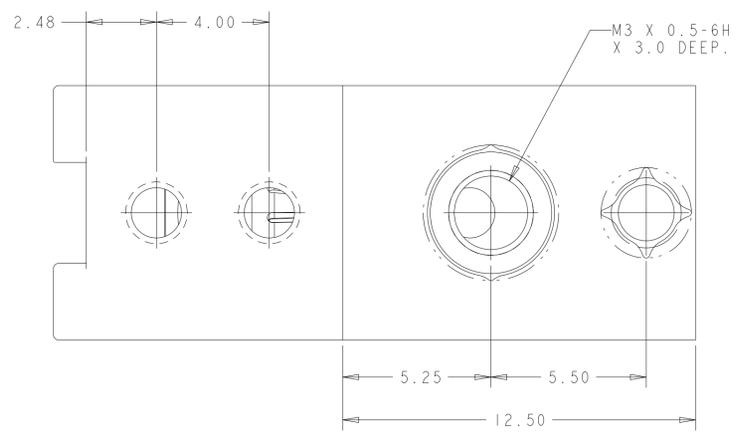
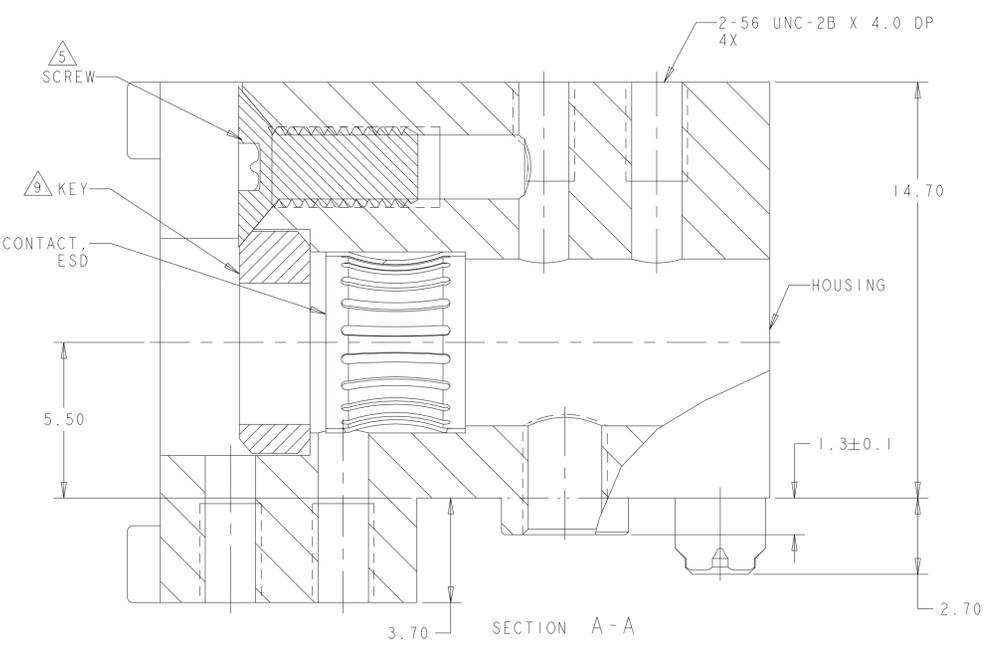
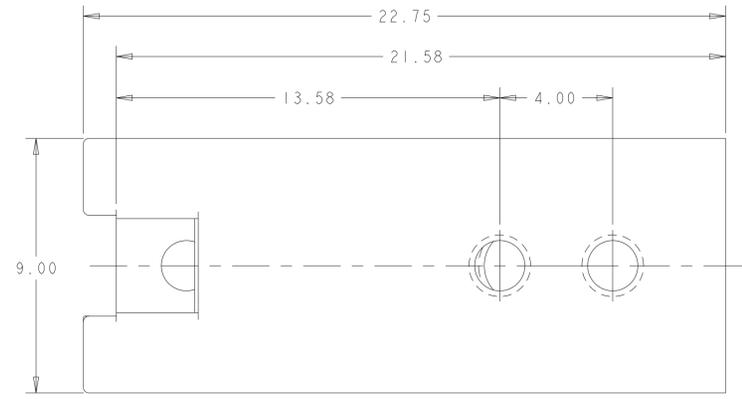
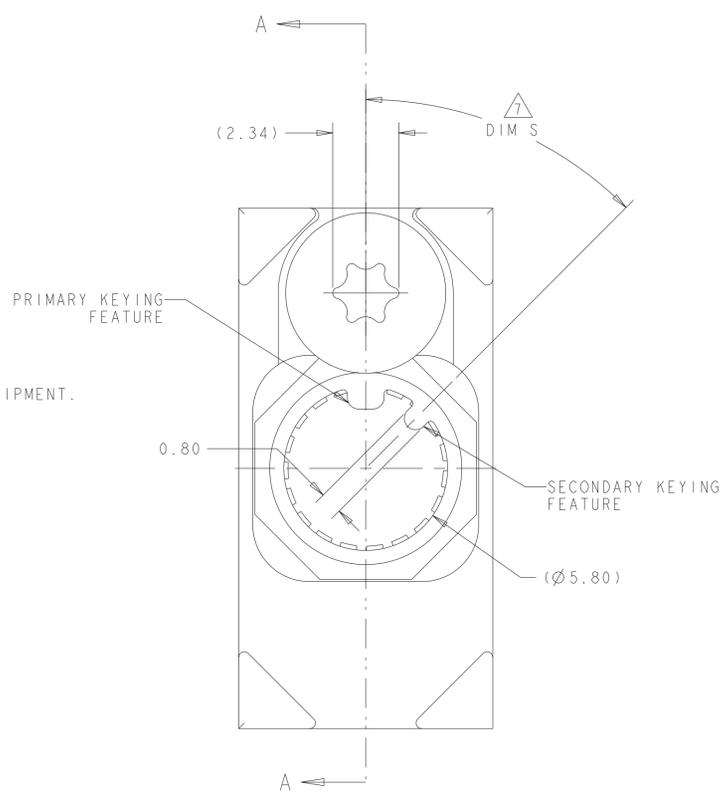
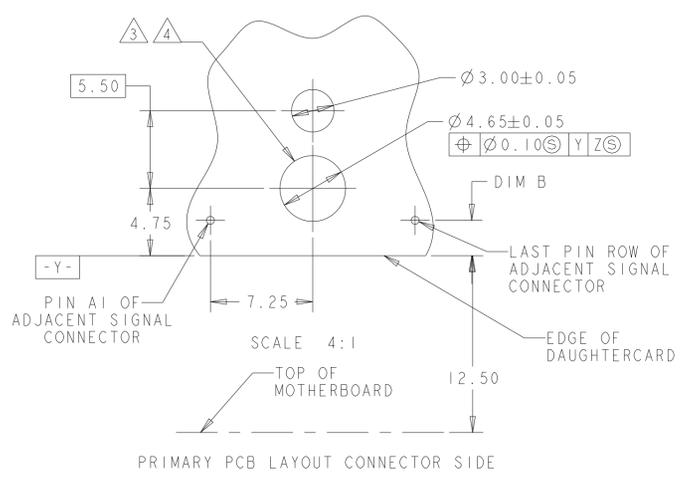
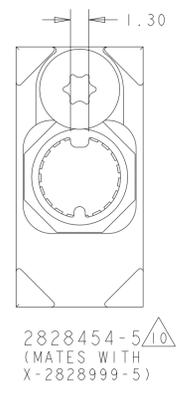
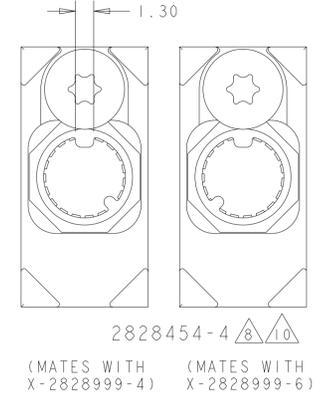
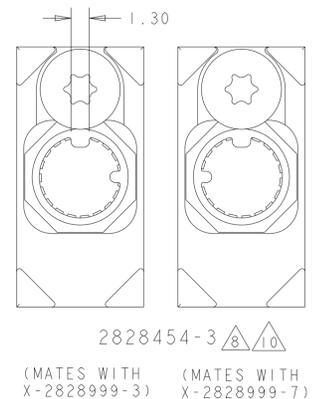
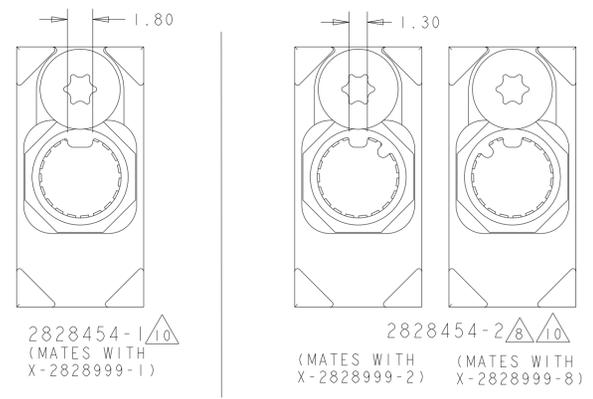
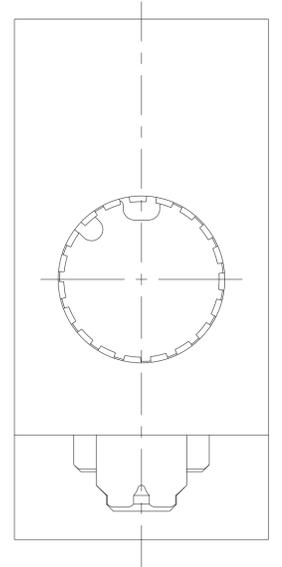


- 1 MATERIAL: HOUSING: ALUMINUM 6061.
CONTACT: BeCu
KEY: STAINLESS STEEL
- 2 FINISH:
HOUSING: 0.025 MIN ELECTROLESS NICKEL
PER AMS-C-26074, GRADE A, CLASS 4.
CONTACT: 1.27µm MIN Au OVER 1.02µm MIN
NICKEL.
- 3 HOLE FOR POSITIVE RETENTION SCREW.
- 4 GROUND PAD Ø5mm ON BOTH SIDE OF PCB.
