

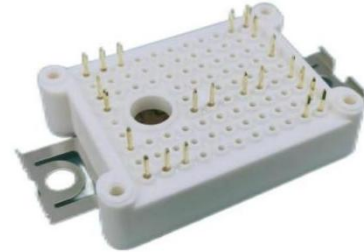
# JLFF60B65RE1E7SN

LE1 PACK module with Trench/Fieldstop IGBT and Emitter Controlled diode and NTC



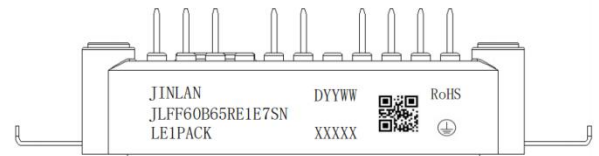
## Features

- Low  $V_{CE(sat)}$  Trench IGBT technology
- $V_{CE(sat)}$  with positive temperature coefficient
- Maximum junction temperature 175°C
- Low inductance case
- 5μs short circuit capability
- Al<sub>2</sub>O<sub>3</sub> substrate with low thermal resistance
- Solder Contact Technology



LE1 Pack

## MARKING DIAGRAM



## Typical Applications

- Air Conditioning
- Motor Drives
- Servo Drives
- UPS Systems

JINLAN

= Company Name

JLFF60B65RE1E7SN

= Specific Device Code

YYWW

= Year and Work Week Code

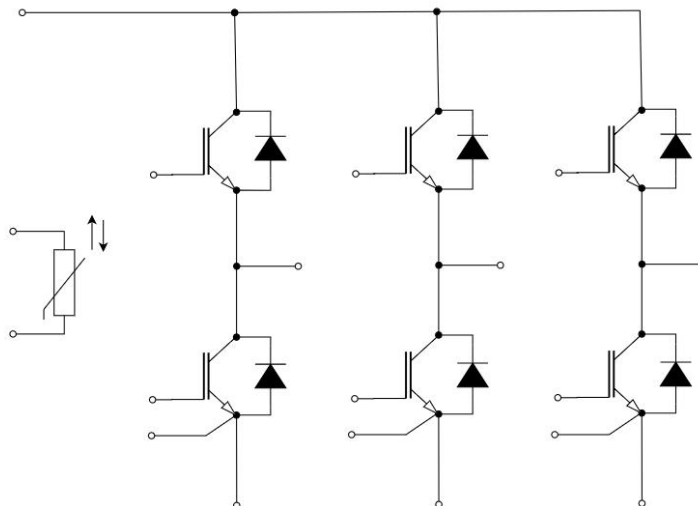
XXXXX

= Serial Number

QR code

= Custom Assembly

## Description





## Package Insulation coordination

| Parameter                                  | Symbol      | Note or test condition                        | Values    | Unit |
|--------------------------------------------|-------------|-----------------------------------------------|-----------|------|
| Isolation test voltage                     | $V_{ISOL}$  | RMS, $f = 50 \text{ Hz}$ , $t = 60 \text{ s}$ | 2.5       | kV   |
| Internal isolation                         |             | basic insulation(class 1, IEC 61140)          | $Al_2O_3$ |      |
| Creepage distance                          | $d_{creep}$ | terminal to heatsink                          | 11.5      | mm   |
| Creepage distance                          | $d_{creep}$ | terminal to terminal                          | 6.3       | mm   |
| Clearance                                  | $d_{clear}$ | terminal to heatsink                          | 10.0      | mm   |
| Clearance                                  | $d_{clear}$ | terminal to terminal                          | 5.0       | mm   |
| Comparative tracking index<br>(electrical) | CTI         |                                               | >200      |      |
| RTI Elec.                                  | RTI         | housing                                       | 140       | °C   |

## Package Characteristic values

| Parameter                           | Symbol    | Note or test condition                       |           | Values |      |      | Unit |
|-------------------------------------|-----------|----------------------------------------------|-----------|--------|------|------|------|
|                                     |           |                                              |           | Min.   | Typ. | Max. |      |
| Stray Inductance                    | $L_{CE}$  |                                              |           | --     | 25   | --   | nH   |
| Storage temperature                 | $T_{stg}$ |                                              |           | -40    | --   | 125  | °C   |
| Mounting torque for module mounting | M         | Mounting according to valid application note | M5, Screw | 40     | --   | 80   | Nm   |
| Weight                              | G         |                                              |           | --     | 24   | --   | g    |

**IGBT****Absolute Maximum Ratings** ( $T_c = 25^\circ\text{C}$  unless otherwise noted)

| Symbol    | Description                                                                          | Value    | Unit |
|-----------|--------------------------------------------------------------------------------------|----------|------|
| $V_{CES}$ | Collector-Emitter Voltage                                                            | 650      | V    |
| $V_{GES}$ | Gate-Emitter Voltage                                                                 | $\pm 30$ | V    |
| $I_{CDC}$ | Continuous Collector Current @ $T_c = 100^\circ\text{C}$                             | 60       | A    |
| $I_{CM}$  | Pulsed Collector Current, $t_p$ limited by $T_{vj\max}$                              | 120      | A    |
| $P_{tot}$ | Total power dissipation, $T_c = 25^\circ\text{C}$ , $T_{vj\max} = 175^\circ\text{C}$ | 227      | W    |

