

8

7

6

5

4

3

2

1

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ATLANTIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

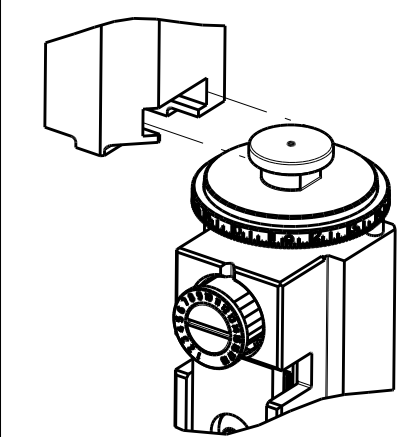
REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED



2266989-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

SERVO LATCH PLATE

2119951-1

8-2266989-5

1901094-3

2168400-6 (QUANTITY 2)

2266989-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

2161326-1

8-2266989-4

-

-

2266989-6

A

NON-CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

-

-

-

2266989-7

A

FINE CRIMP HEIGHT ADJUST

NONE

-

-

-

7-2266989-7

A

CRIMP TOOLING KIT

-

-

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

2.82 mm [1.111]

F

INSUL

3.91 mm [1.154]

O

APPLICATOR INSTRUCTIONS

408-10389

TERMINAL DATA: FCI/Delphi TERMINAL FCI CRIMP SPECIFICATION

TERMINAL NAME: FCI/Delphi TERMINAL

WIRE STRIP LENGTH

4.29-5.05 mm [1.69-.199 IN]

TERMINAL INSULATION DIAMETER RANGE

Ø

TERMINAL APPLICATION SPECIFICATION

Female Terminal 2.8 SICMA3-Rev FE CS 09 002

TERMINALS APPLIED

TE TERMINAL

FCI/Delphi TERMINAL

TE SEAL

FCI/Delphi SEAL

SEAL INSULATION DIAMETER RANGE

2113854-1

211CC3S2161

2113214-1

211M0010

2.80 mm MAX

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2.50mm2	1.77+/-0.04 [1.070+/-0.002]	6.7
2.00mm2	1.55+/-0.04 [1.061+/-0.002]	8.7
1.50mm2	1.47+/-0.04 [1.058+/-0.002]	9.8
1.40mm2	1.42+/-0.04 [1.056+/-0.002]	10.4
1.25mm2	1.34+/-0.04 [1.053+/-0.002]	11.2

- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266989-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266989-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266989-6
- ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.03.
- APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
APPLY #1-23419-5 LOC-TITE TO THREADS.

THIS CRIMP PARAMETER IS PROVIDED TO MEET A CUSTOM AND UNIQUE CUSTOMER REQUIREMENT. IT HAS BEEN EVALUATED AND IS CONDITIONALLY SPECIFIED BY TE CONNECTIVITY. THIS CUSTOMIZED CRIMP PARAMETER IS NOT LISTED AS AN APPROVED APPLICATION WITHIN THE TERMINAL MANUFACTURER'S SPECIFICATIONS. **TE CONNECTIVITY EXPRESSLY DISCLAIMS ANY AND ALL WARRANTIES THAT THE PRODUCT WILL PERFORM SIMILARLY TO VALIDATED AND APPROVED APPLICATIONS, AS STATED WITHIN THE MANUFACTURER'S APPLICATION SPECIFICATIONS, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE.** AS SUCH, IT IS HIGHLY RECOMMENDED THAT THE CUSTOMER PERFORM FURTHER DETAILED EVALUATION TO ASSESS PRODUCT PERFORMANCE IN THE SPECIFIC APPLICATION AND OBTAIN APPROVAL FROM TERMINAL MANUFACTURER FOR THIS CUSTOM REQUIREMENT.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE		LOC	DIST	REVISIONS						
2119599-1		A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
				I		DEVELOPMENT	17SEP2015	JH	UG	
				A		RELEASED	17NOV2015	JH	GB	
				A1		ECR-18-002085	11FEB2018	FZ	KZ	

-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	-	1	-	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	1	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	REF	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	-	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 x 4.0	62
-	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	-	-	-	1	1338683-8	FEED PAWL	56
-	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38
-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1-1752356-8	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
-	1	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	6-1803056-6	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	6
-	1	1	1	1	2-2119781-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1-1803248-6	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	455888-7	SPACER, CRIMPER	2
1	1	1	1	1	1-1803188-1	CRIMPER, WIRE	1

