

NO OF POSITIONS
-20 THRU -50
(MULTIPLES OF 10 ONLY)

MATED STACK HEIGHT w/ YFS
-07: 7mm
-09: 9mm
-12: 12mm
-19: 19mm (SEE FIG. 2)
-25: 25mm (SEE FIG. 2)

PLATING SPECIFICATION
-H: HEAVY GOLD
(USE T-1R2X-XXB-H-1)
-E: EXTRA GOLD
(USE T-1R2X-XXB-E-1)

ROW SPECIFICATION
-05: FIVE ROWS
-08: EIGHT ROWS
(AVAILABLE ON -07, -09 & -12
MATED STACKS ONLY)
-10: TEN ROWS

OPTION
** BLANK: TUBES (SEE NOTE 10)
-TR: TAPE & REEL (SEE NOTE 13 & 14)
[STACK HEIGHT -07 & -09: ALL POSITIONS
-12: POSITIONS UP TO 40x10
-19 & -25: NOT AVAILABLE]
-FR: FULL REEL QTY TAPE & REEL (SEE NOTES 13 & 14)
[STACK HEIGHT -07 & -09: ALL POSITIONS
-12: POSITIONS UP TO 40x10
-19 & -25: NOT AVAILABLE]

OPTION
** -K: KAPTON PAD (SEE FIG 3)
(AVAILABLE ON -07, -09 & -12
MATED STACKS ONLY)
-P: PICK AND PLACE PAD (SEE FIG 4)

SOLDER BALLS
-SB: SOLDER BALLS (USE SDB-030-6337)
* -MSB: MODIFIED SOLDER BALLS- Pb FREE
(USE SDB-030-9653)

**** DO NOT DESIGN IN FOR 10-ROW VERSION. ONLY EXISTING CUSTOMERS, AS OF 2/10/06, WILL BE SUPPORTED. -P OPTION SHOULD BE USED FOR 10-ROW VERSION.**

*** = NOT RELEASE FOR PRODUCTION.**

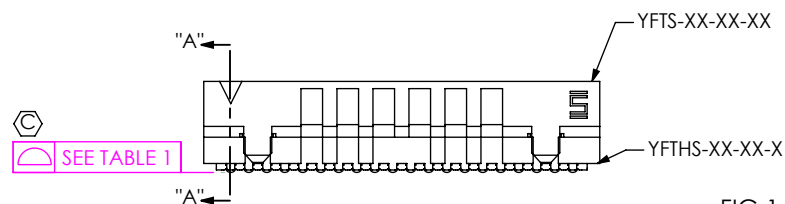
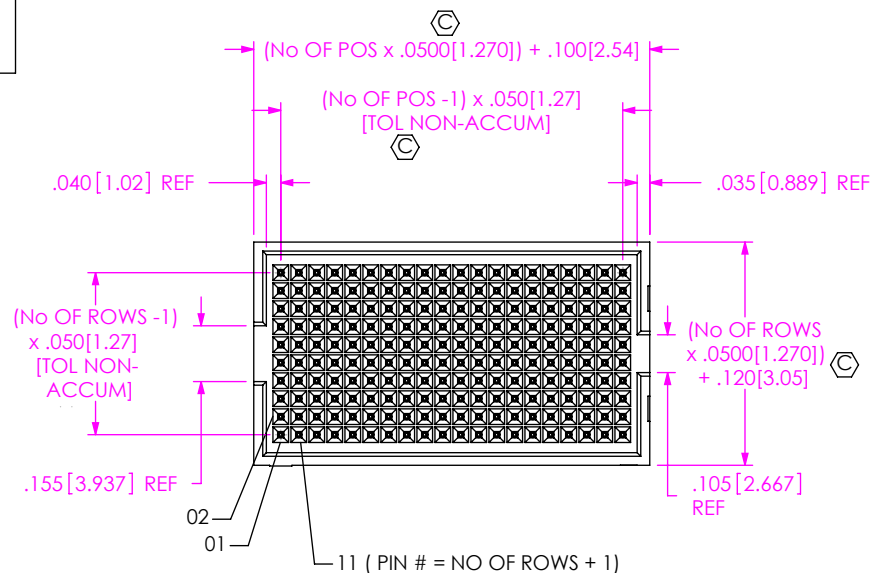
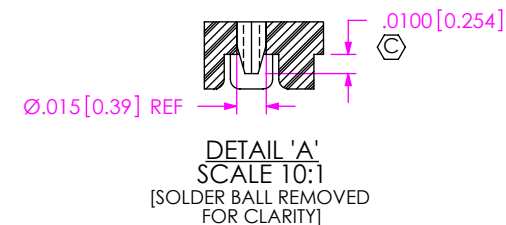
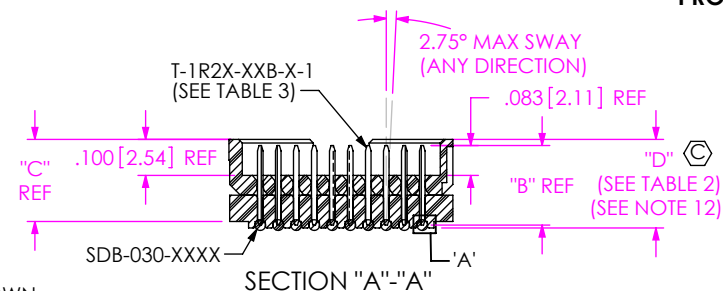
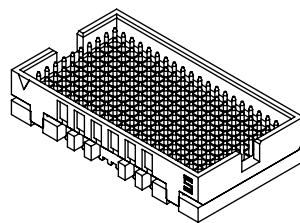


