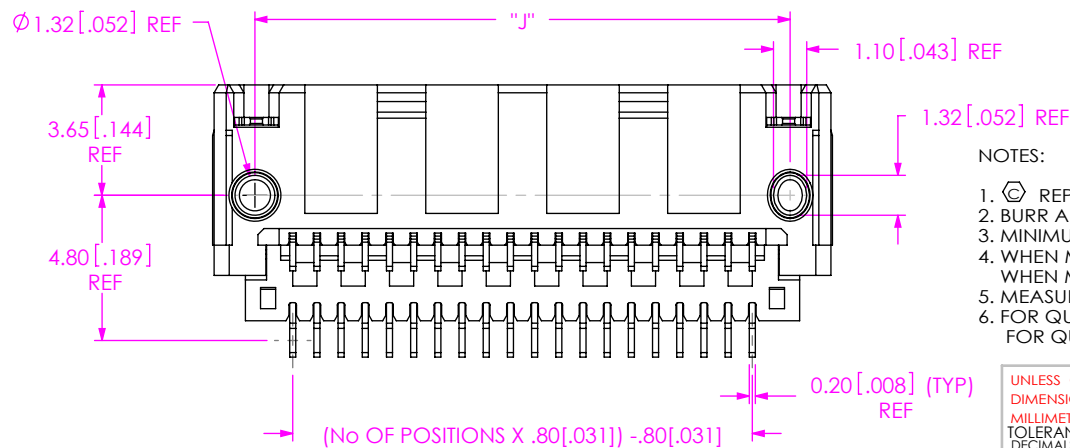
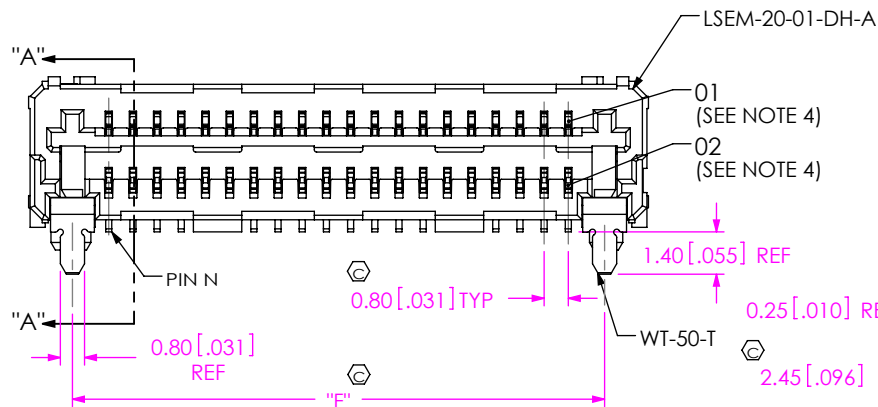
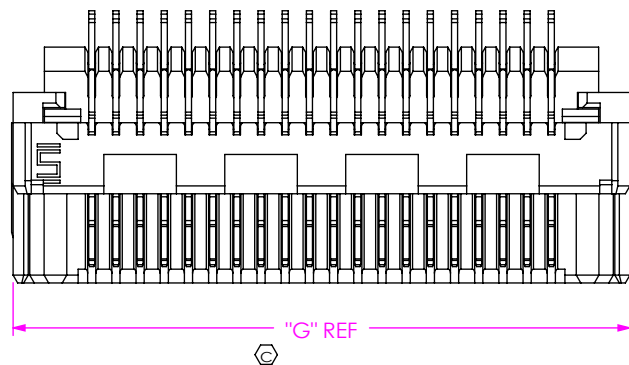


DESIGNED & DIMENSIONED
IN MILLIMETERS[INCHES]DO NOT
SCALE FROM
THIS PRINTFIG 1
(LSEM-120-XX-DH-A-S-XX SHOWN)

LSEM-1XX-XX-X-DH-A-X-X-TR

No OF POSITIONS
-20, -30, -40, -50LEAD STYLE
-01:

PLATING SPECIFICATION

-F: 3µ" FLASH SELECTIVE GOLD ON CONTACT AREA, MATTE TIN ON TAIL

-L: 10µ" LIGHT SELECTIVE GOLD ON CONTACT AREA, MATTE TIN ON TAIL

-S: 30µ" FLASH SELECTIVE GOLD ON CONTACT AREA, MATTE TIN ON TAIL

PACKAGING
-TR: TAPE & REEL
(SEE NOTE 6)OPTION
-K: POLYIMIDE FILM (SEE SHT 2, FIG3)
(USE K-DOT-.217-.313-.005)

SHIELD

* -S: WITH SHIELD (SEE SHT 2, FIG2)

-N: NO SHIELD

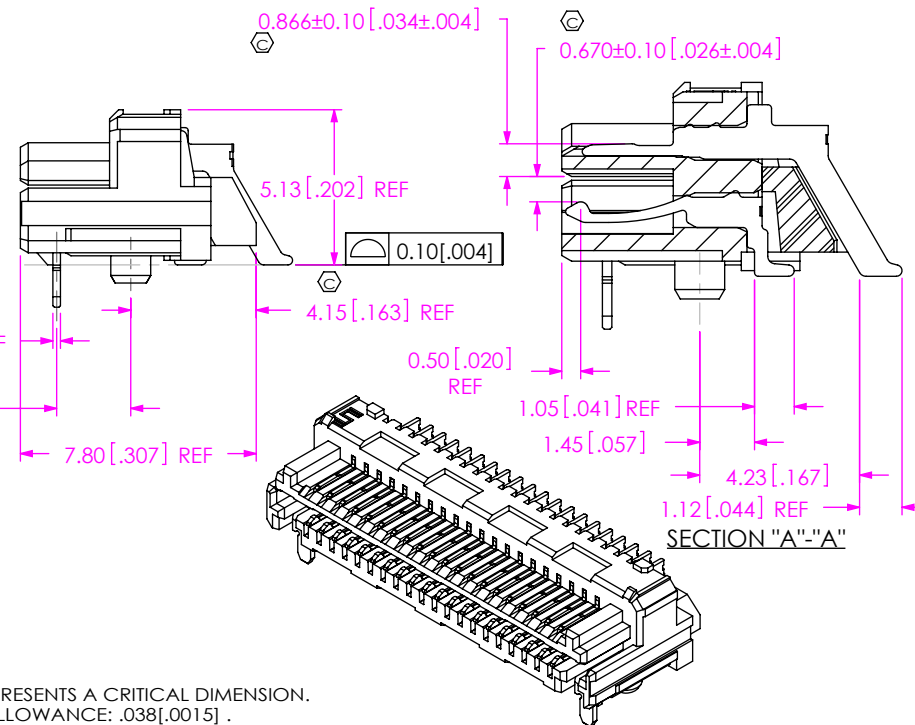
OPTION

-A: ALIGNMENT PIN

TAIL OPTION

-DH: DUAL HORIZONTAL

*= NOT RELEASED FOR PRODUCTION



NOTES:

1. ⚠ REPRESENTS A CRITICAL DIMENSION.
2. BURR ALLOWANCE: .038[.0015].
3. MINIMUM PUSHOUT FORCE: 2.22 N [.5 LBS].
4. WHEN MATING WITH ANOTHER LSEM-DH, 01 WILL MATE WITH CONTACT 02 ON MATING CONNECTOR. WHEN MATING WITH A LSEM-DV, PIN 01 WILL MATE WITH PIN N, WHERE N = TOTAL NUMBER OF POSITIONS.
5. MEASURE FROM TOP OF VERTICAL WALL.
6. FOR QUANTITIES UP TO 49 PCS., NO LEADER, TRAILER OR REEL WILL BE SUPPLIED. FOR QUANTITIES OF 50-124 PCS., NO LEADER OR TRAILER WILL BE SUPPLIED.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN
MILLIMETERS[INCHES].
TOLERANCES ARE:

DECIMALS ANGLES

X.X: ±0.3 [.01] 2°

X.XX: ±0.13 [.005]

X.XXX: ±0.051 [.0020]

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MATERIAL: DO NOT SCALE DRAWING

