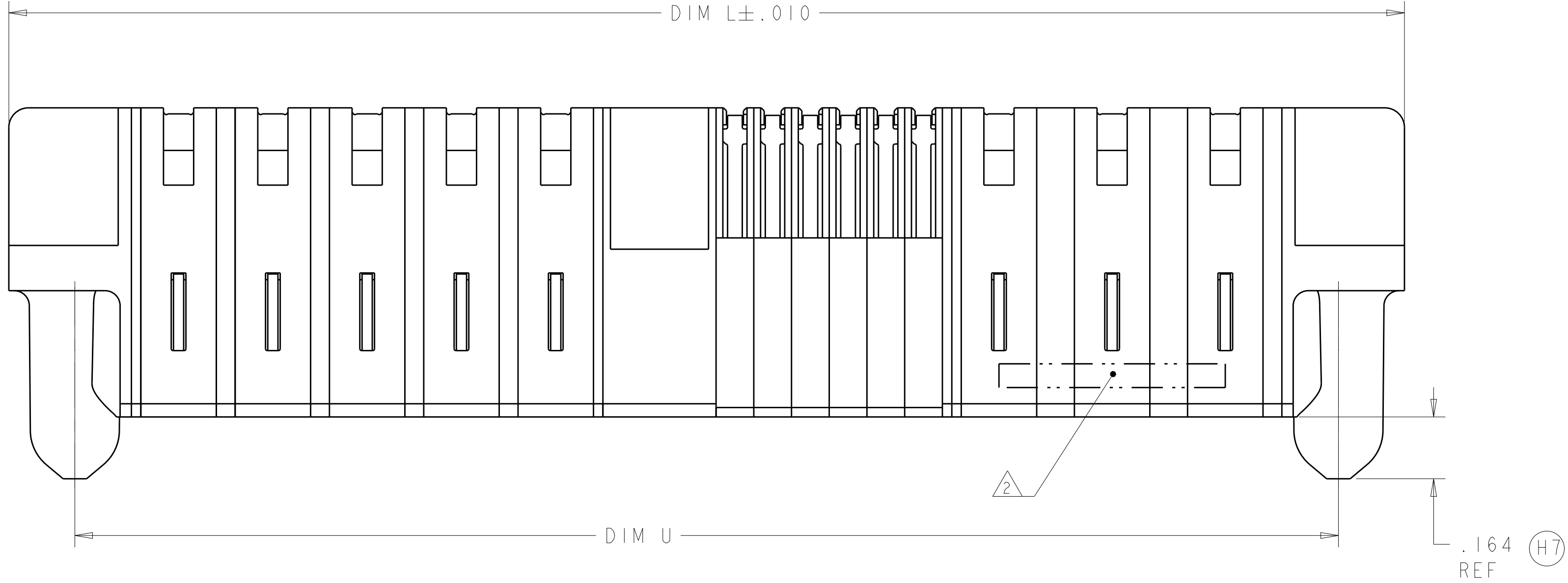
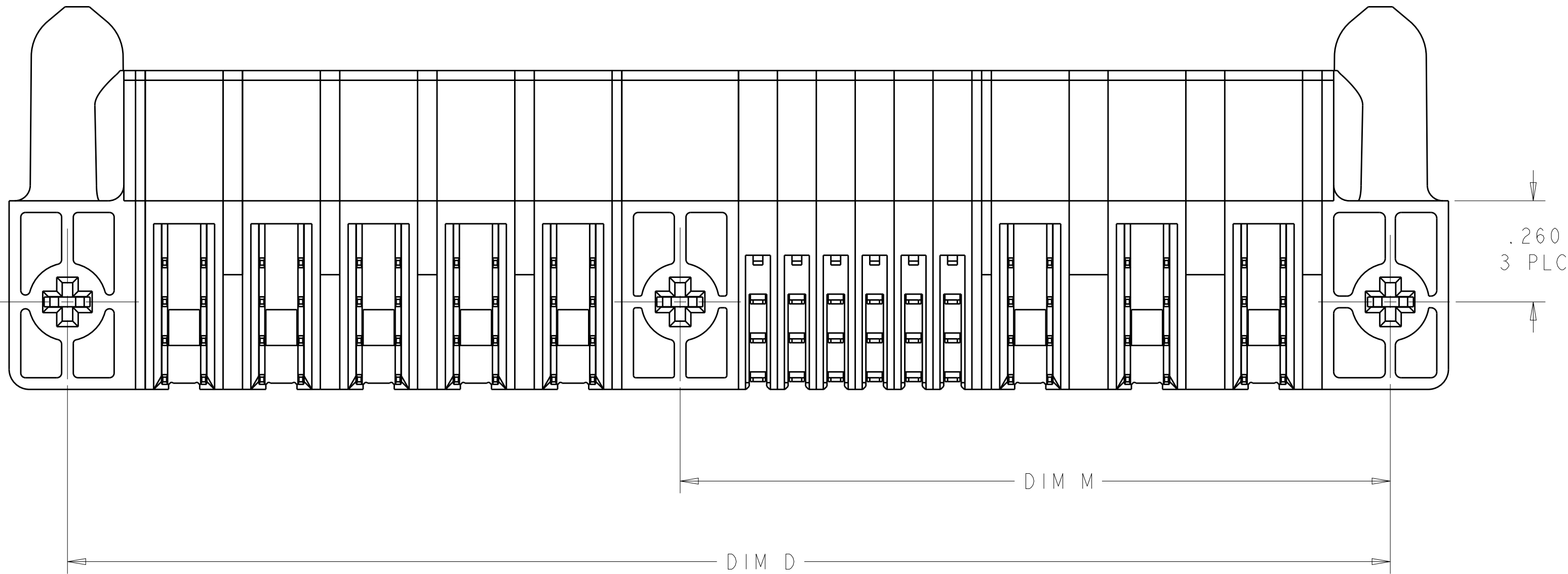
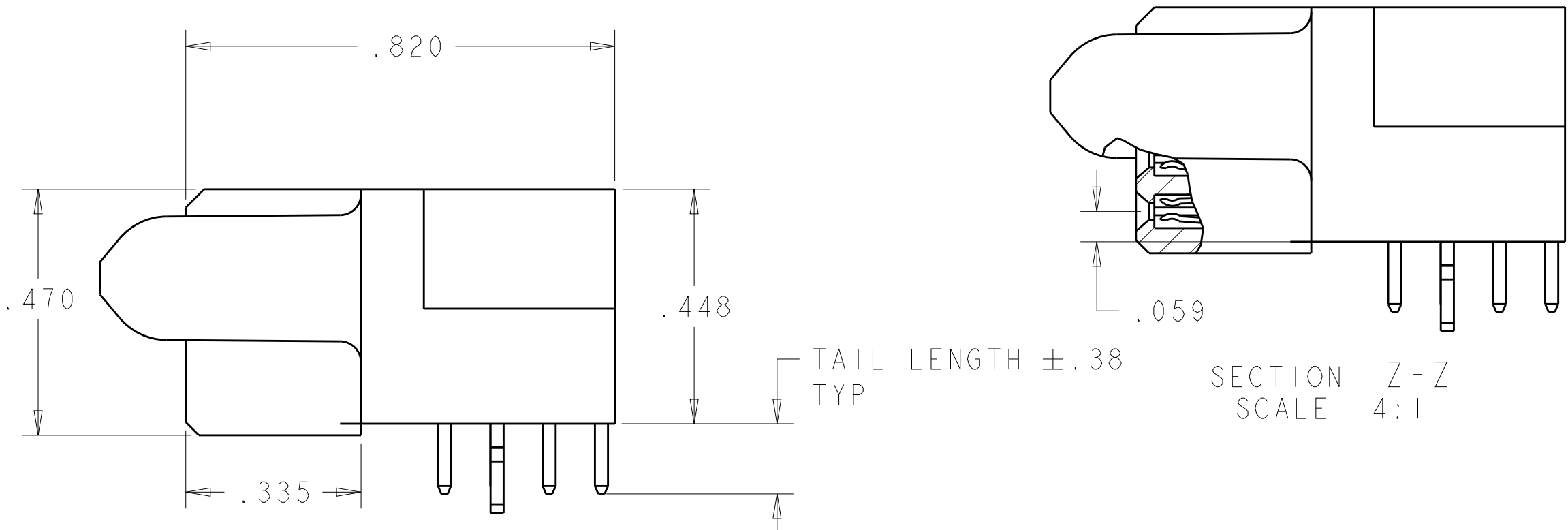
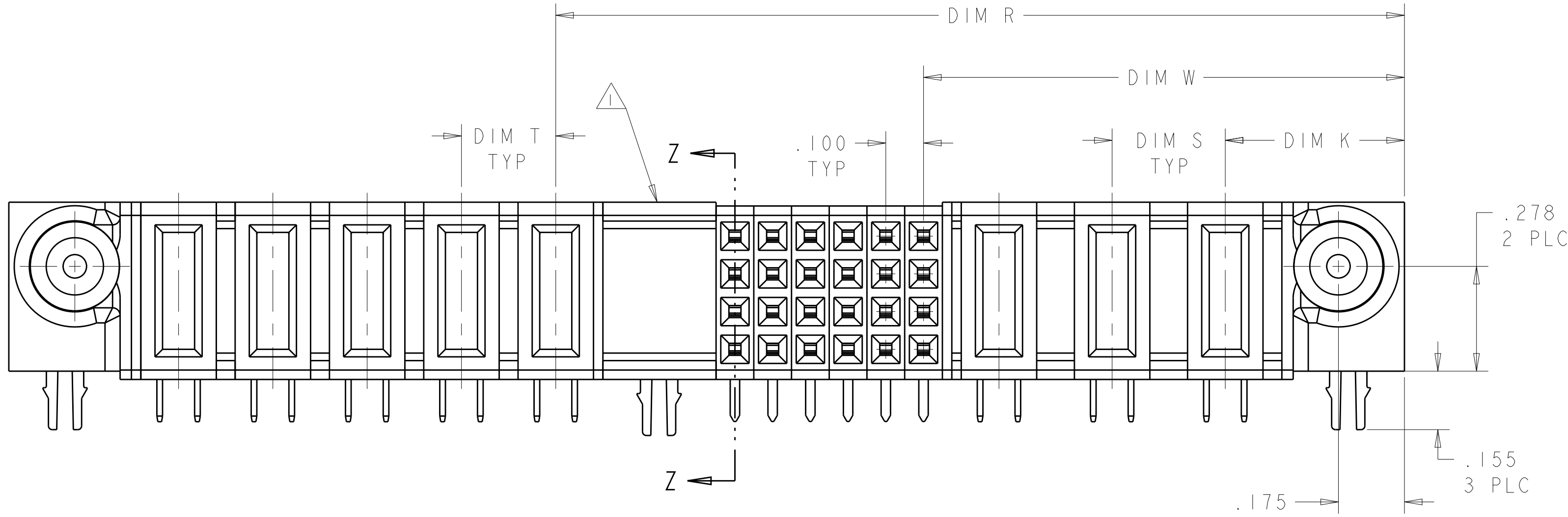