FIG 1
YFW-20-07-X-10-SB SHOWN
[STACK HEIGHT -09 & -12 SIMILAR]



1. © REPRESENTS A CRITICAL DIMENSION.
2. MAXIMUM BURR ALLOWANCE: .0015[0.038]
3. MINIMUM PUSHOUT FORCE; PRE-PROCESS: 8 OZ, POST-PROCESS: 5 OZ
4. MAXIMUM ALLOWABLE BOW; TOP/BOTTOM: .006[0.15], SIDE/SIDE: .003[0.08]
5. ALL DIMS TO BE SYMMETRICAL ABOUT CENTERLINE WITHIN $\pm .002[0.05]$.
6. BODY RETENTION BETWEEN WELDED BODIES TO BE 4 LBS MINIMUM TOTAL.
7. MAXIMUM WELD FLASH: .020[0.51]
8. -H PLATING MAY BE SUBSTITUTED FOR -G PLATING.
9. NOTE DELETED.
10. TRAY PACKAGING CAN BE SUBSTITUTED FOR TUBES.
11. MAXIMUM VARIATION BETWEEN SOLDERBALLS: .0040[0.102]
12. CHECK DIMENSION ON ALL 4 CORNERS.
13. ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM.
14. ATTACH LABEL -4X2 TO EACH REEL.

TOLERANCES ARE:

DECIMALS	ANGLES
.XX: $\pm .01$ [0.3]	2°
.XXX: $\pm .005$ [0.13]	
.XXXX: $\pm .0020$ [0.051]	

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MATERIAL: DO NOT SCALE DRAWING
INSULATOR: LCP, COLOR: BLACK
TERMINAL: BRASS
SOLDER BALL: 63% TIN/ 37% LEAD

SHEET SCALE: 1.875:1

DESCRIPTION:
Flex. Y. Z. .050 CENTERLINE TERMINAL ASSEMBLY

DWG. NO. YFW-XX-XX-X-XX-XSB-X-XX

BY: DEAN P	5/11/2001	SHEET 1 OF 5
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TABLE 1		
No OF POS	ROW SPEC	COPLANARITY
-20	-05	.004[.10]
-30	-05	.006[.15]
-20 & -30	-08, -10	.006[.15]
-40	-05, -08, -10	.008[.20]
-50	-05	.008[.20]
-50	-08, -10	.010[.25]

TABLE 2					MATED HEIGHT w / YFS
STACK HEIGHT	"A" REF	"B" REF	"C"	"D"	
-07	.258[6.55]	.221[5.61]	.228[5.79]	.246[6.25]	.276[7.00]
-09	.335[8.51]	.299[7.59]	.306[7.77]	.324[8.23]	.354[9.00]
-12	.453[11.51]	.417[10.59]	.424[10.77]	.442[11.23]	.472[12.00]
-19	.728[18.49]	.692[17.58]	.699[17.75]	.717 ^{+0.05} _{-.008} [18.21 ⁺¹³ _{-.20}]	.748[19.00]
-25	.964[24.49]	.928[23.57]	.935[23.75]	.953 ^{+0.05} _{-.008} [24.21 ⁺¹³ _{-.20}]	.984[25.00]