INSULATOR: BLACK, LCP, UL 94 VO

CONTACT: PHOS BRONZE

SHIELD: STAINLESS STEEL

WELD TAB: COPPER

SHEET SCALE: 1:0.2

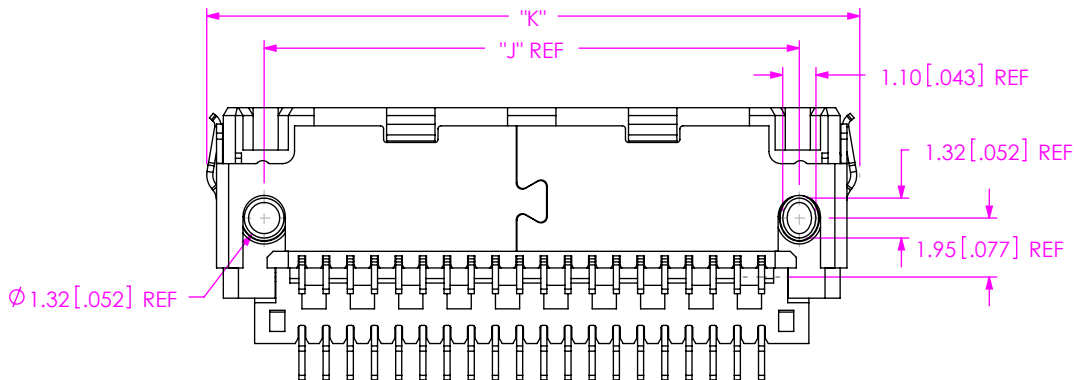
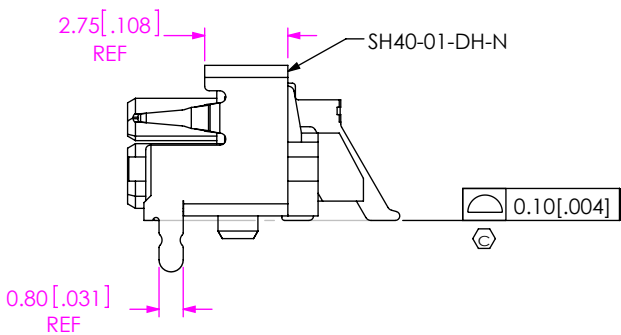
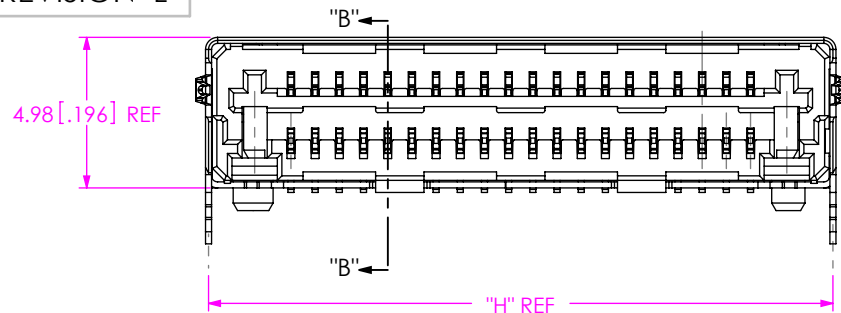
520 PARK EAST BLVD, NEW ALBANY, IN 47150

PHONE: 812-944-6733 FAX: 812-948-5047

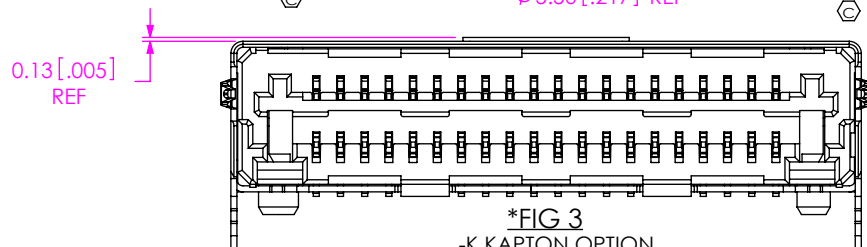
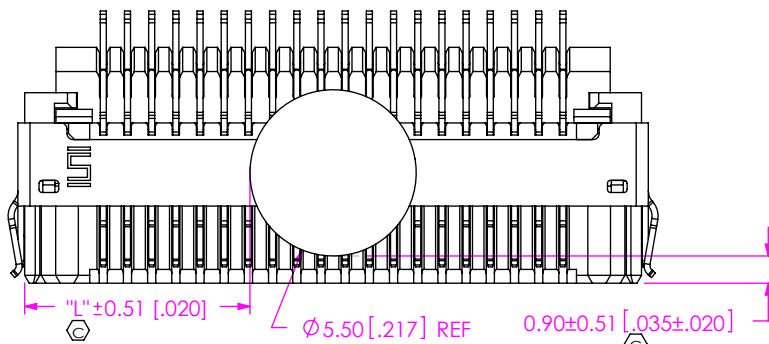
PHONE: 812-944-6733 FAX: 812-948-5047

