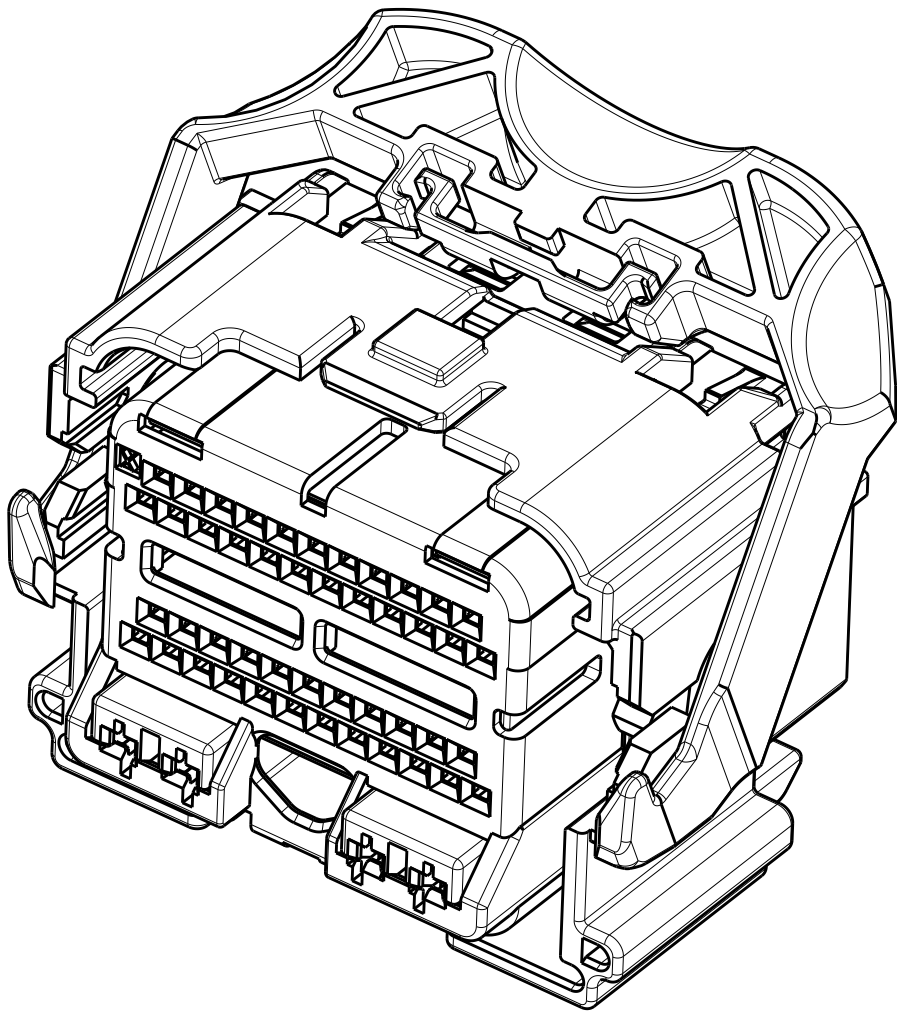
OPTIONAL WIRE SHIELD PART NUMBERS (SOLD SEPARATELY) 1438126, 1438180, 1488373, AND 1488572. CONTACT TE ENGINEERING FOR MINIMUM FEED THRU CONDITION.
3.

APPLICABLE TERMINAL PART NUMBERS (SOLD SEPARATELY) FOR TIN APPLICATIONS: 1393367 AND 1393366. FOR GOLD APPLICATIONS: 1393365 AND 1393364 FOR TERMINATION AND REELING OPTIONS SEE DRAWINGS 1393367, 1393366, 1393365, AND 1393364.
4.

