

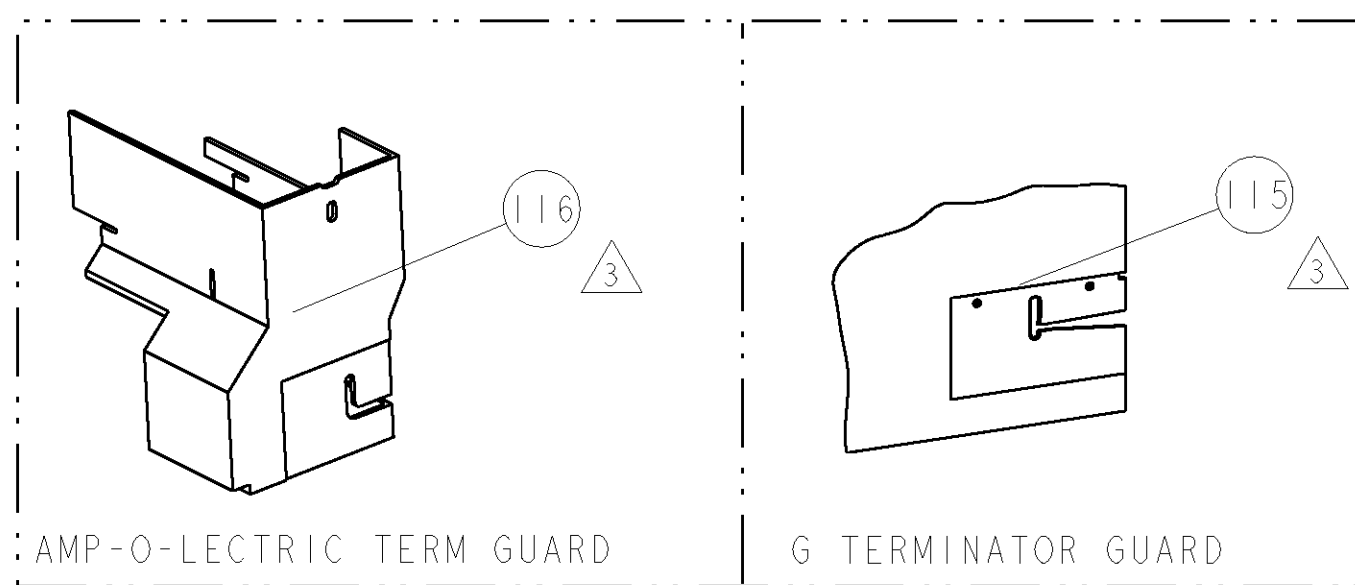
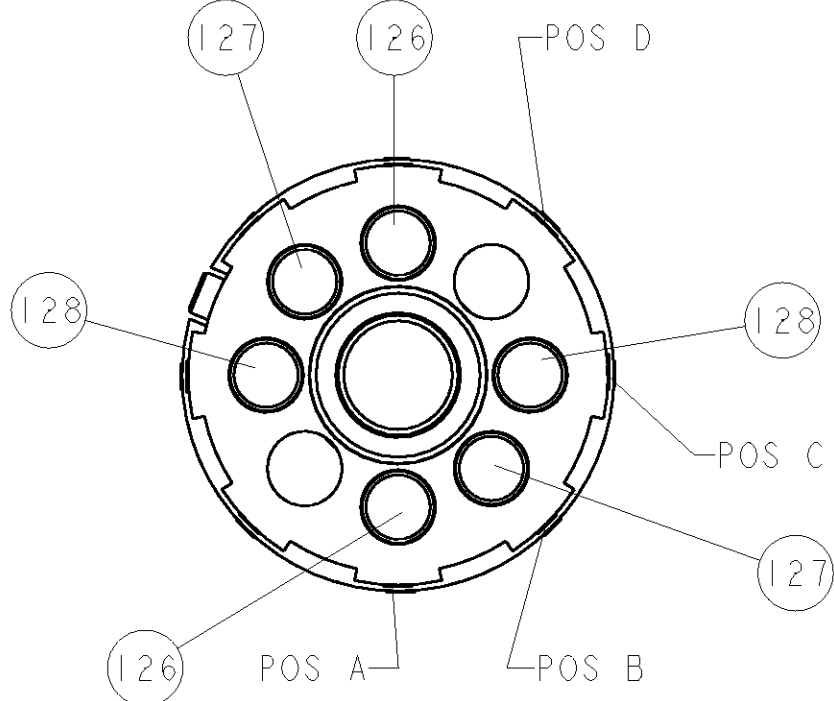
|                                                       |     |               |                          |           |                    |
|-------------------------------------------------------|-----|---------------|--------------------------|-----------|--------------------|
| 8                                                     |     |               | 7                        |           |                    |