**Characteristics** ( $T_c = 25^\circ\text{C}$  unless otherwise noted)

| Symbol               | Parameter                              | Test Condition                                                                                                                   |                          | Min | Typ   | Max               | Unit |
|----------------------|----------------------------------------|----------------------------------------------------------------------------------------------------------------------------------|--------------------------|-----|-------|-------------------|------|
| V <sub>CE(sat)</sub> | Collector–Emitter Saturation Voltage   | I <sub>C</sub> =60 A, V <sub>GE</sub> = 15 V                                                                                     | T <sub>vj</sub> = 25 °C  | --  | 1.90  | 2.70              | V    |
|                      |                                        |                                                                                                                                  | T <sub>vj</sub> = 150 °C | --  | 2.35  | --                |      |
| V <sub>GE(TH)</sub>  | Gate–Emitter Threshold Voltage         | I <sub>C</sub> =1 mA, V <sub>CE</sub> =V <sub>GE</sub>                                                                           |                          | 4   | 5.2   | 6                 | V    |
| I <sub>CES</sub>     | Collector–Emitter Cutoff Current       | V <sub>GE</sub> = 0 V, V <sub>CE</sub> = 650 V                                                                                   |                          | --  | --    | 1                 | mA   |
| I <sub>GES</sub>     | Gate–Emitter Leakage Current           | V <sub>GE</sub> = ±30 V, V <sub>CE</sub> = 0 V, T <sub>vj</sub> = 25 °C                                                          |                          | --  | --    | 400               | nA   |
| R <sub>Gint</sub>    | Internal Gate Resistance               | f=1 MHz                                                                                                                          |                          | --  | 1.29  | --                | Ω    |
| C <sub>ies</sub>     | Input Capacitance                      | V <sub>CE</sub> =25 V, V <sub>GE</sub> =0 V, f=1 MHz                                                                             |                          | --  | 7.37  | --                | nF   |
| C <sub>oes</sub>     | Output Capacitance                     |                                                                                                                                  |                          | --  | 0.243 | --                | nF   |
| C <sub>res</sub>     | Reverse Transfer                       |                                                                                                                                  |                          | --  | 0.116 | --                | nF   |
| Q <sub>G</sub>       | Gate Charge                            | V <sub>CC</sub> =480V, I <sub>C</sub> =60A, V <sub>GE</sub> =15V                                                                 |                          | --  | 0.24  | --                | uC   |
| t <sub>d(on)</sub>   | Turn–On Delay Time                     | V <sub>CC</sub> =400V, I <sub>C</sub> =60A, V <sub>GE</sub> =± 15V, R <sub>g</sub> =10Ω, Inductive Load T <sub>vj</sub> = 25 °C  |                          | --  | 44    | --                | ns   |
| t <sub>r</sub>       | Rise Time                              |                                                                                                                                  |                          | --  | 37    | --                |      |
| t <sub>d(off)</sub>  | Turn–off Delay Time                    |                                                                                                                                  |                          | --  | 201   | --                |      |
| t <sub>f</sub>       | Fall Time                              |                                                                                                                                  |                          | --  | 17    | --                |      |
| E <sub>on</sub>      | Turn–On Switching Loss per Pulse       |                                                                                                                                  |                          | --  | 1.53  | --                | mJ   |
| E <sub>off</sub>     | Turn Off Switching Loss per Pulse      |                                                                                                                                  |                          | --  | 0.88  | --                |      |
| t <sub>d(on)</sub>   | Turn–On Delay Time                     | V <sub>CC</sub> =400V, I <sub>C</sub> =60A, V <sub>GE</sub> =± 15V, R <sub>g</sub> =10Ω, Inductive Load T <sub>vj</sub> = 150 °C |                          | --  | 40    | --                | ns   |
| t <sub>r</sub>       | Rise Time                              |                                                                                                                                  |                          | --  | 48    | --                |      |
| t <sub>d(off)</sub>  | Turn–off Delay Time                    |                                                                                                                                  |                          | --  | 252   | --                |      |
| t <sub>f</sub>       | Fall Time                              |                                                                                                                                  |                          | --  | 25    | --                |      |
| E <sub>on</sub>      | Turn–on Switching Loss per Pulse       |                                                                                                                                  |                          |     |       | --                | 2.04 |
| E <sub>off</sub>     | Turn Off Switching Loss per Pulse      |                                                                                                                                  |                          | --  | 1.19  | --                |      |
| I <sub>C(SC)</sub>   | Short circuit collector curren         | V <sub>GE</sub> =15V, V <sub>CC</sub> =400V, t <sub>SC</sub> ≤5us, T <sub>vj</sub> ≤150°C                                        |                          | --  | 221   | --                | A    |
| R <sub>thJC</sub>    | Thermal resistance                     | Junction-to-Case (per IGBT)                                                                                                      |                          | --  | 0.596 | --                | K/W  |
| T <sub>vj op</sub>   | Temperature under switching conditions |                                                                                                                                  |                          | –40 |       | 175 <sup>1)</sup> | °C   |

<sup>1)</sup>  $T_{vj\text{ op}} > 150^\circ\text{C}$  is only allowed for operation at overload conditions.