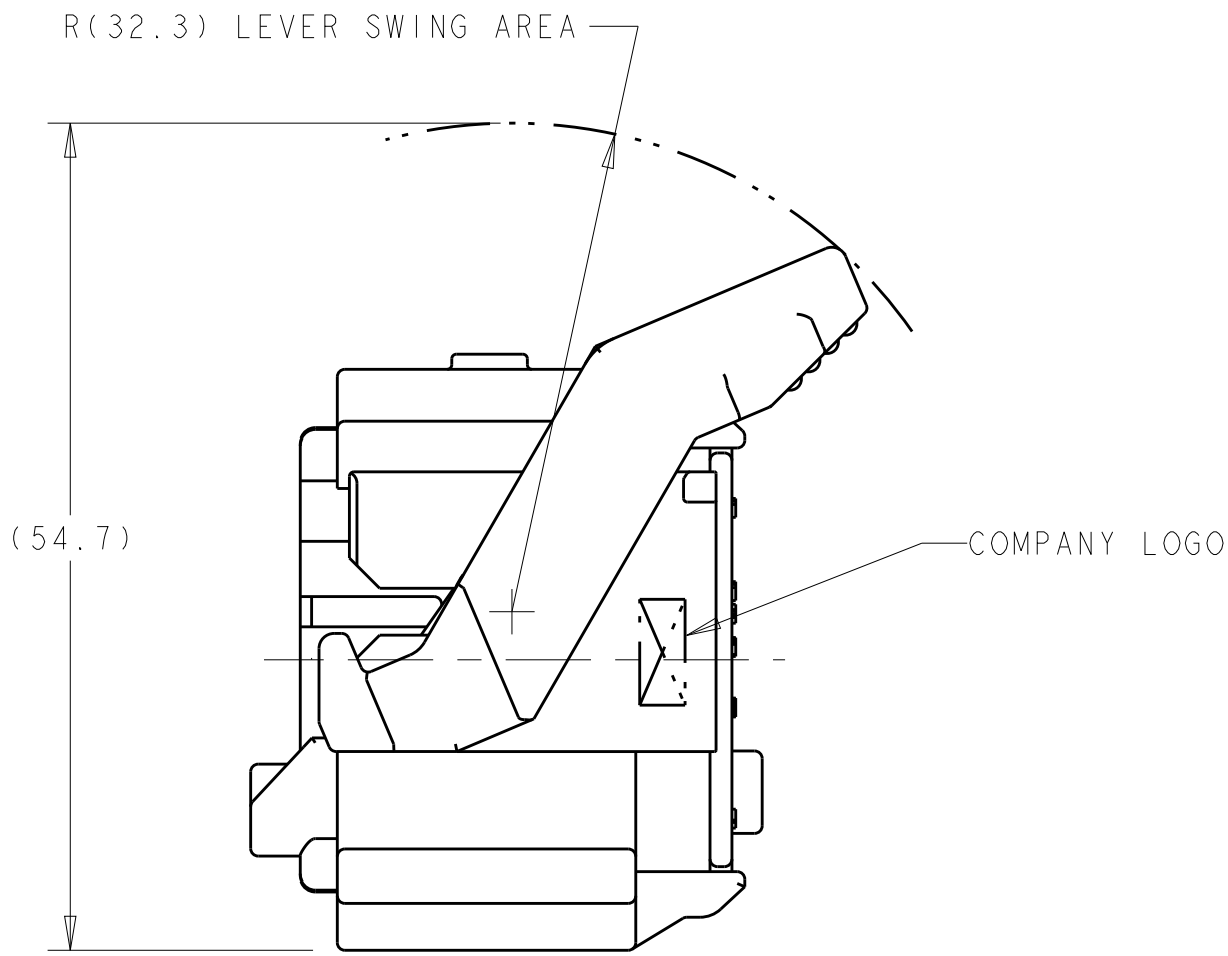
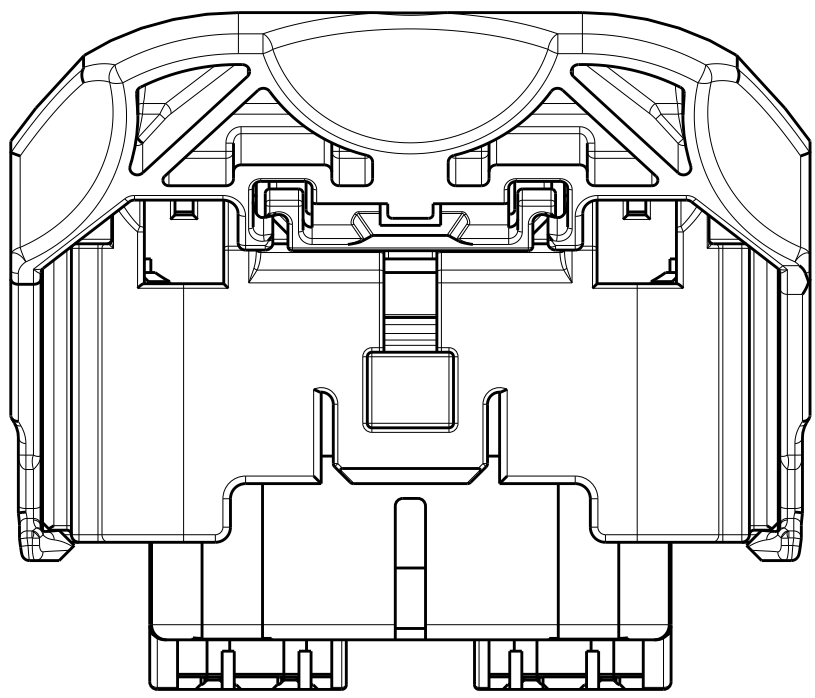
APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS: 33012-0002 TIN 0.50-1.50mm²
5.

CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.
6.

REFERENCE TE INSTRUCTION SHEET 408-8893.



PART NUMBER:
1438691-1
SHOWN WITH SPACER
IN SEATED POSITION
SCALE 2:1



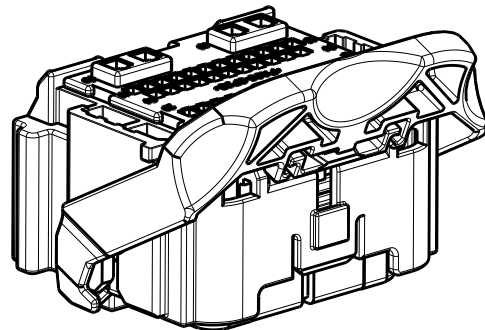
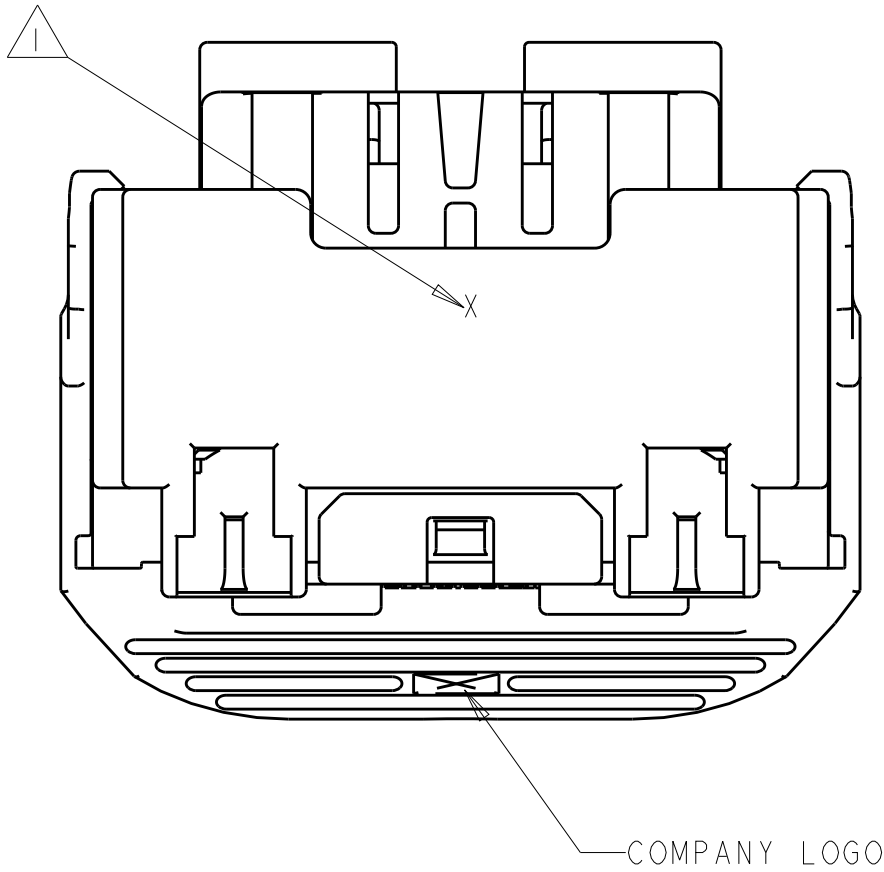
SHOWN WITH SPACER IN SEATED POSITION



