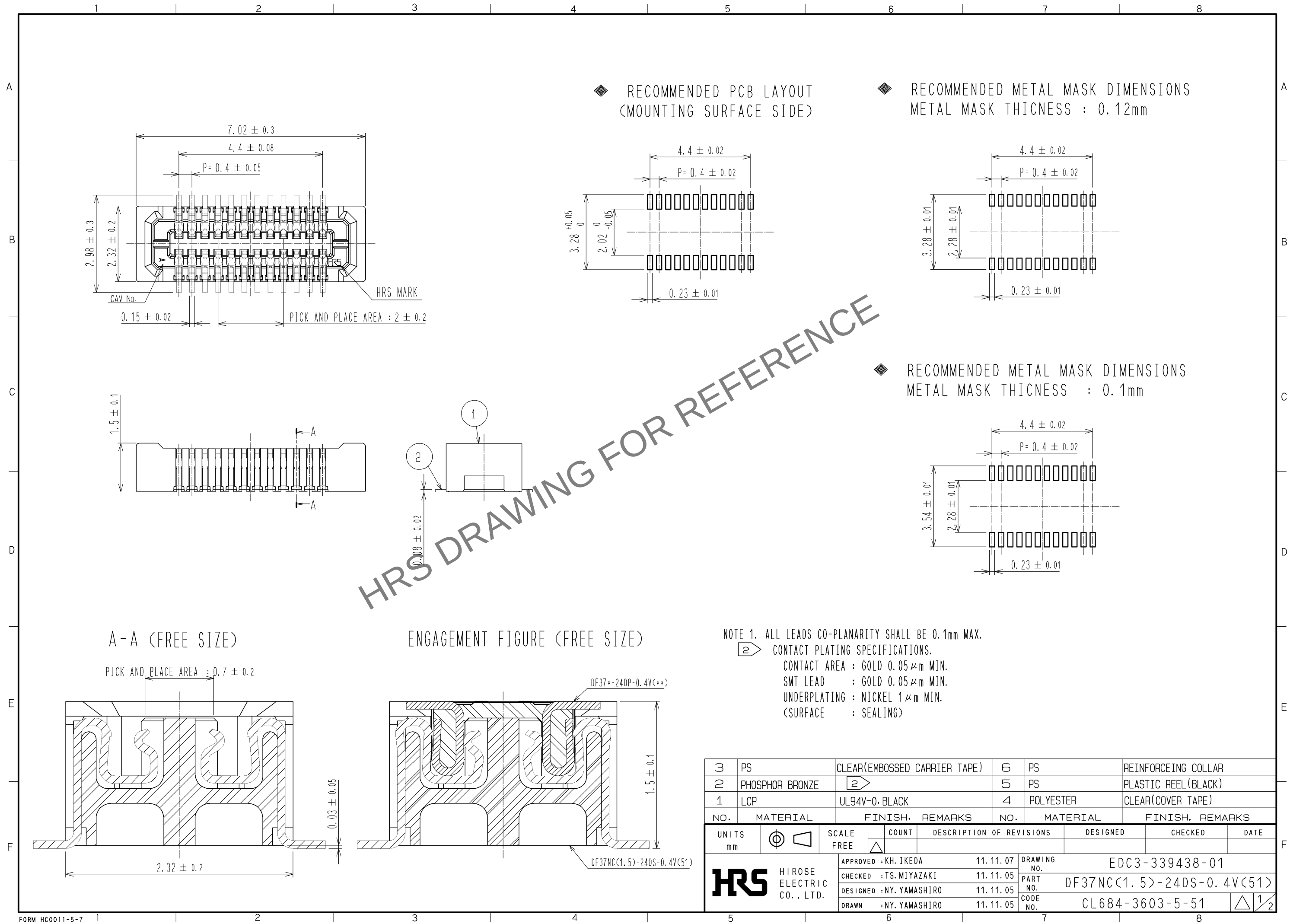
