

PennEngineering Corporate Headquarters – Danboro, PA

5190 Old Easton Rd. Danboro, PA 18916 **Phone:** 215-766-8853

Toll-Free Phone: 1-800-237-4736 (U.S. only)

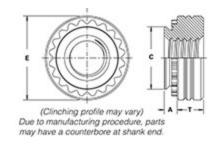
Email: <u>info@pemnet.com</u> **Website:** www.pemnet.com

Part # CLA-832-2, Self-Clinching Nuts - Type CLA - Unified

Type CLA aluminum nuts are recommended for use in aluminum sheet with a hardness of HRB 50 or less on the Rockwell "B" scale.

Unplated threads are sized to accept a basic go gauge after .00025" plating.





Specifications		_
Thread Size	.164-32 (#8- 32)	
Thread Code	832	
Shank Code	2	
A (Shank) Max.	.054 in	Cirching profile may visy) Due to manufacturing procedure, ports may have a countrione at share and
Min. Sheet Thickness ¹	.056 in	
Hole Size in Sheet + .003000	.234 in	
C Max.	.233 in	
E ± .010	.310 in	
T ± .010	.130 in	
Min. Dist. Hole C/L to Edge ²	.28 in	
For Use in Sheet Hardness ³	HRB 50 / HB 82 or less	
Thread Specification	Internal, ASME B1.1, 2B	
Fastener Material	Aluminum	

Standard Finish	None
CAD Supplier	PennEngineering® (PEM®)

¹ For maximum performance, we recommend that you use the maximum shank length for your sheet thickness.

 $^{^{2}}$ To minimize sheet distortion and maximize product performance, use a centerline-to-edge value greater or equal to the value specified.

³ HRB - Hardness Rockwell "B" Scale. HB - Hardness Brinell.