SECTION A-A
SPACER AND LEVER IN
PRE-SEATED POSITION
(DELIVERY CONDITION)



SHOWN WITH CAM
LEVER AND SPACER
IN LOADED POSITION

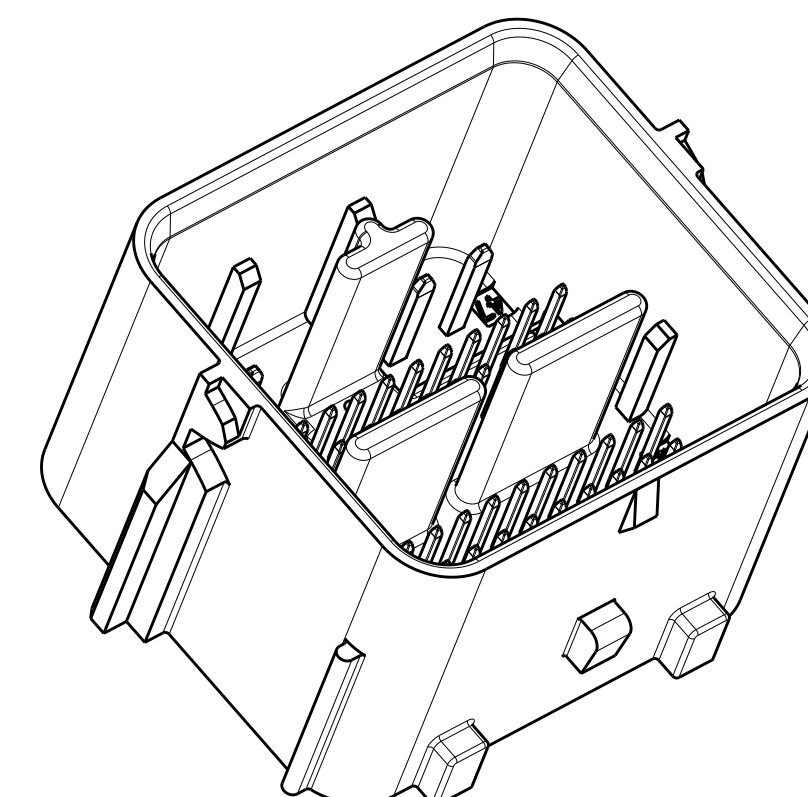
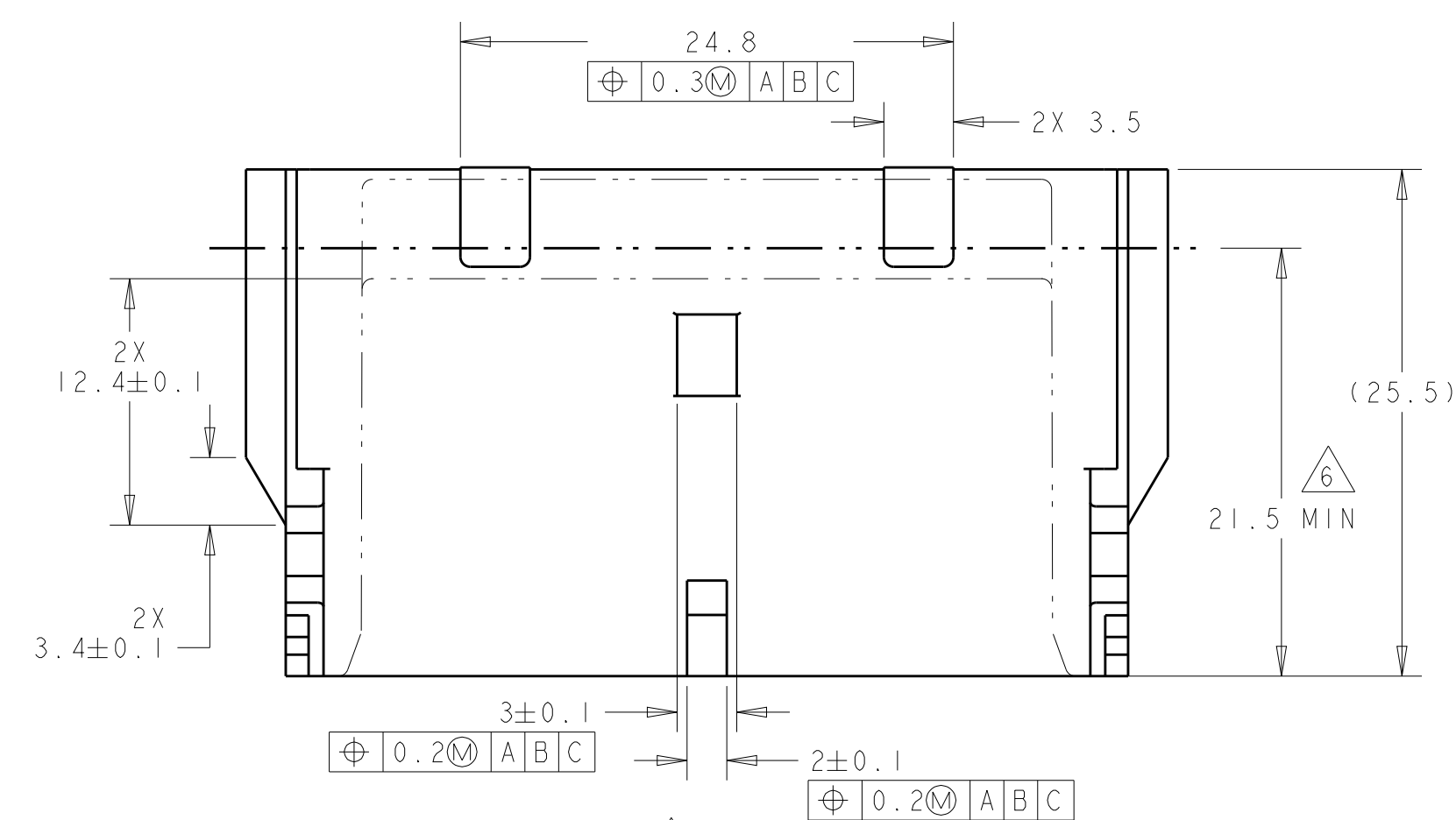
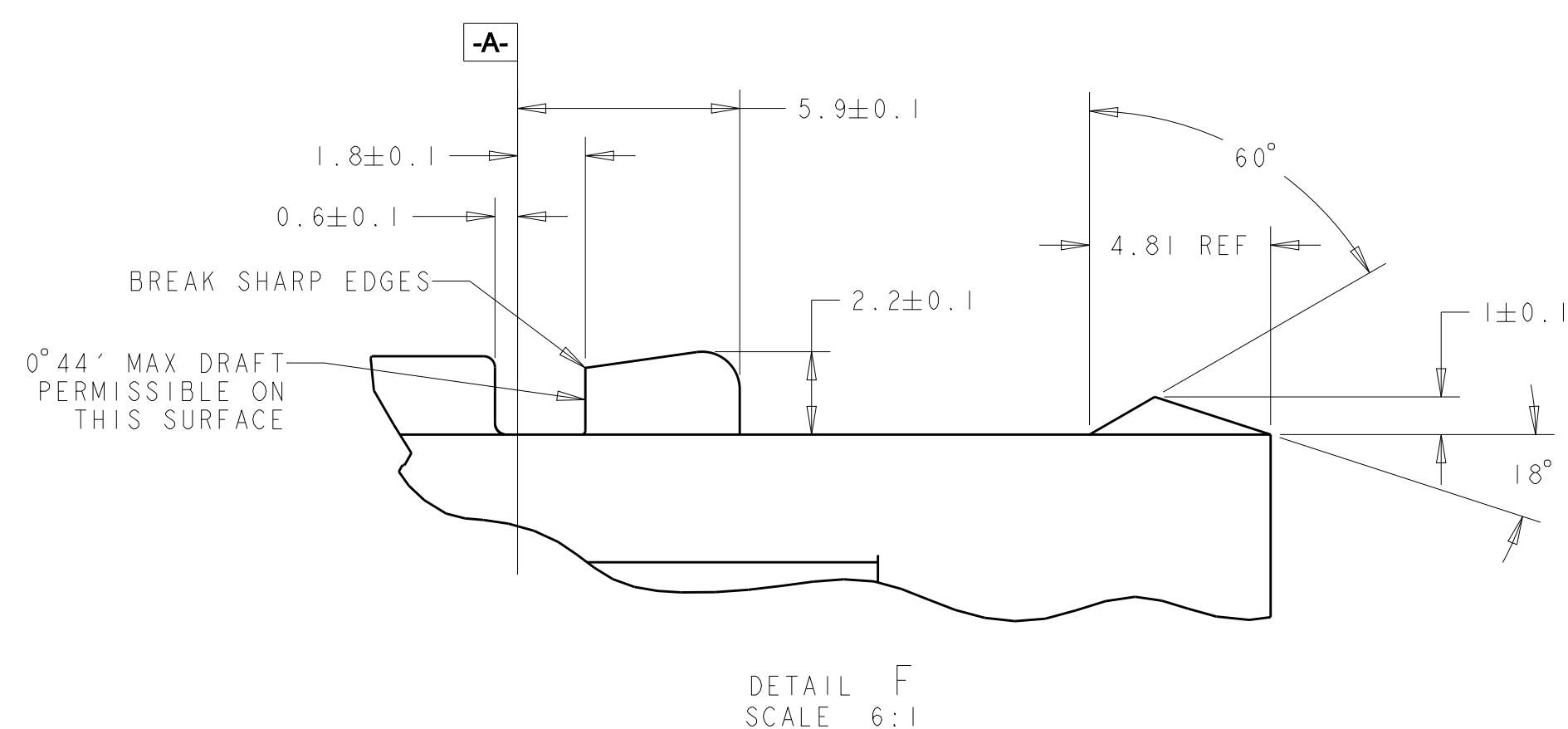


SCALE 1:1

GREEN	PERIMETER SEAL	6
GRAY	LEVER	5
BROWN	GROMMET SEAL	4
BLACK	COVER	3
RED	SPACER	2
BLACK	HARNESS, KEY "A"	1
PART COLOR	DESCRIPTION	ITEM NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. CRISAMORE 21JUL2004	NAME	
DIMENSIONS:		CHK M. HITCHCOCK 21JUL2004	TE Connectivity ASSEMBLY, 50-WAY, KEY A, PCM HARNESS	
mm		APVD C. MARTIN 21JUL2004		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		
0 PLC ±.3		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO	
1 PLC ±0.10		WEIGHT	A100779C=1438691	
2 PLC ±.10		Customer Drawing	RESTRICTED TO	
3 PLC ±.			SCALE 2:1 SHEET 1 OF 4 REV. A16	
4 PLC ±.				
ANGLES ±1°				
FINISH				
MATERIAL				
-				
-				