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OWN

CHK

APVD

U. GUO

17SEP2015

17SEP2015

17SEP2015

DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

FINISH

MATERIAL

WEIGHT

Customer Accessible Production Drawing

SCALE

1:2

SHEET

1

OF

4

REV

A1

TE Connectivity

Harrisburg, PA 17105-3608

Ocean Side Feed

Applicator

SIZE

CAGE CODE

DRAWING NO

00779

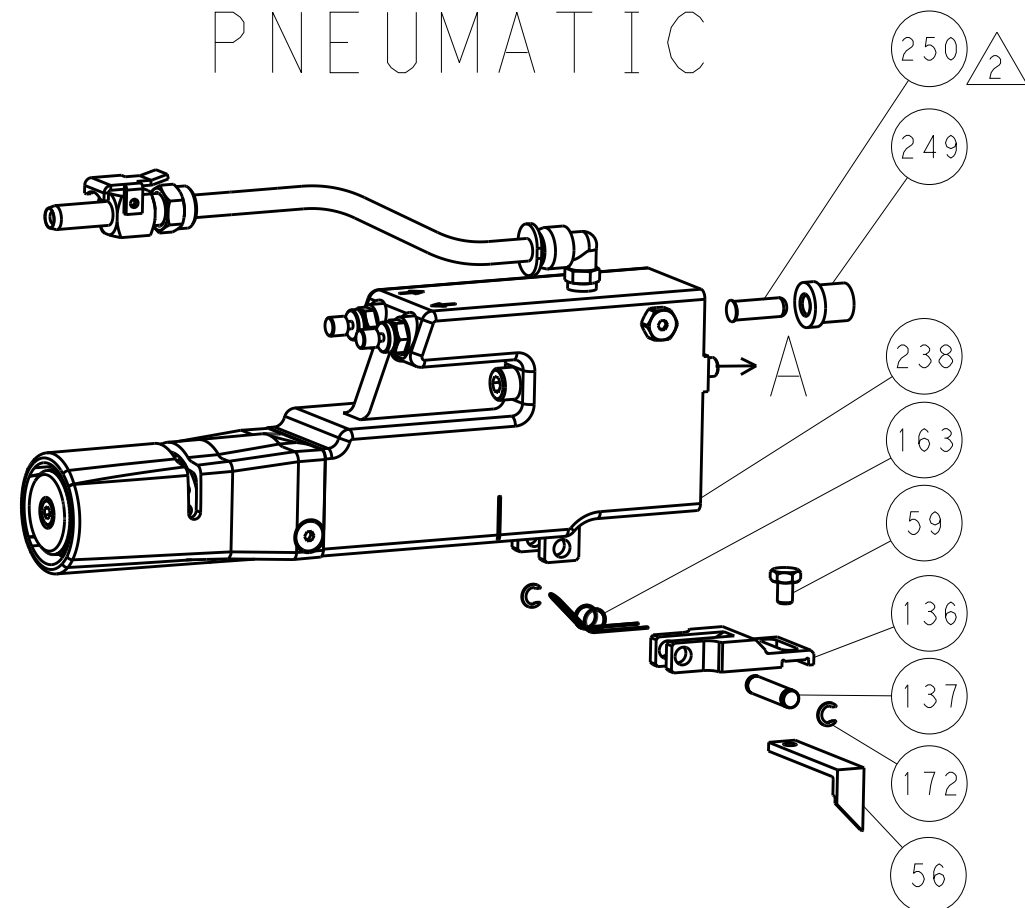
©=2266989

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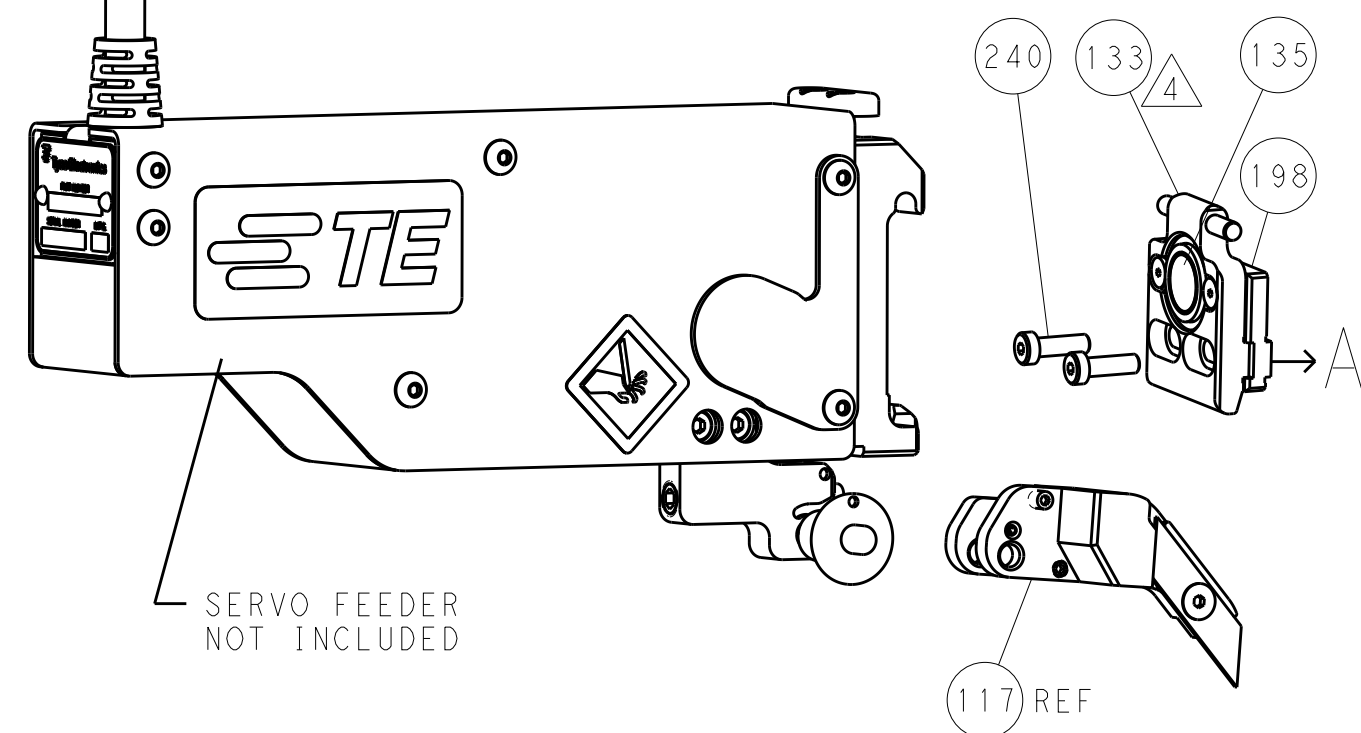
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A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

