

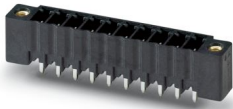
MCV 1,5/18-GF-3,81 P20 THR - PCB header



1829027

<https://www.phoenixcontact.com/us/products/1829027>

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PCB headers, nominal cross section: 1.5 mm², color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Pin, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: MCV 1,5/...-GF-THR, pitch: 3.81 mm, mounting: THR soldering / wave soldering, pin layout: Linear pinning, solder pin [P]: 2 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting: Threaded flange, type of packaging: packed in cardboard, For user information and design recommendations for through-hole reflow technology, go to: Downloads

Your advantages

- Designed for integration into the SMT soldering process
- Screwable flange for superior mechanical stability
- Vertical connection enables multi-row arrangement on the PCB
- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies

Commercial data

Item number	1829027
Packing unit	50 pc
Minimum order quantity	1 pc
Note	Made to order (non-returnable)
Product key	AABTB E
Catalog page	Page 19 (NTK-2014)
GTIN	4046356869225
Weight per piece (including packing)	5.5 g
Weight per piece (excluding packing)	5.037 g
Country of origin	DE

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Technical data

Product properties

Product type	PCB headers
Product family	MCV 1,5/...-GF-THR
Product line	COMBICON Connectors S
Type	Component suitable for through hole reflow
Number of positions	18
Pitch	3.81 mm
Number of connections	18
Number of rows	1
Number of potentials	18
Mounting flange	Threaded flange
Pin layout	Linear pinning
Solder pins per potential	1

Electrical properties

Nominal current I_N	8 A
Nominal voltage U_N	160 V
Contact resistance	1.1 mΩ
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV

Mounting

Mounting type	THR soldering / wave soldering
Pin layout	Linear pinning

Flange

Tightening torque	0.3 Nm
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Processing notes

Process	Reflow/wave soldering
Moisture Sensitive Level	MSL 1
Classification temperature T_c	250 °C
Solder cycles in the reflow	3

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
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Contact material	Cu alloy
Surface characteristics	Tin-plated
Metal surface contact area (top layer)	Tin (3 - 5 µm Sn)
Metal surface contact area (middle layer)	Nickel (1.3 - 3 µm Ni)
Metal surface soldering area (top layer)	Tin (3 - 5 µm Sn)
Metal surface soldering area (middle layer)	Nickel (1.3 - 3 µm Ni)

Material data - housing

Color (Housing)	black (9005)
Insulating material	LCP
Insulating material group	IIIa
CTI according to IEC 60112	175
Flammability rating according to UL 94	V0

Notes

Details for soldering processes	Processing using reflow processes in compliance with IEC 60068-2-58 or DIN EN 61760-1 (latest version) Moisture Sensitive Level (MSL) = 1 according to IPC/JEDEC J-STD-020-C
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Dimensions

Dimensional drawing	
Pitch	3.81 mm
Width [w]	78.97 mm
Height [h]	11.2 mm
Length [l]	7 mm
Installed height	9.2 mm
Solder pin length [P]	2 mm
Pin dimensions	0.8 x 0.8 mm

PCB design

Hole diameter	1.4 mm
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Mechanical tests

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

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Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

Insertion and withdrawal forces

Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	6 N

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	12

Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	IIIa
Comparative tracking index (IEC 60112)	CTI 175
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2.5 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.6 mm
Rated insulation voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	2.5 mm

Environmental and real-life conditions

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Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance R_1	1.1 mΩ
Contact resistance R_2	1.2 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