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
ES	00		J1	REV PER ECR-12-016975	25SEP2012	CZ	SZ
			J3	ADDED NEW DASH NUMBER 4-0	01FEB2013	CZ	SZ
			J5	ADDED NEW DASH NUMBER 4-1	25FEB2014	CZ	SZ



- 1 OPTIONAL CENTER MODULE, WITH .150 THRU HOLE OR HOLD DOWN FEATURE.
- 2 "AMP", PART NUMBER AND DATE CODE TO BE MARKED
- 3 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0.
SIGNAL CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 4 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA OF POWER AND SIGNAL CONTACTS
- 5 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 6 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 7 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES
- 8 PCB - .0453±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 DIAMETER HOLE



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.GRZYBOWSKI 21FEB05	TE Connectivity	
		CHK M.PERCHERKE 21FEB05		
DIMENSIONS: INCHES		APVD M.PERCHERKE	NAME	
		PRODUCT SPEC	RIGHT ANGLE RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XL	
		108-1973		
		APPLICATION SPEC		
		114-13038		
MATERIAL		WEIGHT	SIZE	CAGE CODE
3		4	A100779	C=6450170
		CUSTOMER DRAWING	SCALE	SHEET
			4:1	1 OF 13
				REV J5

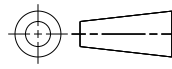
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
ES	00	-	-	SEE SHEET 1	-	-	-

J4

2.650	.200	.250	1.550	.875	2.700	-	3.000	.450	2P + 24S + 6P	4-6450170-1
3.100	.250	.250	2.250	1.875	3.150	-	3.450	.450	6P + 12S + 4P	4-6450170-0
1.900	.250	.300	1.550	1.275	1.950	-	2.250	.475	3ACP + 8S + 2P	3-6450170-9
1.800	-	-	1.700	.625	1.850	-	2.150	.450	1P + 40S + 1P	3-6450170-8
1.600	-	-	1.500	.625	1.650	-	1.950	.450	1P + 32S + 1P	3-6450170-7
1.700	.250	.250	1.350	.875	1.750	-	2.050	.450	2P + 16S + 2P	3-6450170-6
1.550	.250	.250	1.200	.900	1.600	-	1.900	.450	2P + 8S + 2P	3-6450170-5
2.350	.250	.250	1.250	.875	2.400	-	2.700	.450	2P + 12S + 5P	3-6450170-4
2.325	.250	.300	1.975	1.600	2.375	-	2.675	.450	4ACP + 12S + 2P	3-6450170-3
1.700	.250	.250	1.350	.875	1.750	-	2.050	.450	2P + 16S + 2P	3-6450170-1
2.300	.250	.300	1.950	1.275	2.350	-	2.650	.450	3ACP + 24S + 2P	3-6450170-0
2.400	.250	.250	1.800	1.125	2.450	-	2.750	.450	3P + 24S + 3P	2-6450170-9
2.300	.250	.300	1.950	1.275	2.350	-	2.650	.450	3ACP + 24S + 2P	2-6450170-8
2.400	.250	.250	1.800	1.125	2.450	-	2.750	.450	3P + 24S + 3P	2-6450170-7
1.950	.250	.250	1.600	1.125	2.000	-	2.300	.450	3P + 16S + 2P	2-6450170-6
1.300	-	-	1.200	.675	1.350	-	1.650	.450	1P + 16S + 1P	2-6450170-0
2.200	.250	.250	1.350	.875	2.250	-	2.550	.450	2P + 16S + 4P	1-6450170-9
2.800	.300	.250	2.075	1.375	2.850	-	3.150	.450	4P + 24S + 3ACP	1-6450170-8
3.000	.250	.250	2.150	1.425	3.050	-	3.350	.450	4P + 24S + 4P	1-6450170-4
2.600	.200	.200	1.925	1.175	2.650	-	2.950	.425	4P + 28S + 4P	1-6450170-1
1.575	-	-	1.425	.700	1.625	-	1.925	.475	1P + 24S + 1P	1-6450170-0
2.500	.250	.250	2.150	.875	2.550	-	2.850	.450	2P + 48S + 2P	6450170-9
3.300	.250	.300	1.950	1.275	3.350	-	3.650	.475	3ACP +24S + 6P	6450170-8
1.400	.250	.250	1.300	.625	1.450	-	1.750	.450	1P + 24S + 1P	6450170-6
2.400	.250	.250	1.800	1.125	2.450	-	2.750	.450	3P + 24S + 3P	6450170-5
4.350	.250	.250	3.500	2.625	4.400	-	4.700	.450	9P + 32S + 4P	6450170-4
3.650	.250	.300	2.550	1.275	3.700	-	4.000	.475	3ACP + 48S + 5P	6450170-3
3.050	.250	.300	1.950	1.275	3.100	-	3.400	.475	3ACP +24S + 5P	6450170-2
2.550	.250	.300	2.200	1.525	2.600	-	2.900	.475	3ACP+1P+24S+2P	6450170-1
DIM U	DIM T	DIM S	DIM R	DIM W	DIM D	DIM M	DIM L	DIM K	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
INCHES



MATERIAL
-

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC
1 PLC
2 PLC
3 PLC
4 PLC
ANGLES
FINISH

±
±.01
±.005
±.0020
#2°
-

DWN
R.GRZYBOWSKI

CHK
M.PERCHEKKE

APVD
M.PERCHEKKE

PRODUCT SPEC
108-1973

APPLICATION SPEC
114-13038

WEIGHT
-

CUSTOMER DRAWING

21FEB05

21FEB05

-

NAME

RIGHT ANGLE RECEPTACLE ASSEMBLY
WITH GUIDES
MULTI-BEAM XL

SIZE
A1

CAGE CODE
100779

DRAWING NO
6450170

RESTRICTED TO
-

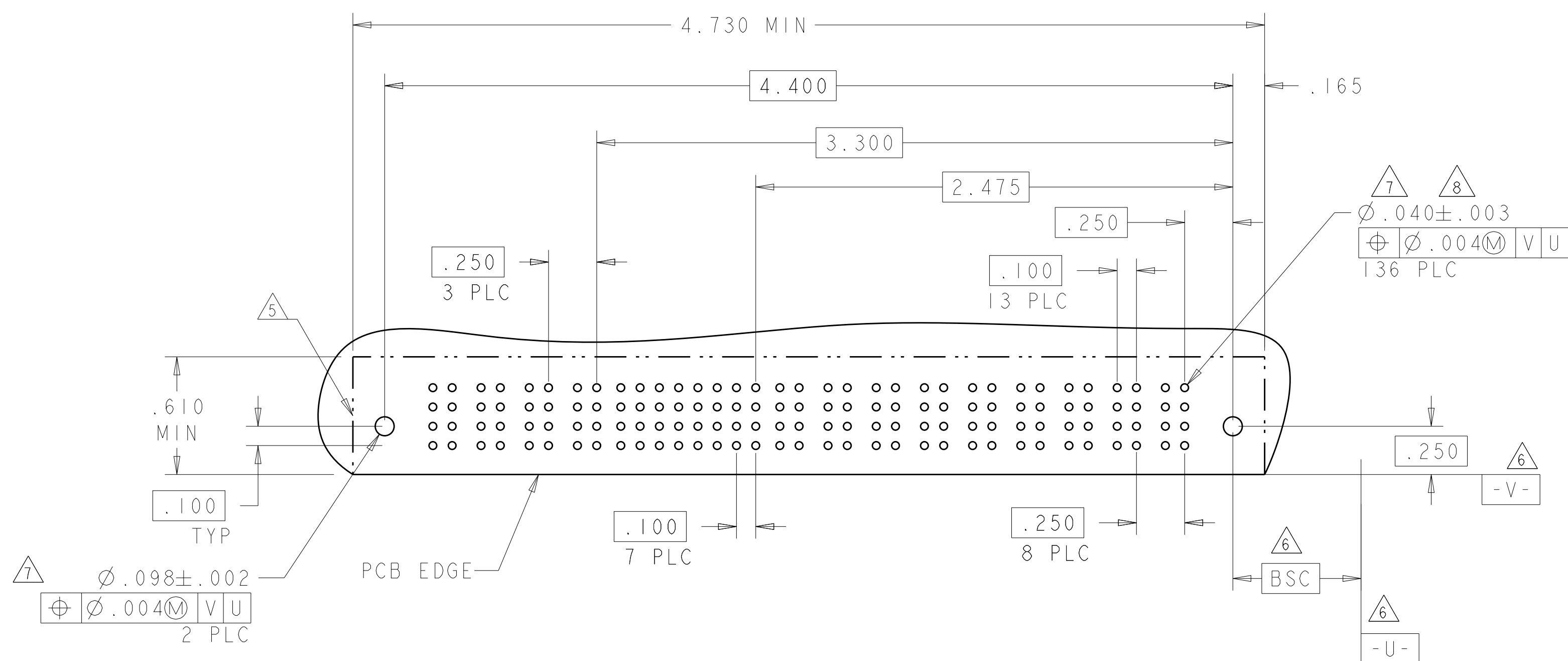
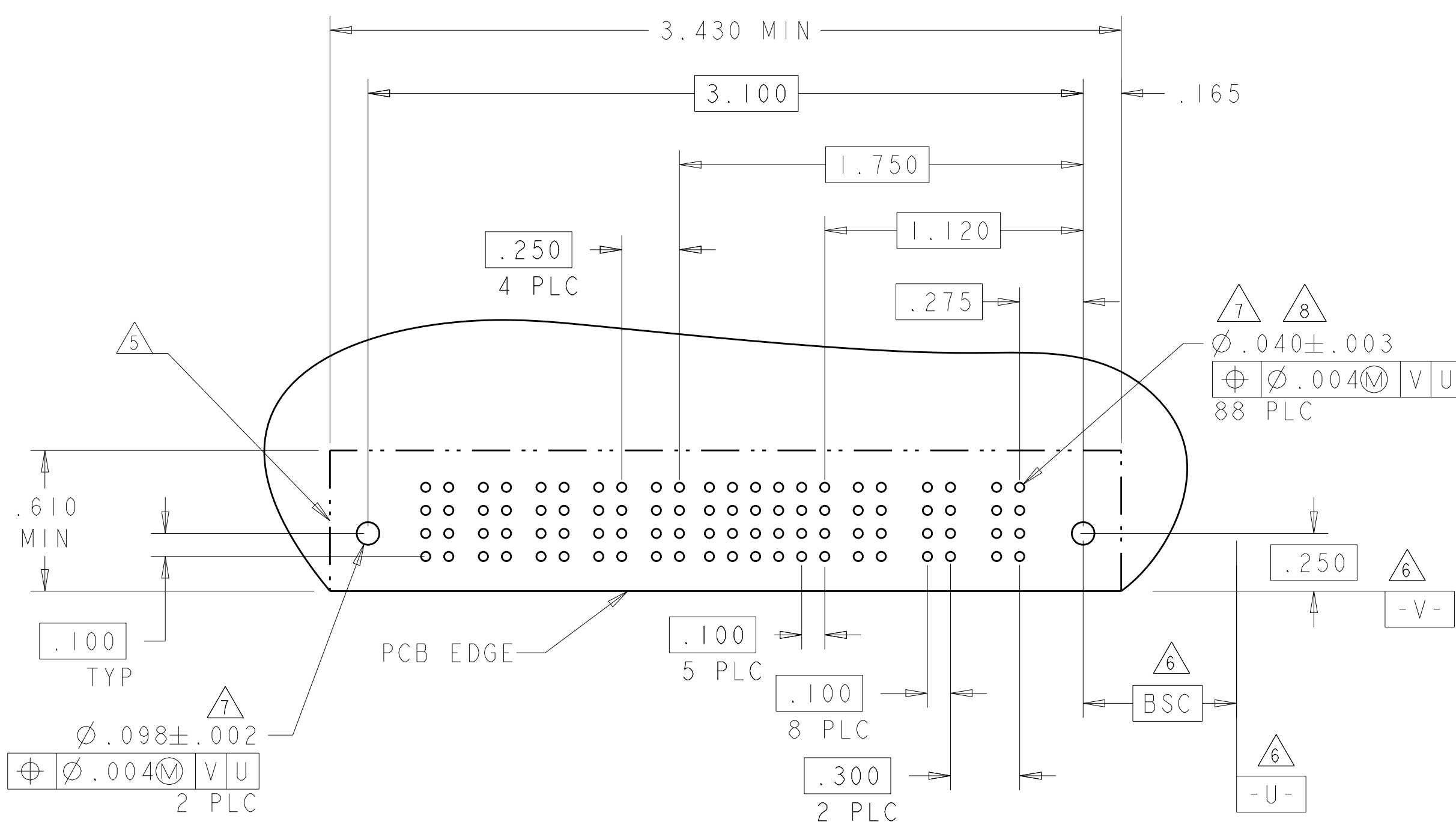
SCALE
4:1