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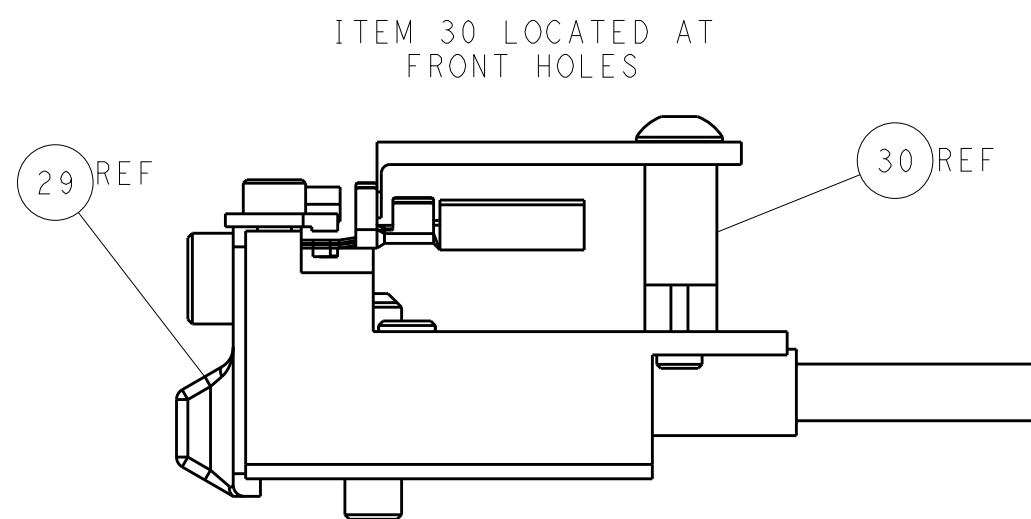
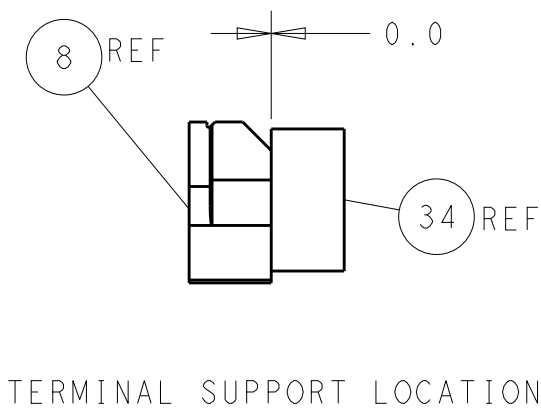
