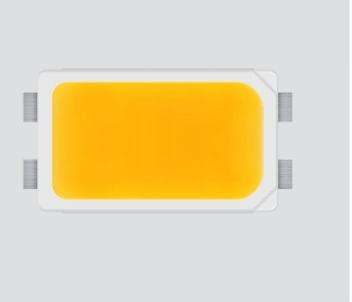
Middle Power LED Series 5630

LM561C



LM561C is highest performance and Im/W for fluorescent replacement







Features & Benefits

- 0.3 W class middle power LED
- Mold resin for high reliability
- Standard form factor for design flexibility (5.6 × 3.0 mm)



Table of Contents

1.	Characteristics	 3
2.	Product Code Information	 5
3.	Typical Characteristics Graphs	 20
4.	Outline Drawing & Dimension	 23
5.	Reliability Test Items & Conditions	 24
6.	Soldering Conditions	 25
7.	Tape & Reel	 26
8.	Label Structure	 28
9.	Packing Structure	 29
0.	Precautions in Handling & Use	 32



1. Characteristics

a) Absolute Maximum Rating

ltem	Symbol	Rating	Unit	Condition
Ambient / Operating Temperature	Ta	-40 ~ +85	°C	-
Storage Temperature	T_{stg}	-40 ~ +120	°C	-
LED Junction Temperature	Tj	110	°C	-
Forward Current	l _F	180	mA	-
Peak Pulsed Forward Current	I _{fp}	300	mA	Duty 1/10, pulse width 10 ms
Assembly Process Temperature	-	260 <10	°C s	-
ESD (HBM)	-	±5	kV	-



b) Electro-optical Characteristics (I_F = 65 mA, T_s = 25 °C)

ltem	Unit	CRI (R _a) Min.	Nominal CCT (K)	Rank	Bin	Min.	Тур.	Max.
					AY	2.6	-	2.7
Forward Voltage (V _F)	V			XA	AZ	2.7	-	2.8
					A1	2.8	-	2.9
			2700		S4	30.0		32.0
			2700		S5	32.0		34.0
			3000		S4	30.5		32.5
			3000		S5	32.5		34.5
			3500		S4	31.0		33.0
			3500	•	S5	33.0		35.0
	lm	00	4000	-	S4	32.0		34.0
Luminous Flux (Φ _ν)		80			S5	34.0		36.0
			5000		S4	33.0		35.0
				-	S5	35.0		37.0
			5700		S4	32.5		34.5
					S5	34.5		36.5
					S4	32.0		34.0
			6500		S5	34.0		36.0
Reverse Voltage (@ 5 mA)	V					0.7	_	1.2
Color Rendering Index (R _a)	_					80	_	_
Special CRI (R9)	_					0	-	-
Thermal Resistance (junction to solder point)	°C/W					-	12	_
Beam Angle	o					_	120	-

Note:

Samsung maintains measurement tolerance of: forward voltage = ± 0.1 V, luminous flux = ± 5 %, CRI = ± 3 , R9 = ± 6.5



2. Product Code Information

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
S	Р	М	w	н	т	5	4	1	М	L	5	Х	Α	R	K	S	0

Digit	PKG Information	Code	Specification
1 2 3	Samsung Package Middle Power	SPM	
4 5	Color	WH	White
6	Product Version	Т	
7 8 9	Form Factor	541	5.6 x 3.0 x 0.7 mm; 4 pads; LM561C
10	Sorting Current (mA)	М	65 mA
11	Chromaticity Coordinates	L	ANSI Standard
12	CRI	5	Min. 80
12	CRI	7	Min. 90
13 14	Forward Voltage (V)	XA	AY 2.6~2.7 2.6~2.9 Bin Code: AZ 2.7~2.8 A1 2.8~2.9
15 16	CCT (K)	W☆ V☆ U☆ T☆ R★ Q★	2700 W1, W2, W3, W4, W5, W6, W7, W8, W9, WA, WB, WC, WD, WE, WF, WG 3000 Bin Code: 3500 U1, U2, U3, U4, U5, U6, U7, U8, U9, UA, UB, UC, UD, UE, UF, UG 4000 T1, T2, T3, T4, T5, T6, T7, T8, T9, TA, TB, TC, TD, TE, TF, TG ★: Warm white: "0" (Whole bin) "M" (Quarter bin) or "K" (Kitting bin) 5000 R1, R2, R3, R4, R5, R6, R7, R8, R9, RA, RB, RC, RD, RE, RF, RG 5700 Q1, Q2, Q3, Q4, Q5, Q6, Q7, Q8, Q9, QA, QB, QC, QD, QE, QF, QG 6500 P1, P2, P3, P4, P5, P6, P7, P8, P9, PA, PB, PC, PD, PE, PF, PG ★: Cool white: "0" (Whole bin) or "K" (Kitting bin)
17 18	Luminous Flux	S0	Bin Code: S4, S5



a) Luminous Flux Bins(I_F = 65 mA, T_S= 25°C)

CRI (R₃) Min.	Nominal CCT (K)	Product Code	Flux Bin	Flux Range (Φ _v , lm)
	2700	SPMWHT541ML5XAW☆S0	S4	30.0 ~32.0
	2700	SFINWITION INILDIANV X 30	S 5	32.0 ~34.0
	3000	SPMWHT541ML5XAV☆S0	S4	30.5 ~ 32.5
		SPINIVIN 134 TIVILSAAV × SU	S 5	32.5 ~ 34.5
	3500	SPMWHT541ML5XAU☆S0	S4	31.0 ~ 33.0
	3500	or minimizer to 200	S 5	33.0 ~ 35.0
80	4000	SDMMITE41MI SVAT -> SO	S4	32.0 ~ 34.0
00	4000	SPMWHT541ML5XAT☆S0	S 5	34.0 ~ 36.0
	5000	SPMWHT541ML5XAR★S0	S4	33.0 ~ 35.0
	5000	SEMME 134 IMESAAN X SU	S 5	35.0 ~ 37.0
	F700	SPMWHT541ML5XAQ★S0	S4	32.5 ~ 34.5
	5700	SCIMMALINE IMPOVEMENT	S5	34.5 ~ 36.5
	6500	SPMWHT541ML5XAP★S0	S4	32.0 ~ 34.0
	6500	SEINING 194 IIVILSAAF * SU	S5	34.0 ~ 36.0

Note:



 $[&]quot;_{\dot{\approx}}"$ can be "0" (Whole bin), "M" (Quarter bin) or "K" (Kitting bin) of the color binning

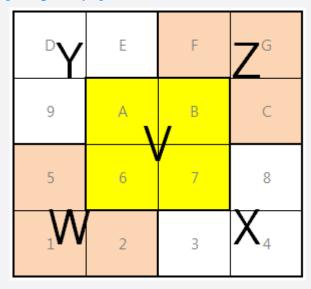
[&]quot; \star " can be "0" (Whole bin) or "K" (Kitting bin) of the color binning

b) Kitting rule

1) Kitting bin Concept

- 1. Under agreement between customer and SAMSUNG ELECTRONICS, SAMSUNG can supply kitting bin (VF, Color, Im).
- 2. A forward voltage (VF) of kitting bin is combined by a pair of same VF rank such as (A1+A1), (AY+AY) or (AZ+AZ).
- 3. A Chromaticity Coordinates of kitting bin is mixed by kitting procedure.(below kitting simulation)
- 4. A luminous flux(Im) of kitting bin is combined by a pair of IV rank such as (S4+S4), (S4+S5) or (S5+S5).