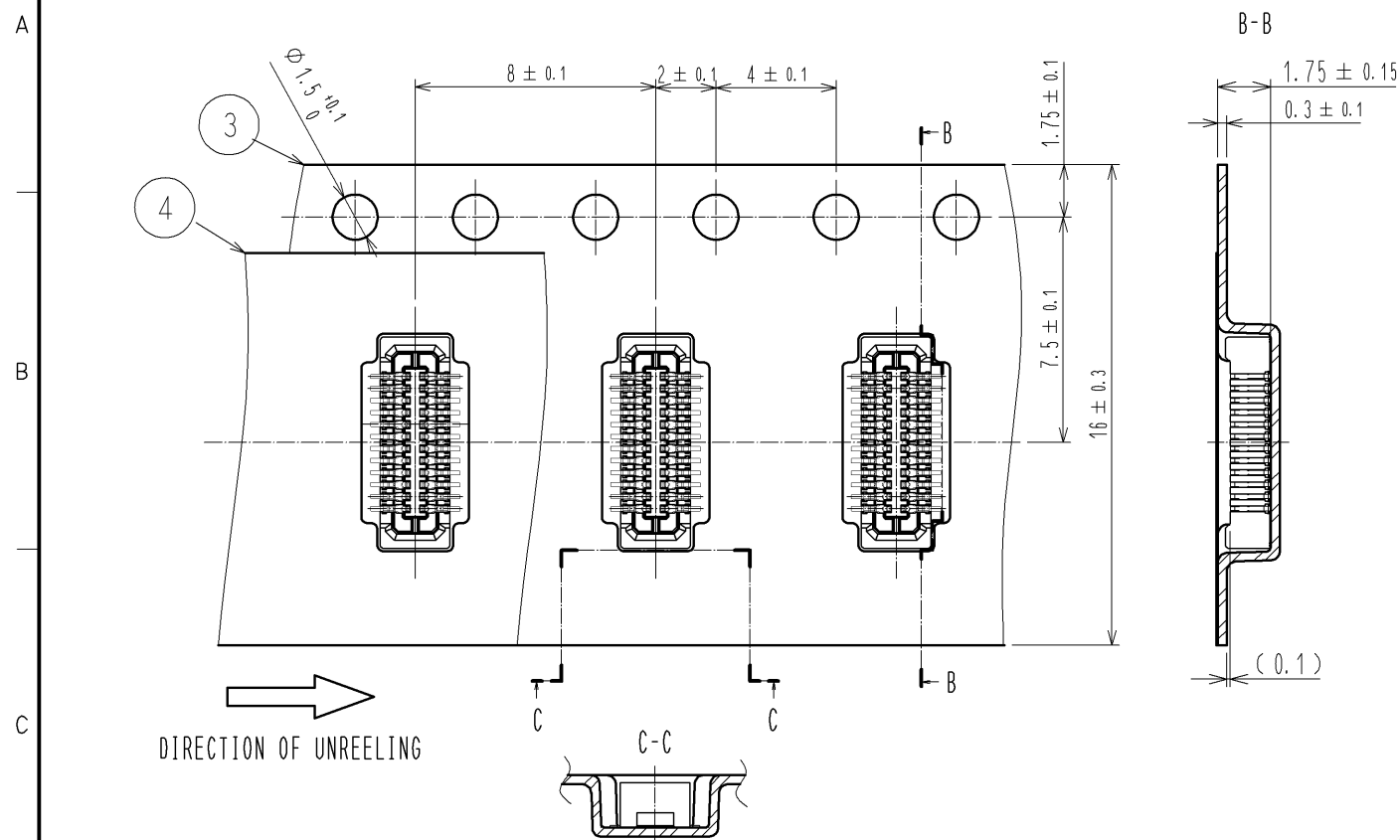