DESCRIPTION:
0.8mm HERMAPHRODITIC HORIZONTAL FOR LSEM -DHDWG. NO.
LSEM-1XX-XX-X-DH-A-X-X-TR

BY: CHADP 04/08/2009 SHEET 1 OF 3



*FIG 2
SHIELD OPTION
LSEM-120-01-XX-DH-A-S-X SHOWN
(SAME AS FIG1 DIFFERENT AS SHOWN)
(* = NOT RELEASED FOR PRODUCTION)



*FIG 3
-K KAPTON OPTION
LSEM-120-01-XX-DH-A-S-K SHOWN
(SAME AS FIG1 DIFFERENT AS SHOWN)
(* = NOT RELEASED FOR PRODUCTION)

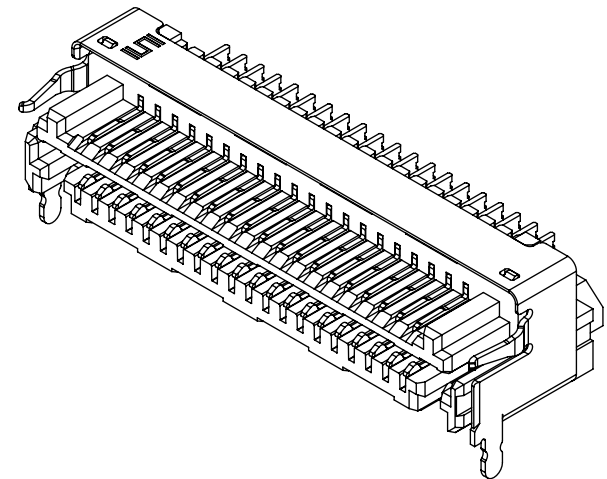


TABLE 1						
No OF POSITIONS	"F"	"G"	"H"	"J"	"K"	"L"
-20	17.60 [0.693]	20.40 [0.803]	20.85 [0.821]	17.70 [0.697]	21.70 [0.854]	7.45 [0.293]
-30	25.60 [1.008]	28.40 [1.118]	28.85 [1.136]	25.70 [1.012]	29.70 [1.169]	11.45 [0.451]
-40	33.60 [1.323]	36.40 [1.433]	36.85 [1.451]	33.70 [1.327]	37.70 [1.484]	15.45 [0.608]
-50	41.60 [1.638]	44.40 [1.748]	44.85 [1.766]	41.70 [1.642]	45.70 [1.799]	19.45 [0.766]

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PHONE: 812-944-6733 FAX: 812-948-5047
PHONE: 812-944-6733 FAX: 812-948-5047

DESCRIPTION:
0.8mm HERMAPHRODITIC HORIZONTAL FOR LSEM -DH

DWG. NO.
LSEM-1XX-XX-X-DH-A-X-X-TR

BY: CHADP 04/08/2009 SHEET 2 OF 3

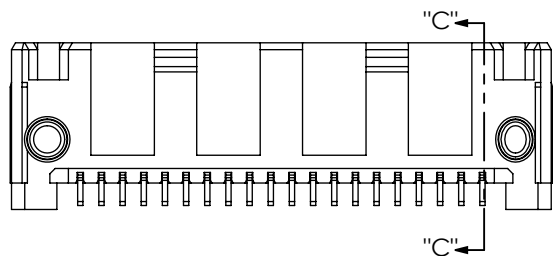
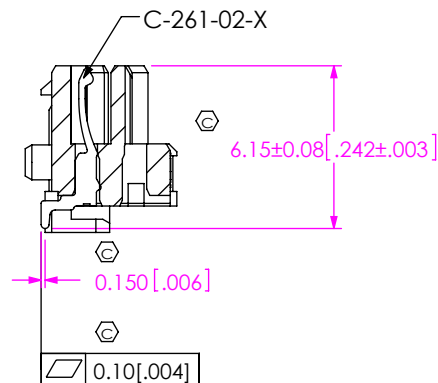
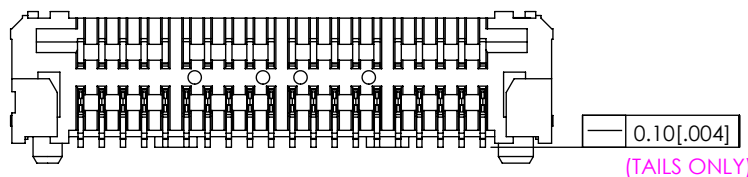