TABLE 3				
STACK HEIGHT	TERMINAL	USE YFTS	USE YFTM	USE YFTHS
-07	T-1R24-07B-X-1	YFTS-XX-01-XX	N/A	YFTHS-XX-XX-X
-09	T-1R24-09B-X-1	YFTS-XX-02-XX	N/A	YFTHS-XX-XX-X
-12	T-1R27-12B-X-1	YFTS-XX-03-XX	N/A	YFTHS-XX-XX-X
-19	T-1R27-19B-X-1	YFTS-XX-01-XX	YFTM-XX-19-XX	YFTHS-XX-XX-X
-25	T-1R27-25B-X-1	YFTS-XX-01-XX	YFTM-XX-25-XX	YFTHS-XX-XX-X

TABLE 4			
ROW	USE YFTS	USE YFTM	USE YFTHS
-05	YFTS-XX-XX-05	YFTM-XX-XX-05	YFTHS-XX-05-X
-08	YFTS-XX-XX-08	-----	YFTHS-XX-08-X
-10	YFTS-XX-XX-10	YFTM-XX-XX-10	YFTHS-XX-10-X

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SHEET SCALE: 1.875:1



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e-Mail: info@SAMTEC.com code: 55322

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Flex, Y, Z, .050 CENTERLINE TERMINAL ASSEMBLY

DWG. NO.
YFW-XX-XX-X-XX-XSB-X-XX

BY: DEAN P 5/11/2001 SHEET 2 OF 5

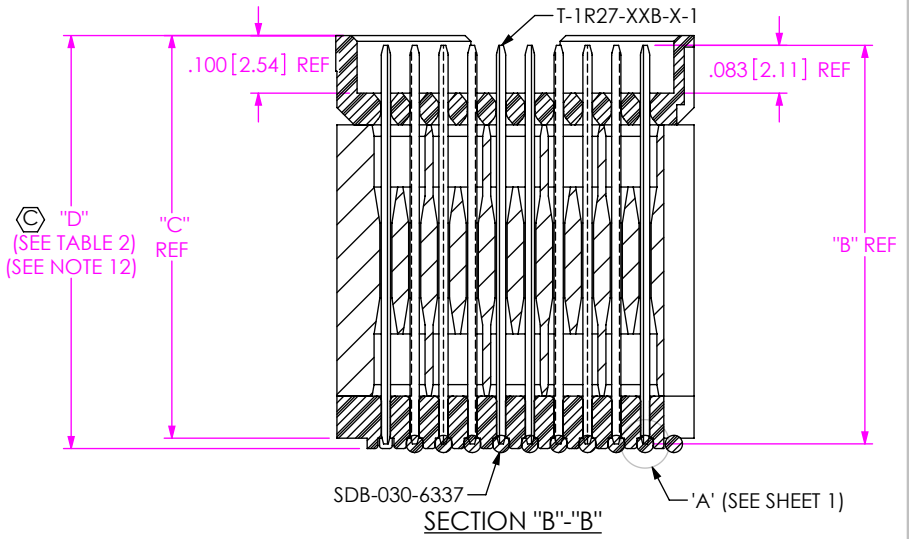
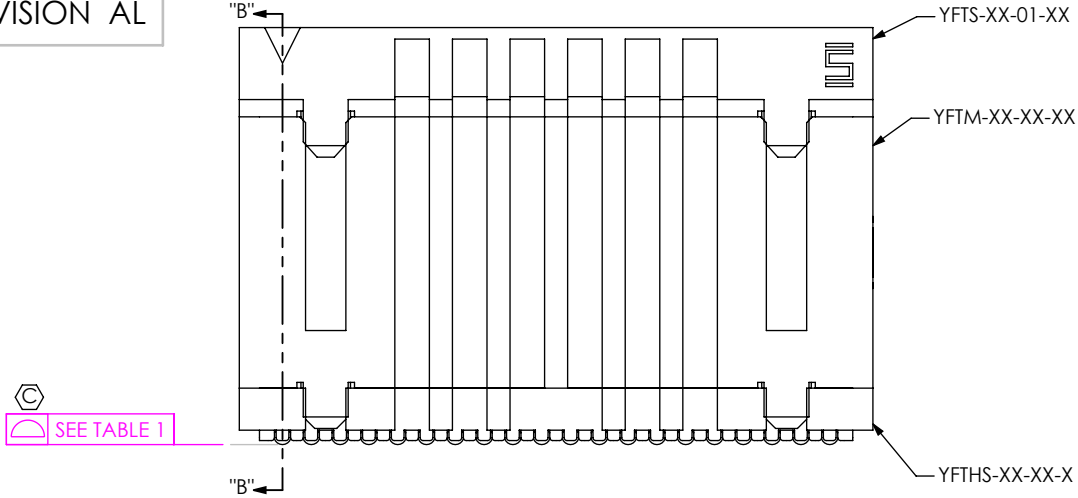