SHEET
2

OF
13

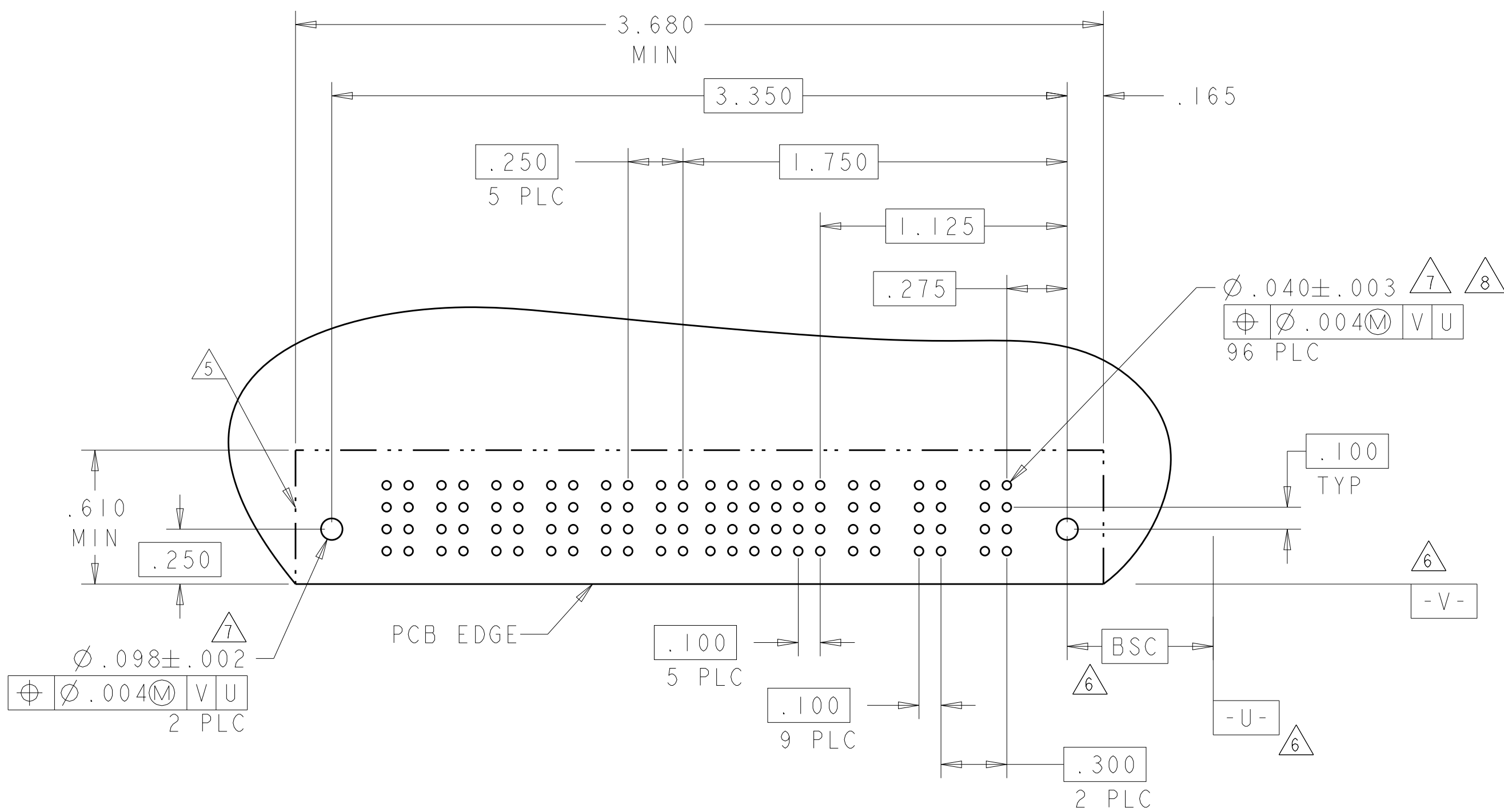
REV
J5

4805 (3/11)

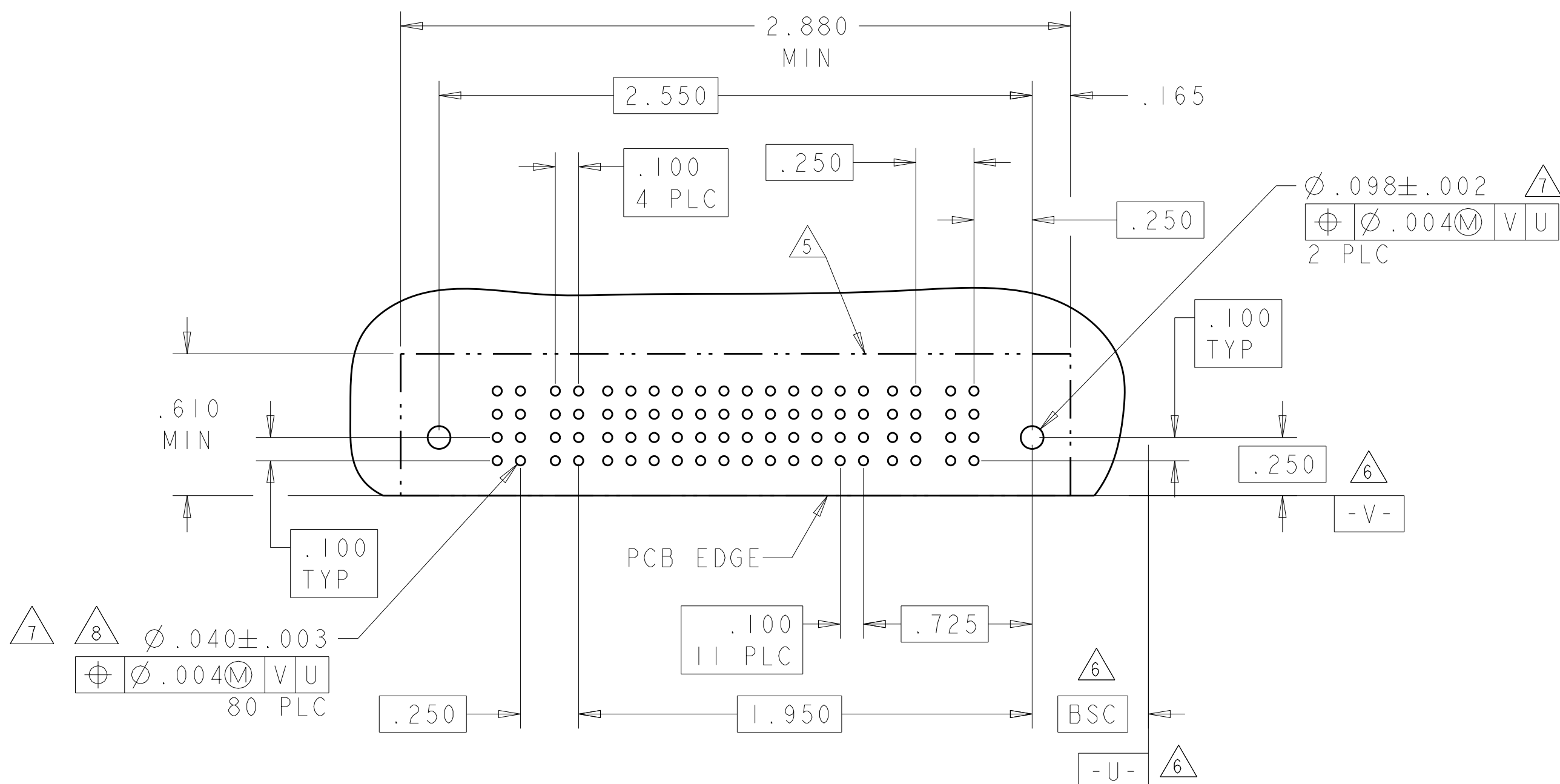


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG: R. GRZYBOWSKI Z1FEB05 CHK: M. PERCHERKE Z1FEB05		 TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES 42°		NAME: RIGHT ANGLE RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XL	
		APVD: M. PERCHERKE PRODUCT SPEC: 108-1973 APPLICATION SPEC: 114-13038		SIZE: A1 CASE CODE: 100779 DRAWING NO: C6450170	
MATERIAL: - FINISH: -		WEIGHT: -		RESTRICTED TO: -	
CUSTOMER DRAWING				SCALE: 1:1 SHEET 3 OF 13 REV. 1	