[Kitting example]



[Binning Information]

	Bin #1	Bin #2
	AY	AY
VF	AZ	AZ
	A1	A1
	W (1, 2, 5 bin)	Z (C, F, G bin)
CIE	V (6, 7, A, B bin)	V (6, 7, A, B bin)
	X (3, 4, 8 bin)	Y (9, D, E bin)
	S 4	S4
IV	S4	S5
	S 5	S5

 \times Each of V,W,X,Y and Z can be one bin without details division.



c) Color Bins (I_F = 65 mA, T_s = 25 °C)

CRI (R₃) Min.	Nominal CCT (K)	Product Code	Color Rank	Chromaticity Bins
		SPMWHT541ML5XAW0S0	W0 (Whole bin)	W1, W2, W3, W4, W5, W6, W7, W8, W9, WA, WB, WC, WD, WE, WF, WG
	2700	SPMWHT541ML5XAWM0	WM (Quarter bin)	W6, W7, WA, WB
		SPMWHT541ML5XAWK0	WK (Kitting bin)	WV, WW, WX, WY, WZ
		SPMWHT541ML5XAV0S0	V0 (Whole bin)	V1, V2, V3, V4, V5, V6, V7, V8, V9, VA, VB, VC, VD, VE, VF, VG
	3000	SPMWHT541ML5XAVMS0	VM (Quarter bin)	V6, V7, VA, VB
		SPMWHT541ML5XAVKS0	VK (Kitting bin)	VV, VW, VX, VY, VZ
	3500	SPMWHT541ML5XAU0S0	U0 (Whole bin)	U1, U2, U3, U4, U5, U6, U7, U8, U9, UA, UB, UC, UD, UE, UF, UG
		SPMWHT541ML5XAUMS0	UM (Quarter bin)	U6, U7, UA, UB
80		SPMWHT541ML5XAUKS0	UK (Kitting bin)	UV, UW, UX, UY, UZ
	4000	SPMWHT541ML5XAT0S0	T0 (Whole bin)	T1, T2, T3, T4, T5, T6, T7, T8, T9, TA, TB, TC, TD, TE, TF, TG
		4000	SPMWHT541ML5XATMS0	TM (Quarter bin)
		SPMWHT541ML5XATKS0	TK (Kitting bin)	TV, TW, TX, TY, TZ
	5000	SPMWHT541ML5XAR0S0	R0 (Whole bin)	R1, R2, R3, R4, R5, R6, R7, R8, R9, RA, RB, RC, RD, RE, RF, RG
	5000	SPMWHT541ML5XARKS0	RK (Kitting bin)	RV, RW, RX, RY, RZ
	5700	SPMWHT541ML5XAQ0S0	Q0 (Whole bin)	Q1, Q2, Q3, Q4, Q5, Q6, Q7, Q8, Q9, QA, QB, QC, QD, QE, QF, QG
	5700	SPMWHT541ML5XAQKS0	QK (Kitting bin)	QV, QW, QX, QY, QZ
	6500	SPMWHT541ML5XAP0S0	P0 (Whole bin)	P1, P2, P3, P4, P5, P6, P7, P8, P9, PA, PB, PC, PD, PE, PF, PG
	0000	SPMWHT541ML5XAPKS0	PK (Kitting bin)	PV, PW, PX, PY, PZ

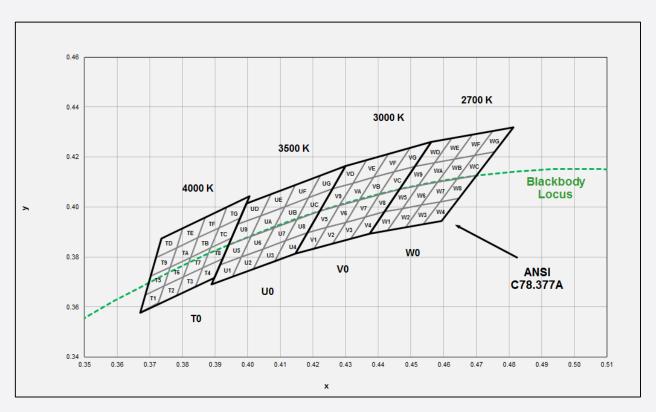


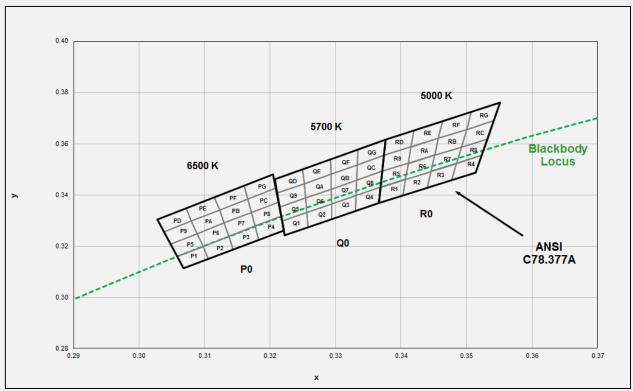
d) Voltage Bins (I_F = 65 mA, T_s = 25 °C)

CRI (R₃) Min.	Nominal CCT (K)	Product Code	Voltage Rank	Voltage Bin	Voltage Range (V)
				AY	2.6 ~ 2.7
-	-	-	XA	AZ	2.7 ~ 2.8
				A1	2.8 ~ 2.9



e) Chromaticity Region & Coordinates (IF = 65 mA, Ts = 25 °C)







e) Chromaticity Region & Coordinates (IF = 65 mA, T_s = 25 °C)

Region	Region CIE x		Region	CIE x	CIE y
		W rank	(2700 K)		
	0.4373	0.3893		0.4465	0.4071
	0.4418	0.3981		0.4513	0.4164
W1	0.4475	0.3994	W9	0.4573	0.4178
	0.4428	0.3906		0.4523	0.4085
	0.4428	0.3906		0.4523	0.4085
1440	0.4475	0.3994		0.4573	0.4178
W2	0.4532	0.4008	WA	0.4634	0.4193
	0.4483	0.3919		0.4582	0.4099
	0.4483	0.3919		0.4582	0.4099
14/0	0.4532 0.4008 WB	0.4634	0.4193		
W3	0.4589	0.4021	WB	0.4695	0.4207
	0.4538	0.3931		0.4641	0.4112
	0.4538	0.3931		0.4641	0.4112
10/4	0.4589	0.4021	WC	0.4695	0.4207
W4	0.4646	0.4034		0.4756	0.4221
	0.4593	0.3944		0.4700	0.4126
	0.4418	0.3981		0.4513	0.4164
VA/E	0.4465	0.4071	WD	0.4562	0.4260
W5	0.4523	0.4085	WD	0.4624	0.4274
	0.4475	0.3994		0.4573	0.4178
	0.4475	0.3994		0.4573	0.4178
W6	0.4523	0.4085	١٨/١	0.4624	0.4274
VVO	0.4582	0.4099	WE	0.4687	0.4289
	0.4532	0.4008		0.4634	0.4193
	0.4532	0.4008		0.4634	0.4193
14/7	0.4582	0.4099	\ \ \/_	0.4687	0.4289
W7	0.4641	0.4112	WF	0.4750	0.4304
	0.4589	0.4021		0.4695	0.4207
	0.4589	0.4021		0.4695	0.4207
14/0	0.4641	0.4112	14/0	0.4750	0.4304
W8	0.4700	0.4126	WG	0.4813	0.4319
	0.4646	0.4034		0.4756	0.4221

Region	CIEx	CIE y	Region	CIE x	CIE y
		V rank	(3000 K)		
	0.4147	0.3814		0.4221	0.3984
1/4	0.4183	0.3898		0.4259	0.4073
V1	0.4242	0.3919	V9	0.4322	0.4096
	0.4203	0.3833		0.4281	0.4006
	0.4203	0.3833		0.4281	0.4006
1/0	0.4242	0.3919	1	0.4322	0.4096
V2	0.4300	0.3939	VA	0.4385	0.4119
	0.4259	0.3853		0.4342	0.4028
	0.4259	0.3853		0.4342	0.4028
1/0	0.4300	0.3939		0.4385	0.4119
V3	0.4359	0.3960	VB	0.4449	0.4141
	0.4316	0.3873	-	0.4403	0.4049
	0.4316 0.3873		0.4403	0.4049	
V4	0.4359	0.3960	VC	0.4449	0.4141
V4	0.4418	0.3981		0.4513	0.4164
	0.4373	0.3893		0.4465	0.4071
	0.4183	0.3898		0.4259	0.4073
V5	0.4221	0.3984	- VD	0.4299	0.4165
VO	0.4281	0.4006	VD	0.4364	0.4188
	0.4242	0.3919		0.4322	0.4096
	0.4242	0.3919		0.4322	0.4096
V6	0.4281	0.4006	- VE	0.4364	0.4188
VO	0.4342	0.4028	VC	0.4430	0.4212
	0.4300	0.3939		0.4385	0.4119
	0.4300	0.3939		0.4385	0.4119
V7	0.4342	0.4028	VF	0.4430	0.4212
V	0.4403	0.4049	VF	0.4496	0.4236
	0.4359	0.3960		0.4449	0.4141
	0.4359	0.3960		0.4449	0.4141
\/0	0.4403	0.4049		0.4496	0.4236
V8	0.4465	0.4071	VG	0.4562	0.4260
	0.4418	0.3981		0.4513	0.4164