FIG 4
(IN PROCESS 1)



SECTION "C"-"C"
SCALE 3.5 : 1



BACK VIEW

0.10 [.004]
(TAILS ONLY)

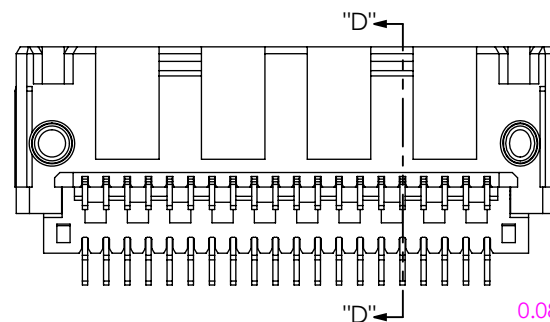
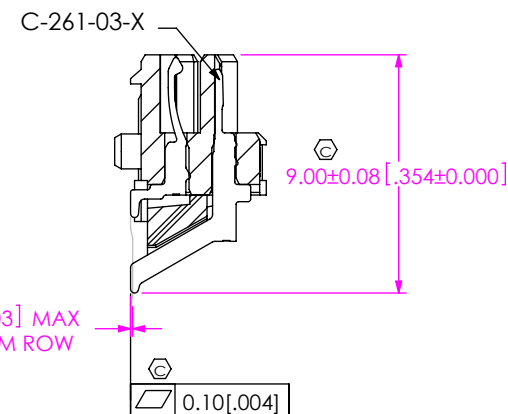
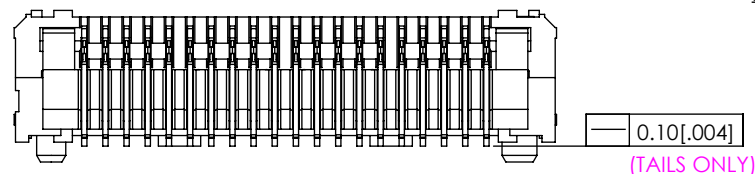


FIG 6
(IN PROCESS 3)



SECTION "D"-"D"
SCALE 3.5 : 1



BACK VIEW

0.10 [.004]
(TAILS ONLY)

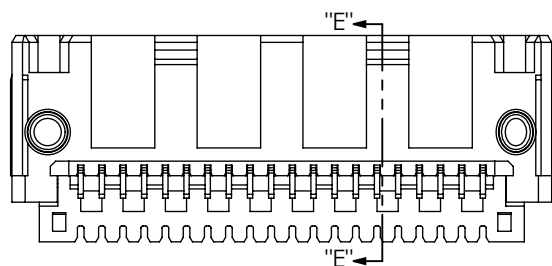
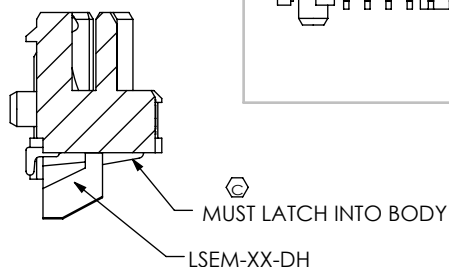


FIG 5
(IN PROCESS 2)



SECTION "E"-"E"
SCALE 3.5 : 1

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SHEET SCALE: 5:1

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
PHONE: 812-944-6733 FAX: 812-948-5047

DESCRIPTION:
0.8mm HERMAPHRODITIC HORIZONTAL FOR LSEM -DH
DWG. NO.
LSEM-1XX-XX-X-DH-A-X-X-TR

BY: CHADP 04/08/2009 SHEET 3 OF 3