Ambient conditions

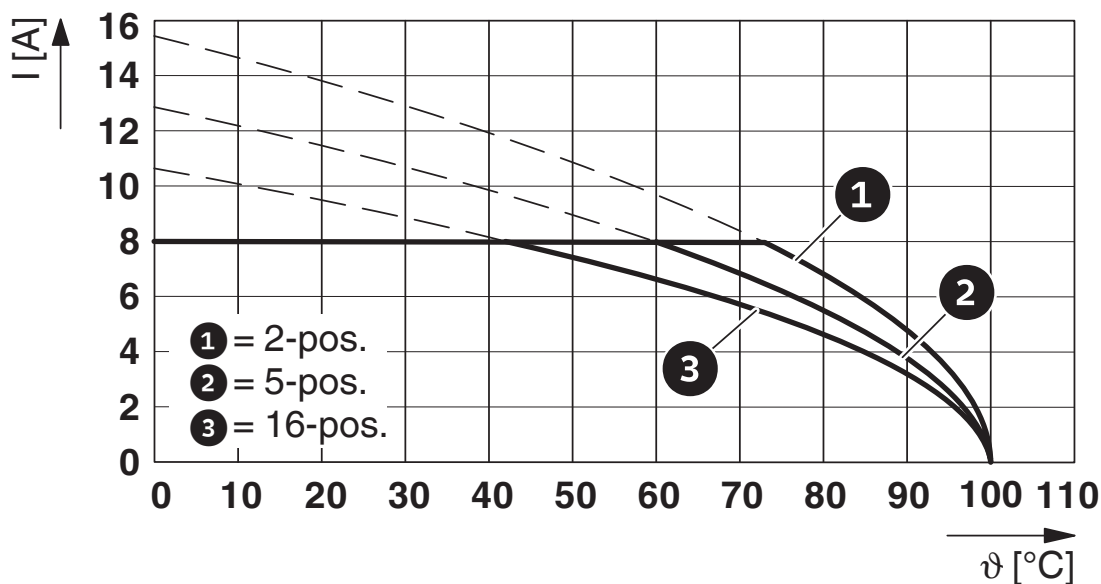
Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

Packaging specifications

Type of packaging	packed in cardboard
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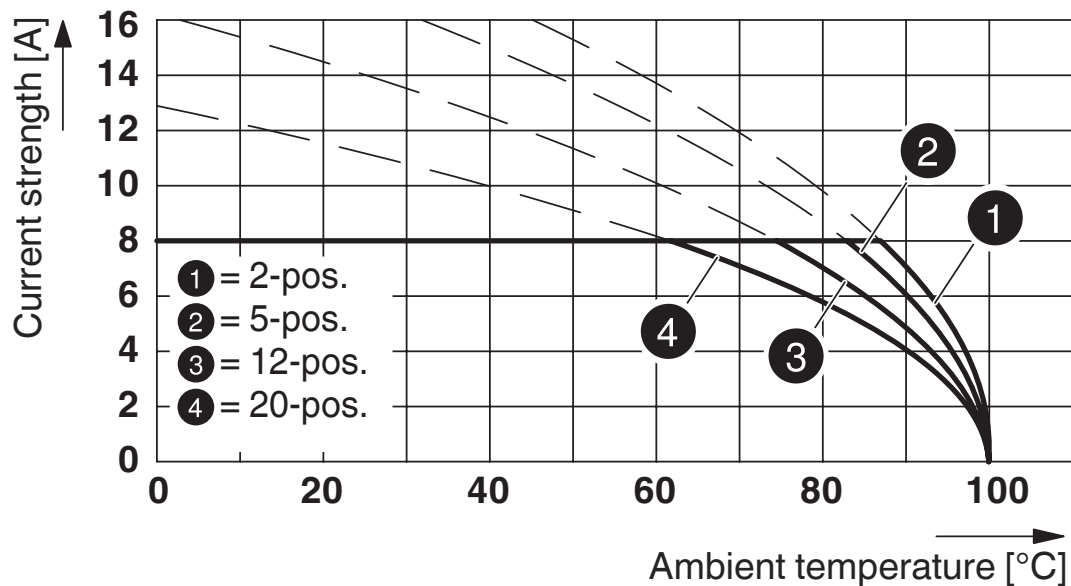
Drawings