e) Chromaticity Region & Coordinates

Region	CIEx	CIE y	Region	CIE x	CIE y
		U rank	(3500 K)		
	0.3889	0.3690		0.3941	0.3848
	0.3915	0.3768		0.3968	0.3930
U1	0.3981	0.3800	U9	0.4040	0.3966
	0.3953	0.3720		0.4010	0.3882
	0.3953	0.3720		0.4010	0.3882
	0.3981	0.3800		0.4040	0.3966
U2	0.4048	0.3832	UA	0.4113	0.4001
	0.4017	0.3751		0.4080	0.3916
	0.4017	0.3751		0.4080	0.3916
	0.4048	0.3832		0.4113	0.4001
U3	0.4116	0.3865	UB	0.4186	0.4037
	0.4082	0.3782		0.4150	0.3950
	0.4082	0.3782		0.4150	0.3950
	0.4116	0.3865	UC	0.4186	0.4037
U4	0.4183	0.3898		0.4259	0.4073
	0.4147	0.3814		0.4221	0.3984
	0.3915	0.3768		0.3968	0.3930
	0.3941	0.3848	115	0.3996	0.4015
U5	0.4010	0.3882	UD	0.4071	0.4052
	0.3981	0.3800		0.4040	0.3966
	0.3981	0.3800		0.4040	0.3966
1.10	0.4010	0.3882		0.4071	0.4052
U6	0.4080	0.3916	UE	0.4146	0.4089
	0.4048	0.3832		0.4113	0.4001
	0.4048	0.3832		0.4113	0.4001
117	0.4080	0.3916		0.4146	0.4089
U7	0.4150	0.3950	UF	0.4222	0.4127
	0.4116	0.3865		0.4186	0.4037
	0.4116	0.3865		0.4186	0.4037
110	0.4150	0.3950	0	0.4222	0.4127
U8	0.4221	0.3984	UG	0.4299	0.4165
	0.4183	0.3898		0.4259	0.4073

Region	CIE x	CIE y	Region	CIE x	CIE y
		T rank	(4000 K)		•
	0.3670	0.3578		0.3702	0.3722
	0.3726	0.3612		0.3763	0.3760
T1	0.3744	0.3685	T9	0.3782	0.3837
	0.3686	0.3649		0.3719	0.3797
	0.3726	0.3612		0.3763	0.3760
TO	0.3783	0.3646		0.3825	0.3798
T2	0.3804	0.3721	1 IA	0.3847	0.3877
	0.3744	0.3685	TA TB TC TTD	0.3782	0.3837
	0.3783	0.3646		0.3825	0.3798
T0	0.3840	0.3681		0.3887	0.3836
T3	0.3863	0.3758	IB	0.3912	0.3917
	0.3804	0.3721		0.3847	0.3877
	0.3840	0.3681		0.3887	0.3837
	0.3898	0.3716		0.3950	0.3875
T4	0.3924	0.3794	1 10	0.3978	0.3958
	0.3863	0.3758	TC	0.3912	0.3917
	0.3686	0.3649		0.3719	0.3797
T E	0.3744	0.3685	TD	0.3782	0.3837
T5	0.3763	0.3760	יוו	0.3802	0.3916
	0.3702	0.3722	TC	0.3736	0.3874
	0.3744	0.3685		0.3782	0.3837
T0	0.3804	0.3721		0.3847	0.3877
T6	0.3825	0.3798	1 IE	0.3869	0.3958
	0.3763	0.376		0.3802	0.3916
	0.3804	0.3721		0.3847	0.3877
T-7	0.3863	0.3758		0.3912	0.3917
T7	0.3887	0.3836	TF	0.3937	0.4001
	0.3825	0.3798		0.3869	0.3958
	0.3863	0.3758		0.3912	0.3917
ТО	0.3924	0.3794	TO	0.3978	0.3958
T8	0.3950	0.3875	TG	0.4006	0.4044
	0.3887	0.3836		0.3937	0.4001



e) Chromaticity Region & Coordinates

Region	CIE x	CIE y	Region	CIE x	CIE y
		R rank	(5000 K)		
	0.3366	0.3369		0.3371	0.3490
	0.3369	0.3430	DQ.	0.3374	0.3553
R1	0.3407	0.3460	R9	0.3415	0.3587
	0.3403	0.3398		0.3411	0.3522
	0.3403	0.3398		0.3411	0.3522
D.C.	0.3407	0.3460		0.3415	0.3587
R2	0.3446	0.3491	RA	0.3457	0.3621
	0.3440	0.3427		0.3451	0.3554
	0.3440	0.3427		0.3451	0.3554
D0	0.3446	0.3491		0.3457	0.3621
R3	0.3485	0.3522	RB	0.3500	0.3655
	0.3478	0.3457		0.3492	0.3587
	0.3478	0.3457		0.3492	0.3587
R4	0.3485	0.3522	RC	0.3500	0.3655
N4	0.3524	0.3554	NO.	0.3542	0.3690
	0.3515	0.3487		0.3533	0.3620
	0.3369	0.3430		0.3374	0.3553
R5	0.3371	0.3490	RD	0.3376	0.3616
no	0.3411	0.3522	ND	0.3420	0.3652
	0.3407	0.3460		0.3415	0.3587
	0.3407	0.3460		0.3415	0.3587
R6	0.3411	0.3522	RE	0.3420	0.3652
no	0.3451	0.3554	NE.	0.3463	0.3687
	0.3446	0.3491		0.3457	0.3621
	0.3446	0.3491		0.3457	0.3621
D7	0.3451	0.3554	DE	0.3463	0.3687
R7	0.3492	0.3587	RF	0.3507	0.3724
	0.3485	0.3522		0.3500	0.3655
	0.3485	0.3522		0.3500	0.3655
R8	0.3492	0.3587	DC.	0.3507	0.3724
no	0.3533	0.3620	RG	0.3551	0.3760
	0.3524	0.3554		0.3542	0.3690

Region	CIEx	CIE y	Region	CIEx	CIE y
		Q rank	(5700 K)		
	0.3218	0.3298		0.3211	0.3407
04	0.3222	0.3243	00	0.3215	0.3353
Q1	0.3258	0.3275	Q9	0.3254	0.3388
	0.3256	0.3331		0.3211 0.3215	0.3444
	0.3256	0.3331		0.3252	0.3444
00	0.3258	0.3275		0.3254	0.3388
Q2	0.3294	0.3306	QA	0.3293	0.3423
	0.3294	0.3364		0.3293	0.3481
	0.3294	0.3364	QB	0.3293	0.3481
00	0.3294	0.3306	0.0	0.3293	0.3423
Q3	0.333	0.3338	QB	0.3332	0.3458
	0.3331	0.3398		0.3333	0.3518
	0.3331	0.3398		0.3333	0.3518
0.4	0.333	0.3338		0.3332	0.3458
Q4	0.3366	0.3369	QU	0.3371	0.3493
	0.3369	0.3431	QC QD	0.3374	0.3554
	0.3215	0.3353		0.3207	0.3462
O.F.	0.3218	0.3298	0.0	0.3211	0.3407
Q5	0.3256	0.3331	QD	0.3252	0.3444
	0.3254	0.3388		0.325	0.3501
	0.3254	0.3388		0.325	0.3501
00	0.3256	0.3331	0.5	0.3252	0.3444
Q6	0.3294	0.3364	QE	0.3293	0.3481
	0.3293	0.3423		0.3292	0.3539
	0.3293	0.3423		0.3292	0.3539
07	0.3294	0.3364	OF.	0.3293	0.3481
Q7	0.3331	QF 31 0.3398	0.3333	0.3518	
	0.3332	0.3458		0.3334	0.3578
	0.3332	0.3458		0.3334	0.3578
60	0.3331	0.3398	00	0.3333	0.3518
Q8	0.3369	0.3431	QG	0.3374	0.3554
	0.3371	0.3493		0.3376	0.3616