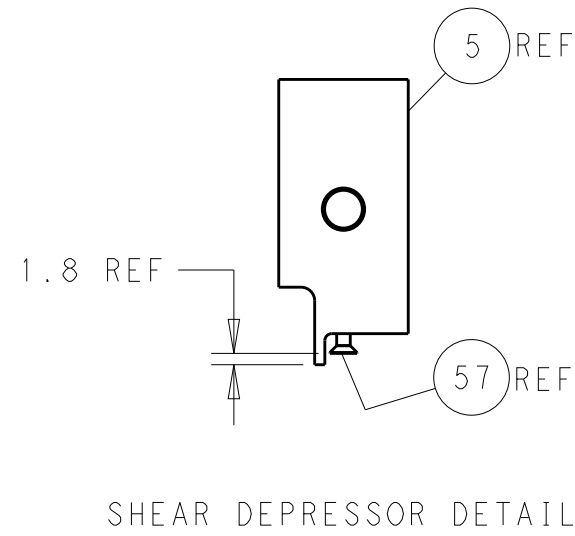
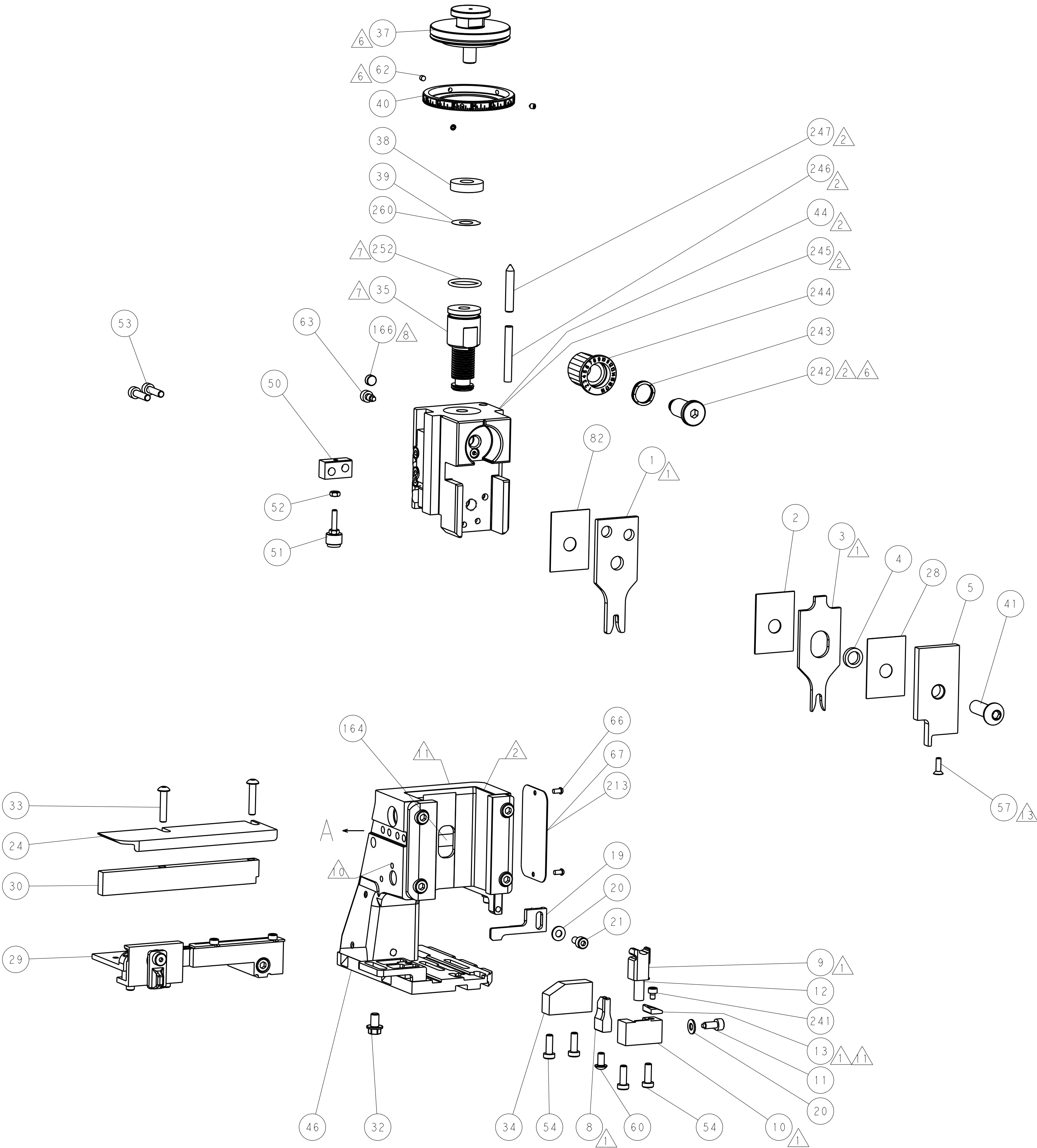
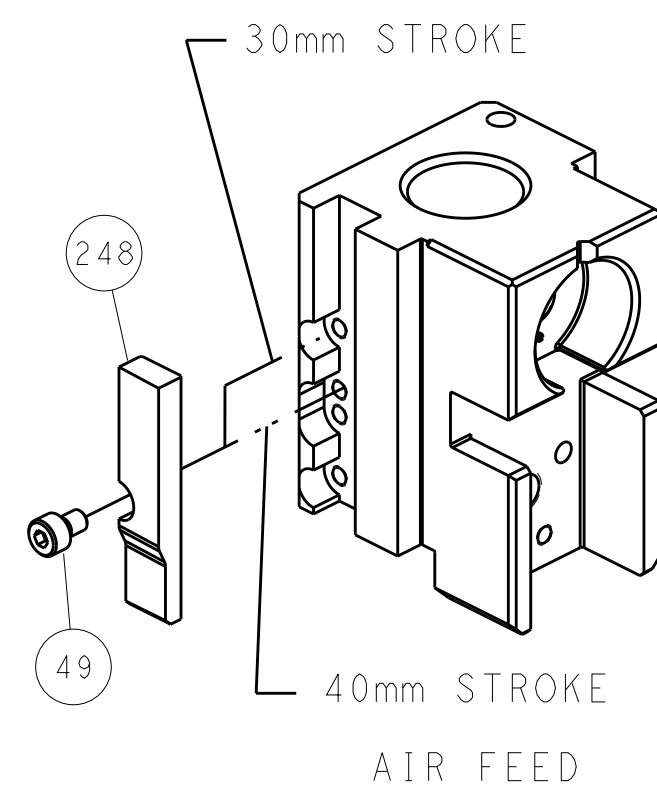
PNEUMATIC