Diagram

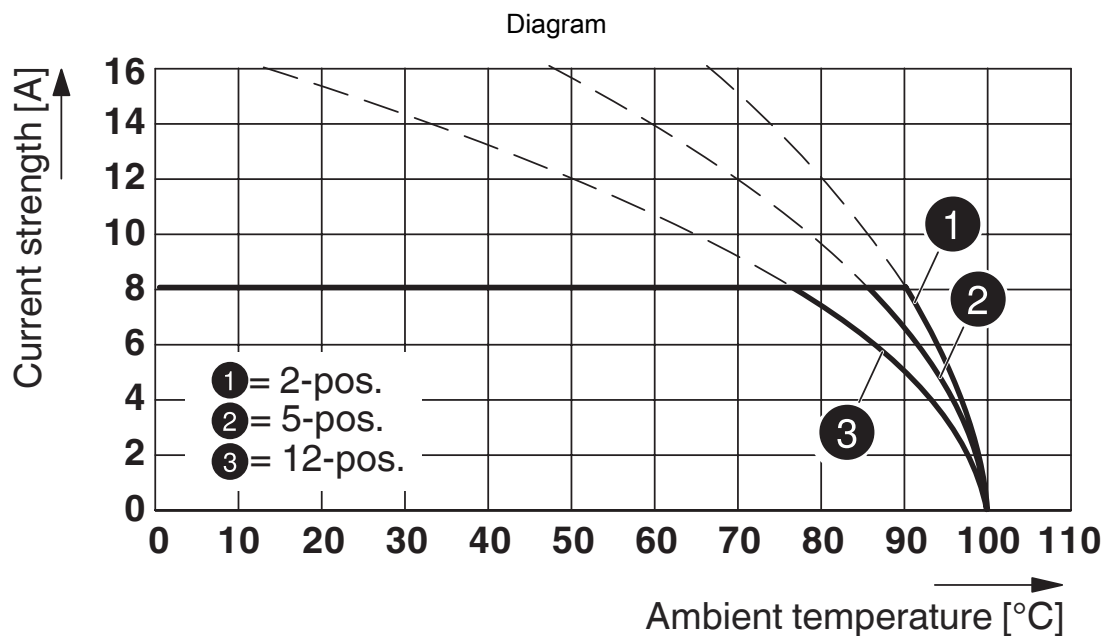


Type: MCV(W/R) 1,5/...-STF-3,81 with MCV 1,5/...-GF-3,81 P...THR

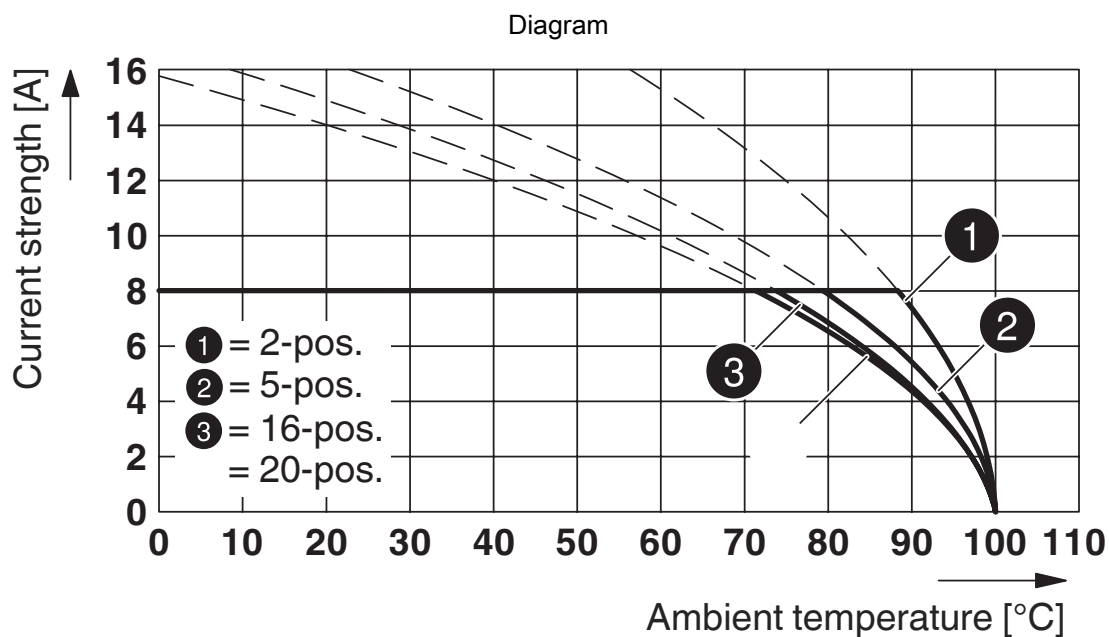
Diagram



Type: FMC 1,5/...-STF-3,81 with MCV 1,5/...-GF-3,81 P... THR