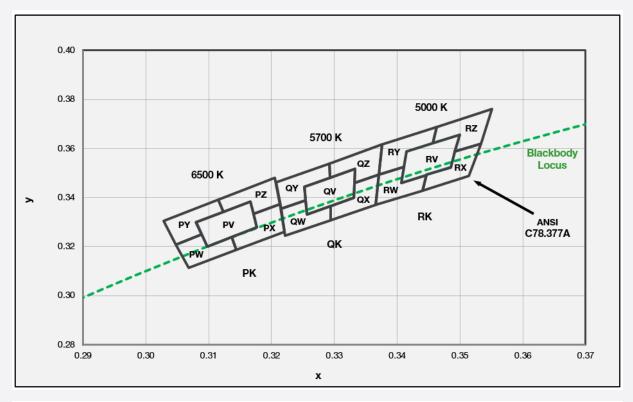
e) Chromaticity Region & Coordinates

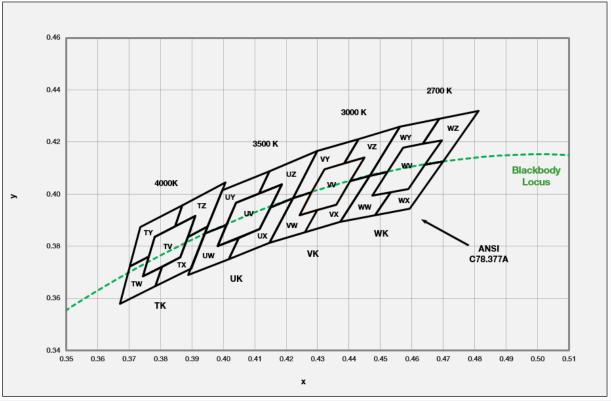
Prank (6500 K) Part	Region	CIE x	CIE y	Region	CIE x	CIE y
P1 0.3106 0.3150 P9 0.3089 0.3249 0.3098 0.3199 0.3080 0.3298 0.3058 0.3160 0.3089 0.3249 0.3144 0.3186 0.3089 0.3249 0.3137 0.3238 0.3199 0.3130 0.3290 0.3144 0.3186 0.3199 0.3130 0.3290 0.3183 0.3224 0.3130 0.3290 0.3177 0.3278 0.3166 0.3332 0.3137 0.3238 0.3123 0.3341 0.3177 0.3278 0.3166 0.3384 0.3121 0.3231 0.3312 0.3312 0.3217 0.3278 0.3172 0.3332 0.3217 0.3278 0.3166 0.3384 0.3177 0.3278 0.3166 0.3384 0.3098 0.3199 0.3089 0.3249 0.3098 0.3199 0.3080 0.3298 0.3137 0.3238 0.3123 0.3341 0.3130 0.3290 0.3089 0.3089 0.3089 <		;	P rank	(6500 K)		
P1 0.3098 0.3199 P9 0.3080 0.3298 0.3058 0.3160 0.3038 0.3256 0.3144 0.3186 0.3099 0.3249 0.3137 0.3238 0.3130 0.3290 0.3098 0.3199 0.3080 0.3298 0.3144 0.3186 0.3130 0.3298 0.3183 0.3224 0.3172 0.3332 0.3177 0.3238 0.3172 0.3332 0.3137 0.3238 0.3172 0.3332 0.3177 0.3238 0.3172 0.3332 0.3221 0.3224 0.3172 0.3332 0.3217 0.3317 0.3278 0.3172 0.3332 0.3217 0.3317 0.3278 0.3166 0.3384 0.3177 0.3278 0.3166 0.3384 0.3098 0.3199 0.3080 0.3298 0.3098 0.3199 0.3080 0.3298 0.3130 0.3298 0.3123 0.3153 <td< td=""><td></td><td>0.3068</td><td>0.3113</td><td></td><td>0.3048</td><td>0.3207</td></td<>		0.3068	0.3113		0.3048	0.3207
0.3098 0.3199 0.3088 0.3298 0.3058 0.3160 0.3038 0.3266 0.3106 0.3150 0.3089 0.3249 0.3144 0.3186 0.3130 0.3290 0.3197 0.3238 0.3123 0.3341 0.3098 0.3199 0.3080 0.3298 0.3183 0.3224 0.3172 0.3332 0.3137 0.3238 0.3172 0.3332 0.3217 0.3238 0.3172 0.3332 0.3217 0.3231 0.3317 0.3233 0.3217 0.3317 0.3224 0.3172 0.3332 0.3217 0.3317 0.3261 PC 0.3213 0.3341 0.3217 0.3317 0.3278 0.3166 0.3384 0.30177 0.3278 PD 0.3080 0.3298 0.3088 0.3199 PD 0.3080 0.3298 0.3098 0.3199 PD 0.3080 0.3298 0.3137 0.3238 PE 0.3123 0.3341 0.3157 0.3238	D.4	0.3106	0.3150	500	0.3089	0.3249
P2 0.3106 0.3150 0.3186 0.3130 0.3290 0.3137 0.3238 0.3123 0.3341 0.3098 0.3199 0.3080 0.3298 0.3144 0.3186 0.3130 0.3290 0.3183 0.3224 0.3130 0.3290 0.3177 0.3278 0.3166 0.3384 0.3137 0.3238 0.3123 0.3341 0.3221 0.3261 0.3172 0.3332 0.3217 0.3317 0.3278 0.3172 0.3332 0.3217 0.3317 0.3278 0.3166 0.3384 0.3217 0.3317 0.3278 0.3166 0.3384 0.3098 0.3160 0.3088 0.3290 0.3080 0.3298 0.3098 0.3199 0.3080 0.3298 0.3080 0.3298 0.3137 0.3238 0.3123 0.3141 0.3155 0.3341 0.3166 0.3317 0.3238 0.3123 0.3141 0.3298 0.3172 0.3317 0.3238 0.3123 0.3155 0.3341 </td <td>P1</td> <td></td> <td>0.3080</td> <td>0.3298</td>	P1		0.3080	0.3298		
P2 0.3144 0.3186 PA 0.3130 0.3290 0.3137 0.3238 0.3123 0.3341 0.3298 0.344 0.3186 0.3186 0.3130 0.3298 0.3183 0.3224 PB 0.3130 0.3290 0.3177 0.3278 0.3166 0.3384 0.3137 0.3238 0.3123 0.3341 0.3213 0.3221 0.3261 PC 0.3172 0.3332 0.3217 0.3231 0.3231 0.3373 0.3233 0.3233 0.3373 0.3217 0.3278 0.3160 0.3209 0.3427 0.3238 0.3299 0.3427 0.3098 0.3160 0.3088 0.3160 0.3080 0.3298 0.3098 0.3199 0.3080 0.3298 0.3123 0.3341 0.3130 0.3290 0.3080 0.3298 0.3123 0.3341 0.3130 0.3290 0.3290 0.3123 0.3341 0.3172 0.3332 0.3161 0.3162 0.3163 0.3341 0.3172 0.3348		0.3058	0.3160		0.3038	0.3256
P2 0.3137 0.3238 PA 0.3123 0.3341 0.3098 0.3199 0.3080 0.3298 0.3144 0.3186 0.3130 0.3290 0.3183 0.3224 0.3172 0.3332 0.3137 0.3238 0.3166 0.3384 0.3123 0.3341 0.3123 0.3341 0.3183 0.3224 0.3172 0.3332 0.3217 0.3261 PC 0.3172 0.3332 0.3217 0.3278 0.3172 0.3332 0.3373 0.3217 0.3278 0.3172 0.3332 0.3342 0.3209 0.3427 0.3299 0.3427 0.3166 0.3384 0.3098 0.3160 0.3088 0.3298 0.3080 0.3298 0.3098 0.3299 0.3080 0.3298 0.3080 0.3298 0.3130 0.3290 0.3115 0.3341 0.3343 0.3152 0.3137 0.3238 0.3123 0.3343 0.3177 0.3278 0.3166 0.3384 0.3177 0.3278<		0.3106	0.3150		0.3089	0.3249
P3 0.3137 0.3238 0.3123 0.3441 0.3098 0.3199 0.3080 0.3298 0.3144 0.3186 0.3130 0.3290 0.3177 0.3278 0.3172 0.3332 0.3137 0.3238 0.3166 0.3384 0.3121 0.3221 0.3261 0.3172 0.3332 0.3217 0.3271 0.3278 0.3172 0.3332 0.3177 0.3278 0.3172 0.3332 0.3177 0.3278 0.3166 0.3343 0.3213 0.3373 0.3213 0.3373 0.3209 0.3427 0.3160 0.3213 0.3384 0.3098 0.3160 0.3088 0.3089 0.3249 0.3088 0.3098	D0	0.3144	0.3186		0.3130	0.3290
P3 0.3144 0.3186 0.3124 0.3172 0.3332 0.3177 0.3278 0.3166 0.3384 0.3137 0.3238 0.3123 0.3341 0.3183 0.3224 0.3172 0.3332 0.3221 0.3261 0.3172 0.3332 0.3217 0.3317 0.3278 0.3213 0.3373 0.3058 0.3160 0.3166 0.3384 0.3098 0.3199 0.3089 0.3298 0.3048 0.3207 0.3089 0.3298 0.3137 0.3238 0.3199 0.3080 0.3298 0.3130 0.3290 0.3123 0.3341 0.3137 0.3238 0.3123 0.3123 0.3341 0.3177 0.3238 0.3123 0.3123 0.3341 0.3177 0.3278 0.3123 0.3123 0.3341 0.3172 0.3332 0.3166 0.3384 0.3172 0.3328 0.3123 0.3166 0.3384 0.3172 0.3328 0.3166 0.3384 0.3166 0.	P2	0.3137	0.3238	PA	0.3123	0.3341
P3		0.3098	0.3199		0.3080	0.3298
P3 0.3177 0.3278 PB 0.3166 0.3384 0.3137 0.3238 0.3123 0.3341 0.3183 0.3224 0.3172 0.3332 0.3217 0.3317 0.3209 0.3427 0.3177 0.3278 0.3166 0.3384 0.3058 0.3160 0.3038 0.3256 0.3098 0.3199 0.3089 0.3098 0.3098 0.3048 0.3207 0.3080 0.3298 0.3098 0.3199 0.3080 0.3298 0.3137 0.3238 0.3123 0.3341 0.3130 0.3290 0.3123 0.3341 0.3089 0.3249 0.3123 0.3341 0.3072 0.3348 0.3130 0.3290 0.3123 0.3341 0.3177 0.3278 0.3166 0.3384 0.3172 0.3332 0.3166 0.3384 0.3217 0.3278 0.3166 0.3384 0.3217 0.3317 0.3278 0.3166 0.3384 0.3213 0.3213 0.3373 <td></td> <td>0.3144</td> <td>0.3186</td> <td></td> <td>0.3130</td> <td>0.3290</td>		0.3144	0.3186		0.3130	0.3290
P4 0.3177 0.3278 0.3166 0.3384 0.3137 0.3238 0.3123 0.3341 0.3183 0.3224 0.3172 0.3332 0.3217 0.3217 0.3278 0.3213 0.3373 0.3209 0.3427 0.3166 0.3384 0.3058 0.3160 0.3038 0.3256 0.3089 0.3199 0.3080 0.3298 0.3048 0.3207 0.3080 0.3298 0.3098 0.3199 0.3080 0.3298 0.3137 0.3238 0.3123 0.3123 0.3341 0.3130 0.3290 0.3123 0.3341 0.3391 0.3177 0.3278 0.3166 0.3384 0.3172 0.3332 0.3166 0.3384 0.3172 0.3332 0.3166 0.3384 0.3172 0.3332 0.3166 0.3384 0.3217 0.3278 0.3166 0.3384 0.3217 0.3317 0.3278 0.3166 0.3384 0.3213 0.3217 0.3317 0.3209 0.	D0	0.3183	0.3224	55	0.3172	0.3332
P4	Р3	0.3177	0.3278	РВ	0.3166	0.3384
P4		0.3137	0.3238		0.3123	0.3341
P4		0.3183	0.3224		0.3172	0.3332
P5	5.4	0.3221	0.3261	50	0.3213	0.3373
P5	P4	0.3217	0.3317	PC	0.3209	0.3427
P5		0.3177	0.3278		0.3166	0.3384
P5 0.3089 0.3249 0.3072 0.3348 0.3028 0.3028 0.3304 0.3028 0.3028 0.3040 0.3028 0.3040 0.3028 0.3040 0.3028 0.3040 0.3080 0.3298 0.3137 0.3238 0.3115 0.3391 0.3072 0.3348 0.3115 0.3391 0.3072 0.3348 0.3177 0.3278 0.3177 0.3278 0.3166 0.3384 0.3160 0.315 0.3191 0.3177 0.3278 0.3166 0.3384 0.3166 0.3384 0.3166 0.3384 0.3166 0.3384 0.3166 0.3384 0.3177 0.3278 0.3166 0.3384 0.3166 0.3384 0.3166 0.3384		0.3058	0.3160		0.3038	0.3256
P6 0.3089 0.3249 0.3072 0.3348 0.3028 0.3048 0.3028 0.3028 0.3304 0.3028 0.3098 0.3199 0.3080 0.3298 0.3137 0.3238 0.3115 0.3391 0.3089 0.3249 0.3072 0.3348 0.3177 0.3278 0.3172 0.3332 0.3166 0.3384 0.3130 0.3290 0.315 0.3160 0.3436 0.3177 0.3278 0.3160 0.315 0.3391 0.3177 0.3278 0.3166 0.3384 0.3160 0.3436 0.3177 0.3278 0.3166 0.3384 0.3160 0.3436 0.3177 0.3278 0.3166 0.3384 0.3177 0.3278 0.3166 0.3384 0.3123 0.3205 0.3481	D.F.	0.3098	0.3199	55	0.3080	0.3298
P6	P5	0.3089	0.3249	PD	0.3072	0.3348
P6		0.3048	0.3207		0.3028	0.3304
PE 0.3130 0.3290 PE 0.3115 0.3391 0.3089 0.3249 0.3072 0.3348 0.3072 0.3348 0.3137 0.3238 0.3123 0.3341 0.3177 0.3278 0.3172 0.3332 0.3166 0.3384 0.3160 0.3436 0.3130 0.3290 0.3115 0.3391 0.3177 0.3278 0.3166 0.3384 0.3177 0.3278 0.3166 0.3384 0.3217 0.3278 0.3209 0.3427 0.3209 0.3427 0.3205 0.3481		0.3098	0.3199		0.3080	0.3298
P7 0.3130 0.3290 0.3115 0.3391 0.3089 0.3249 0.3072 0.3348 0.3072 0.3348 0.3137 0.3238 0.3123 0.3341 0.3177 0.3278 0.3166 0.3384 0.3160 0.3436 0.3130 0.3290 0.3115 0.3391 0.3177 0.3278 0.3166 0.3384 0.3177 0.3278 0.3166 0.3384 0.3217 0.3278 0.3209 0.3427 0.3209 0.3427 0.3205 0.3481	Do	0.3137	0.3238	5-	0.3123	0.3341
P7	P6	0.3130	0.3290	PE	0.3115	0.3391
P7		0.3089	0.3249		0.3072	0.3348
P7		0.3137	0.3238		0.3123	0.3341
0.3172 0.3332 0.3160 0.3436 0.3130 0.3290 0.3115 0.3391 0.3177 0.3278 0.3166 0.3384 0.3217 0.3317 0.3209 0.3427 0.3213 0.3373 PG 0.3205 0.3481	D7	0.3177	0.3278	DE	0.3166	0.3384
P8 0.3177 0.3278 0.3166 0.3384 0.3217 0.3217 0.3317 PG 0.3209 0.3427 0.3205 0.3481	۲/		0.3160	0.3436		
P8 0.3217 0.3317 PG 0.3209 0.3427 0.3213 0.3373 PG 0.3205 0.3481		0.3130	0.3290		0.3115	0.3391
P8 0.3213 0.3373 PG 0.3205 0.3481		0.3177	0.3278		0.3166	0.3384
0.3213 0.3373 0.3205 0.3481	DO	0.3217	0.3317	DO	0.3209	0.3427
	78	0.3213	0.3373	PG	0.3205	0.3481
0.3172 0.3332 0.3160 0.3436		0.3172	0.3332		0.3160	0.3436