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| PART<br>NUMBER                                        | REV | FIRST<br>USED | POWER UNIT               | FEED TYPE | DESCRIPTION        |
| 1852572-1                                             | A   | 122500-1      | LEADMAKER                | AIR FEED  | CUTS CARRIER       |
| 1852572-2                                             | A   | 565435-5      | BENCH MODEL K            | AIR FEED  | CUTS CARRIER       |
| 1852572-3                                             | A   | 354500-1      | BENCH MODEL G            | AIR FEED  | CUTS CARRIER       |
| 1852572-6                                             | A   | 122500-1      | LEADMAKER                | AIR FEED  | CONTINUOUS CARRIER |
| 7-1852572-7                                           | A   | -             | -                        | -         | SPARE PARTS        |

△ RECOMMENDED SPARE PARTS

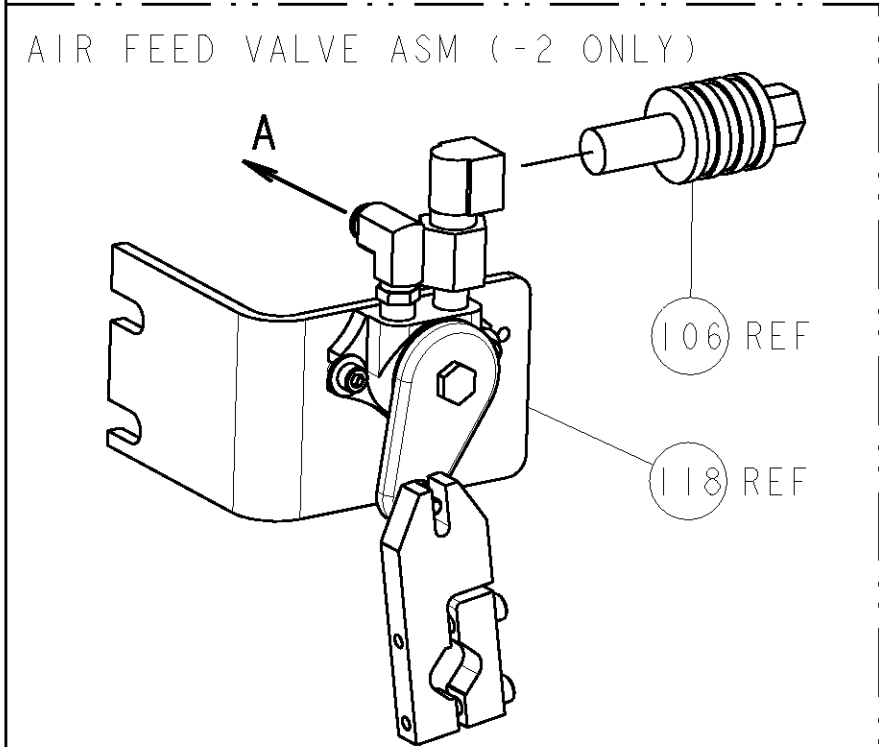
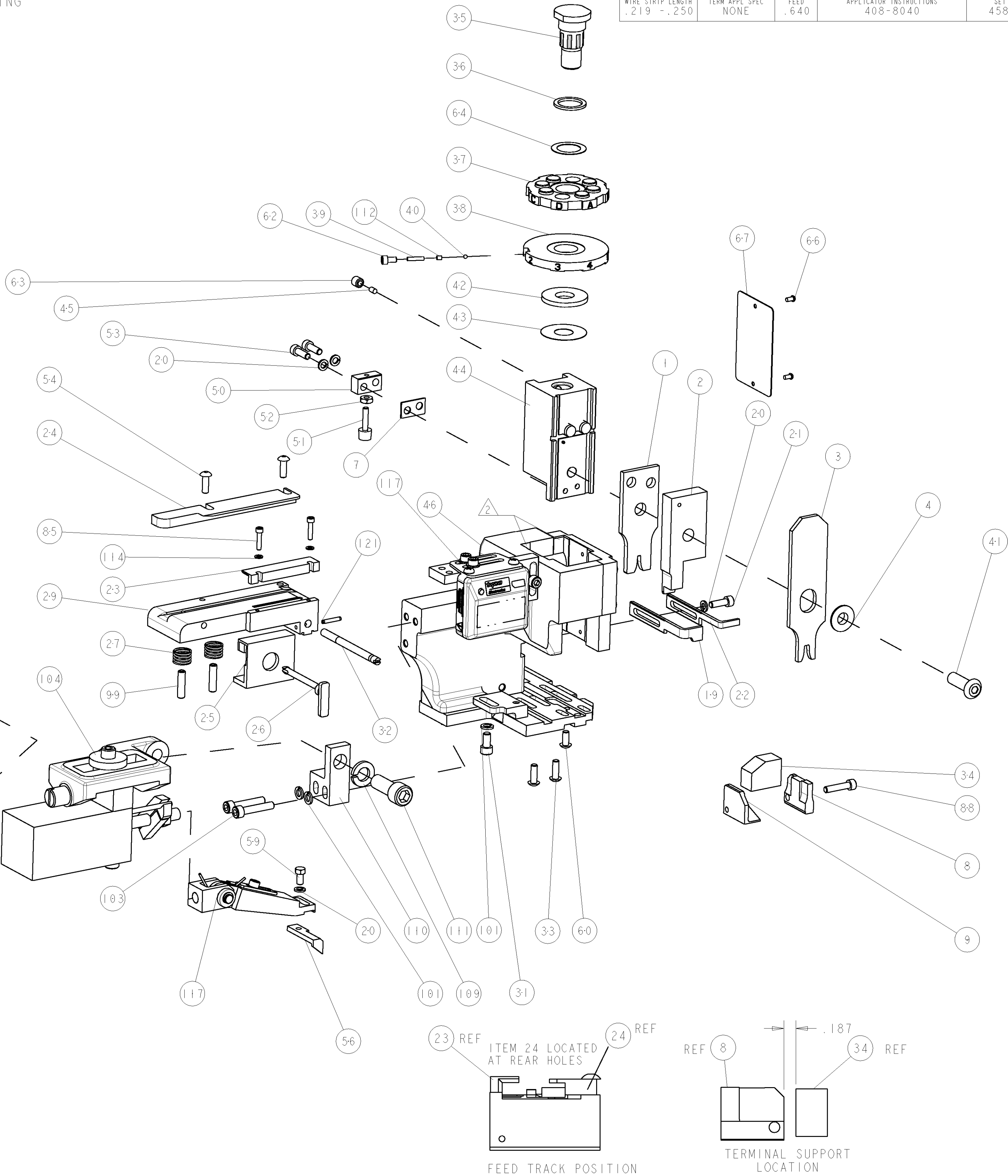
△ GREASE LIGHTLY

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

△ 16 AWG NOT RECOMMENDED BY PACKARD FOR THIS TERMINAL.