SERVO LATCH PLATE

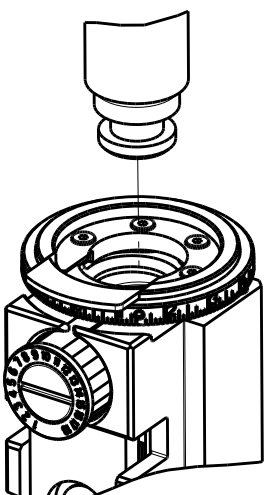


CAM POSITION

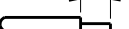


ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

1. THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN	J. HOU	17SEP2015	 TE Connectivity Harrisburg, PA 17105-3608	
		CHK	L. ZHANG	17SEP2015		
		APVD	J. GUO	17SEP2015	NAME	
		PRODUCT SPEC			Ocean Side Feed Applicator	
		APPLICATION SPEC				
		WEIGHT			SIZE	
		Customer Accessible Production Drawing			00779	
		SCALE			1:2	
		SHEET			2 of 4	
		REV			A1	

8				6		5		4		3		
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© COPYRIGHT 20		BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.										
	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
						CONVERT TO	PART NUMBERS REQUIRED					
						-	-	-	-	-	-	
		2-2266989-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	-	8-2266989-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2266989-4	-	-	-
		2-2266989-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	-	-	-	-	-	-	-
						PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-2	2119799-1	2063440-1
	2-2266989-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-	
	7-2266989-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.82 mm [.111]	F
INSUL	3.91 mm [.154]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: FCI/Delphi TERMINAL		FCI CRIMP SPECIFICATION	
TERMINAL NAME: FCI/Delphi TERMINAL			
WIRE STRIP LENGTH			TERMINAL INSULATION DIAMETER RANGE
4.29-5.05 mm [.169-.199 IN]			Ø
TERMINAL APPLICATION 		Female Terminal2.8 SICMA3-Rev FE CS 09 002	
SPECIFICATION		-	-
TERMINALS APPLIED 			
TE TERMINAL	FCI/Delphi TERMINAL	TE SEAL	FCI/Delphi SEAL
2113854-1	211CC3S2161	2113214-1	211M0010

