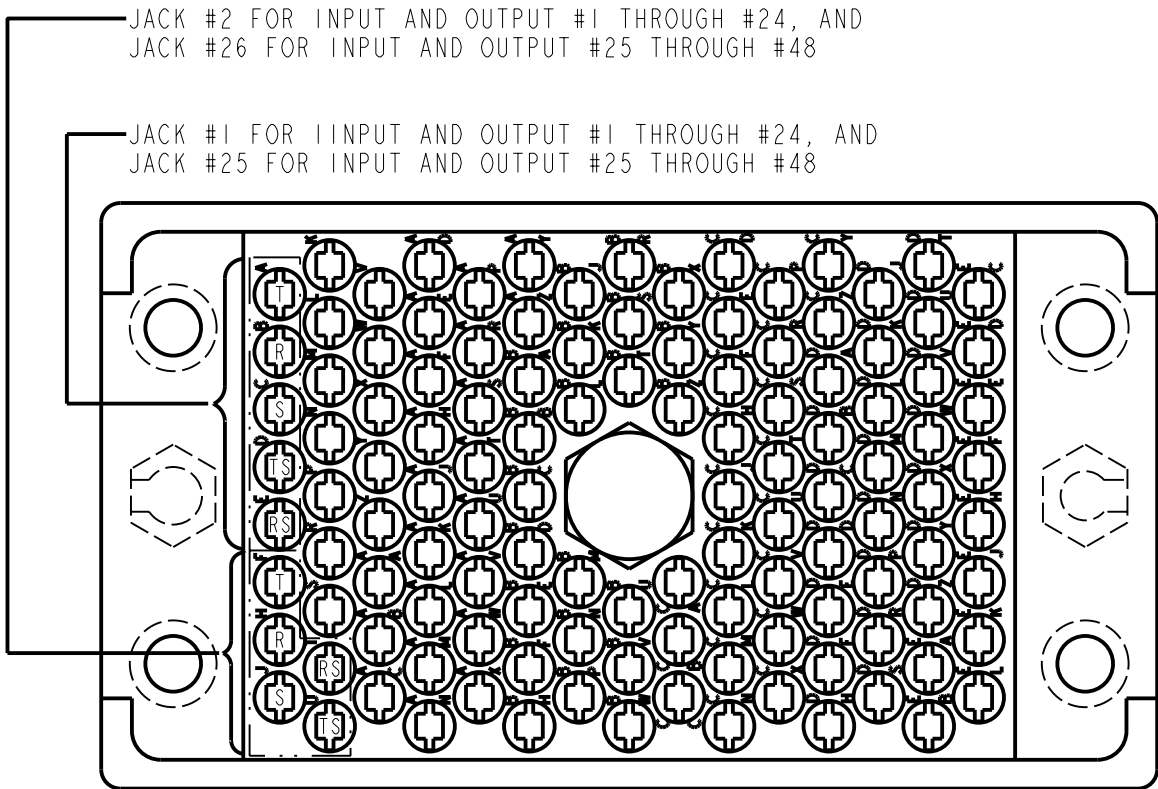
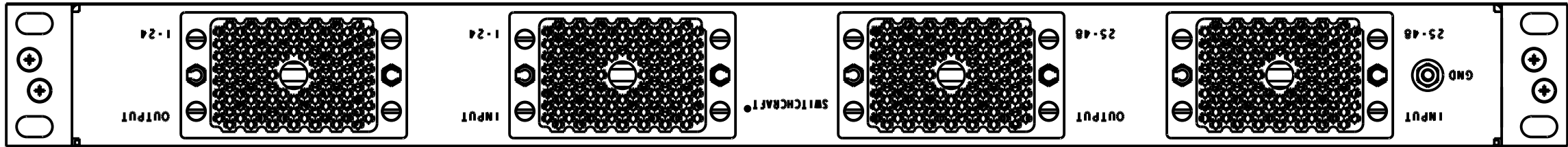
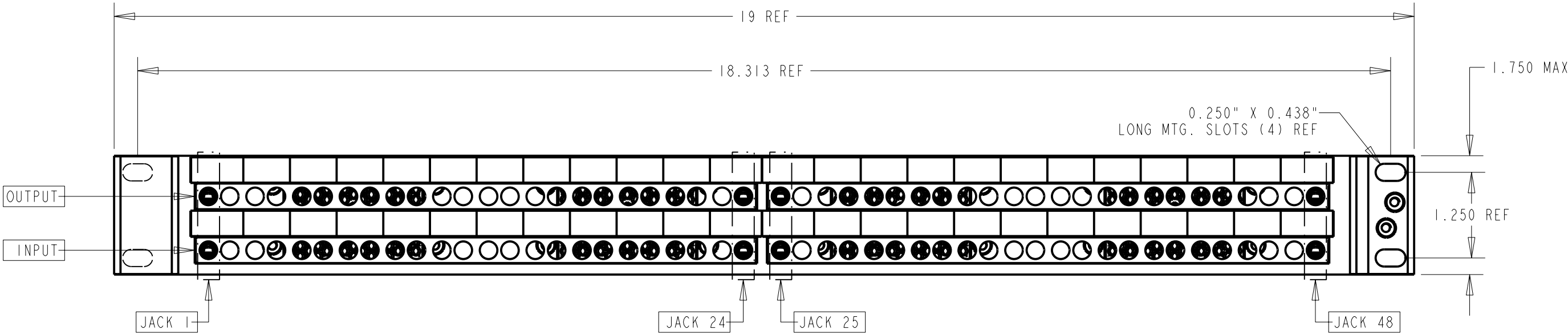