## Diode

### Absolute Maximum Ratings (T<sub>C</sub> = 25°C unless otherwise noted)

| Symbol           | Description                                       | Value | Unit |
|------------------|---------------------------------------------------|-------|------|
| V <sub>RRM</sub> | Repetitive Peak Reverse Voltage                   | 650   | V    |
| I <sub>F</sub>   | Diode Continuous Forward Current                  | 60    | A    |
| I <sub>FM</sub>  | Diode Maximum Forward Current t <sub>p</sub> =1ms | 120   | A    |

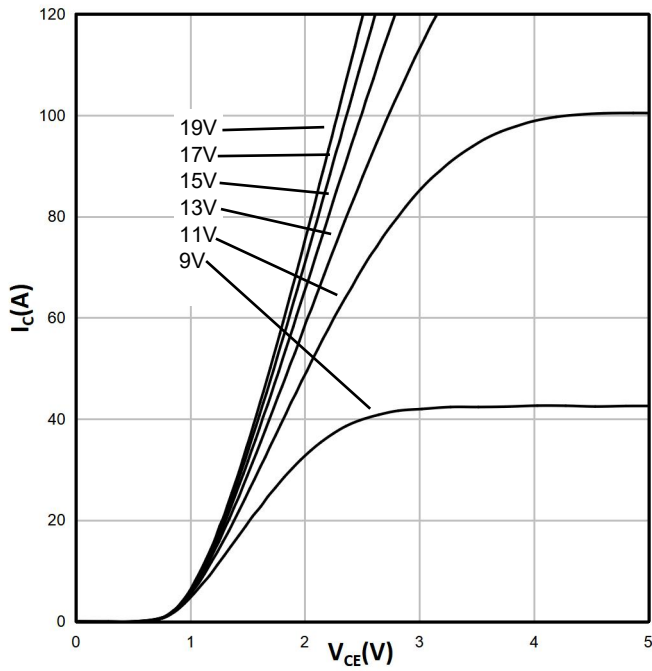
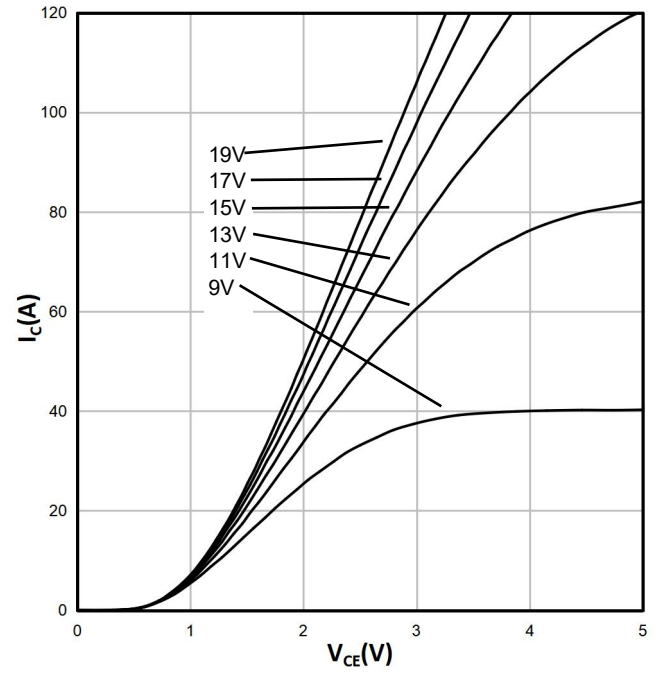
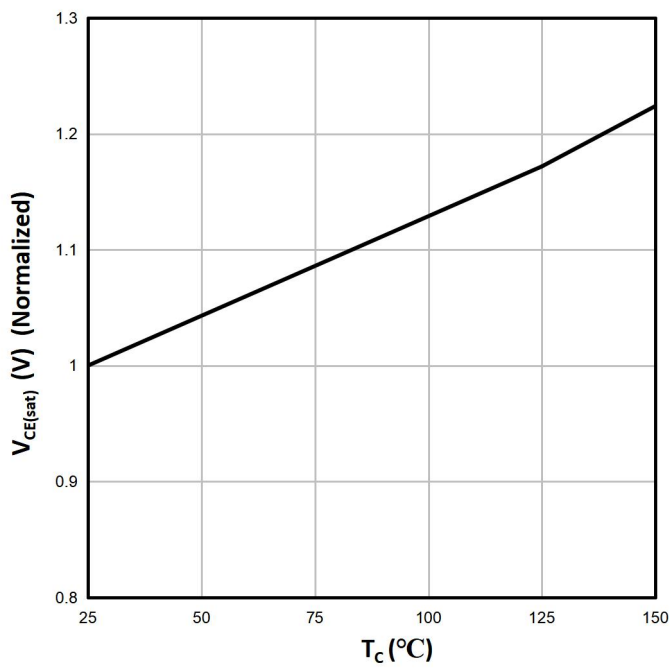
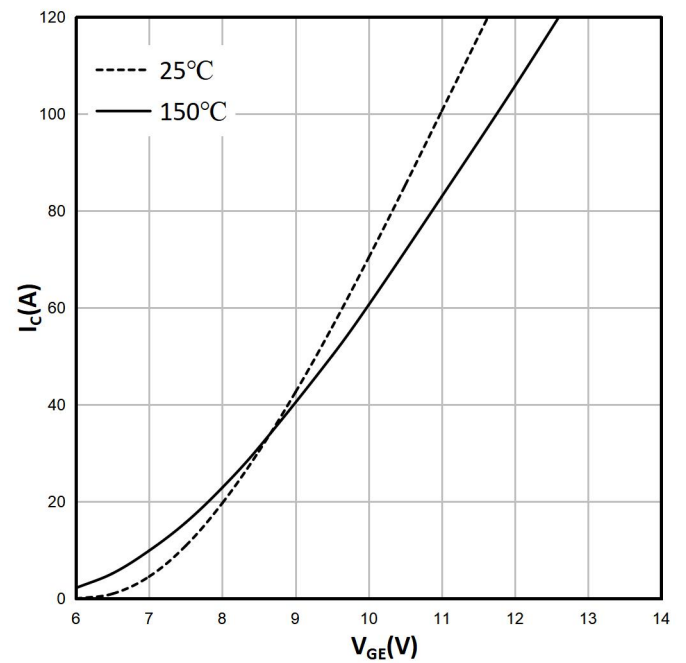
### Characteristics (T<sub>C</sub>=25°C unless otherwise noted)