- 5 4-40 UNC X .25 LG. HEXALOBULAR 100 DEGREE
FLAT HEAD SCREW OR TORX HEAD EQUIVALENT,
ACCORDING TO ISO 10664.
MATERIAL: STAINLESS STEEL, PASSIVATED
- 6 NO SECONDARY KEYING FEATURE
- 7 DENOTES RELATIONSHIP BETWEEN PRIMARY AND
SECONDARY KEYING FEATURE
- 8 KEY CAN BE REMOVED AND FLIPPED TO ACHIEVE DESIRED
ANGLE BETWEEN PRIMARY AND SECONDARY KEYS
- 9 KEY CAN BE ROTATED IN INCREMENTS OF 45° CREATING 8
POSSIBLE KEYING VARIATIONS FOR 2828454-1 AND
2828454-5 AND 16 POSSIBLE VARIATIONS FOR 2828454-2,
2828454-3, AND 2828454-4.
- 10 TE PREINSTALL THE CROWN BAND ESD, KEYED RING ANGLE SETTING.
AND SCREW INSTALL INTO THE GUIDE MODULE HOUSING PRIOR TO SHIPMENT.
- 11. TORQUE FOR THE SCREW RANGE FROM 3.5 LB-IN TO 4.5 LB-IN MAX.



REVISIONS				
P	LTN	DESCRIPTION	DATE	APPV
A		RELEASED PER ECO 19-001328	1-30-19	CT DH
B		REV PER ECN-23-195582	15MAR2023	JAB DH



180°	2828454-5
135° OR 225°	2828454-4
90° OR 270°	2828454-3
45° OR 315°	2828454-2
6	2828454-1
S	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	OWN: K. MILLER 03DEC2015	NAME: GUIDE MODULE, CLOCKABLE KEYED, 64 POSITION, CUSTOM APERTURE, RIGHT ANGLE, MULTIGIG
mm	0 PLC ±0.5	CHK: A. TSANG 03DEC2015	SIZE: CAGE CODE DRAWING NO
Ø	1 PLC ±0.13	APPV: D. HOANG 03DEC2015	RESTRICTED TO
ANGLES	±	PRODUCT SPEC	SCALE: 4:1 SHEET 1 OF 1 REV B
MATERIAL:	FINISH: ±	APPLICATION SPEC	WEIGHT: ~ 6.9 g
		SIZE: A100779	CAGE CODE: C=2828454
		CUSTOMER DRAWING	