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

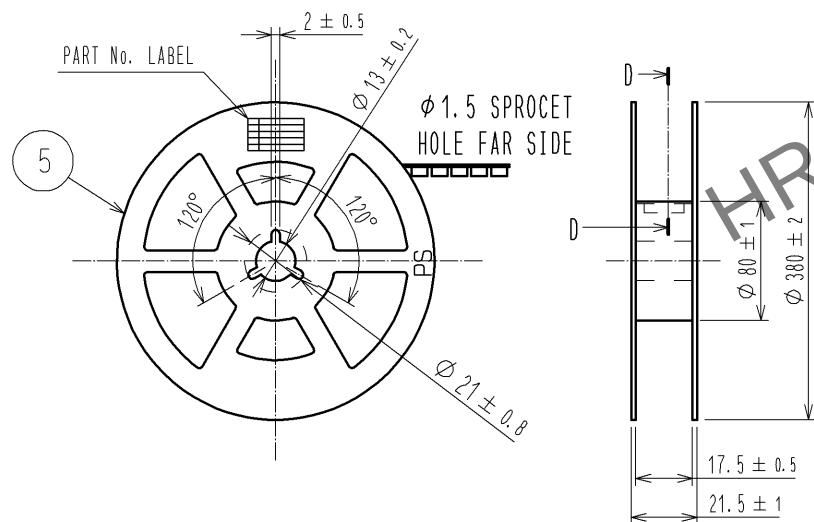


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EMBOSSED CARRIER TAPE PACKAGING (FREE SIZE)



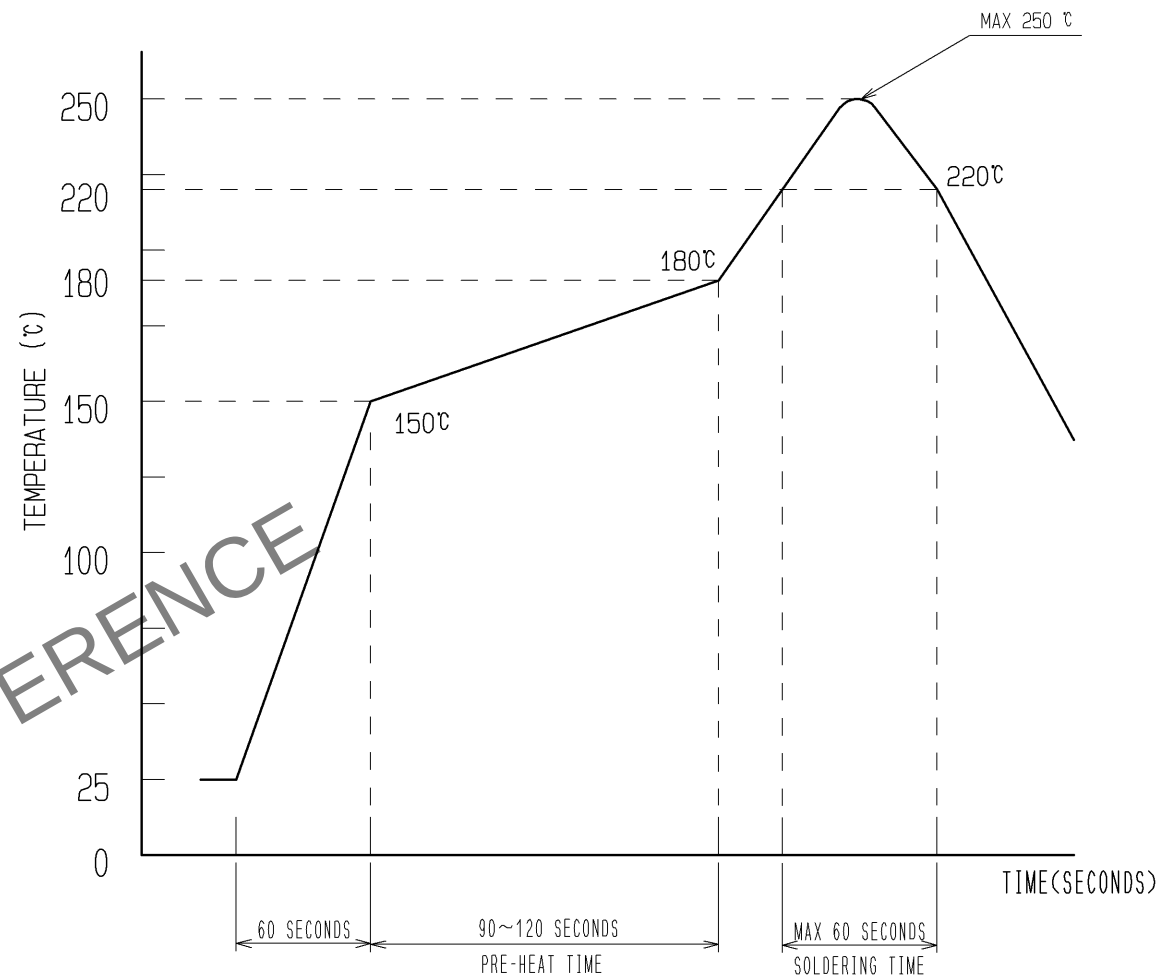
STYLE AND DIMENSION OF REEL (FREE SIZE)