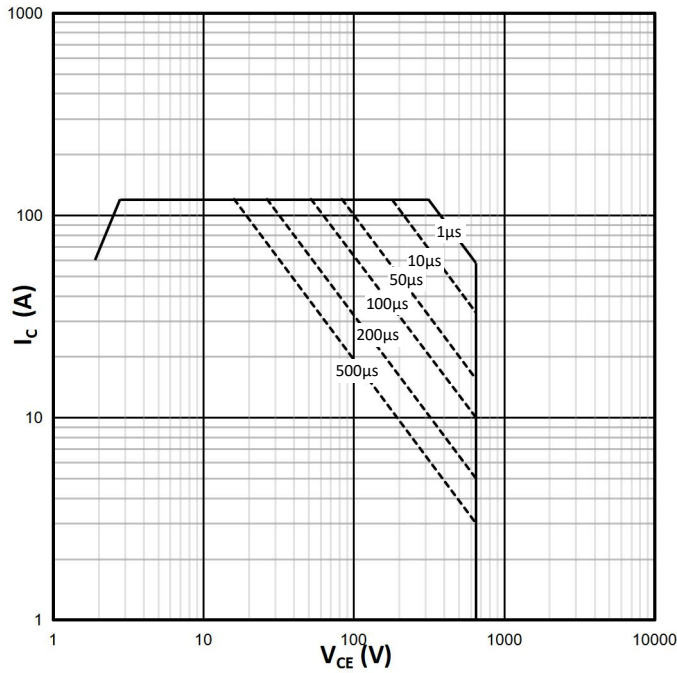
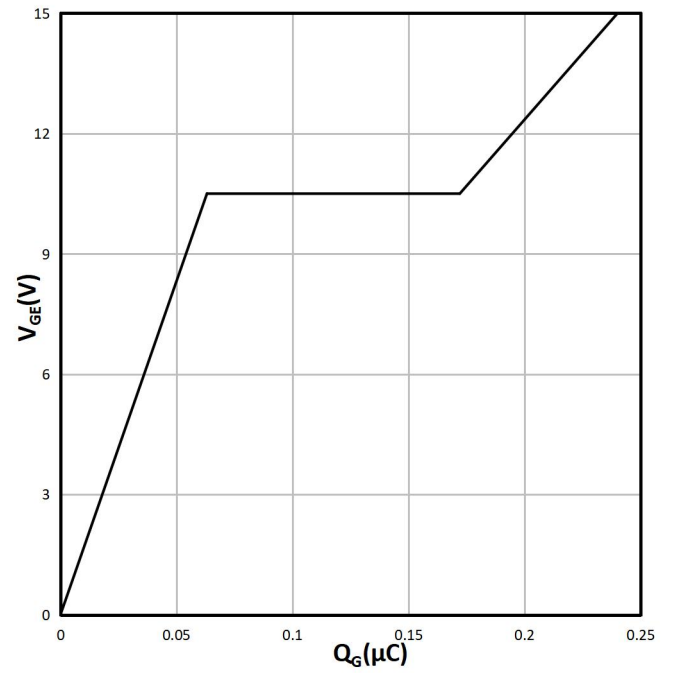
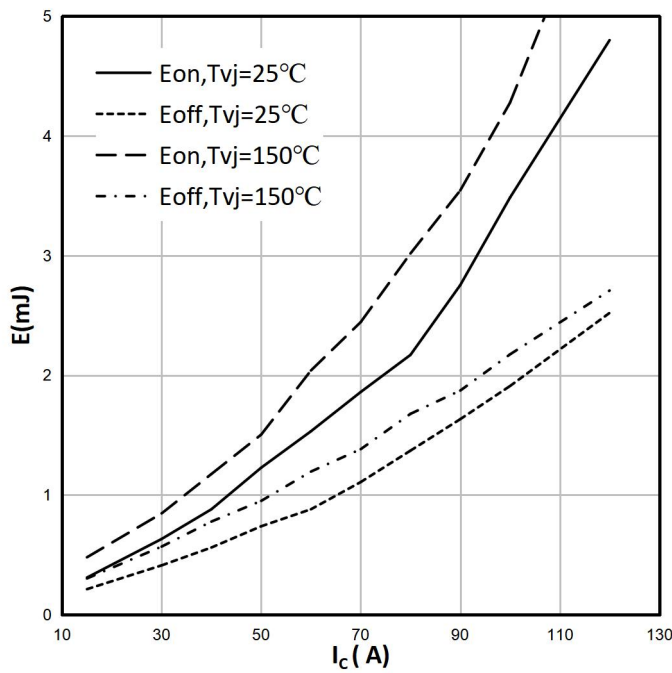
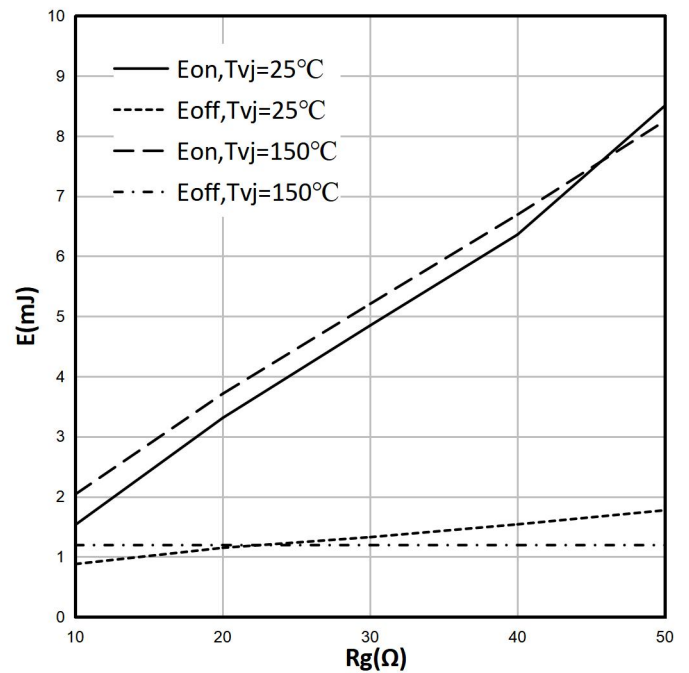
| Symbol             | Parameter                              | Test Condition                                                         | Min | Typ   | Max               | Unit |
|--------------------|----------------------------------------|------------------------------------------------------------------------|-----|-------|-------------------|------|
| V <sub>F</sub>     | Diode Forward Voltage                  | I <sub>F</sub> = 60 A, T <sub>vj</sub> = 25 °C                         | --  | 1.80  | 2.60              | V    |
|                    |                                        | I <sub>F</sub> = 60 A, T <sub>vj</sub> = 150 °C                        | --  | 1.55  | --                |      |
| I <sub>RM</sub>    | Peak Reverse Recovery Current          | I <sub>F</sub> =60 A, R <sub>G</sub> =10 Ω<br>T <sub>vj</sub> = 25 °C  | --  | 44.8  | --                | A    |
| Q <sub>rr</sub>    | Recovered Charge                       |                                                                        | --  | 3.75  | --                | μC   |
| E <sub>rec</sub>   | Reverse Recovery Energy                |                                                                        | --  | 1.56  | --                | mJ   |
| I <sub>RM</sub>    | Peak Reverse Recovery Current          | I <sub>F</sub> =60 A, R <sub>G</sub> =10 Ω<br>T <sub>vj</sub> = 150 °C | --  | 47.2  | --                | A    |
| Q <sub>rr</sub>    | Recovered Charge                       |                                                                        | --  | 5.08  | --                | μC   |
| E <sub>rec</sub>   | Reverse Recovery Energy                |                                                                        | --  | 1.94  | --                | mJ   |
| R <sub>thJC</sub>  | Thermal resistance                     | Junction-to-Case (per diode)                                           | --  | 0.688 | --                | K/W  |
| T <sub>vj op</sub> | Temperature under switching conditions |                                                                        | -40 |       | 175 <sup>2)</sup> | °C   |

