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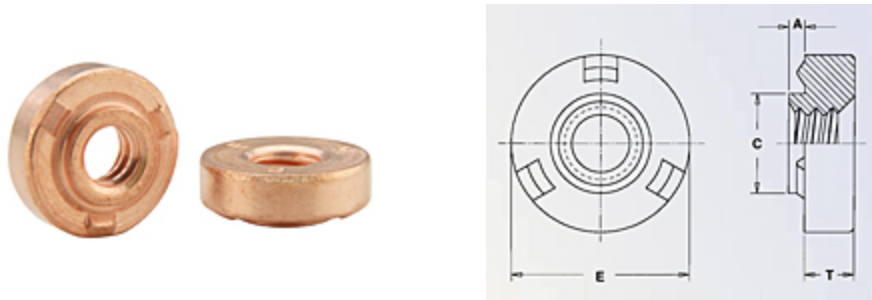
Part # WNS-032-0, Self-Locating Projection Weld Nuts - Unified Type WN, WNS

PEM® weld nuts (Types WN/WNS) provide load-bearing threads in metal sheets too thin to tap, and permit faster assembly.

PEM brand weld nuts overcome many problems associated with other weld nuts – burn-outs, complicated electrodes and pilots, tedious time-consuming indexing and re-tapping to remove weld spatter. Their design, based on the experience of hundreds of users of weld nuts, speeds production using standard equipment, thereby reducing labor costs.

PEM stainless steel weld nuts offer the

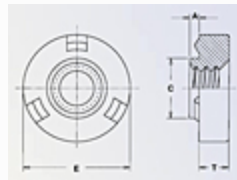
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Specifications



Thread Size	.190-32 (#10-32)
Type	WNS
Thread Code	032
Shank Code	0
A (Shank) Max.	.030 in
Min. Sheet Thickness	.030 in
Hole Size In Sheet + .004 - .000	.250 in
C Max.	.249 in
E + .000 - .010	.440 in
T ± .004	.155 in



Min. Dist. Hole C/L to Edge	.22 in
Thread Specification	2B per ASME B1.1
Standard Material	300 Series Stainless Steel
Standard Finish	Passivated per ASTM A380 and/or tested
CAD Supplier	PennEngineering® (PEM®)