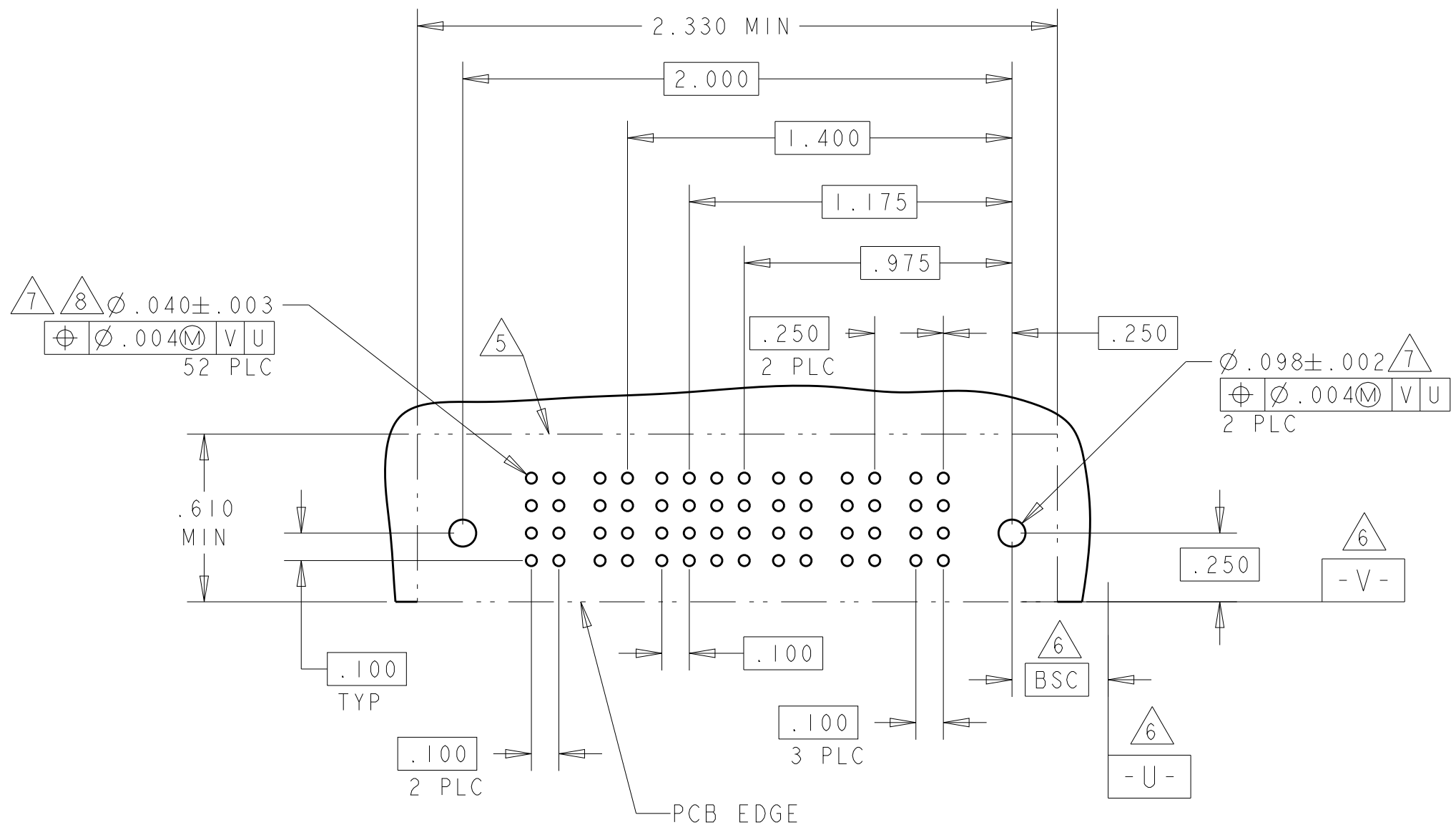
PART NUMBER	ROWS		POWER						SIGNAL						POWER			
			P9	P8	P7	P6	P5	P4	6	5	4	3	2	1	P3	P2	P1	
6450170-8	D C B A																	
		HD	RM	RM	RM	RM	RM	RM	H G F E	H G F E	H G F E	H G F E	H G F E	H G F E	RA	RM	RM	HD
3ACP + 24S + 6P																		



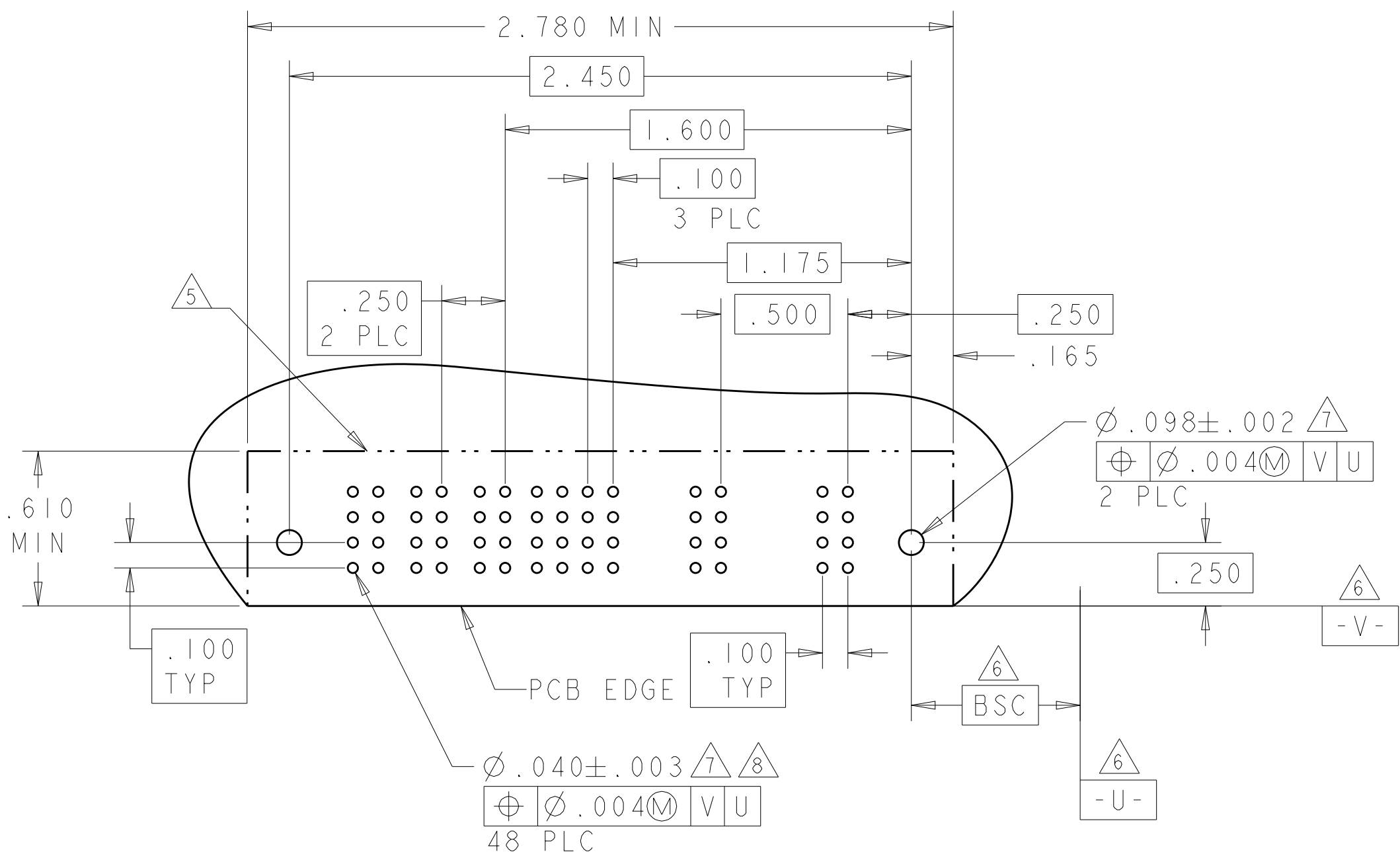
PART NUMBER	ROWS			POWER		SIGNAL																POWER																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		P4	P3	12	11	10	9	8	7	6	5	4	3	2	1	P2	P1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
6450170-9	D C B A			RM	RA	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H

4805 (3/11)

PART NUMBER	ROWS		POWER		SIGNAL			POWER			
			P5	P4	4	3	2	1	P3	P2	
2-6450170-6	D C B A				H G F E	H G F E	H G F E				
3P + 16S + 2P											