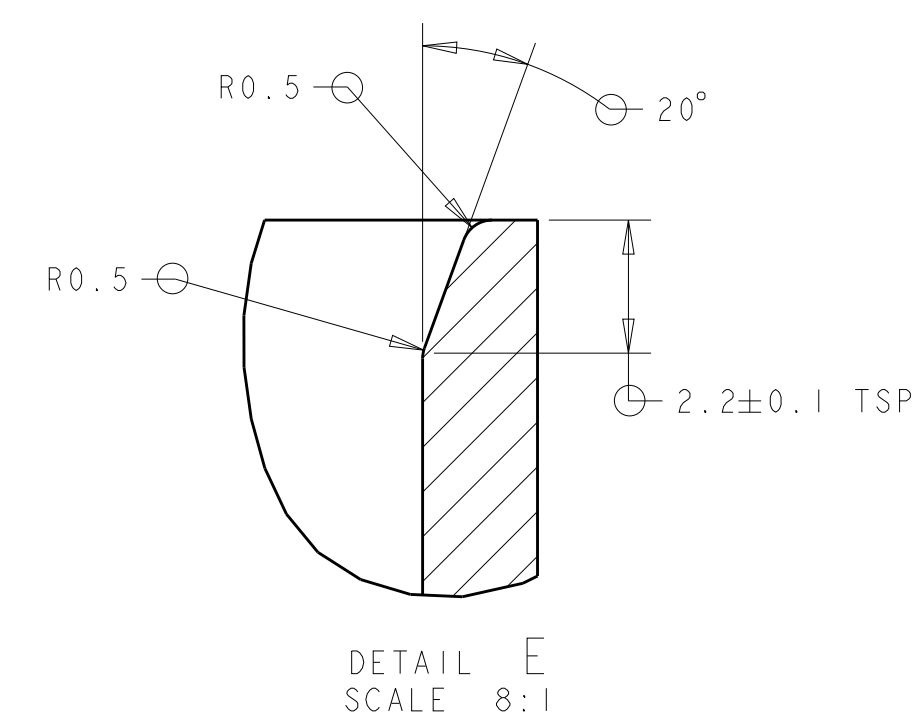
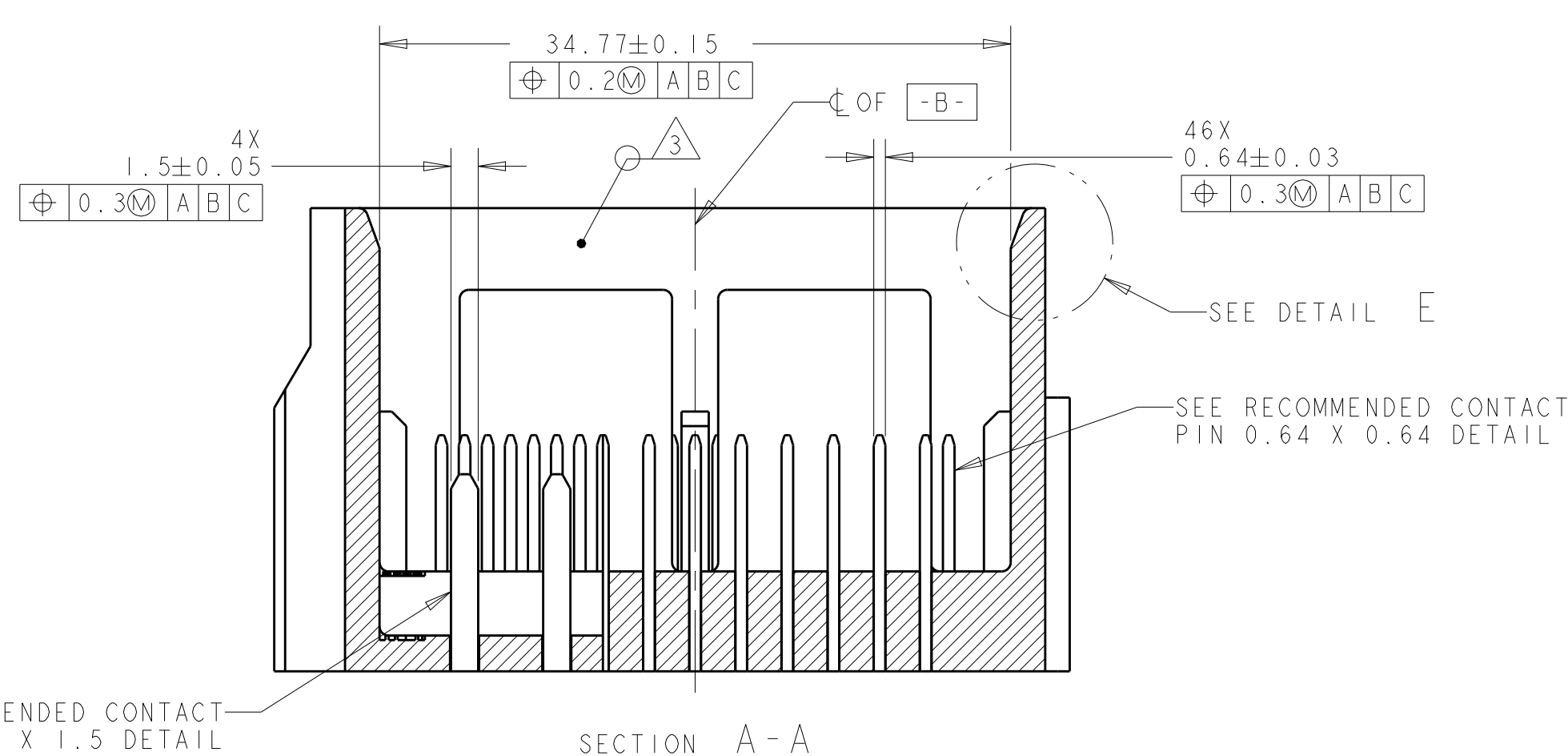