Samsung maintains measurement tolerance of: Cx, $Cy = \pm 0.005$



f) Kintting Chromaticity Region & Coordinates ($I_F = 65 \text{ mA}$, $T_s = 25 \,^{\circ}\text{C}$)







f) Kintting Chromaticity Region & Coordinates (IF = 65 mA, T_s = 25 °C)

Region	CIEx	CIE y	Region	CIE x	CIE y
		W rank	(2700 K)		
	0.4475	0.3994			
1407	0.4589	0.4021			
WV	0.4695	0.4207			
	0.4573	0.4178			
	0.4373	0.3893		0.4465	0.4071
	0.4483	0.3919		0.4523	0.4085
WW	0.4532	0.4008	WY	0.4573	0.4178
VVVV	0.4475	0.3994	VVY	0.4634	0.4193
	0.4523	0.4085		0.4687	0.4289
	0.4465	0.4071		0.4562	0.4260
	0.4483	0.3919		0.4641	0.4112
	0.4593	0.3944		0.4700	0.4126
WX	0.4700	0.4126	WZ	0.4813	0.4319
VVX	0.4641	0.4112		0.4687	0.4289
	0.4589	0.4021		0.4634	0.4193
	0.4532	0.4008		0.4695	0.4207

Region	CIEx	CIE y	Region	CIE x	CIE y
		V rank	(3000 K)		
	0.4242	0.3919			
W	0.4359	0.3960			
VV	0.4449	0.4141			
	0.4322	0.4096			
	0.4147	0.3814		0.4221	0.3984
	0.4259	0.3853		0.4281	0.4006
VW	0.4300	0.3939	VY	0.4322	0.4096
VVV	0.4242	0.3919	Vĭ	0.4385	0.4119
	0.4281	0.4006		0.4430	0.4212
	0.4221	0.3984		0.4299	0.4165
	0.4259	0.3853		0.4403	0.4049
	0.4373	0.3893		0.4465	0.4071
VX	0.4465	0.4071	VZ	0.4562	0.4260
٧٨	0.4403	0.4049	VZ	0.4430	0.4212
	0.4359	0.3960		0.4385	0.4119
	0.4300	0.3939		0.4449	0.4141



f) Kintting Chromaticity Region & Coordinates

Region	CIEx	CIE y	Region	CIE x	CIE y			
	U rank (3500 K)							
	0.3981	0.3800						
UV	0.4116	0.3865						
UV	0.4186	0.4037						
	0.4040	0.3966						
	0.3889	0.3690		0.3941	0.3848			
	0.4017	0.3751		0.4010	0.3882			
UW	0.4048	0.3832	UY	0.4040	0.3966			
UVV	0.3981	0.3800	Uĭ	0.4113	0.4001			
	0.4010	0.3882		0.4146	0.4089			
	0.3941	0.3848		0.3996	0.4015			
	0.4017	0.3751		0.4150	0.3950			
	0.4147	0.3814		0.4221	0.3984			
UX	0.4221	0.3984	UZ	0.4299	0.4165			
UA	0.4150	0.3950	0.4146	0.4089				
	0.4116	0.3865		0.4113	0.4001			
	0.4048	0.3832		0.4186	0.4037			