FIG 2
YFW-20-19-X-10-SB SHOWN
[STACK HEIGHT -25 SIMILAR]
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

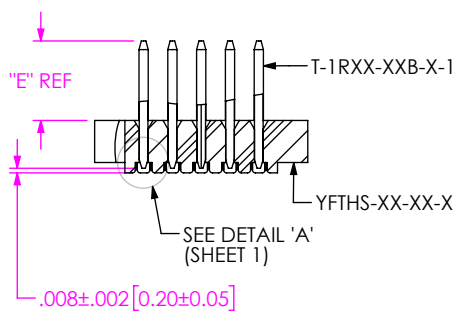
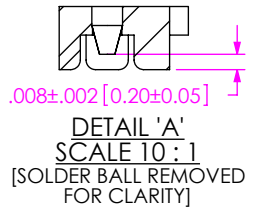


TABLE 5	
STACK HEIGHT	"E"
-07	.138[3.51]
-09	.216[5.49]
-12	.334[8.48]



IN-PROCESS 4
RE-PRESS
STACK HEIGHT -19 & -25

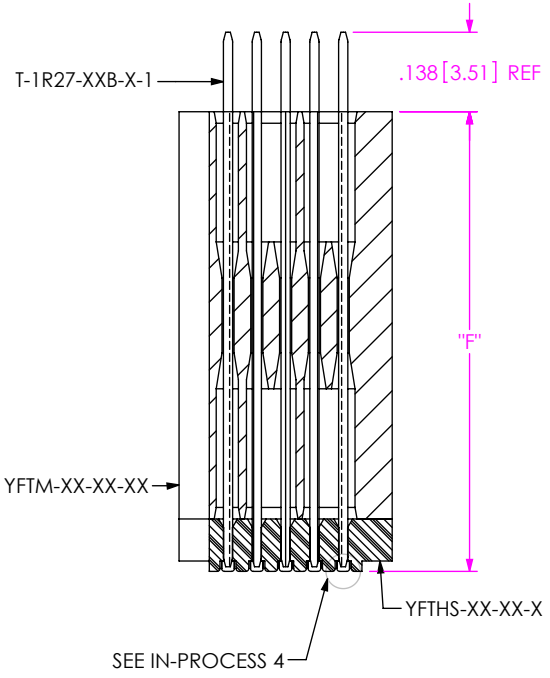
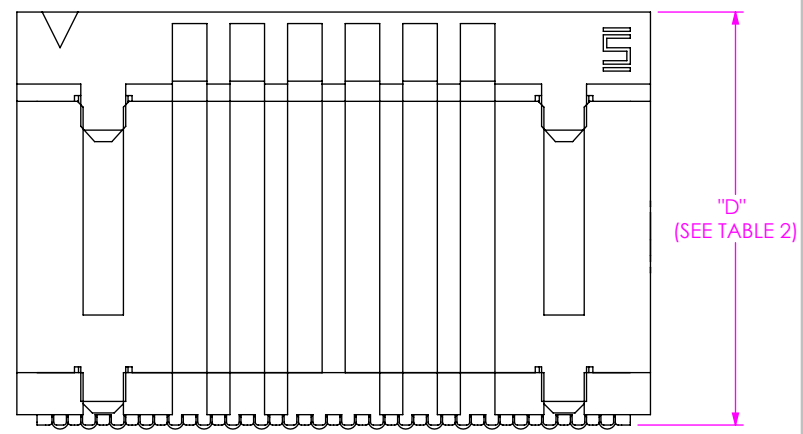


TABLE 6	
STACK HEIGHT	"F"
-19	.5620[14.275]
-25	.7980[20.269]