WIRING CONFIGURATION
WIRING VIEW
(NORMALS BROUGHT OUT)



120 PIN CONNECTOR PIN-OUT					
JACK No.	TIP	RING	SLEEVE	TIP SHUNT	RING SHUNT
1	A	B	C	D	E
JACKS #2 THRU #6 PATTERN CONTINUES TO AN, AM, AL, AK, AJ					
7	AH	AF	AE	AD	AP
JACKS #8 THRU #12 PATTERN CONTINUES TO BN, BP, BW, BV, BU					
13	BT	BS	BR	BX	BY
JACKS #14 THRU #18 PATTERN CONTINUES TO CX, DH, DF, DE, DD					
19	DC	DB	DA	CZ	CY
JACKS #20 THRU #24 PATTERN CONTINUES TO EF, EH, EJ, EK, EL					

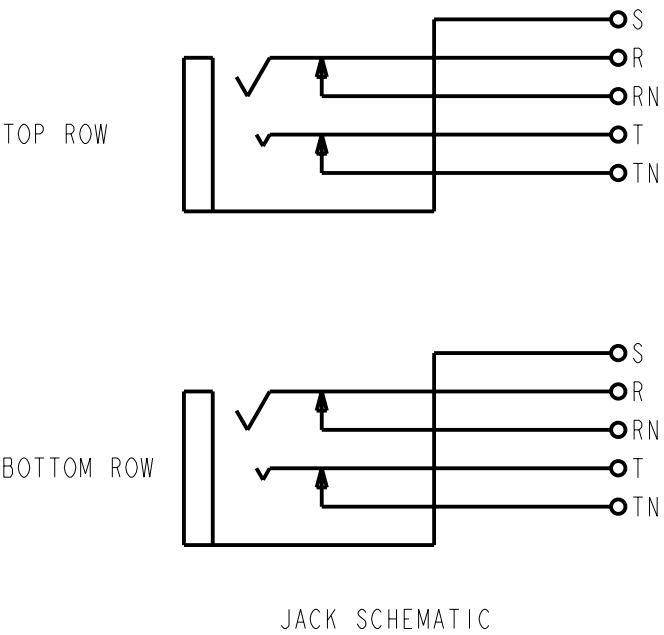


MATERIAL:

JACKS
Frame: Nickel-plated steel
Bushing: Nickel-plated Brass
Tip, Ring and Shunt Springs: Nickel-silver
with welded contacts
Assembly Screws: Zinc plated steel
Welded Contacts: Gold alloy

PANEL
Front Channel: Black anodized aluminum
Frame & Cover: C.R.S. black epoxy painted
Designation Strips: Black Polycarbonate, 94V-0
Designation Strip Covers: Clear Polycarbonate
Jack Inserts: Polyester

EDAC CONNECTOR
Housing: Thermoplastic, UL94V-0 (part no's: 516-120-000-202)
Contacts: Gold plated Phosphor Bronze



NOTE:

1. WIRING STARTS AT "A" ON CONNECTOR AND WINDS UP AND DOWN CONTINUOUSLY THROUGHOUT CONNECTOR.

★ STAR SYMBOL DENOTES CRITICAL DIMENSION						THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.				
UNLESS OTHERWISE SPECIFIED						SIZE	WIDTH	MULT	LBS/M	TEMPER
E	23184	5-10-00	JL	EB	1. ALL DIMENSIONS IN INCHES - TWO PLACE DECIMALS ±0.01 - THREE PLACE DECIMALS ±0.005 - ANGLES ±1° - ALL DIA. CONCENTRIC WITHIN 0.005 T.I.R.	FINISH		MATERIAL SPEC No.		
D	22558	1-21-99	JL	JF	2. FEATURES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±0.002	FIRST USED ON		SCALE 5:8		
C	22477	8-5-98	SG	ELB	3. REMOVE ALL BURRS	DATE DRAWN	BY	CHKD	APVD	Switchcraft®
B	22108	1-21-98	RC	JF		5-23-97	SG	5-23-97	1-21-99	
A	REL. TO PROD. ECO #21942	8-22-97	SG	SC		NAME		JACKFIELD		PART No.
REV	ECO NUMBER	DATE	BY	APVD	DO NOT SCALE DRAWING					TT96EDACNO
REVISIONS										REV
										E