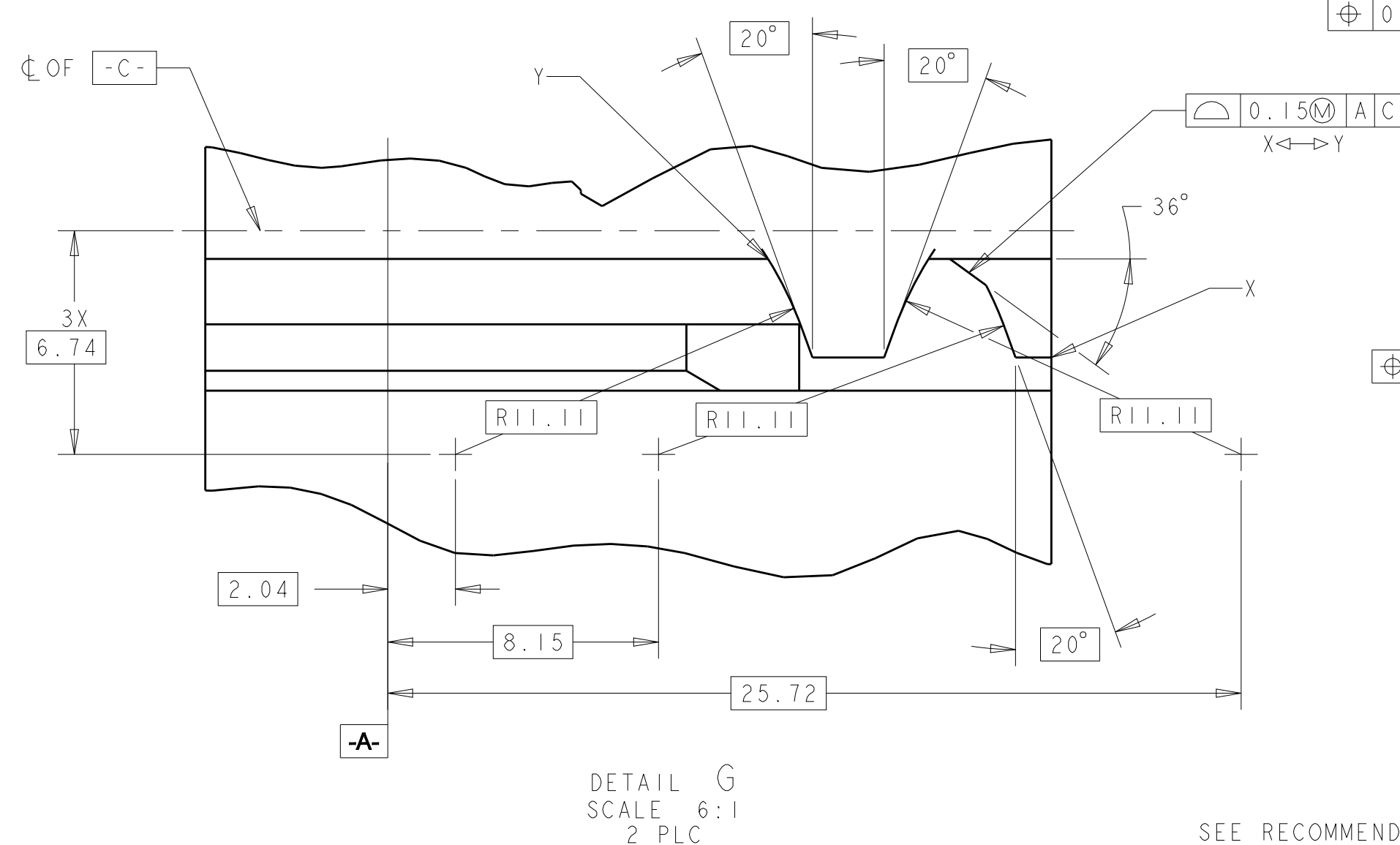
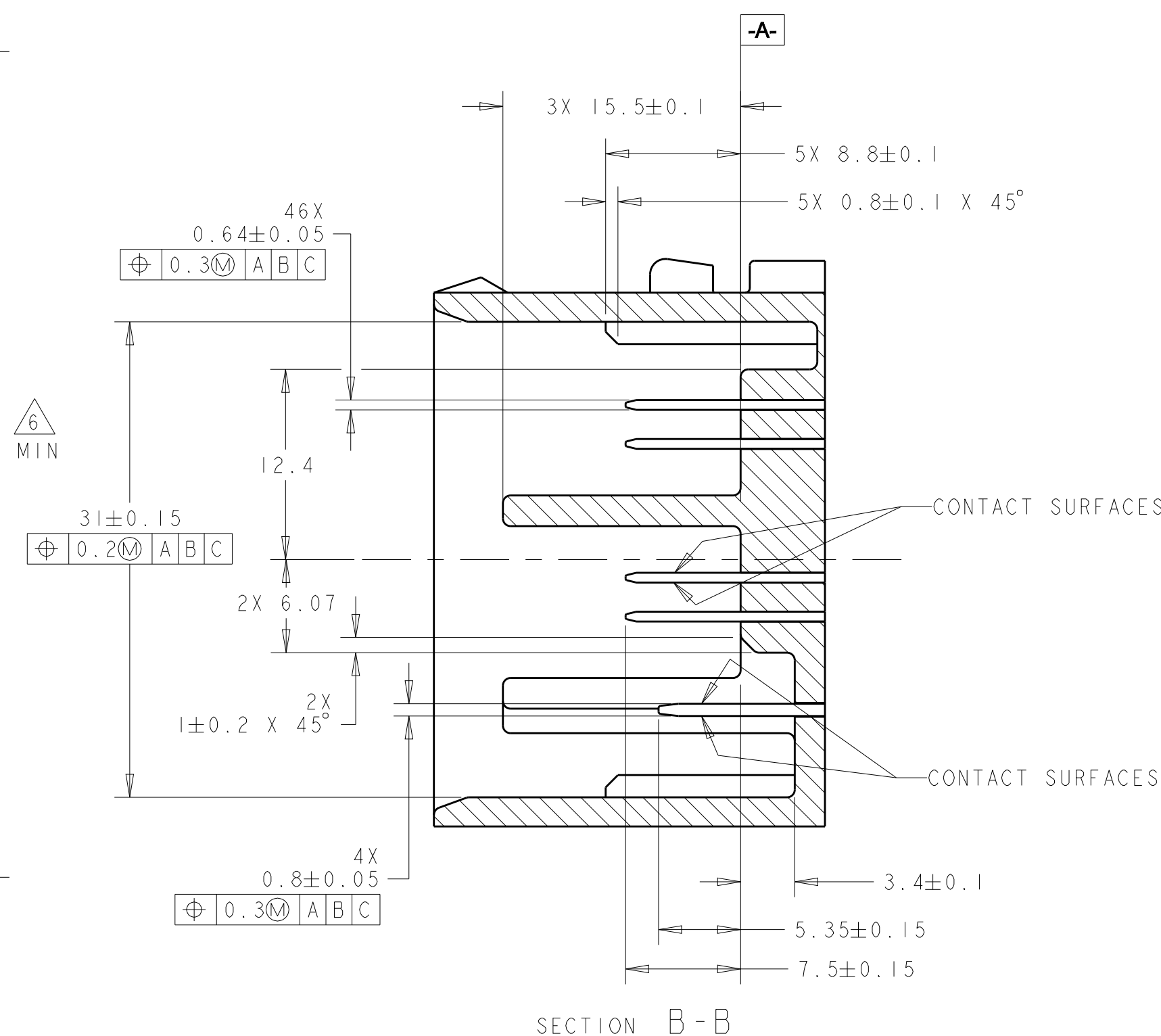
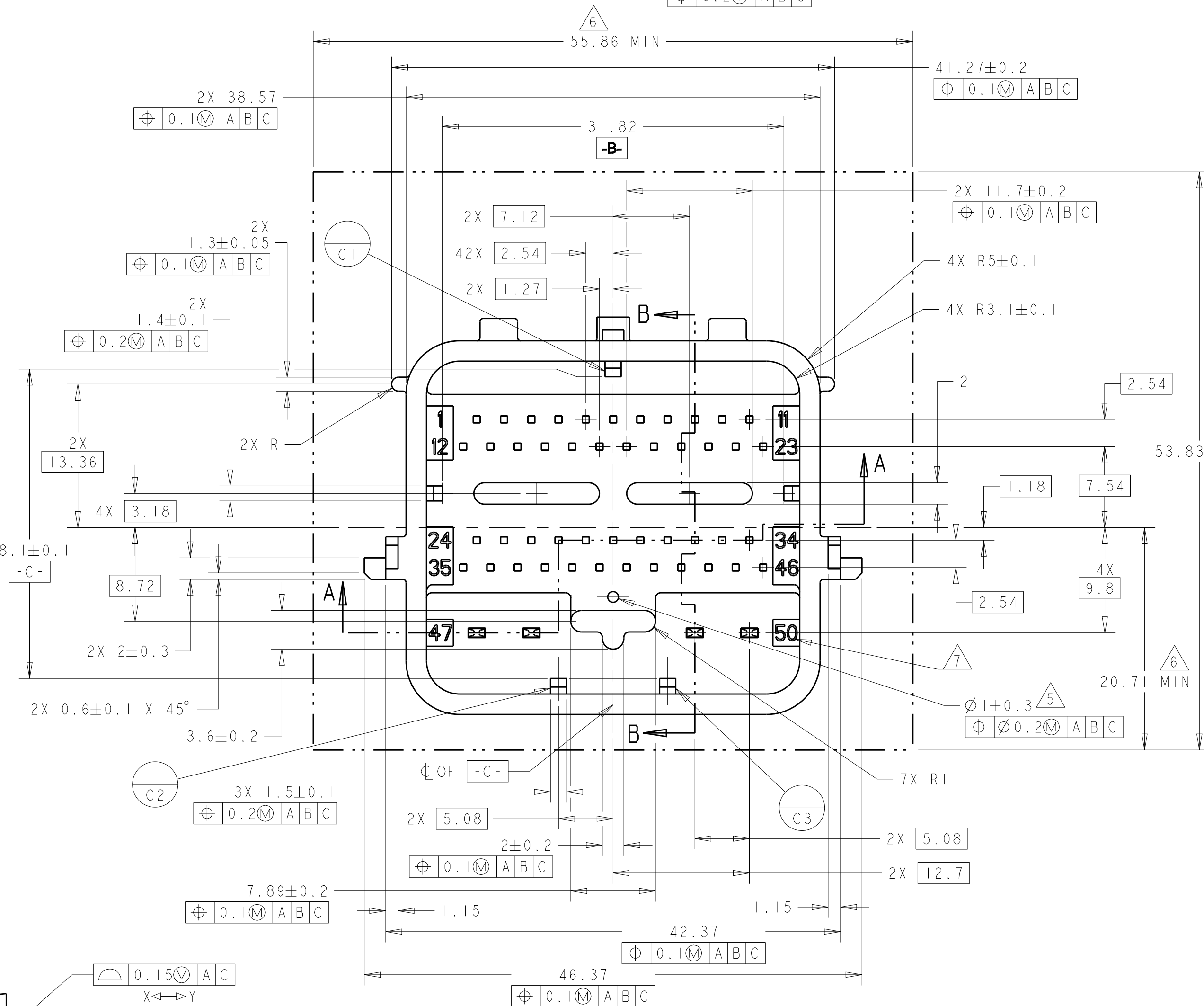