IN-PROCESS 1 & 2
STACK HEIGHT -19 & -25



IN-PROCESS 3
STACK HEIGHT -19 & -25

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Flex, Y, Z, .050 CENTERLINE TERMINAL ASSEMBLY
DWG. NO.
YFW-XX-XX-X-XX-XSB-X-XX
BY: DEAN P 5/11/2001 SHEET 3 OF 5

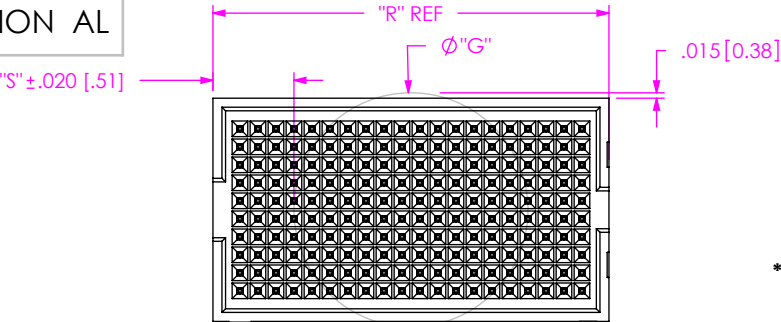
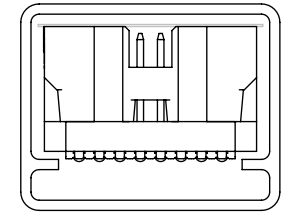


FIG 3
-K: PAD OPTION
YFW-20-XX-X-10-SB-K SHOWN
[PAD = .005 THICK]

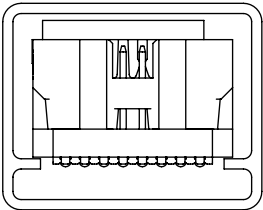
TABLE 7		
ROW OPTION	"G"	KAPTON TAPE
-05	.404 [10.25]	K-DOT-.404-.500-.005
-08	.550 [13.97]	K-850-650
-10**	.650 [16.50]	K-1000-800

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"R" = (No OF POSITIONS x .0500[1.270]) + .100[2.54]
"S" = ("R" - "E" / 2)



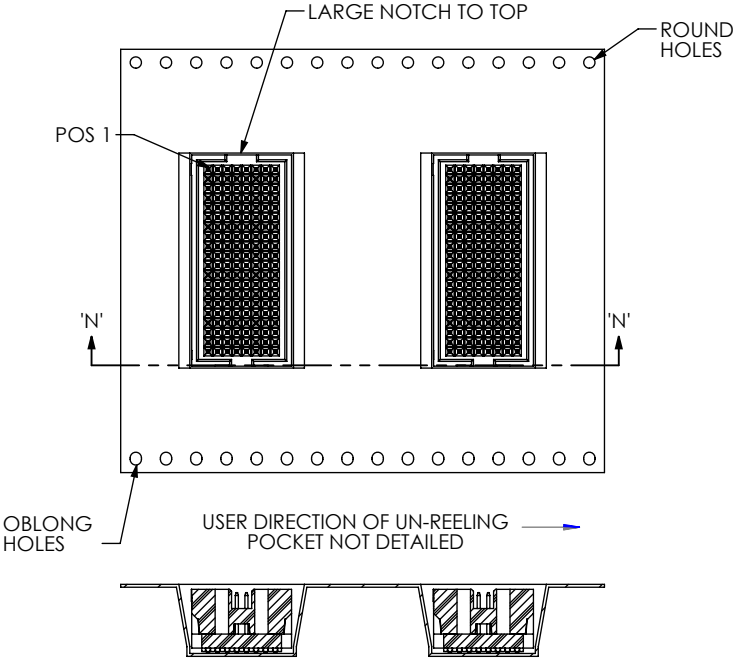
-08 ROW
YFW-XX-09-X-08-SB-K SHOWN



-08 ROW
YFW-XX-09-X-08-SB-P SHOWN

PACKAGING TUBE
(SEE NOTE 10)
(PARTS TO HAVE POSITION #1 LOADED IN
SAME DIRECTION AS ARROW ON TUBE)