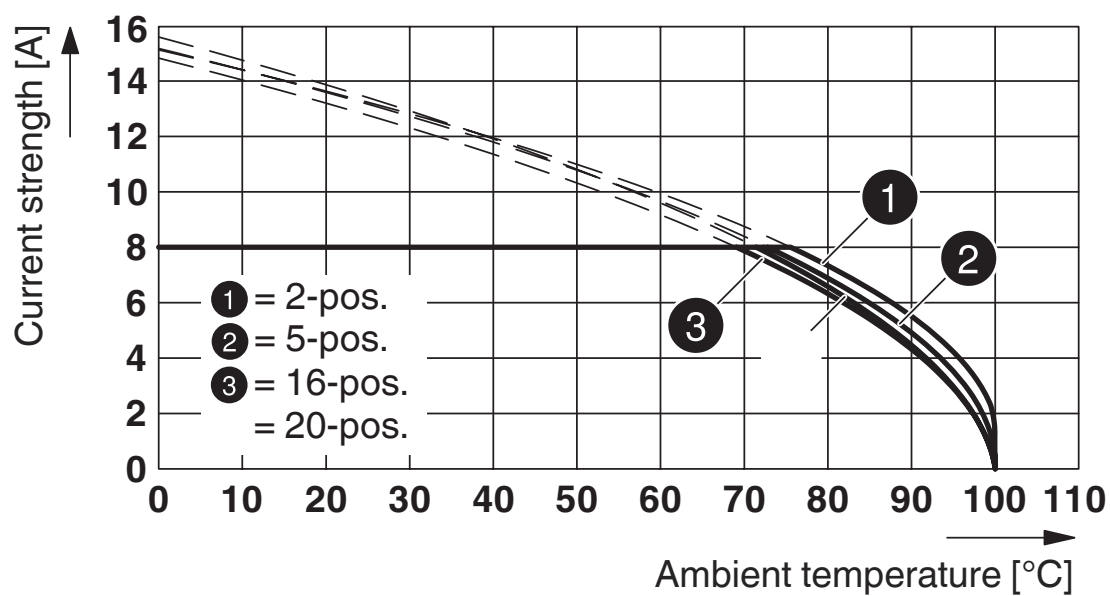


Type: MC 1,5/...-STF-3,81 with MCV 1,5/...-GF-3,81 P26 THR



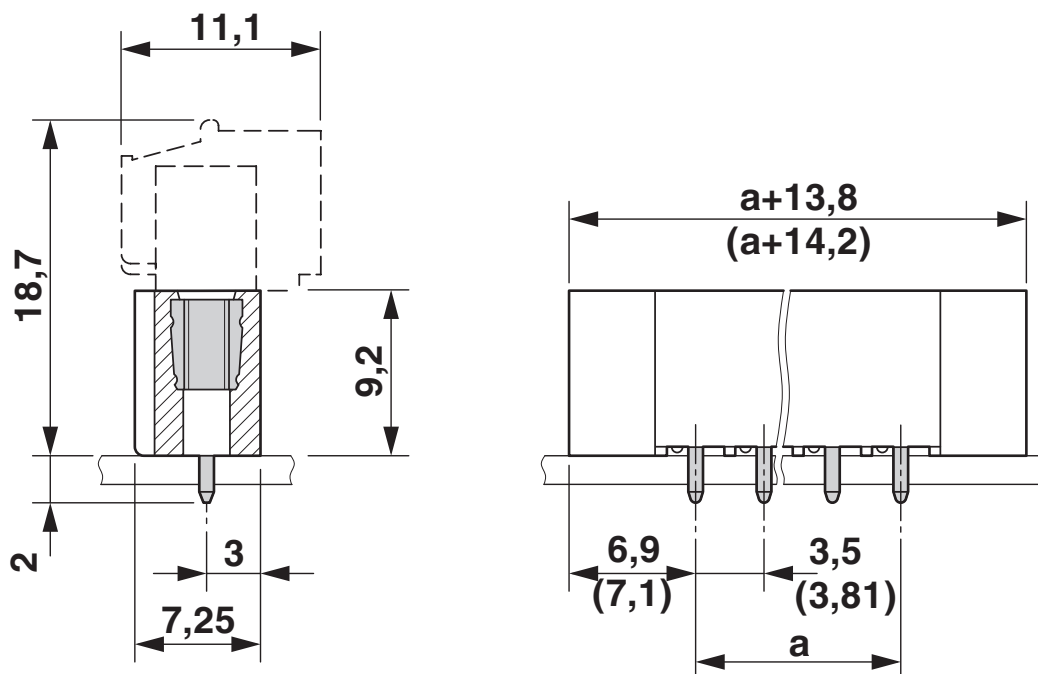
Type: FK-MCP 1,5/...-STF-3,81 with MCV 1,5/...-GF-3,81 P...THR