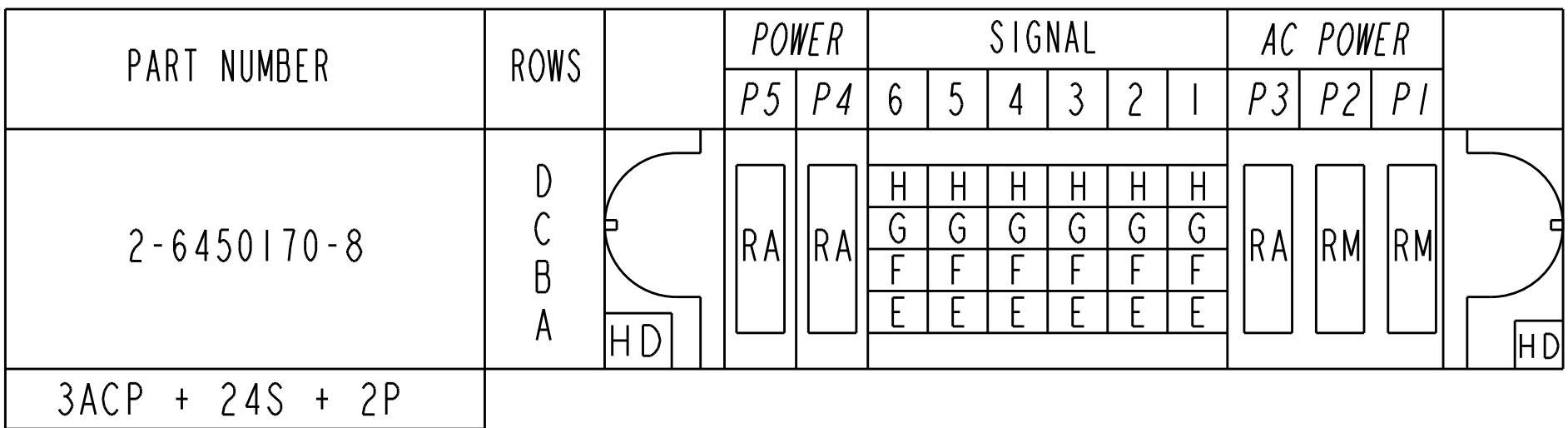
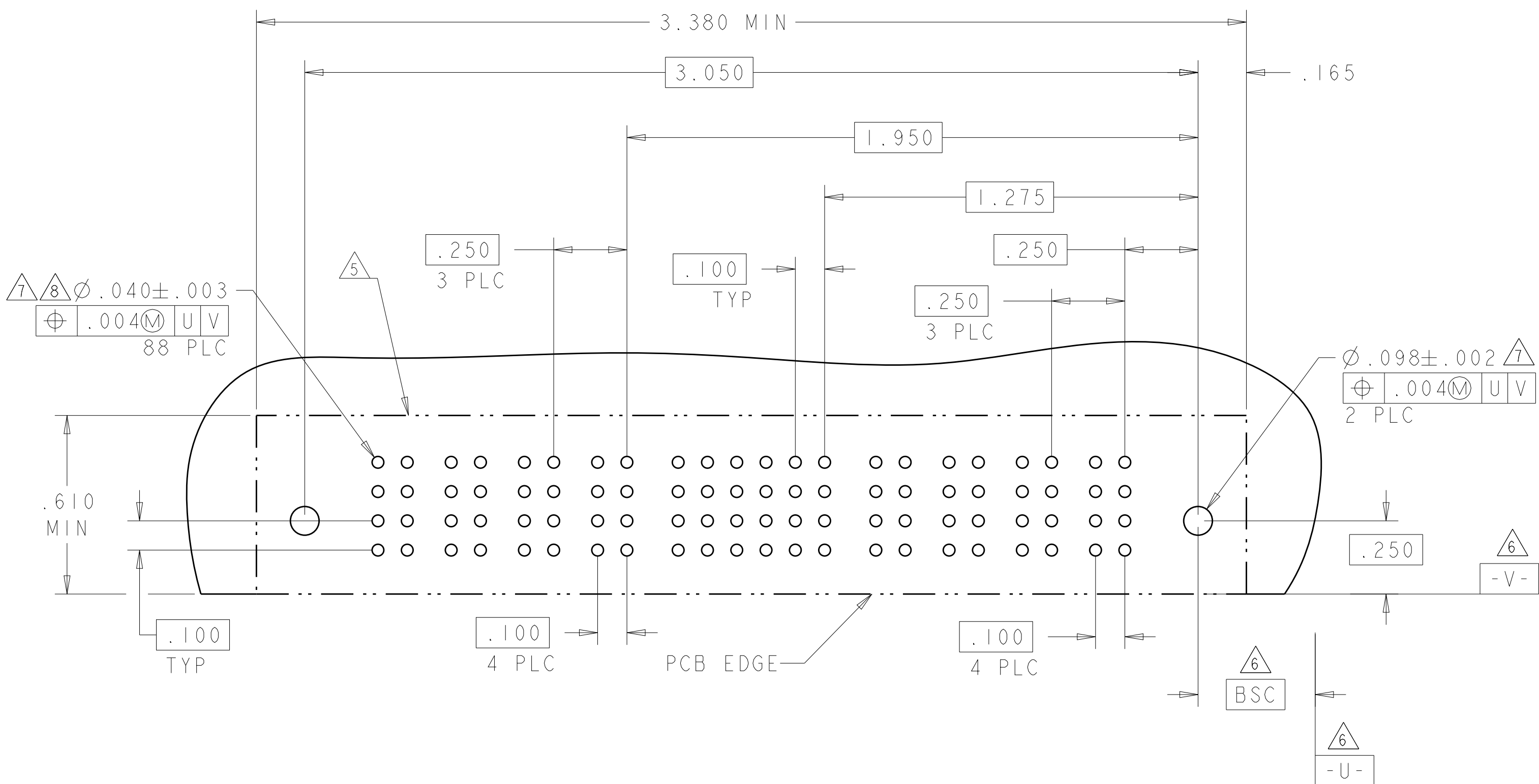


PART NUMBER	ROWS		POWER			SIGNAL							POWER		
			P6	P5	P4	6	5	4	3	2	1	P3	P2	P1	
2-6450170-7	D C B A														
3P + 24S + 3P															

[illegible]

—NO CONTACTS LOADED

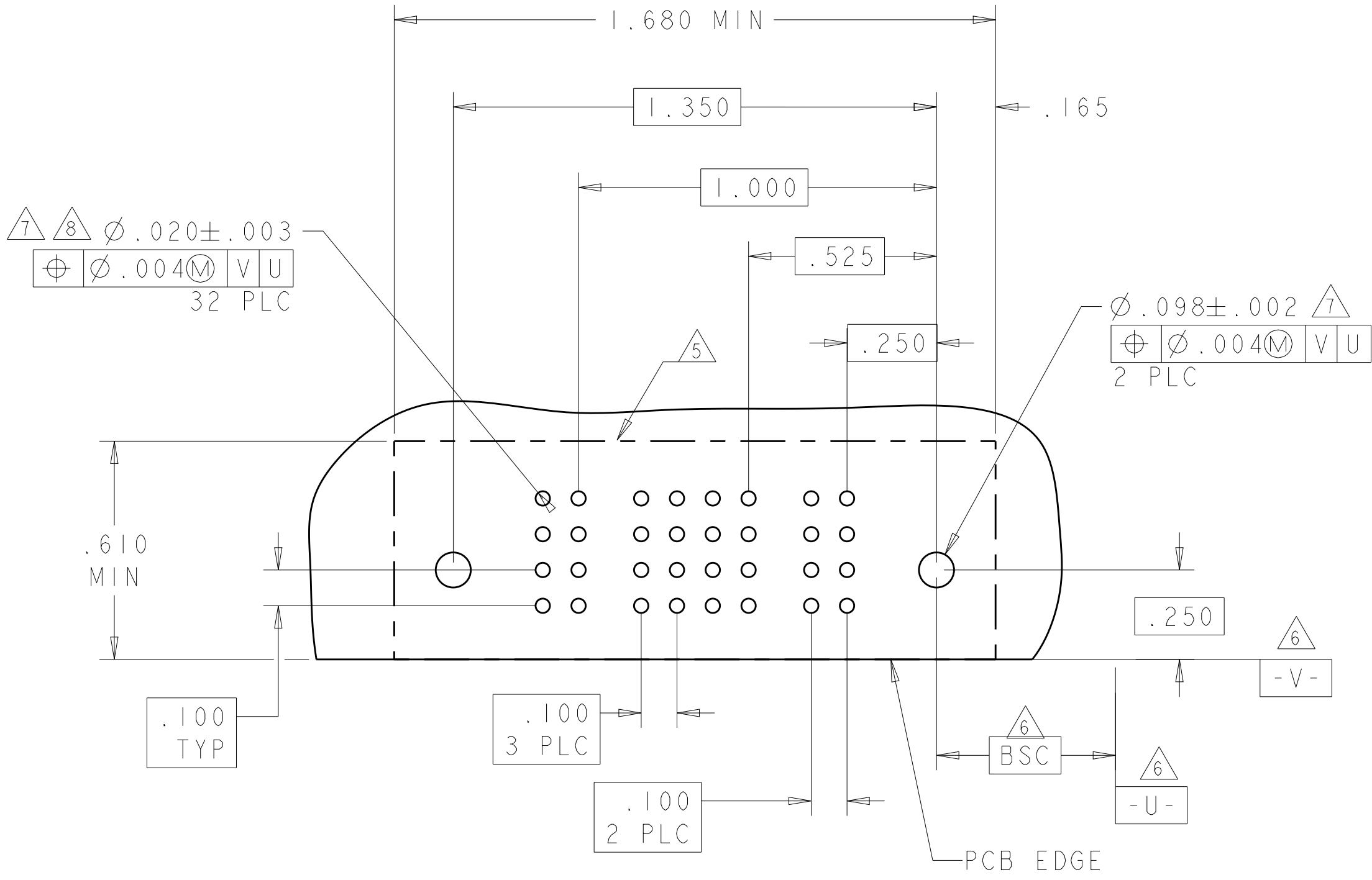
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWA R. GRZYBOWSKI		ZIFEB05		 TE Connectivity	
		CMP M. PERCHERKE		ZIFEB05			
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME		RIGHT ANGLE RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XL	
		0 PLC ± 2 PLC ± 0.1 3 PLC ± 0.05 4 PLC ± 0.020		PRODUCT SPEC 108-1973		SIZE CASE CODE DRAWING NO A1 00779 C-6450170	
		ANGLES FINISH		APPLICATION SPEC 114-13038			
		MATERIAL -		WEIGHT -			
CUSTOMER DRAWING				SCALE		4:1	
				SHEET		5 of 13	
				REV		J5	

[illegible]

