

	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE		COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE			
△	8	RE-5-2033	Y.K.G	C.D.H	18.10.04	△								
△						△								
APPLICABLE STANDARD														
RATING	OPERATING TEMPERATURE RANGE		△ -40°C ~ +105°C (note1)			STORAGE TEMPERATURE RANGE		-10°C ~ +50°C(Packed Condition)						
	VOLTAGE		50V [AC(rms) / DC]			OPERATING OR STORAGE HUMIDITY RANGE		RELATIVE HUMIDITY 90% MAX (NOT DEWED)						
	CURRENT		△ 0.5A [AC(rms) / DC] (note2)			APPLICABLE CABLE		FPC/FFC (TYPE A : t=0.3±0.03mm) (TYPE B : t=0.3±0.05mm)						
SPECIFICATIONS														
ITEM		TEST METHOD				REQUIREMENTS				QT	AT			
CONSTRUCTION														
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT				ACCORDING TO DRAWING				O	O			
MARKING		CONFIRMED VISUALLY								O	O			
ELECTRICAL CHARACTERISTICS														
CONTACT RESISTANCE		MATE APPLICABLE FPC/FFC AND APPLY A CURRENT OF AC 20mV MAX, 1mA				50 mΩ MAX. INCLUDING FPC/FFC BULK RESISTANCE(L=8mm)				O	O			
INSULATION RESISTANCE		MATE APPLICABLE FPC/FFC AND APPLY A VOLTAGE OF DC 100V				500 MΩ MIN.				O	O			
VOLTAGE PROOF		MATE APPLICABLE FPC/FFC AND APPLY A VOLTAGE OF AC 150V FOR 1 min.				NO FLASHOVER OR BREAKDOWN.				O	O			
MECHANICAL CHARACTERISTICS														
FPC RETENSION FORCE		△ MEASURE BY APPLICABLE FPC/FFC(t=0.3) AT INITIAL CONDITION				①HORIZONTAL DIRECTION : 0.4N*n min. ②VERTICAL DIRECTION : 0.3N*n min. (n = Number of Contacts)(note 3)				O	-			
MECHANICAL OPERATION		20 TIMES INSERTIONS AND EXTRATIONS				①CONTACT RESISTANCE: 50mΩ MAX ②NO DAMAGE,CRACK AND LOOSENESS OF PARTS				O	-			
VIBRATION		FREQUENCY 10 ~ 55 Hz, TOTAL AMPLITUDE 1.5 mm AT 2h, IN 3 DIRECTIONS				①NO ELECTRICAL DISCONTINUITY OF 1μs. ②CONTACT RESISTANCE : 50mΩ MAX				O	-			
SHOCK		981m/s ² DIRECTION OF PULSE 6ms AT 3 TIMES IN 3 DIRECTIONS.				③NO DAMAGE,CRACK AND LOOSENESS OF PARTS				O	-			
ENVIRONMENTAL CHARACTERISTICS														
DAMP HEAT(STEADY STATE)		EXPOSED AT 40±2°C, 90~95 %, 96Hr.				①CONTACT RESISTANCE: 50 mΩ MAX.				O	-			
RAPID CHANGE OF TEMPERATURE		△ TEMPERATURE:-40±2→15~35→+105±2→15~35 °C TIME : 30 → 2~3 → 30 → 2~3 min. UNDER 5 CYCLES.				②INSULATION RESISTANCE: 50MΩ MIN. ③NO DAMAGE, CRACK OR LOOSENESS OF PARTS.				O	-			
DAMP HEAT, CYCLE		TEMPERATURE -10→+65 HUMIDITY : 90~95% 10 CYCLE(240Hr)								O	-			
DRY HEAT		△ EXPOSED AT 105±2°C, 96Hr				①CONTACT RESISTANCE : 50mΩ MAX				O	-			
COLD		EXPOSED AT -40±2°C, 96Hr				②NO DAMAGE, CRACK OR LOOSENESS OF PARTS.				O	-			
CORROSION SALT SPRAY		EXPOSED AT 35±2°C, 5±1% SALT WATER SPRAY FOR 48Hr				①CONTACT RESISTANCE 50mΩ MAX ②NO DAMAGE, CRACK OR LOOSENESS OF PARTS.				O	-			
HYDROGEN SULPHIDE		EXPOSED IN 3 PPM FOR 96Hr. (TEST STANDARD : JEIDA-38)				③NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.				O	-			
RESISTANCE TO SOLDERING HEAT		1)REFLOW SOLDERING: PEAK TMP. : 250°C MAX. TMP. 230°C MIN FOR 60s 2)SOLDERING IRONS TMP. : 350±10°C FOR 5±1s				①NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS. ②NO DAMAGE OF ELECTRICAL PERFORMANCE				O	-			
SOLDER ABILITY		SOLDER DIPPING TEMPERATURE 245±5°C (TEST STANDARD : MIL-STD-202) FOR IMMERSION DURATION, 3±0.3 sec.				A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95% OF THE SURFACE BEING IMMersed.				O	-			
△ (note 1) FOLLOW THE SPECIFICATIONS OF FPC/FFC IF IT'S ALLOWABLE MAXIMUM OPERATING TEMPERATURE IS BELOW 105°C △ (note 2) WHEN THE SAME VALUE OF CURRENT ARE APPLIED TO ALL CONTACTS AT THE SAME TIME IN ONCE, SET THE CURRENT TO THE 70% OF THE RATED CURRENT VALUE. △ (note 3) THERE'S A CASE WHICH FPC/FFC RETENTION FORCE DOESN'T FULFILL THE VALUE, BECAUSE FPC/FFC SPECIFICATION AFFECTS THE RESULT OF FPC/FFC RETENTION FORCE.														
REMARKS CONDITIONS FOR TESTING					DRAWN B.J KIM	DESIGNED B.J KIM	CHECKED D.H CHO	APPROVED H.C SONG	RELEASED ENG 18.10.04 DEPT					
UNLESS OTHERWISE SPECIFIED, REFER TO JIS C 5402.					18.03.02	18.03.02	18.03.02	18.03.02						
NOTE QT: QUALIFICATION TEST AT: ASSURANCE TEST O: APPLICABLE TEST														
HIROSE KOREA CO.,LTD.				SPECIFICATION SHEET				PART NO. TF31-**S-0.5SH (800)						
CODE NO.(OLD) CL			DRAWING NO. ELC4-632346			CODE NO. CL 6535-****-* -800					1 1			