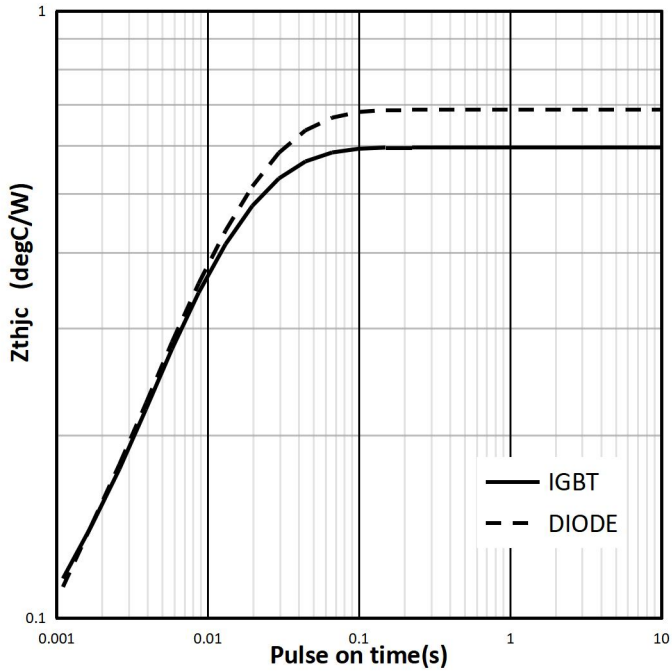
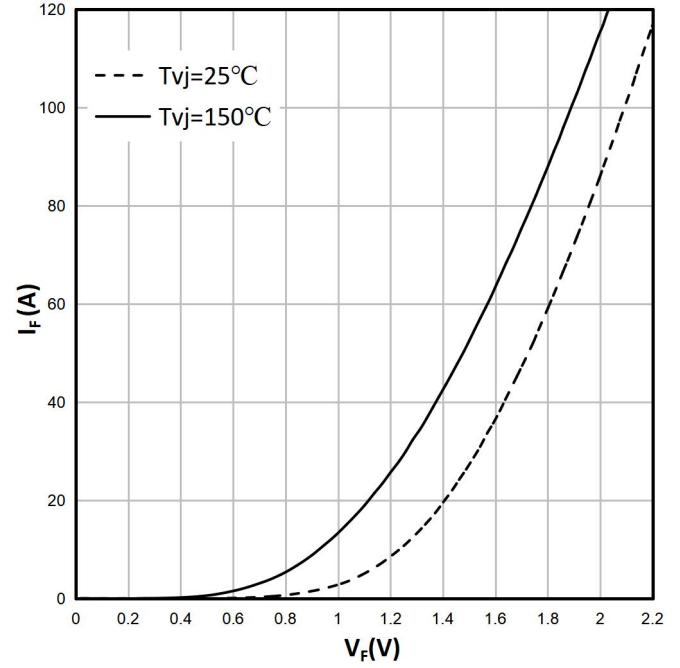
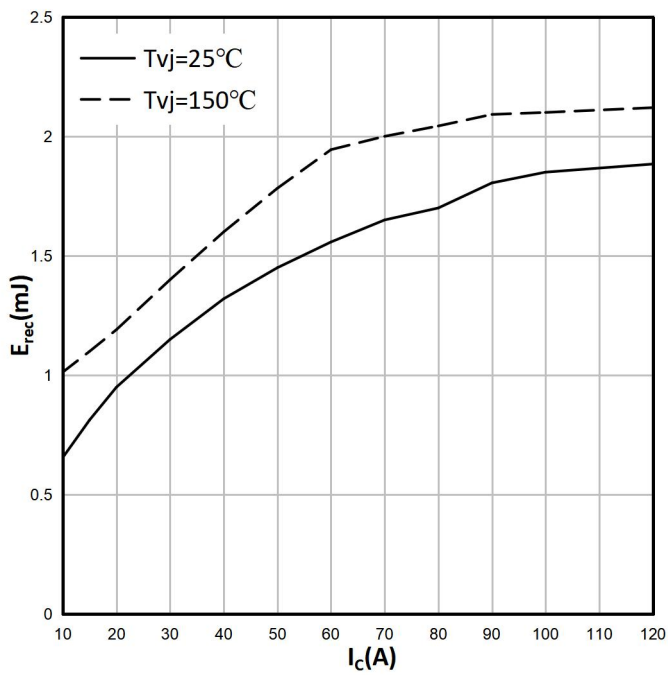
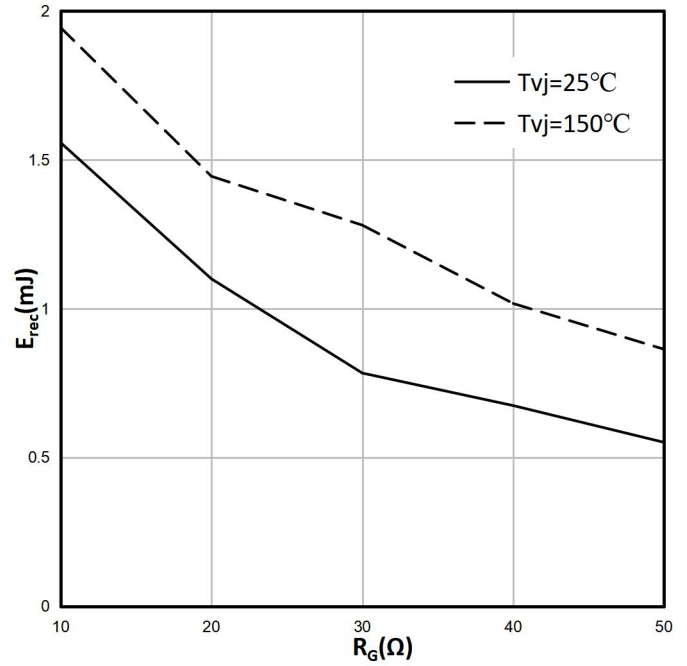
2) T<sub>vj op</sub> > 150 °C is only allowed for operation at overload conditions.