DETAIL OF PART NO. LABEL

SUPPLIER	HIROSE ELECTRIC CO., LTD.
QUANTITY	5000個
PART NO.	DF37NC(1.5)-24DS-0.4V(51)
CODE NO.	CL684-3603-5-51
DATE OF MANUFACTURED	製造年月日 年 月 日
製造年月日	年 月 日
製品コード	CL684-3603-5-51
製品名	DF37NC(1.5)-24DS-0.4V(51)
数量	5000個
納入者	ヒロセ電機(株)

RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.

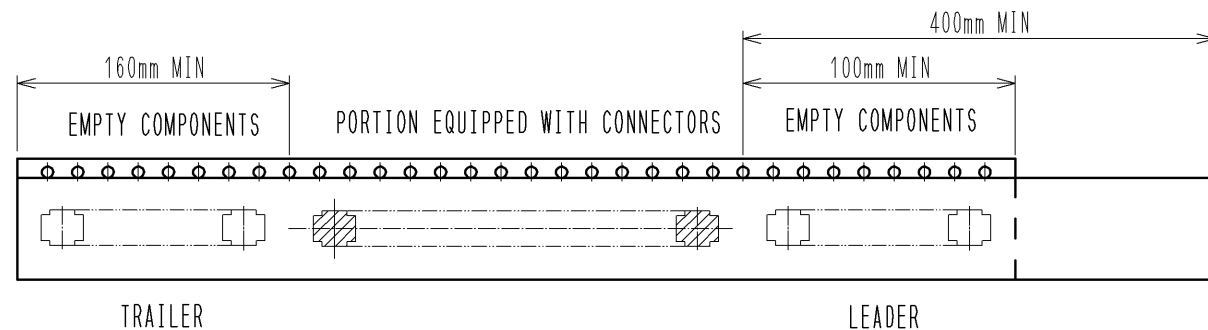
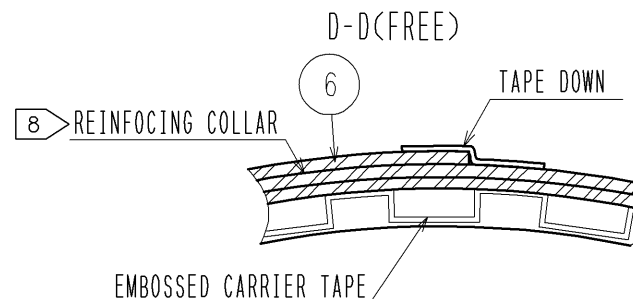


1) REFLOW TIME
REFLOW METHOD: IR REFLOW
NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.
DURATION ABOVE 220 °C: 60 SEC. MAX.
(PEAK TEMPERATURE: 250°C MAX.)

2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE(MIN): 150 °C
PRE-HEAT TEMPERATURE(MAX): 180 °C
PRE-HEAT TIME : 90~120 sec.

NOTES 3 THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.

- PER REEL 5000 CONNECTORS.
- THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
- REFER TO JIS C 0806(PACKING OF COMPONENTS FOR AUTOMATIC HANDLING)
- DETAIL OF PART NO. LABEL IS WRITTEN IN JAPANESE.
- AFTER FINISHING THE REELING, COVER THE SURFACE WITH 2 METERS OF REINFORCING COLLAR AND THE DOWN AT THE END.



TAPING(FREE)

HRS

DRAWING NO.	EDC3-339438-01
PART NO.	DF37NC(1.5)-24DS-0.4V(51)
CODE NO.	CL684-3603-5-51

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