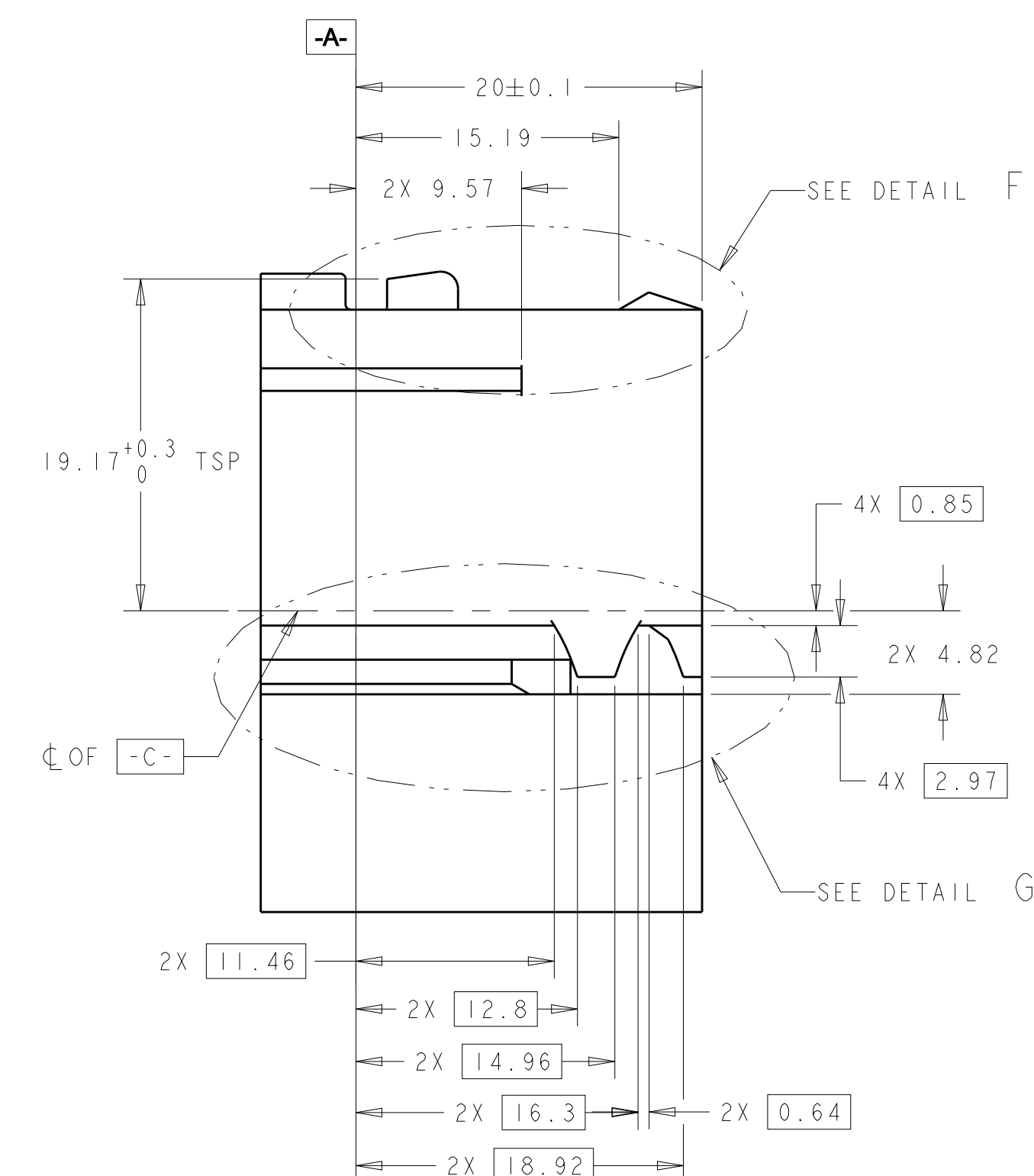
P		LTR	DESCRIPTION	DATE	DWN	APVD
	-		SEE SHEET 1	-	-	-