PACKAGING TUBES				
ROW	STACK HEIGHT	TUBE W/ NONE, -K	TUBE W/ -P	PLUG
-05	-07	PT-1-24-07F-109	PT-YFW-07F-P	TP-29
-05	-09	PT-1-24-09F-109	PT-YFW-09F-P	TP-29
-05	-12	PT-YFW-12F-P	PT-YFW-12F-P	TP-13
-05	-19	PT-1-24-19F-109	PT-1-24-01-131	TP-13
-05	-25	PT-1-24-25F-109	PT-YFW-25F-P	TP-29
-08	-07	PT-YFW-07E-P	PT-YFW-07E-P	TP-13
-08	-09	PT-1-24-09E-109	PT-YFW-09E-P	TP-29
-08	-12	PT-1-24-12E-109	PT-YFW-12E-P	TP-29
-10	-07	PT-1-24-07T-109	PT-1-24-07T-109	TP-13
-10	-09	PT-1-24-09T-109	PT-YFW-09T-P	TP-13
-10	-12	PT-1-24-12T-109	PT-YFW-12T-P	TP-28
-10	-19	PT-1-24-19T-109	PT-YFW-19T-P	TP-26
-10	-25	PT-1-24-25T-109	PT-YFW-25T-P	TP-28



SECTION 'N'-'N'
SCALE 1 : 1

TAPE AND REEL VIEW

F:\DWG\MISC\Mktg\YFW-XX-XX-X-XX-SB-X-XX-MKT.SLDDRW

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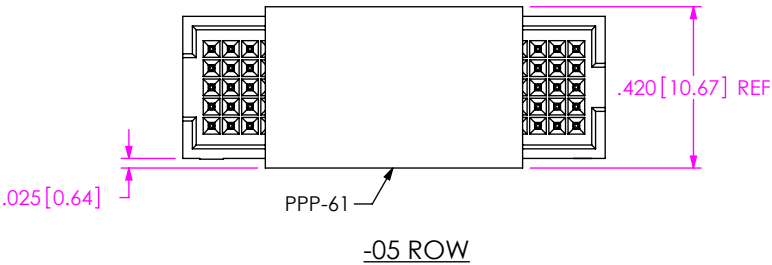
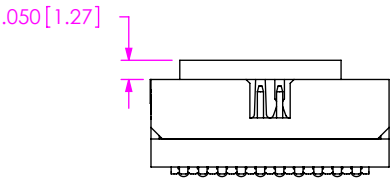
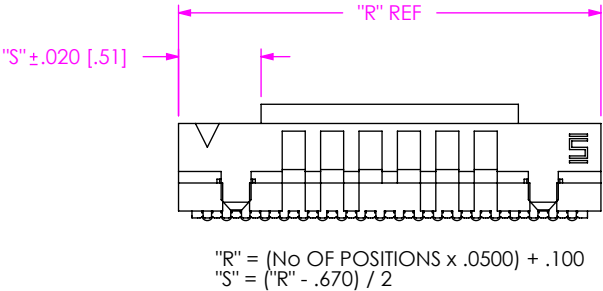
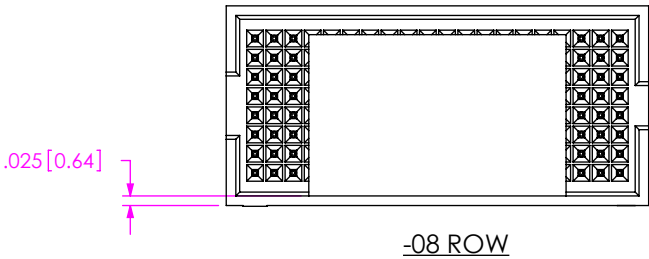
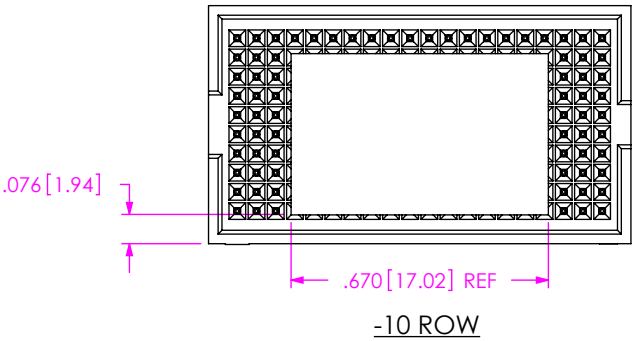


FIG 4
-P: PICK AND PLACE OPTION

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