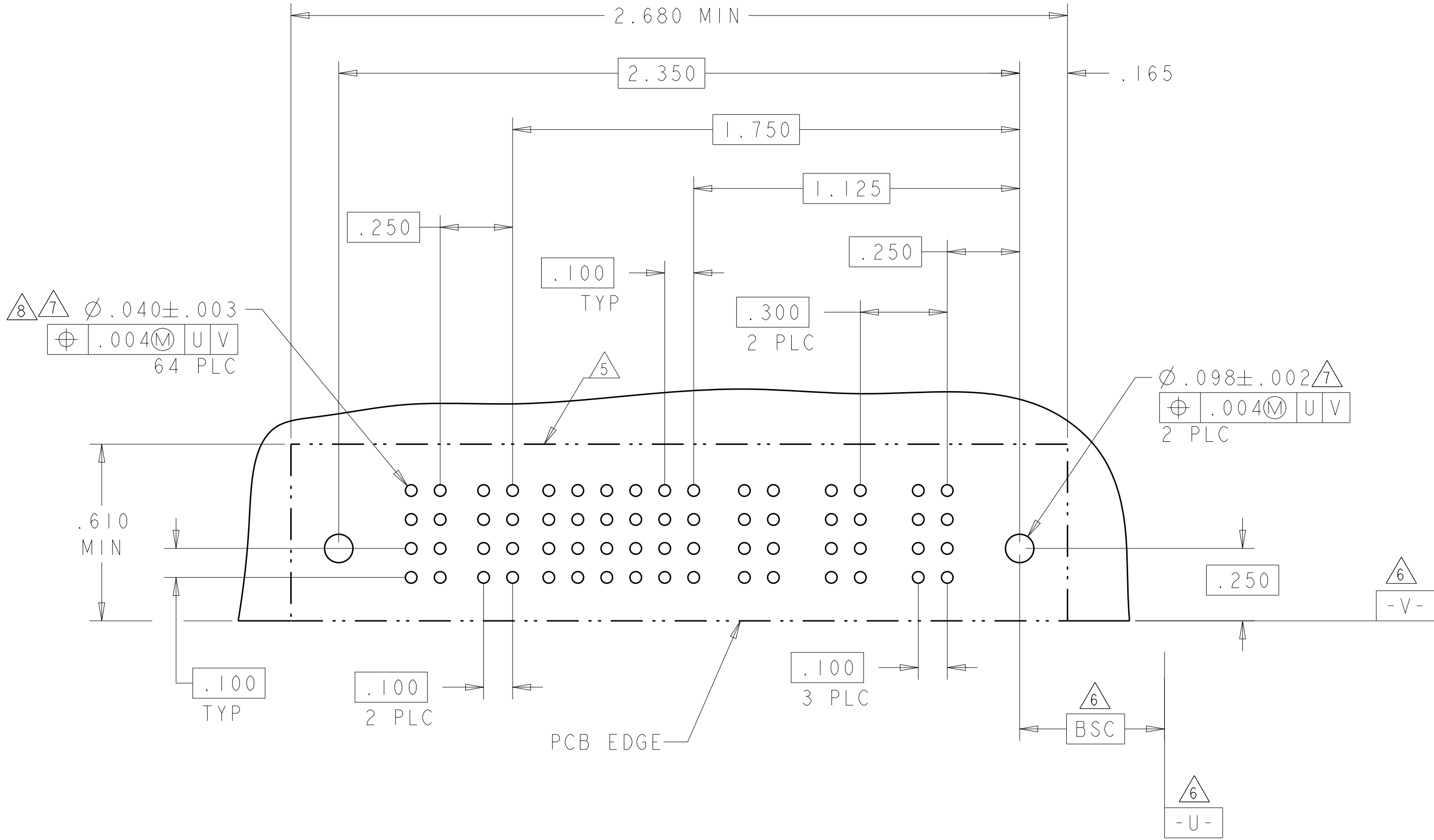
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWA R. GRZYBOWSKI 21FE805 CWA M. PERCHERKE 21FE805		 TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0.010 0.005 0.0020 ANGLES $\pm 1^\circ$		NAME RIGHT ANGLE RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XL	
		PRODUCT SPEC 108-1973		SIZE CASE CODE DRAWING NO	
MATERIAL -		APPLICATION SPEC 114-13038		RESTRICTED TO -	
FINISH -		WEIGHT -		A1 100779 © 6450170	
		CUSTOMER DRAWING		SCALE 4:1 SHEET 6 OF 13 REV J5	

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

PART NUMBER	ROWS		POWER	SIGNAL				POWER	
			P2	4	3	2	1	P1	
2-6450170-0	D C B A		RM	H	H	H	H	RM	
				G	G	G	G		
				F	F	F	F		
				E	E	E	E		
IP + 16S + IP									



PART NUMBER	ROWS		POWER		SIGNAL							AC POWER			
			P5	P4	6	5	4	3	2	1	P3	P2	P1		
3-6450170-0	D C B A				H	H	H	H	H	H					
					G	G	G	G	G	G					
					F	F	F	F	F	F					
					E	E	E	E	E	E					
3ACP + 24S + 2P															



THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN

R.GRZYBOWSKI

21FEB05

CHK

M.PERCHEKKE

21FEB05

APVD

M.PERCHEKKE

-

DIMENSIONS:

INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±"

1 PLC ±.01

2 PLC ±.01

3 PLC ±.005

4 PLC ±.0020

ANGLES ±2°

FINISH

MATERIAL

-

PRODUCT SPEC

108-1973

APPLICATION SPEC

114-13038

WEIGHT

-

CUSTOMER DRAWING

NAME

RIGHT ANGLE RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XL

SIZE

CAGE CODE

DRAWING NO

A100779

©=6450170

RESTRICTED TO

-

SCALE

4:1

SHEET

7

OF

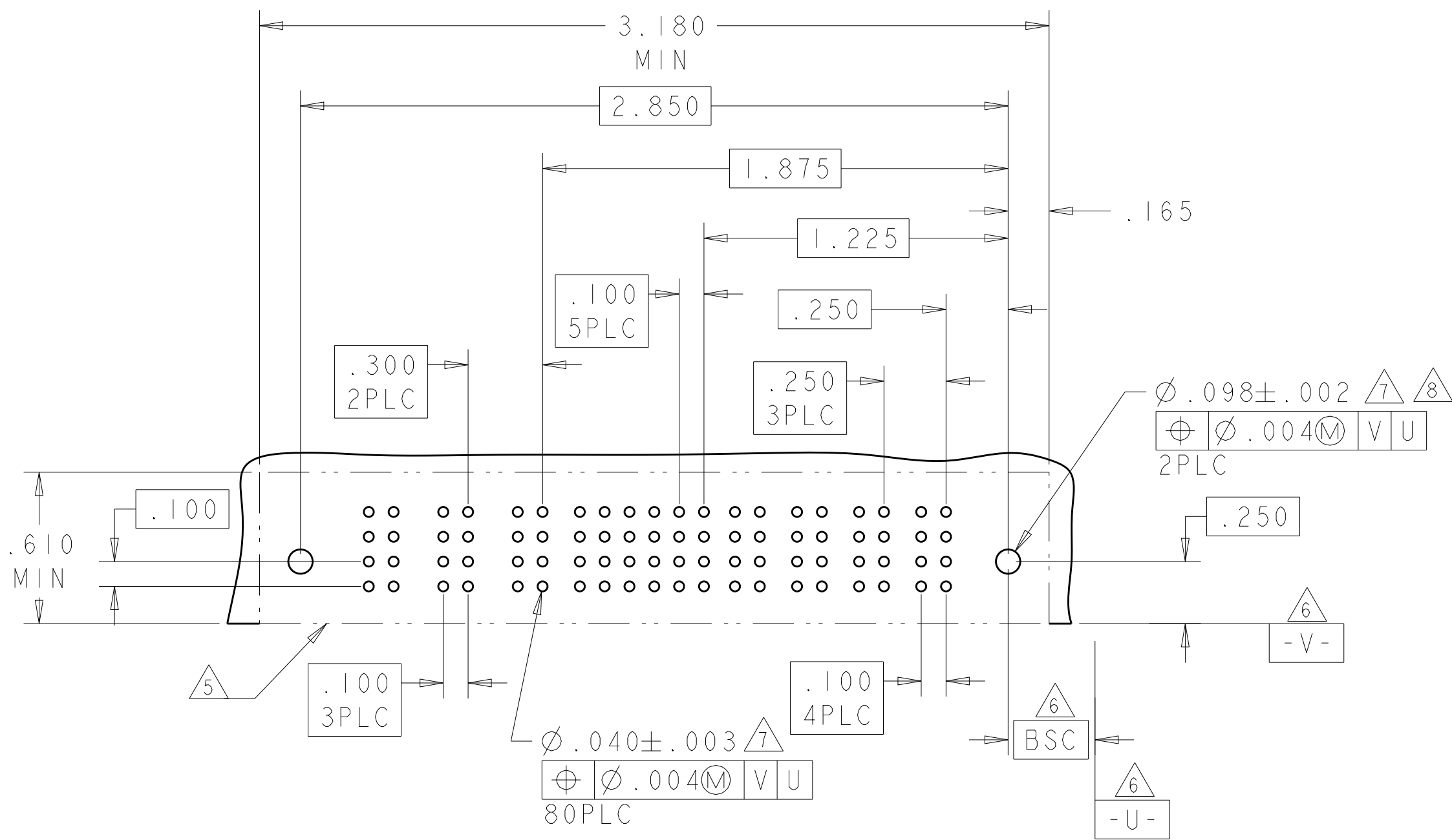
13

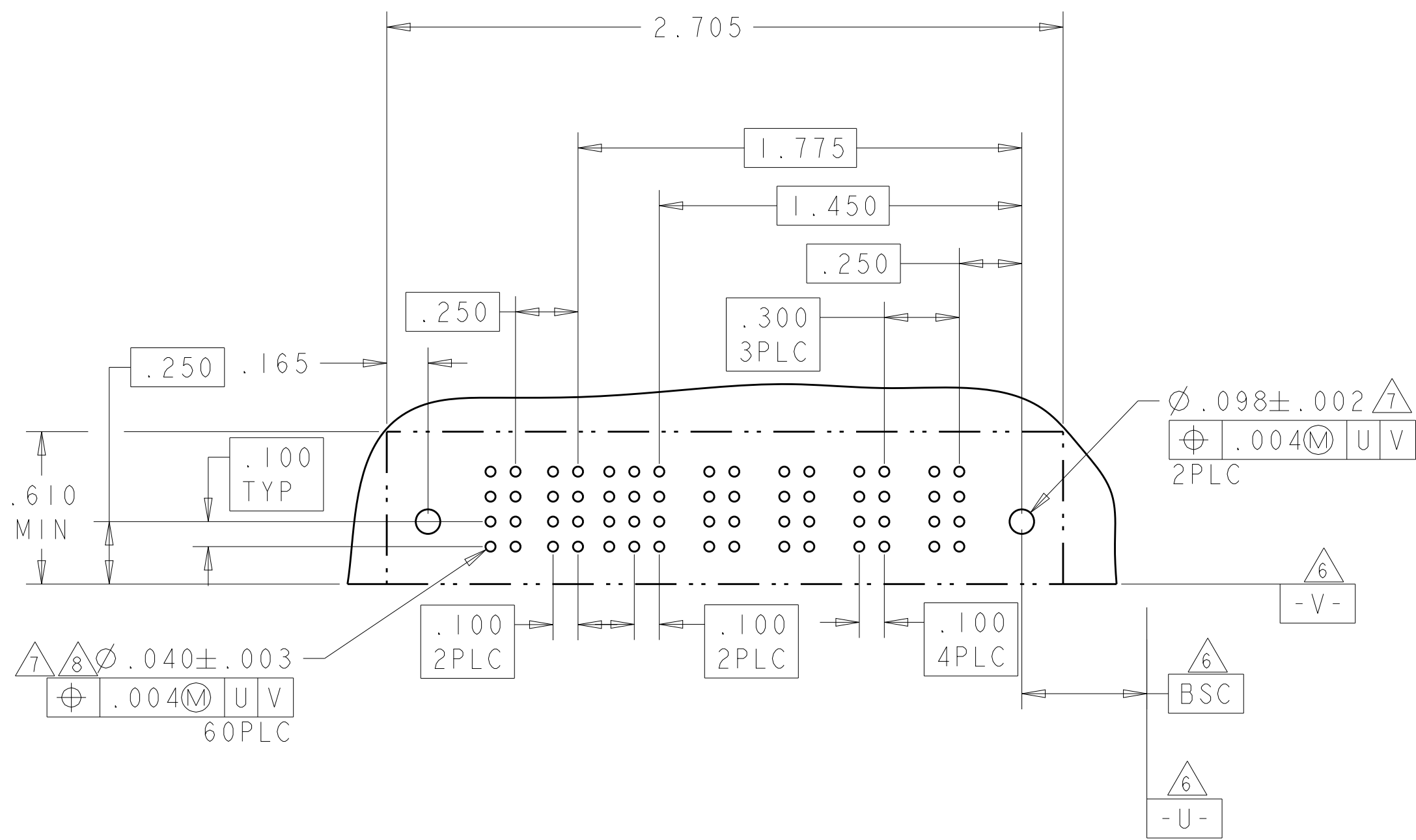
REV

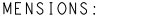
J5

TE Connectivity

PART NUMBER	ROWS		POWER			SIGNAL						POWER				
			P7	P6	P5	6	5	4	3	2	1	P4	P3	P2	P1	
I-6450170-8	D C B A		RM	RM	RA	H	H	H	H	H	H	RM	RM	RM	RM	
						G	G	G	G	G	G					
						F	F	F	F	F	F					
						E	E	E	E	E	E					
4P + 24S + 3ACP																