### NTC Characteristics (T<sub>C</sub> = 25°C unless otherwise noted)

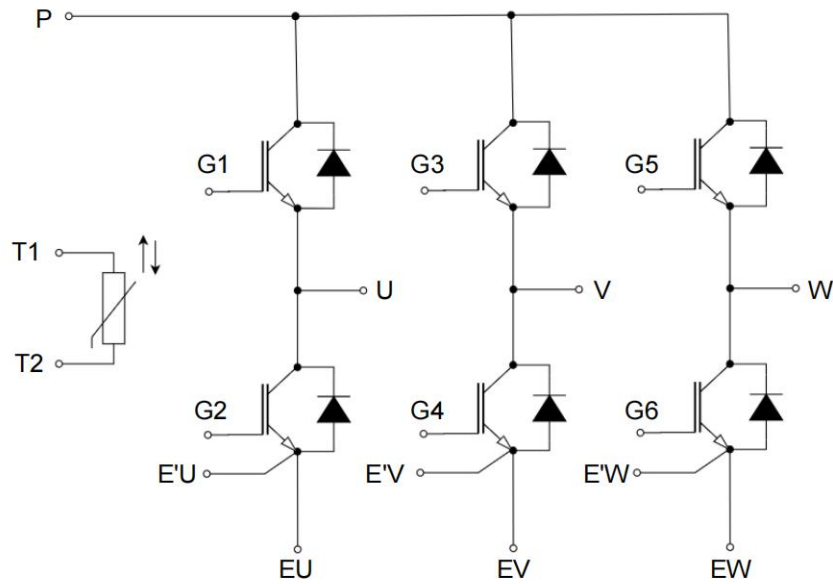
| Symbol              | Parameter                     | Test Condition                                    | Min | Typ  | Max  | Unit |
|---------------------|-------------------------------|---------------------------------------------------|-----|------|------|------|
| R <sub>25</sub>     | Rated Resistance              |                                                   | --  | 5.0  | --   | kΩ   |
| ΔR/R                | Deviation of R <sub>100</sub> | T <sub>C</sub> =100 °C, R <sub>100</sub> =493.3 Ω | -5  | --   | 5    | %    |
| P <sub>25</sub>     | Power Dissipation             |                                                   | --  | --   | 20.0 | mW   |
| B <sub>25/50</sub>  | B-value                       | $R_2=R_{25}\exp[B_{25/50}(1/T_2 - 1/(298.15K))]$  | --  | 3375 | --   | K    |
| B <sub>25/80</sub>  | B-value                       | $R_2=R_{25}\exp[B_{25/80}(1/T_2 - 1/(298.15K))]$  | --  | 3411 | --   | K    |
| B <sub>25/100</sub> | B-value                       | $R_2=R_{25}\exp[B_{25/100}(1/T_2 - 1/(298.15K))]$ | --  | 3433 | --   | K    |