Region	CIEx	CIE y	Region	CIE x	CIE y
		T rank	(4000 K)		
	0.3744	0.3685			
T) /	0.3863	0.3758			
TV	0.3912	0.3917			
	0.3782	0.3837		0.3702 0.3763 0.3782 0.3847 0.3869 0.3736 0.3887 0.3950 0.4006 0.3869	
	0.3670	0.3578		0.3702	0.3722
	0.3783	0.3646		0.3763	0.3760
TW	0.3804	0.3721	TY	0.3782	0.3837
IVV	0.3744	0.3685	1 1 1	0.3847	0.3877
	0.3763	0.3760		0.3869	0.3958
	0.3702	0.3722		0.3736	0.3874
	0.3783	0.3646		0.3887	0.3837
	0.3898	0.3716		0.3950	0.3875
TX	0.3950 0.3875	TZ	0.4006	0.4044	
1/	0.3887	0.3837	14	0.3869	0.3958
	0.3863	0.3758		0.3847	0.3877
	0.3804	0.3721		0.3912	0.3917



f) Kintting Chromaticity Region & Coordinates

Region	CIEx	CIE y	Region	CIE x	CIE y				
	R rank (5000 K)								
	0.3407	0.3460							
D) /	0.3485	0.3524							
RV	0.3500	0.3655							
	0.3415	0.3588							
	0.3366	0.3369		0.3371	0.3493				
	0.3440	0.3427		0.3411	0.3525				
DW	0.3446	0.3491	D)/	0.3415	0.3588				
RW	0.3407	0.3460	RY	0.3457	0.3621				
	0.3411	0.3525		0.3463	0.3687				
	0.3371	0.3493		0.3376	0.3616				
	0.3440	0.3428		0.3457	0.3621				
	0.3514	0.3487		0.3500	0.3655				
DV	0.3533	0.3620	57	0.3492	0.3587				
RX	0.3492	0.3587	RZ	0.3533	0.3620				
	0.3485	0.3522		0.3551	0.3760				
	0.3446	0.3493		0.3463	0.3687				

Region	CIEx	CIE y	Region	CIEx	CIE y				
	Q rank (5700 K)								
	0.3256	0.3331							
QV	0.3331	0.3398							
QV	0.3333	0.3518							
	0.3252	0.3444							
	0.3222	0.3243		0.3215	0.3353				
	0.3294	0.3306		0.3254	0.3388				
ΩW	0.3294	0.3364	ΟY	0.3252	0.3444				
QVV	0.3256	0.3331	Q I	0.3293	0.3481				
	0.3254	0.3388		0.3292	0.3539				
	0.3215	0.3353		0.3207	0.3462				
	0.3294	0.3306		0.3293	0.3481				
	0.3366	0.3369		0.3333	0.3518				
ΟX	0.3371	0.3493	QZ	0.3332	0.3458				
QX.	0.3332	0.3458	QZ.	0.3371	0.3493				
	0.3331	0.3398		0.3376	0.3616				
	0.3294	0.3364		0.3292	0.3539				



f) Kintting Chromaticity Region & Coordinates

Region	CIE x	CIE y	Region	CIE x	CIE y				
	P rank (6500 K)								
	0.3098	0.3199							
PV	0.3177	0.3278							
PV	0.3166	0.3384							
	0.3080	0.3298							
	0.3068	0.3113		0.3048	0.3207				
	0.3144	0.3186		0.3089	0.3249				
PW	0.3137	0.3238	DV	0.308	0.3298				
PVV	0.3098	0.3199	Pĭ	0.3123	0.3341				
	0.3089	0.3249		0.3115	0.3391				
	0.3048	0.3207	PY 0.3 0.3 0.3 0.3 0.3 0.3 0.3 0.3 0.3 0.3	0.3028	0.3304				
	0.3144	0.3186		0.3123	0.3341				
	0.3221	0.3261		0.3166	0.3384				
PX	0.3213 0.3373	P7	0.3172	0.3332					
	0.3172	0.3332	1 2	0.3213	0.3373				
	0.3177	0.3278		0.3205	0.3481				
	0.3137	0.3238		0.3115	0.3391				

Note:

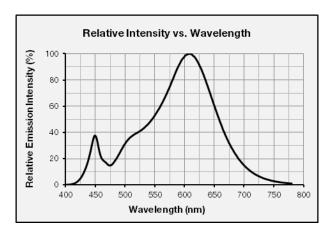
Samsung maintains measurement tolerance of: Cx, $Cy = \pm 0.005$



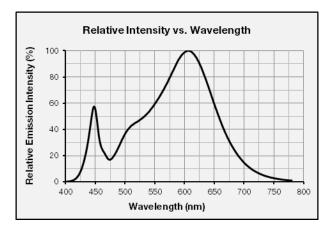
3. Typical Characteristics Graphs

a) Spectrum Distribution ($I_F = 65 \text{ mA}$, $T_s = 25 ^{\circ}\text{C}$)

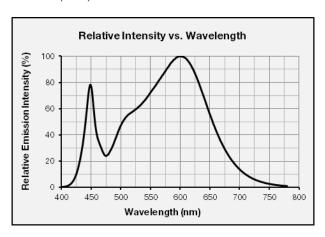
CCT: 2700 K (80 CRI)



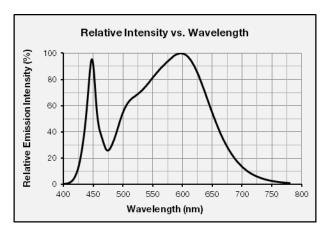
CCT: 3000 K (80 CRI)



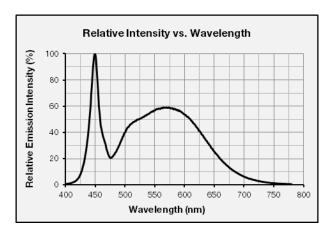
CCT: 3500 K (80 CRI)



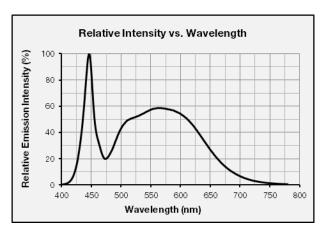
CCT: 4000 K (80 CRI)



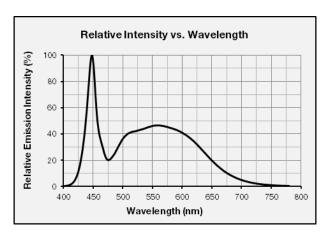
CCT: 5000 K (80 CRI)



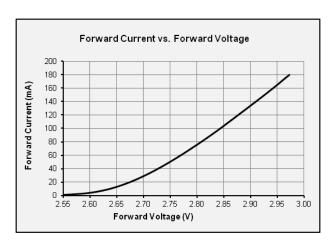
CCT: 5700 K (80 CRI)

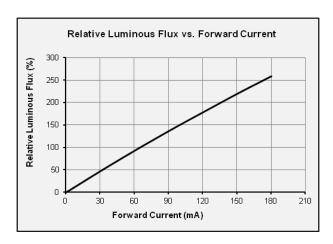


CCT: 6500 K (80 CRI)

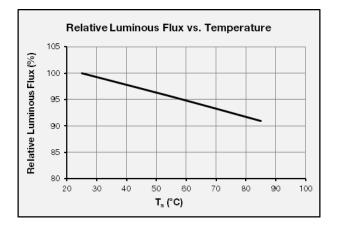


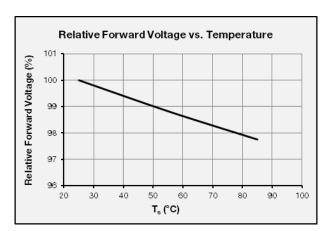
b) Forward Current Characteristics (T_s = 25 °C)





c) Temperature Characteristics (I_F = 65 mA)