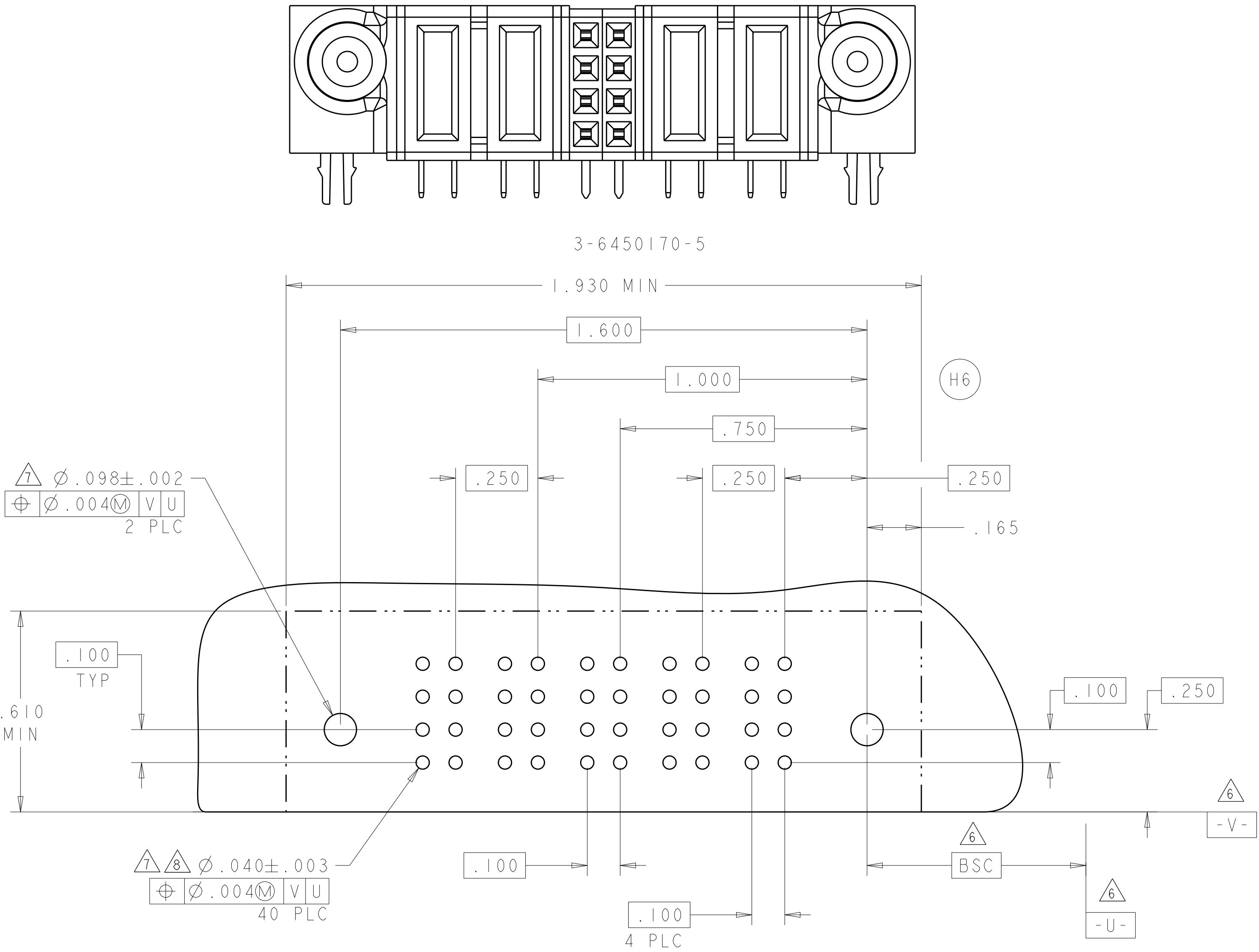
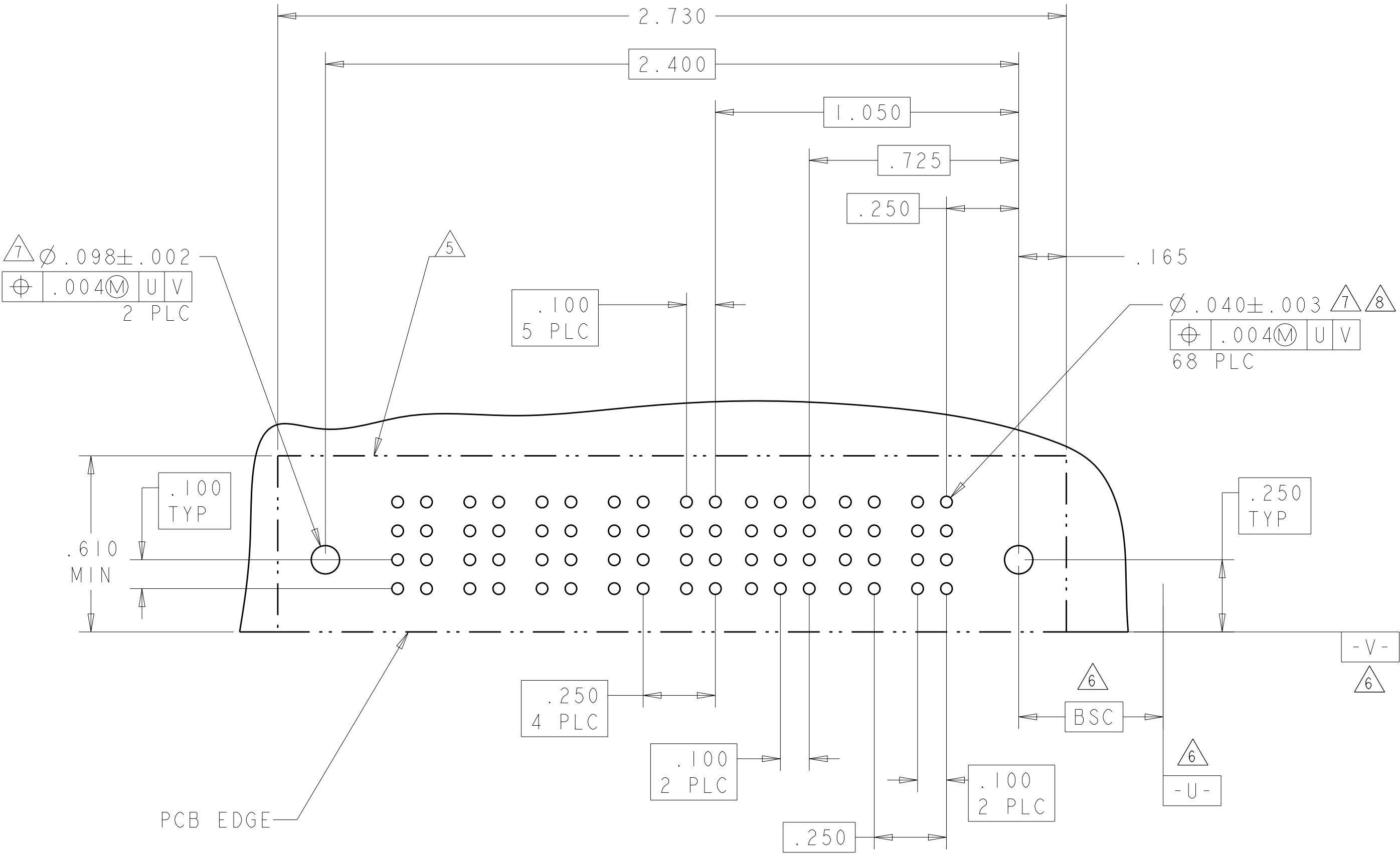
4805 (3/11)

[illegible]

THIS DRAWING IS A CONTROLLED DOCUMENT.						DWN	R. GRZYBOWSKI	21FEBO05			
						CWK	M. PERCZERKE	21FEBO05			
						APVD	M. PERCZERKE	-	TE Connectivity		
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:				NAME		RIGHT ANGLE RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XL			
INCHES		0 P/LC ±. 1 P/LC ±. 2 P/LC ±.01 3 P/LC ±.005 4 P/LC ±.0020 <i>±.002</i> ANGLES				PRODUCT SPEC					
						108-1973					
						APPLICATION SPEC					
						114-13038					
MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE		DRAWING NO	
-		-		-		A1		00779		C=6450170	
										RESTRICTED TO	
										-	
CUSTOMER DRAWING								SCALE		4:1	
								SHEET		9 OF 13	
								REV		J5	