|                                    |                     |                                    |                                  |                 |                      |
|------------------------------------|---------------------|------------------------------------|----------------------------------|-----------------|----------------------|
| TERMINAL NAME: TAXI TERM F M/P 280 |                     |                                    |                                  |                 |                      |
| AMP                                | PACKARD             | PACKARD TERMINAL - AMP CRIMP SPECS |                                  |                 |                      |
| 1949274-1                          | 12110645            | PAD LTR                            | CRIMP HEIGHT                     | WIRE SIZE       |                      |
| -                                  | -                   | A                                  | .062±.002[1.57±0.05mm]           | 16AWG △         |                      |
| -                                  | -                   | B                                  | .059±.002[1.50±0.05mm]           | 1mm2            |                      |
| -                                  | -                   | C                                  | .056±.002[1.42±0.05mm]           | 18AWG or 0.8mm2 |                      |
| -                                  | -                   | D                                  | -                                | -               |                      |
| -                                  | -                   | CRIMP                              | SIZE                             | TYPE            | RANGE                |
| -                                  | -                   | WIRE                               | .100 [2.54mm]                    | F               | 18-16 AWG            |
| -                                  | -                   | INSUL                              | .155 [3.94mm]                    | F               | Ø.077-.104           |
| WIRE STRIP LENGTH .219 -.250       | TERM APPL SPEC NONE | FEED .640                          | APPLICATOR INSTRUCTIONS 408-8040 |                 | SET UP GAGE 458637-1 |



|        |   |   |     |     |   |            |                                      |                                      |     |
|--------|---|---|-----|-----|---|------------|--------------------------------------|--------------------------------------|-----|
| 3<br>3 | - | 2 | 2   | 2   | 2 | -          | 2-354779-4                           | PIN, WIRE DISC, .3110                | 128 |
|        | - | 2 | 2   | 2   | 2 | -          | 1-354779-6                           | PIN, WIRE DISC, .3070                | 127 |
|        | - | 2 | 2   | 2   | 2 | -          | 354779-9                             | PIN, WIRE DISC, .3035                | 126 |
|        | - | 1 | 1   | 1   | 1 | -          | 3-21028-7                            | PIN, SLOTTED SPRING .094 X .562      | 121 |
|        | - | - | -   | REF | - | -          | 692655-6                             | AIR FEED VALVE ASSEMBLY              | 118 |
|        | - | 1 | 1   | 1   | 1 | -          | 461062-1                             | FEED FINGER ASSEMBLY                 | 117 |
|        | - | - | -   | REF | - | ..         | 455749-1                             | GUARD WINDOW                         | 116 |
|        | - | - | REF | -   | - | ..         | 679532-1                             | INSERT, GUARD                        | 115 |
|        | - | 2 | 2   | 2   | 2 | -          | 21024-2                              | WASHER, SPRG LOCK, REG NO 4          | 114 |
|        | - | 1 | 1   | 1   | 1 | -          | 690603-1                             | SPRING ASSIST AMP-O-MATOR APPLICATOR | 112 |
| -      | 1 | 1 | 1   | 1   | - | 3-21001-5  | SCR, SKT HD CAP 3/8-16 X 1.000       | 111                                  |     |
| -      | 1 | 1 | 1   | 1   | - | 459610-1   | MOUNT, FEED BRACKET                  | 110                                  |     |
| -      | 1 | 1 | 1   | 1   | - | 21024-8    | WASHER, SPRG LOCK, REG 3/8           | 109                                  |     |
| -      | 1 | 1 | -   | 1   | - | 692655-7   | AIR FEED VALVE ASSEMBLY              | 108                                  |     |
| -      | - | - | REF | -   | - | 24024-2    | VALVE, SHUT OFF                      | 106                                  |     |
| -      | - | - | -   | 1   | - | 692655-5   | AIR FEED VALVE ASSEMBLY              | 105                                  |     |
| -      | 1 | 1 | 1   | 1   | - | 461065-1   | ASSEMBLY, AIR FEED                   | 104                                  |     |
| -      | 2 | 2 | 2   | 2   | - | 3-21000-9  | SCR, SKT HD CAP 10-32 X 1.000        | 103                                  |     |
| -      | 3 | 3 | 3   | 3   | - | 21024-5    | WASHER, SPRG LOCK, REG NO 10         | 101                                  |     |
| -      | 2 | 2 | 2   | 2   | - | 5-21006-6  | SCR, SET, CUP POINT 10-32 X .750     | 99                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 2-21000-9  | SCR, SKT HD CAP 8-32 X .750          | 88                                   |     |
| -      | 2 | 2 | 2   | 2   | - | 1-21000-5  | SCR, SKT HD CAP 4-40 X .500          | 85                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 4088040    | SF APPL INST 408-8040                | 72                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 217238-1   | GENERAL INSTRUCTION PKG              | 71                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 461264-1   | PLATE, IDENTIFICATION                | 67                                   |     |