SCALE 2:1

NOTES: UNLESS OTHERWISE SPECIFIED

1. GENERAL TOLERANCE:
±0.3 ALL ONE PLACE DIMENSIONS
±0.10 ALL TWO PLACE DIMENSIONS
±1°00' ALL ANGULAR DIMENSIONS
2. DRAFT ANGLE PERMISSIBLE ONLY WITHIN DRAWING TOLERANCE.
3. SEALING SURFACE, NO WITNESS LINES OR DAMAGE PERMITTED
4. ALL UNMARKED RADII TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED.
5. VENT HOLE SIZE AND LOCATION IS OPTIONAL.
6. THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.
7. TERMINAL POSITION IDENTIFICATION.



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. CRISAMORE	21 JUL 2004	
		CHK M. HITCHCOCK	21 JUL 2004	
		APPR C. MARTIN	21 JUL 2004	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME ASSEMBLY, 50-WAY, KEY A, PCM HARNESS
mm		PRODUCT SPEC		
	0 PLC ±. 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±. 4 PLC ±. ANGLES ±1°	APPLICATION SPEC		
MATERIAL	FINISH	WEIGHT		
-	-	Customer Drawing		
-	-	SCALE 2:1 SHEET 2 OF 4 REV 1		

8	7	6	5	4	3	2	1
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[6-1438691-3](#)