**Figure1.output characteristic IGBT(typical)****Figure2.output characteristic IGBT(typical)** $T_{vj} = 150^\circ\text{C}$ **Figure3.  $V_{CE(sat)}$  vs. Temperature****Figure4.transfer characteristic IGBT** $V_{CE} = 20\text{V}$ 

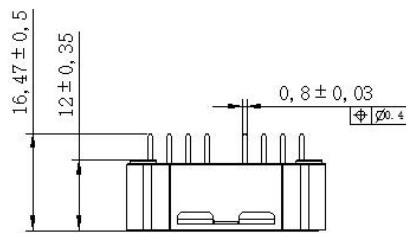
**Figure5. FBSOA IGBT**
 $D=0$ ,  $T_c=25^{\circ}\text{C}$ ,  $T_j \leq 175^{\circ}\text{C}$ ,  $V_{ge}=15\text{V}$ 

**Figure6. Gate Charge Waveform**
 $V_{CC}=480\text{V}$ ,  $I_C=60\text{A}$ ,  $V_{ge}=15\text{V}$ 

**Figure7. switching losses IGBT (typical)**
 $V_{CC}=400\text{V}$ ,  $R_{Gon}=10\Omega$ ,  $R_{Goff}=10\Omega$ ,  $V_{ge}=\pm 15\text{V}$ 

**Figure 8. switching losses IGBT (typical)**
 $V_{CC}=400\text{V}$ ,  $I_C=60\text{A}$ ,  $V_{ge}=\pm 15\text{V}$ 


**Figure9. transient thermal impedance**

**Figure10. forward characteristic of Diode(typical)**  
 $V_{GE}=0V$ 

**Figure11.Reverse Recovery Energy Loss vs. IC**
 $V_{cc}=400V, R_{Gon}=10\Omega, R_{Goff}=10\Omega, V_{ge}=\pm 15V$ 

**Figure12.Reverse Recovery Energy Loss vs.RG**
 $V_{cc}=400V, I_c=60A, V_{ge}=\pm 15V$ 


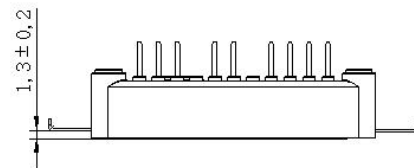
## CIRCUIT DIAGRAM



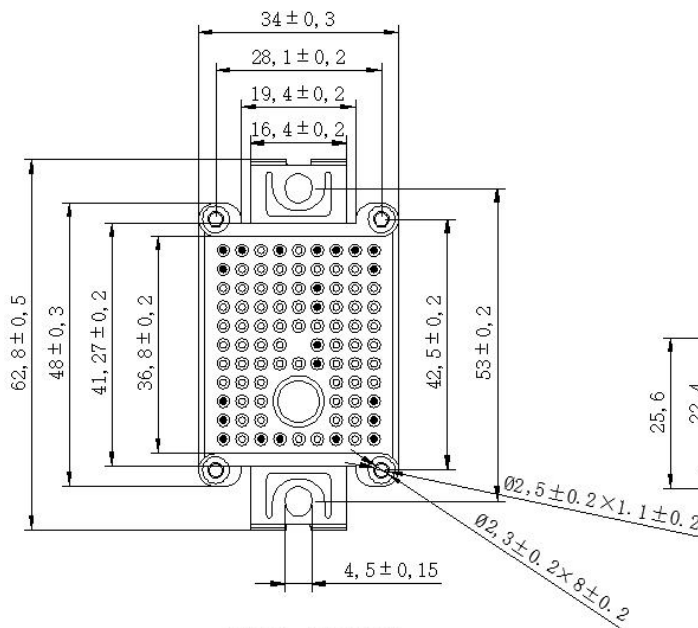
## PACKAGE DIMENSION



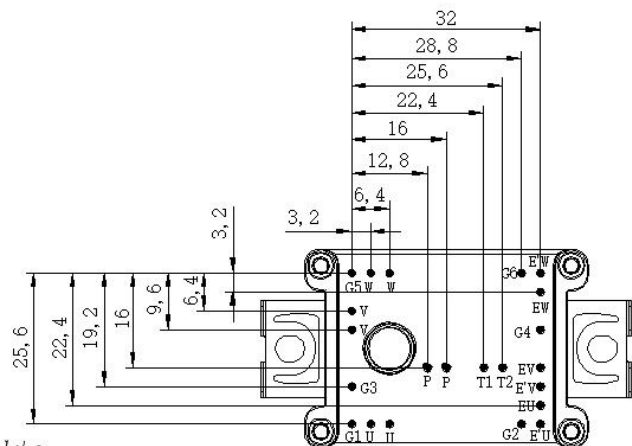
SIDE VIEW



SIDE VIEW



TOP VIEW





REVISION HISTORY

| Document version | Date of release | Description of changes |
|------------------|-----------------|------------------------|
| Rev.00           | 2024-10-18      | Preview                |
| Rev.01           | 2025-05-12      | Add Charts             |



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