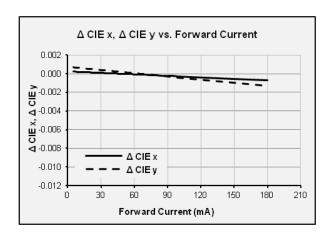


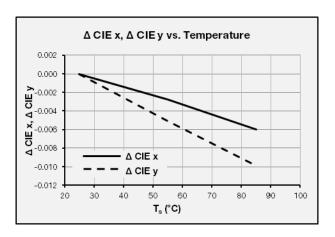


d) Color Shift Characteristics

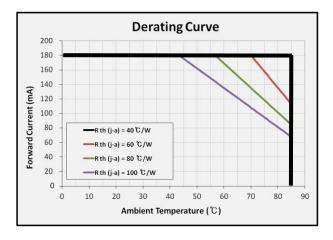




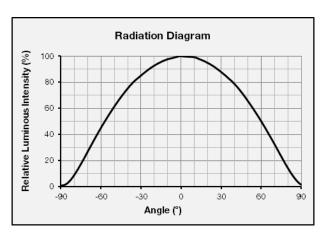




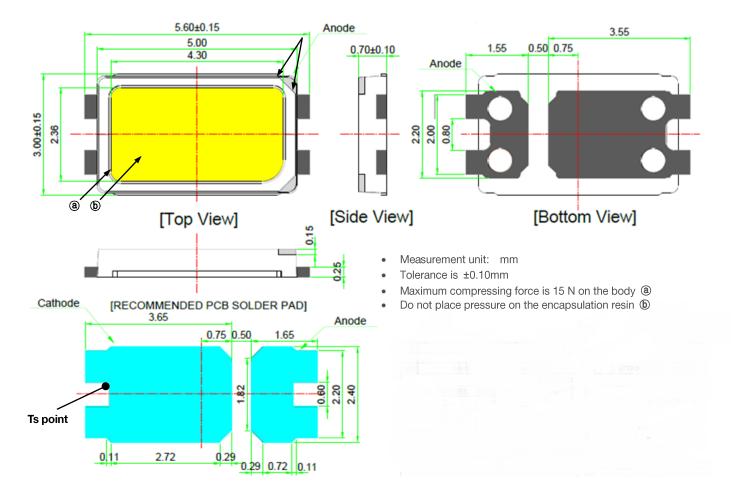
e) Derating Curve



f) Beam Angle Characteristics (I_F = 65 mA, T_s = 25 °C)



4. Outline Drawing & Dimension



Notes:

- 1) This LED has built-in ESD protection device(s) connected in parallel to LED chip(s).
- 2) Ts point and measurement method:
 - (1) Measure one point at the cathode pad, if necessary remove PSR of PCB to reach Ts point.
 - ② All pads must be soldered to the PCB to dissipate heat properly, otherwise the LED can be damaged.

Precautions:

- 1) Pressure on the LEDs will influence to the reliability of the LEDs. Precautions should be taken to avoid strong pressure on the LEDs. Do not put stress on the LEDs during heating.
- 2) Re-soldering should not be done after the LEDs have been soldered. If re-soldering is unavoidable, LED's characteristics should be carefully checked before and after such repair.
- 3) Do not stack assembled PCBs together. Since materials of LEDs is soft, abrasion between two PCB assembled with LED might cause catastrophic failure of the LEDs.

5. Reliability Test Items & Conditions

a) Test Items

Test Item	Test Condition	Test Hour / Cycle	Sample No.
Room Temperature Life Test	25 °C, DC 180 mA	1000 h	22
High Temperature Life Test	85 °C, DC 180 mA	1000 h	22
High Temperature Humidity Life Test	60 °C, 95 % RH, DC 180 mA	1000 h	22
Low Temperature Life Test	-40 °C, DC 180 mA	1000 h	22
Powered Temperature Cycle Test	-45 °C / 20 min ↔ 85 °C / 20 min, sweep 100 min cycle on/off: each 5 min, DC 150 mA	100 cycles	22
Thermal Cycle	-45 °C / 15 min ↔ 125 °C / 15 min → Hot plate 180 °C	500 cycles	100
High Temperature Storage	120 °C	1000 h	11
Low Temperature Storage	-40 °C	1000 h	11
ESD (HBM)	R₁: 10 MΩ R₂: 1.5 kΩ C: 100 pF V: ±5 kV	5 times	30
ESD (MM)	R ₁ : 10 MΩ R ₂ : 0 C: 200 pF V: ±0.5 kV	5 times	30
Vibration Test	20~2000~20 Hz, 200 m/s², sweep 4 min X, Y, Z 3 direction, each 1 cycle	4 cycles	11
Mechanical Shock Test	1500 g, 0.5 ms 3 shocks each X-Y-Z axis	5 cycles	11

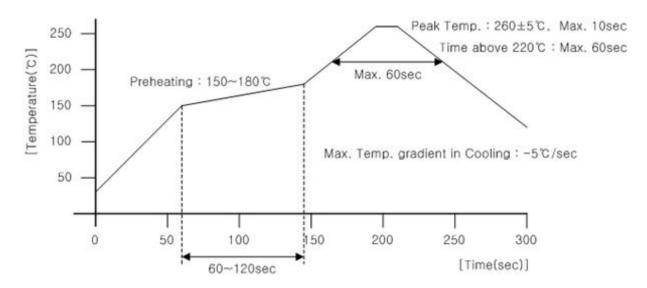
b) Criteria for Judging the Damage

ltem	Symbol	Test Condition $(T_s = 25 ^{\circ}\text{C})$	Limit	
			Min	Max
Forward Voltage	V_{F}	$I_F = 65 \text{ mA}$	Init. Value * 0.9	Init. Value * 1.1
Luminous Flux	Ф	I _F = 65 mA	Init. Value * 0.7	Init. Value * 1.1

6. Soldering Conditions

a) Reflow Conditions (Pb free)

Reflow frequency: 2 times max.



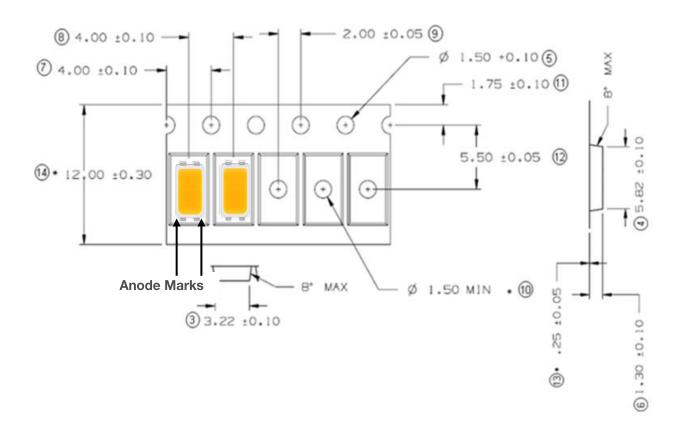
b) Manual Soldering Conditions

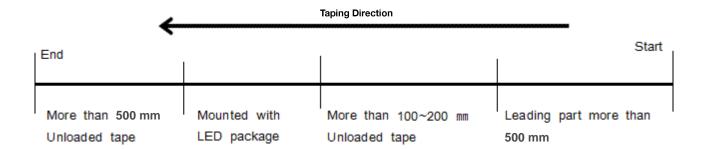
Not more than 5 seconds @ max. 300 °C, under soldering iron.

7. Tape & Reel

a) Taping Dimension

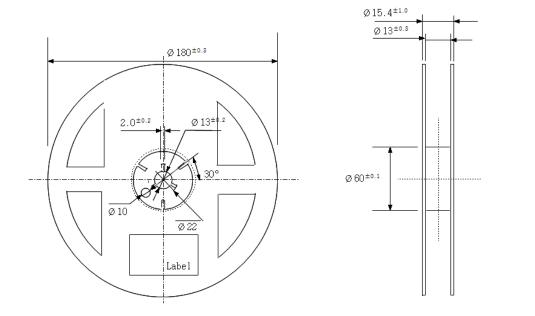
(unit: mm)





b) Reel Dimension

(unit: mm)

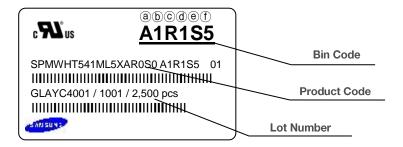


Notes:

- 1) Quantity: The quantity/reel is 2,500 pcs
- 2) Cumulative Tolerance: Cumulative tolerance / 10 pitches is ± 0.2 mm
- 3) Adhesion Strength of Cover Tape: Adhesion strength is 0.1-0.7 N when the cover tape is turned off from the carrier tape at 10° angle to the carrier tape
- 4) Packaging: P/N, Manufacturing data code no. and quantity are indicated on the aluminum packing bag

8. Label Structure

a) Label Structure



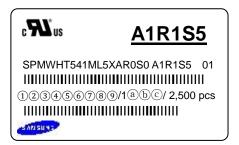
Note: Denoted bin code and product code above is only an example (see description on page 5)

Bin Code:

(a) (b): Forward Voltage bin (refer to page 8)(c) (c) (c) (c) (c) (c) (d)(e) (f): Luminous Flux bin (refer to page 8)

b) Lot Number

The lot number is composed of the following characters:



123456789 / 1abc / 2,500 pcs

1 : Production site (S: Giheung, Korea, G: Tianjin, China)

② : L (LED)

3 : Product state (A: Normal, B: Bulk, C: First Production, R: Reproduction, S: Sample)

(4) : Year (Z: 2015, A: 2016, B: 2017...)

