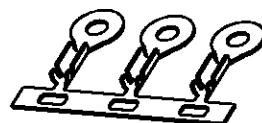


8			7		
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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION	
1528635-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER	
1528635-2	A	BENCH	MECH PRE FEED	CUTS CARRIER	
1528635-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER	
7-1528635-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS	
7-1528635-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS	
7-1528635-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS	
7-1528635-7	A	-	-	SPARE PARTS KIT	

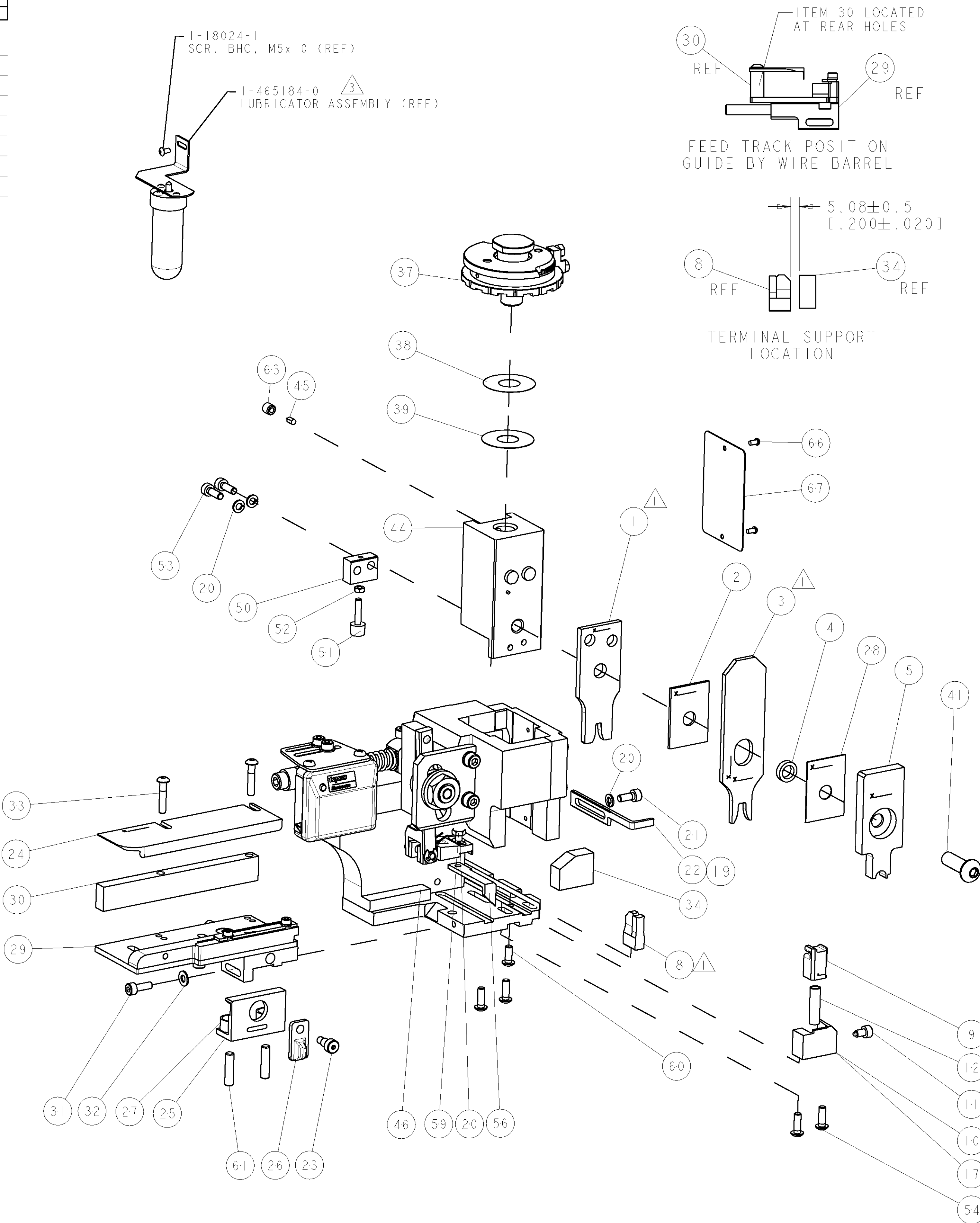
CRIMP DATA		DELPHI TERMINAL		DELPHI CRIMP SPEC	
TERMINAL NAME: FEMALE METRI-PACK 480					
CRIMP	SIZE	TYPE	RANGE		
WIRE	3.68 [1.45 IN]	F	3.00mm ² -5.00mm ²		
INSUL	5.33 [2.10 IN]	F	3.49-5.24 [1.37-.206 IN]		
WIRE STRIP LENGTH 5.60 [2.20 IN]			APPL INSTRUCTIONS 408-8322 & 408-8490		
TERMINAL APPL SPEC		-	-		FEED 15.24 [6.00 IN]
TERMINALS APPLIED					
TYCO PN	MANUF'S PN	-		-	
1949005-1	12084595	-		-	
-	-	-		-	
-	-	-		-	
-	-	-		-	
WIRE SIZE		CRIMP HEIGHT		REF SETTING	
5.00mm ²		2.35 ±0.05 [0.93 ±.002 IN]		C 6	
4.00mm ²		2.25 ±0.05 [0.89 ±.002 IN]		D 3	
3.00mm ²		2.15 ±0.05 [0.85 ±.002 IN]		D 9	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	

- △ RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ ALL CRIMP DATA SUPPLIED BY TERMINAL MANUFACTURER.
- INSULATION CRIMP HEIGHTS REQUIRED:-
- 3.00 & 4.00mm² = 4.20mm ICH
- 5.00mm² = 4.40mm ICH
- TENSILE VALUES REQUIRED:-
- 3.00mm² = 250 N
- 4.00mm² = 275 N
- 5.00mm² = 300 N

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE

* WARNING

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



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