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2.50mm2	1.77+/-0.04 [.070+/- .002]	6.7
2.00mm2	1.55+/-0.04 [.061+/- .002]	8.7
1.50mm2	1.47+/-0.04 [.058+/- .002]	9.8
1.40mm2	1.42+/-0.04 [.056+/- .002]	10.4
1.25mm2	1.34+/-0.04 [.053+/- .002]	11.2



- 1

RECOMMENDED SPARE PARTS
- 2

GREASE BEARING SURFACES LIGHTLY
- 3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266989-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266989-5
- 5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- 8

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10

TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- 11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
APPLY #1-23419-5 LOC-TITE TO THREADS.

THIS CRIMP PARAMETER IS PROVIDED TO MEET A CUSTOM AND UNIQUE CUSTOMER REQUIREMENT. IT HAS BEEN EVALUATED AND IS CONDITIONALLY SPECIFIED BY TE CONNECTIVITY. THIS CUSTOMIZED CRIMP PARAMETER IS NOT LISTED AS AN APPROVED APPLICATION WITHIN THE TERMINAL MANUFACTURER'S SPECIFICATIONS. **TE CONNECTIVITY EXPRESSLY DISCLAIMS ANY AND ALL WARRANTIES THAT THE PRODUCT WILL PERFORM SIMILARLY TO VALIDATED AND APPROVED APPLICATIONS, AS STATED WITHIN THE MANUFACTURER'S APPLICATION SPECIFICATIONS, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE.** AS SUCH, IT IS HIGHLY RECOMMENDED THAT THE CUSTOMER PERFORM FURTHER DETAILED EVALUATION TO ASSESS PRODUCT PERFORMANCE IN THE SPECIFIC APPLICATION AND OBTAIN APPROVAL FROM TERMINAL MANUFACTURER FOR THIS CUSTOM REQUIREMENT.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1				LOC A	DIST 66	REVISIONS				
P	LTR	DESCRIPTION			DATE	OWN	APVD			
-	-	SEE SHEET 1			-	-	-			
-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251				
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250				
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249				
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246				
-	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244				
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243				
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242				
-	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241				
-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240				
-	-	-	1	2063440-1	AIR FEED MODULE	238				
-	-	1	-	2119740-2	TAG,IDENTIFICATION	213				
-	-	1	-	1901094-3	SPACER, FEEDER	198				
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172				
-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166				
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164				
-	-	-	1	240638-1	SPRING, FEED FINGER	163				
-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152				
-	-	-	1	2119641-2	FEED CAM, AIR FEED	151				
-	1	1	1	2119798-2	DETENT PIN	145				
-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144				
-	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143				
-	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141				
-	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140				
-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139				
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137				
-	-	-	1	2119799-1	HOLDER,FEED FINGER, AF	136				
-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135				
-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133				
-	-	REF	-	2119944-1	FEED FINGER ASSEMBLY,SF	117				
-	1	1	1	455888-5	SPACER, CRIMPER	82				
-	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71				
-	1	-	1	2119740-1	TAG,IDENTIFICATION	67				
-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66				
-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63				
-	3	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 x 4.0	62				
-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59				
-	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57				
-	-	-	1	1338683-8	FEED PAWL	56				
-	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53				
-	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52				
-	1	1	1	811242-5	BUMPER, HOLD DOWN	51				
-	1	1	1	690753-2	SPACER, TONKER	50				
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49				
-	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41				
-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40				
-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39				
-	1	1	1	2119644-2	RAM WASHER, PRECISION	38				
-	1	1	1	1-1752356-8	SUPPORT, TERMINAL	34				
-	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33				
-	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32				
-	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30				
-	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE	29				
-	1	1	1	455888-3	SPACER, CRIMPER	28				
-	1	1	1	1320928-2	STRIP GUIDE	24				
-	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21				
-	2	2	2	1-18028-2	WASHER, FLAT, REG M4	20				
-	1	1	1	2119533-1	STRIPPER, SIDE FEED	19				
-	1	1	1	2119806-1	INSERT, SHEAR	13				
-	1	1	1	3-22280-3	SPRING, COMPRESSION	12				
-	1	1	1	1-356885-4	STOP, SHEAR	11				
-	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10				
-	1	1	1	318707-1	FLOATING SHEAR, FRONT	9				
1	1	1	1	6-1803056-6	ANVIL, COMBINATION	8				
-	-	-	-	-	-	7				
-	-	-	-	-	-	6				
-	1	1	1	2-2119781-4	DEPRESSOR, SHEAR	5				
-	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4				
1	1	1	1	1-1803248-6	CRIMPER, INSULATION O PREMIUM	3				
-	1	1	1	455888-7	SPACER, CRIMPER	2				
1	1	1	1	1-1803188-1	CRIMPER, WIRE	1				
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO				