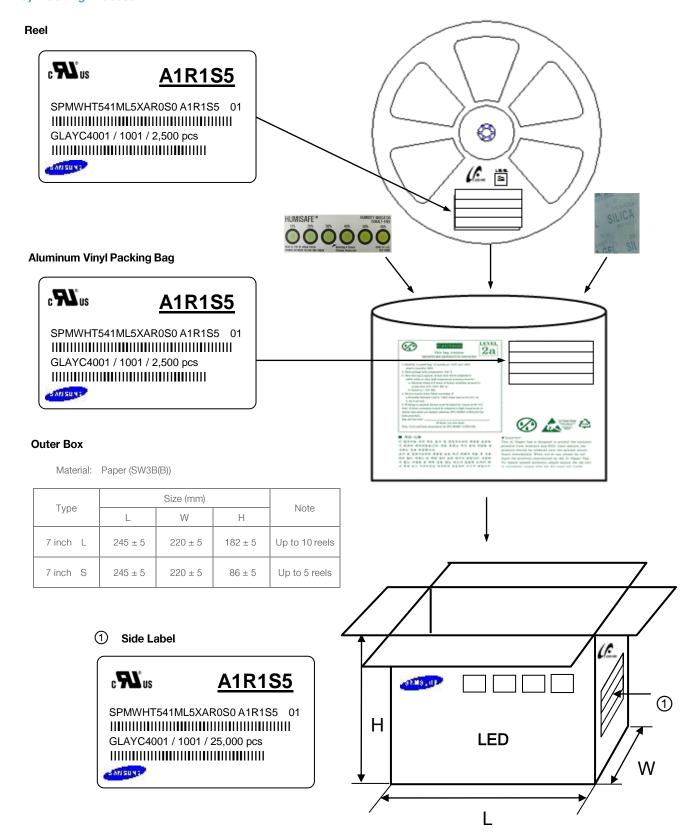
(5) : Month (1~9, A, B, C)

6789 : Day (1~9, A, B~V)

(a)b)c : Product serial number (001 ~ 999)

9. Packing Structure

a) Packing Process



b) Packing Process for kitting

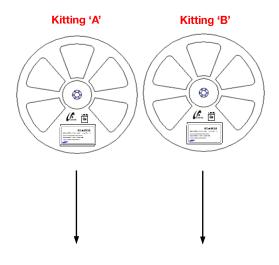
Reel

Kitting 'A'



Kitting 'B'





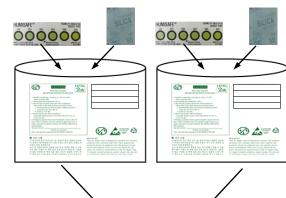
Aluminum Vinyl Packing Bag











В

Outer Box





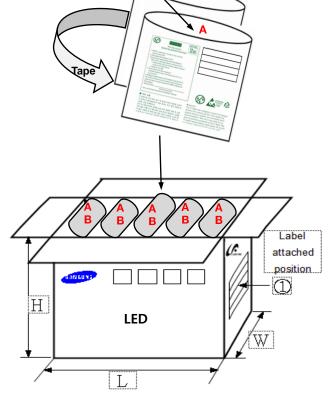




Note: "♦" can be Nominal CCT code.

Material: Paper (SW3B(B))

Туре	Size (mm)			Note
	L	w	Н	Note
7 inch L	245 ± 5	220 ± 5	182 ± 5	Up to 10 reels



b) Aluminum Vinyl Packing Bag



CAUTION

2a

This bag contains MOISTURE SENSITIVE DEVICES

- Shelf life in sealed bag: 12 months at <40°C and <90% relative humidity (RH)
- 2. Peak package body temperature: 240 °C
- After this bag is opened, devices that will be subjected to reflow solder or other high temperature processes must be:
 - a. Mounted within 672 hours at factory conditions of equal to or less than 30°C /60% RH, or
 - b. Stored at < 10% RH
- Devices require bake, before mounting, ifa. Humidity Indicator Card is >/60% when read at 23±5°C, or b. 2a is not met.
- 5. If baking is required, devices must be baked for 10 ~ 24 hours at 60±5°C Note: if device containers cannot be subjected to high temperature or shorter bake times are desired, reference IPC/JEDEC J-STD-033 for bake procedure,

Bag seal due date:

(If blank, see code label)

Note: Level and body temperature by IPC/JEDEC J-STD-020



c**FL**°us

AND SUNT





A1R1S5

SPMWHT541ML5XAR0S0 A1R1S5 01

GLAYC4001 / 1001 / 2,500 pcs



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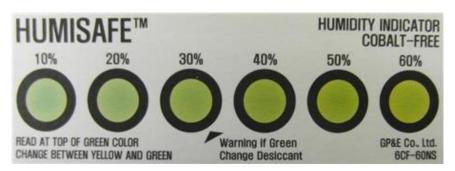
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■ Important

This Al Zipper bag is designed to protect the enclosed products from moisture and ESD. Once opened, the products should be soldered onto the printed circuit board immediately. When not in use, please do not leave the products unprotected by the Al Zipper Bag. To repack unused products., please ensure the zip-lock is completely sealed with the dry pack left inside.

c) Silica Gel & Humidity Indicator Card inside Aluminum Vinyl Bag





10. Precautions in Handling & Use

- 1) For over-current protection, users are recommended to apply resistors connected in series with the LEDs to mitigate sudden change of the forward current caused by shift of forward voltage.
- 2) This device should not be used in any type of fluid such as water, oil, organic solvent, etc. When cleaning is required, IPA is recommended as the cleaning agent. Some solvent-based cleaning agent may damage the silicone resins used in the device.
- 3) When the device is in operation, the forward current should be carefully determined considering the maximum ambient temperature and corresponding junction temperature.
- 4) LEDs must be stored in a clean environment. If the LEDs are to be stored for three months or more after being shipped from Samsung, they should be packed with a nitrogen-filled container (shelf life of sealed bags is 12 months at temperature 0~40 °C, 0~90 % RH).
- 5) After storage bag is opened, device subjected to soldering, solder reflow, or other high temperature processes must be:
 - a. Mounted within 672 hours (28 days) at an assembly line with a condition of no more than 30 °C / 60 % RH, or
 - b. Stored at <10 % RH
- 6) Repack unused devices with anti-moisture packing, fold to close any opening and then store in a dry place.
- 7) Devices require baking before mounting, if humidity card reading is >60 % at 23 ± 5 °C.
- 8) Devices must be baked for $10\sim24$ hours at 60 ± 5 °C, if baking is required.
- 9) The LEDs are sensitive to the static electricity and surge current. It is recommended to use a wrist band or antielectrostatic glove when handling the LEDs. If voltage exceeding the absolute maximum rating is applied to LEDs, it may cause damage or even destruction to LED devices. Damaged LEDs may show some unusual characteristics such as increase in leakage current, lowered turn-on voltage, or abnormal lighting of LEDs at low current.
- 10) VOCs (Volatile Organic Compounds) can be generated from adhesives, flux, hardener or organic additives used in luminaires (fixtures). Transparent LED silicone encapsulant is permeable to those chemicals and they may lead to a discoloration of encapsulant when they exposed to heat or light. This phenomenon can cause a significant loss of light emitted (output) from the luminaires. In order to prevent these problems, we recommend users to know the physical properties of materials used in luminaires and they must be carefully selected.
- 11) Risk of sulfurization (or tarnishing)
 - The LED from Samsung uses a silver-plated lead frame and its surface color may change to black (or dark colored) when it is exposed to sulfur (S), chlorine (Cl) or other halogen compound. Sulfurization of lead frame may cause intensity degradation, change of chromaticity coordinates and, in extreme cases, open circuit. It requires caution. Due to possible sulfurization of lead frame, LED should not be used and stored together with oxidizing substances made of materials such as rubber, plain paper, lead solder cream, etc.

Legal and additional information.

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www.samsungled.com

