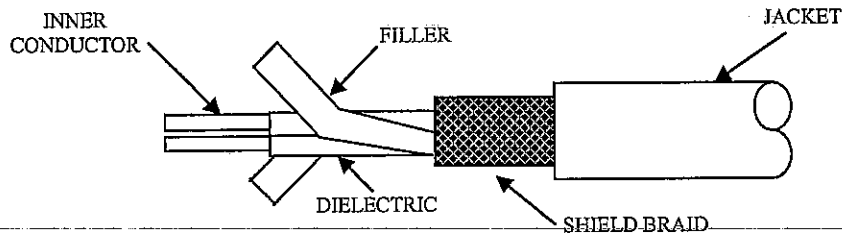


TSI SPECIFICATION SHEET
CABLE, RADIO FREQUENCY, TWIN CONDUCTOR, BALANCED LINE (TWINAX)
HIGH TEMPERATURE
TWAC-78-1F2



REQUIREMENTS:

1. IMPEDENCE (OF PAIR) ----- 77 ± 7 OHMS AT 1 MHz
2. OPERATING VOLTAGE ----- 250 VRMS (PER FED-STD-228, METHOD 6111)
3. BEND RADIUS ----- 1.25 INCH MIN
4. CAPACITANCE ----- 23 ± 4 PF/FT
5. CONDUCTOR LOOP RESISTANCE ----- 146 OHMS/M FT
6. PROPAGATION DELAY ----- 1.46 NS/FT $\pm .05$ NS
7. VELOCITY OF PROPAGATION ----- 69.5% NOM
8. OPERATING TEMPERATURE RANGE ----- 55° C TO 200° C
9. ATTENUATION:

<u>FREQUENCY</u>	<u>db/100 FT NOM</u>
1 MHz	2.0
10 MHz	6.5
10. MARKING ----- IDENTIFICATION ON SPOOL OR TAG TO READ AT A MINIMUM
"TRUMPETER (14949) #TWAC-78-1F2 CABLE"
11. WEIGHT ----- 10.5 LB/M FT MAX
12. MARK: TRUMPETER ELECTRONICS TWINAX TWAC-78-1F2 (*)

(*) VENDOR I.D. CODE

DESCRIPTION	CONSTRUCTIONAL DETAILS
INNER CONDUCTORS	TWO CONDUCTORS, EACH 19 STRANDS OF AWG SIZE 40 SILVER COATED PER ASTM B-298, HIGH STRENGTH COPPER ALLOY WIRE. * NOM DIA .0149 (3.78 MM) 7.1 OHMS/100 FT D.C. RESISTANCE MAX AT 20° C
DIELECTRICS	TWO EACH FEP OR PTFE, ONE BLUE AND ONE WHITE .026 $\pm$.002 DIA (.66 $\pm$.051 MM)
FILLERS (TO ROUND)	TWO EACH FEP OR PTFE
CABLE CORE (TWISTED PAIR AND FILLERS)	.052 $\pm$.004 OD (1.32 $\pm$.102 MM) 16 $\pm$ 4 TWISTS PER FOOT
SHIELD BRAID	SINGLE BRAID, AWG SIZE 38 (.102 MM DIA) SILVER COATED PER ASTM B-298 HIGH STRENGTH COPPER ALLOY WIRE * SHIELD COVERAGE: 90% MIN OD .070 $\pm$.004 (1.78 $\pm$.051 MM) 16 CARRIERS, 4 ENDS 15.5 $\pm$ 10% PICKS PER IN. 20.1 NOM BRAID ANGLE
JACKET	PFA (PERFLUOROALKOXY) BLUE (PER EIA-359-A, MUNSELL COLOR CHART, SYMBOL CENTROID) .095 $\pm$.005 O.D. (2.41 $\pm$.127 MM)

* PER ASTM B-624

TSI	DWN	DKC	8-7-00	MATERIAL -----	CODE IDENT 14949	DRAWING NO. TWAC-78-1F2	REV E
	CHK	<i>D. Curran</i>	<i>11/24/04</i>				
	ENG	<i>R. J. ...</i>	<i>11-24-04</i>				
	APPR	<i>T. Ch...</i>	<i>11-24-04</i>				
				SCALE -----	DATE 10-3-83	SHEET	

DATE 11/24/04
 APPR *[Signature]*
 DWN
 EO 70021
 REV E