| -      | 2 | 2 | 2   | 2   | - | 21017-2    | SCREW, DRIVE                         | 66                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 986950-1   | WASHER, FLAT PRECISION               | 64                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 21009-2    | SCR, SET, SELF LOCKING 1/4-20 X .250 | 63                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 23030-1    | SCR, SKT HD CAP 6-32 X .25           | 62                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 22733-8    | SCR, BHSC, SELF-LOCKING, 8-32 X .375 | 60                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 2-22603-0  | SCR, HEX HD CAP 8-32 X .312          | 59                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 3-694433-2 | FEED PAWL                            | 56                                   |     |
| -      | 2 | 2 | 2   | 2   | - | 2-21002-2  | SCR, BTN SKT HD CAP 8-32 X .500      | 54                                   |     |
| -      | 2 | 2 | 2   | 2   | - | 2-21000-7  | SCR, SKT HD CAP 8-32 X .500          | 53                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 21018-5    | NUT, HEX, REG 6-32                   | 52                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 811242-2   | BUMPER, HOLD DOWN                    | 51                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 690753-1   | SPACER, TONKER                       | 50                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 1633399-1  | APPL., BASIC AIR FEED SUB ASSY       | 46                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 690191-1   | PLUG,NYLON                           | 45                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 2-819307-4 | RAM, SIDE FEED                       | 44                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 690125-1   | SHIM SUB-ASSY                        | 43                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 690124-1   | WASHER, RAM (.115)                   | 42                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 690686-2   | CRIMPER, BOLT SPECIAL                | 41                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 23241-6    | BALL, STEEL                          | 40                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 690170-1   | SPRING, COMPRESSION                  | 39                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 690142-1   | DISC, INSULATION                     | 38                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 354777-1   | WIRE DISC, ASSEMBLY                  | 37                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 22480-5    | SPRING, COMPRESSION                  | 36                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 690212-1   | POST, RAM                            | 35                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 3-690786-3 | TERMINAL SUPPORT                     | 34                                   |     |
| -      | 2 | 2 | 2   | 2   | - | 2-21002-2  | SCR, BTN SKT HD CAP 8-32 X .500      | 33                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 690432-3   | ADJUSTMENT SCREW                     | 32                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 3-21000-4  | SCR, SKT HD CAP 10-32 X .375         | 31                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 5-455671-2 | PLATE,STRIP GUIDE                    | 29                                   |     |
| -      | 2 | 2 | 2   | 2   | - | 1-22284-0  | SPRING, COMPRESSION                  | 27                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 690546-1   | LEVER, DRAG RELEASE                  | 26                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 690754-7   | DRAG, SPECIAL                        | 25                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 1-690440-9 | GUIDE, REAR STRIP                    | 24                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 690712-9   | FRONT STRIP GUIDE                    | 23                                   |     |
| -      | 1 | - | -   | 1   | - | 690472-2   | STRIPPER                             | 22                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 2-21000-7  | SCR, SKT HD CAP 8-32 X .500          | 21                                   |     |
| -      | 4 | 4 | 4   | 4   | - | 21024-4    | WASHER, SPRG LOCK, REG NO 8          | 20                                   |     |
| -      | - | 1 | 1   | -   | - | 691353-1   | STRIPPER                             | 19                                   |     |
| -      | 1 | 1 | 1   | 1   | - | 853714-5   | PLATE, REAR SHEAR                    | 9                                    |     |
| 1      | 1 | 1 | 1   | 1   | - | 1214596-5  | ANVIL, SPECIAL COMBINATION           | 8                                    |     |
| -      | 1 | 1 | 1   | 1   | - | 1-240641-9 | SPACER                               | 7                                    |     |
| -      | 1 | 1 | 1   | 1   | - | 238009-1   | BLOCK, FL CRIMPER SPACER             | 4                                    |     |
| 1      | 1 | 1 | 1   | 1   | - | 3-456134-6 | CRIMPER, INSULATION F PREMIUM        | 3                                    |     |
| -      | 1 | 1 | 1   | 1   | - | 853720-5   | BLADE, SLUG                          | 2                                    |     |
| 1      | 1 | 1 | 1   | 1   | - | 2-456407-8 | CRIMPER, WIRE PREMIUM                | 1                                    |     |

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