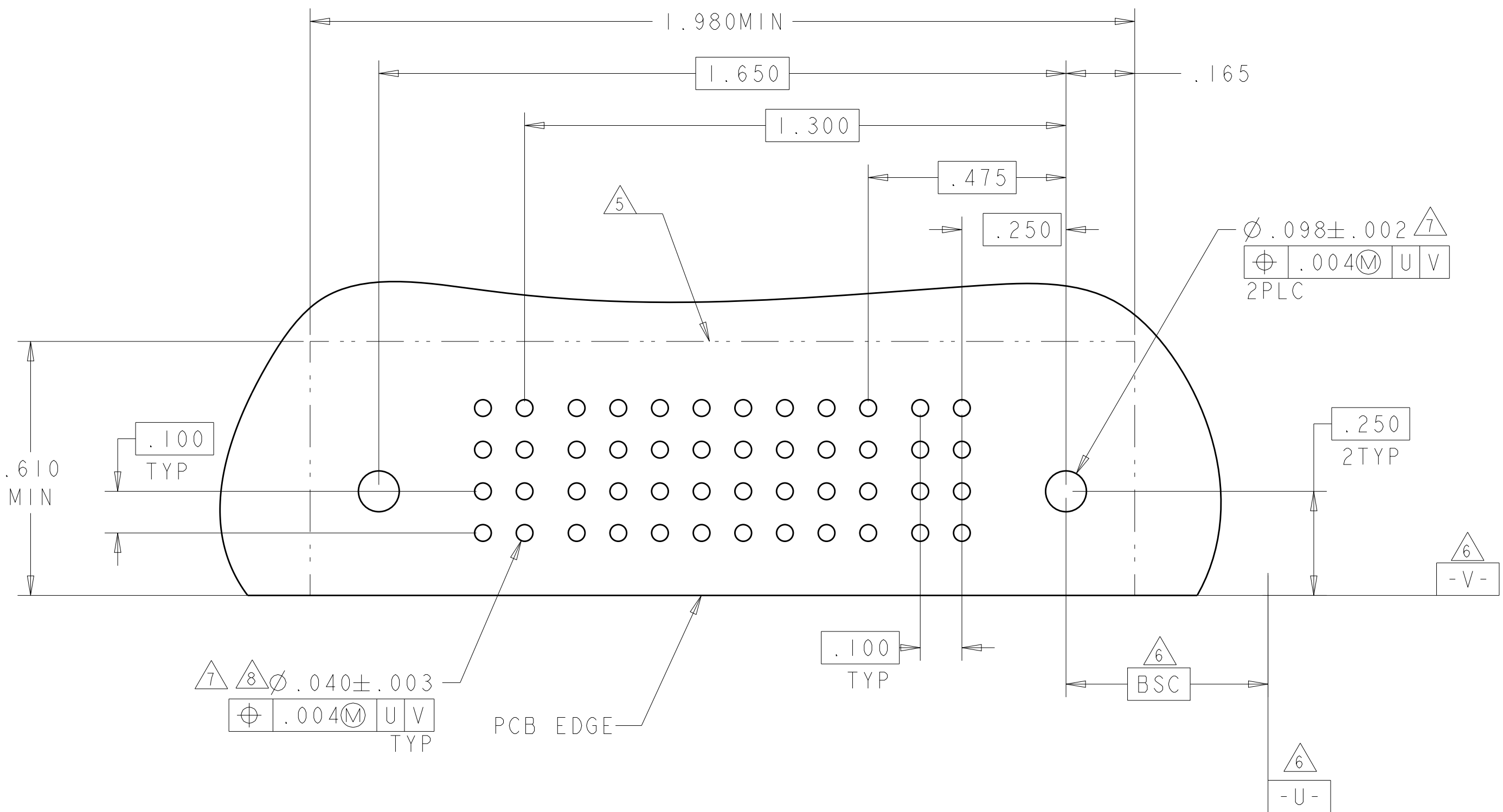
LOC		DIST		REVISIONS				
P	LYR	DESCRIPTION			DATE	DWN	APVD	
-	-	SEE SHEET 1			-	-	-	

PART NUMBER	ROWS		POWER		SIGNAL		POWER		
			P4	P3	2	1	P2	P1	
3-6450170-5	D C B A		RA	RA	H	H	RM	RM	
					G	G			
					F	F			
					E	E			
2P + 8S + 2P									

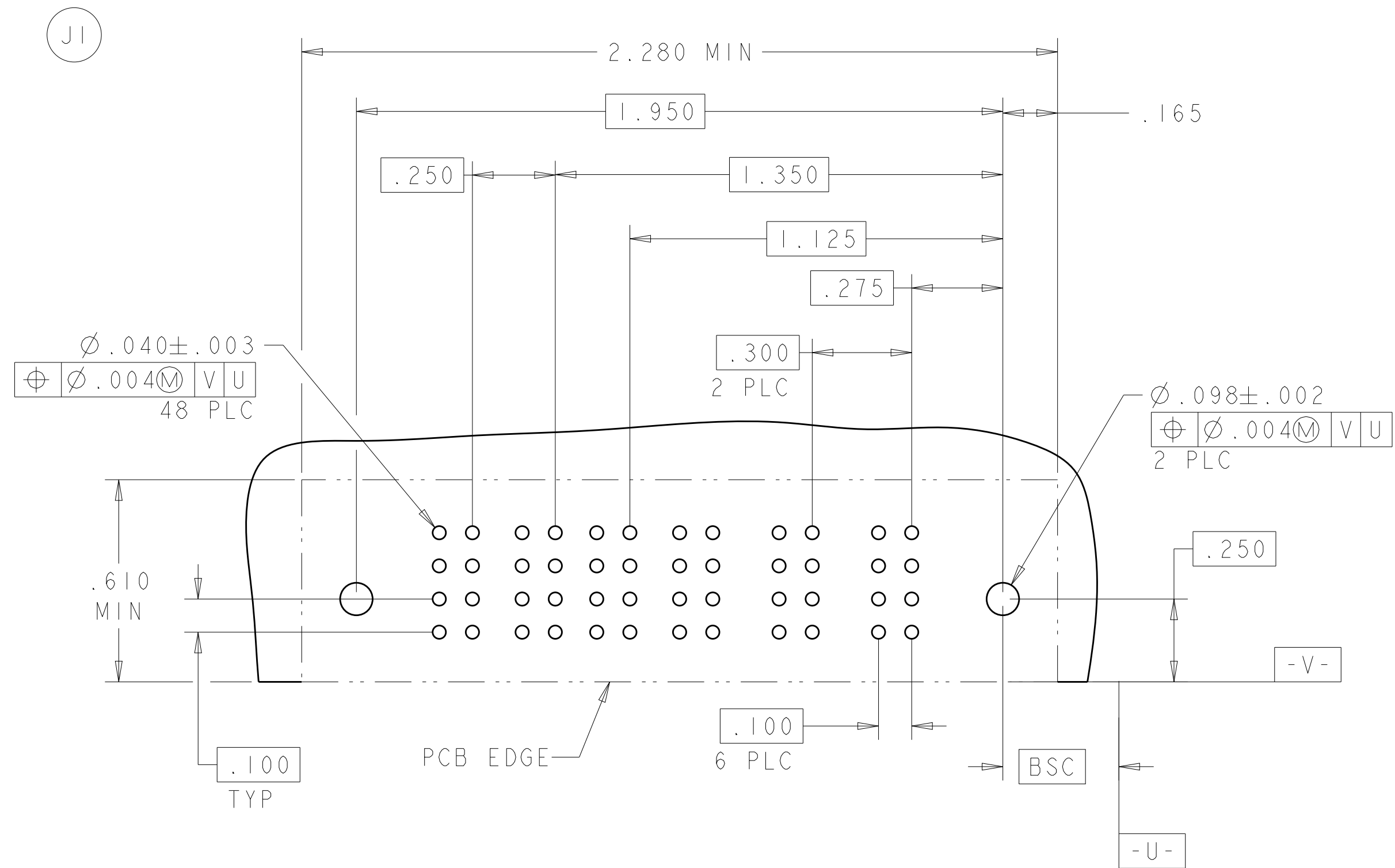


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. GRZYBOWSKI CHK M. PERCHERKE APVD M. PERCHERKE	21FEB05 21FEB05 -
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC 108-1973 APPLICATION SPEC 114-13038	NAME RIGHT ANGLE RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XL
MATERIAL -	FINISH -	WEIGHT -	SIZE A100779
CUSTOMER DRAWING		SCALE 4:1	SHEET 10 OF 13

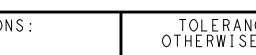
PART NUMBER	ROWS		POWER	SIGNAL								POWER	
			P2	8	7	6	5	4	3	2	1	P1	
3-6450170-7	D C B A			H	H	H	H	H	H	H	H		
				G	G	G	G	G	G	G	G		
				F	F	F	F	F	F	F	F		
				E	E	E	E	E	E	E	E		
IP + 32S + IP													

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PART NUMBER	ROWS		POWER		SIGNAL		POWER			
			P5	P4	2	1	P3	P2	P1	
3-6450170-9	D C B A				H	H				
					G	G				
					F	F				
					E	E				
3ACP + 8S + 2P										



TE RECOMMENDED PCB LAYOUT

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWA R. GRZYBOWSKI		ZIFEB05		 TE Connectivity	
		CMP M. PERCHERKE		ZIFEB05			
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME		RIGHT ANGLE RECEPTACLE ASSEMBLY	
		0 PLC ±		APRD M. PERCHERKE		MULTI GUIDES	
		2 PLC ±		PRODUCT SPEC		MULTI-BEAM XL	
		2 PLC ±		108-1973			
		4 PLC ± .005		APPLICATION SPEC			
4 PLC ± .0020		ANGLES		SIZE		CASE CODE	
FINGER		±		114-13038		DRAWING NO	
MATERIAL				WEIGHT		RESTRICTED TO	
-		-		-		A1 100779 C-6450170	
				CUSTOMER DRAWING		SCALE 4:1 SHEET 12 OF 13 REV J5	

PART NUMBER	ROWS		POWER							SIGNAL						POWER		
			P8	P7	P6	P5	P4	P3	6	5	4	3	2	1	P2	P1		
4-6450170-1	D		RM		RM		RA		H	H	H	H	H		RM	RM		
	G								G	G	G	G						
	F								F	F	F	F						
	E								E	E	E	E						
2P + 24S + 6P		HD																HD

This mechanical drawing illustrates the dimensions and tolerances for a PCB edge connector. The overall width is specified as 3.030 MIN. The drawing includes various feature callouts and dimensions:

- Top Dimensions:**
 - Overall width: 3.030 MIN
 - Distance from left edge to first feature: 2.700
 - Distance between features: .400, 1.550
 - Distance from last feature to right edge: .165
- Feature Callouts:**
 - Top left: $\varnothing .040 \pm .003$ (Feature 7), $\varnothing .004$ (Feature 8) TYP, U, V
 - Top center: .100 TYP
 - Top right: .825, .250, .250
 - Bottom left: .100 TYP
 - Bottom center: .100 3 PLC
 - Bottom right: .100 2 PLC, .250, 6 -V-
- Other Dimensions:**
 - Vertical distance from top edge to first row of holes: .610 MIN
 - Vertical distance between rows of holes: .100
 - Vertical distance from bottom edge to last row of holes: .100
- Notes:**
 - PCB EDGE
 - 6 -V-
 - 6 -U-

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[1-6450170-2](#)