Diagram



Type: FRONT-MC 1,5/...-STF-3,81 with MCV 1,5/...-GF-3,81 P... THR

Dimensional drawing



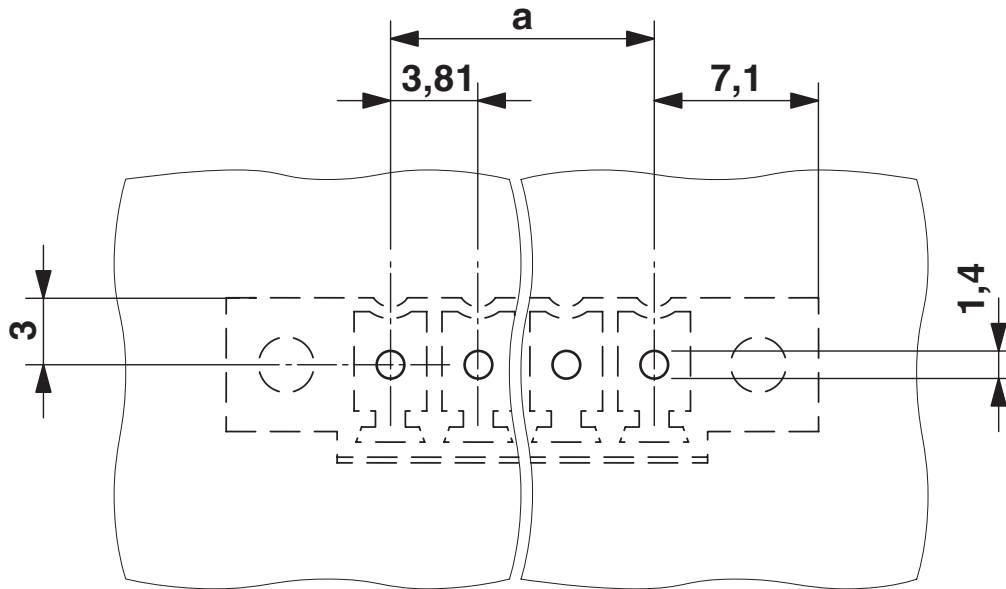
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Drilling plan/solder pad geometry



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Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1829027>

cULus Recognized Approval ID: E60425-20110128				
	Nominal voltage U _N	Nominal current I _N	Cross section AWG	Cross section mm ²
Use group B	300 V	8 A	-	-
Use group D	300 V	8 A	-	-

VDE Zeichengenehmigung Approval ID: 40011723				
	Nominal voltage U _N	Nominal current I _N	Cross section AWG	Cross section mm ²
	160 V	8 A	-	-

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Classifications

ECLASS

ECLASS-11.0	27460201
ECLASS-12.0	27460201
ECLASS-13.0	27460201

ETIM

ETIM 9.0	EC002637
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UNSPSC

UNSPSC 21.0	39121400
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Environmental product compliance

EU RoHS	
Fulfills EU RoHS substance requirements	Yes
Exemption	6(c)
China RoHS	
Environment friendly use period (EFUP)	EFUP-50
	An article-related China RoHS declaration table can be found in the download area for the respective article under "Manufacturer declaration". For all articles with EFUP-E, no China RoHS declaration table issued and required.
EU REACH SVHC	
REACH candidate substance (CAS No.)	Lead(CAS: 7439-92-1)
SCIP	5da2f0f4-8edd-42c7-ab7c-34aa30d15237

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