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DIMENSIONS:				CHK L. ZHANG 17SEP2015	NAME						
mm				APVD J. GUO 17SEP2015	Ocean Side Feed Applicator -						
				PRODUCT SPEC							
				APPLICATION SPEC							
TOLERANCES UNLESS OTHERWISE SPECIFIED:											
0 PLC ±											
1 PLC ±											
2 PLC ±											
3 PLC ±											
4 PLC ±											
ANGLES ±											
FINISH				WEIGHT				SIZE CASE CODE DRAWING NO RESTRICTED TO			
-				-				A1 00779 ©=2266989 -			
Customer Accessible Production Drawing				SCALE 1:2				SHEET 3 OF 4 REV. A1			

SERVO FEEDER
NOT INCLUDED

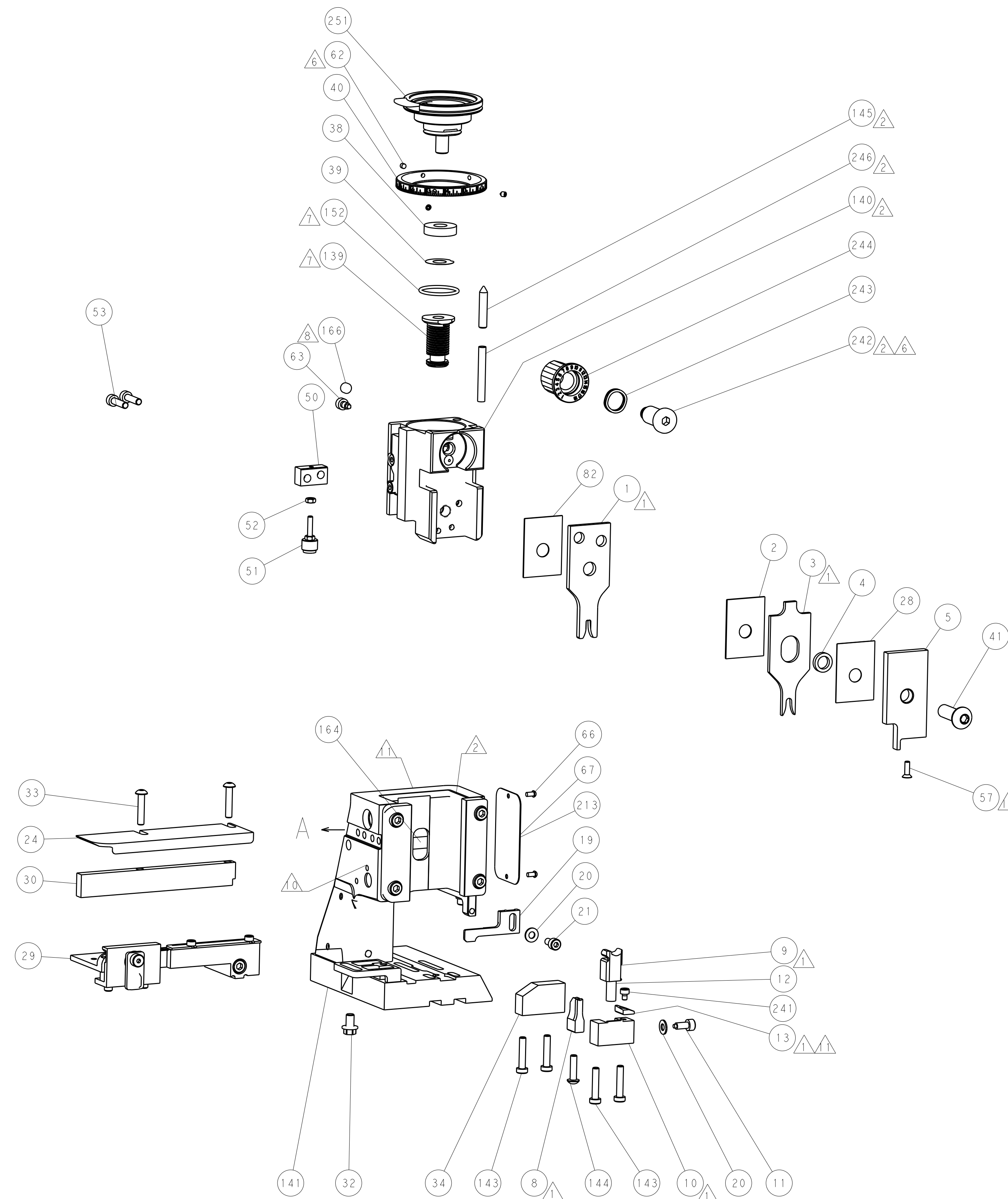
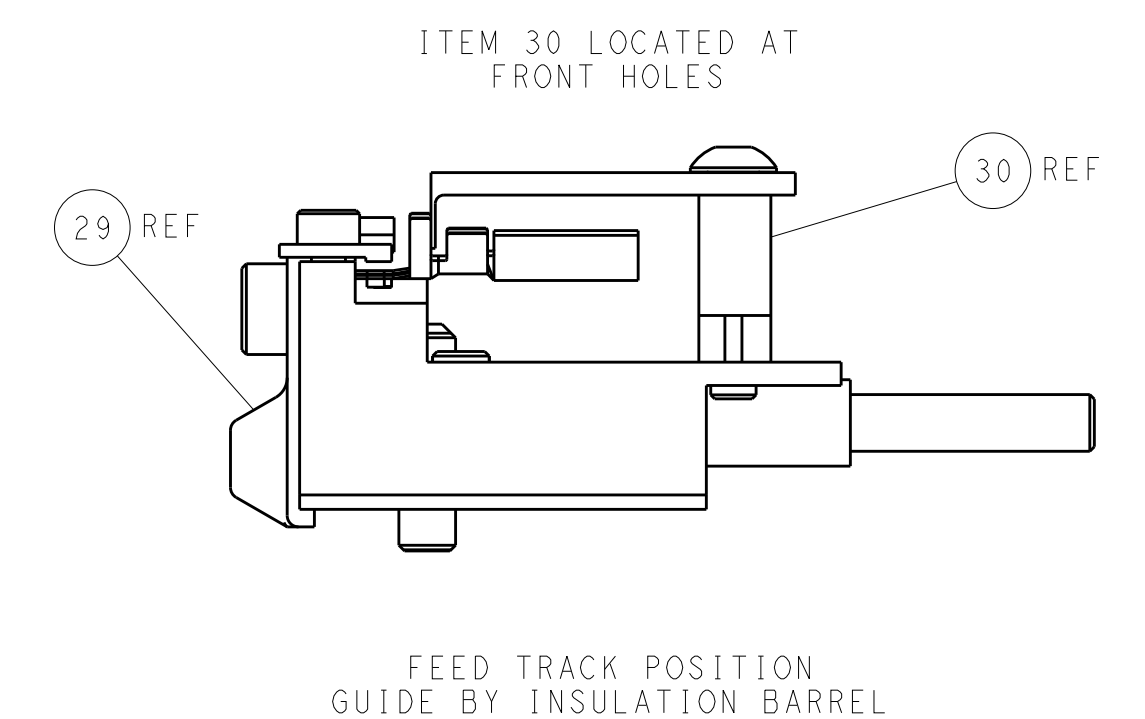
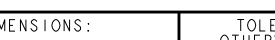


Diagram showing terminal support location with dimensions 8 REF and 34 REF, and a 0.0 dimension.



PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±.1 2 PLC ±.1 3 PLC ±.1 4 PLC ±.1 ANGLES ±.1		NAME APUR PRODUCT SPEC APPLICATION SPEC	
		FINISH -		SIZE A	
MATERIAL -		WEIGHT -		CAGE CODE 00779	
				DRAWING NO C=2266989	
				RESTRICTED TO -	
		Customer Accessible Production Drawing		SCALE 1:2 SHEET 4 of 4 REV A	