



## Features

- RoHS compliant\*
- Power rating at 70 °C: CR2010 - 1/2 W, CR2512 - 1 W
- Tight tolerances of bottom electrode width
- Three layer termination process with nickel barrier prevents leaching and provides excellent solderability
- Suitable for most types of soldering processes
- Standard packaging on tape and reel
- AEC-Q200 approval upon request

## CR2010/CR2512 - Chip Resistors

### Electrical Characteristics

Characteristic	Model CR2010	Model CR2512
Power Rating @ 70 °C	1/2 W	1 W
Operating Temperature Range	-55 °C to +155 °C	
Derated to 0 Load at	+155 °C	
Maximum Working Voltage	200 V	
Maximum Overload Voltage	400 V	
Resistance Range: 1 % E-96 + E-24	$10 \text{ ohms} \leq R \leq 1 \text{ M ohms}$ $\pm 100 \text{ PPM}/^{\circ}\text{C}$ $1 \text{ M ohms} < R \leq 10 \text{ M ohms}$ $\pm 200 \text{ PPM}/^{\circ}\text{C}$	
Resistance Range: 5 % E-24	$10 \text{ ohms} \leq R \leq 10 \text{ M ohms}$ $\pm 200 \text{ PPM}/^{\circ}\text{C}$ $1 \text{ ohm} \leq R < 10 \text{ ohms}$ $10 \text{ M ohms} < R \leq 20 \text{ M ohms}$ $\pm 400 \text{ PPM}/^{\circ}\text{C}$	
Zero Ohm Jumper <0.05 ohm Rated/Maximum Current	2 A/5 A	2 A/5 A

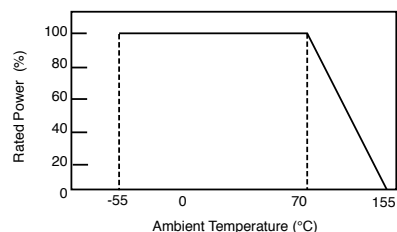
### Chip Dimensions

Dimension	Model CR2010	Model CR2512
L	$\frac{5.00 \pm 0.20}{(0.197 \pm 0.008)}$	$\frac{6.30 \pm 0.20}{(0.248 \pm 0.008)}$
W	$\frac{2.50 \pm 0.20}{(0.098 \pm 0.008)}$	$\frac{3.10 \pm 0.20}{(0.122 \pm 0.008)}$
H	$\frac{0.60 \pm 0.10}{(0.024 \pm 0.004)}$	$\frac{0.60 \pm 0.15}{(0.024 \pm 0.006)}$
l1	$\frac{0.60 \pm 0.25}{(0.024 \pm 0.010)}$	$\frac{0.60 \pm 0.25}{(0.024 \pm 0.010)}$
l2	$\frac{0.60 \pm 0.25}{(0.024 \pm 0.010)}$	$\frac{0.60 \pm 0.25}{(0.024 \pm 0.010)}$

### Performance Characteristics

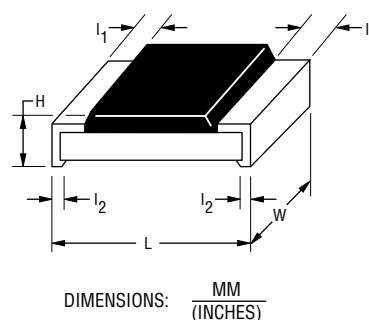
Test	Procedure	Method	Test Limits $\Delta R$	
			1 %	5 %
Thermal Shock	-55 °C for 30 minutes, +155 °C for 30 minutes, 5 cycles	IEC60115-1-4.19	$\leq \pm(0.5 \% + 0.05 \Omega)$	$\leq \pm(1 \% + 0.05 \Omega)$
Short Time Overload	2.5 X rated voltage for 5 seconds	IEC60115-1-4.13	$\leq \pm(1 \% + 0.05 \Omega)$	
Resistance to Solder Heat	270 $\pm$ 5 °C for 10 $\pm$ 1 seconds	IEC60115-1-4.18	$\leq \pm(0.5 \% + 0.05 \Omega)$	$\leq \pm(1 \% + 0.05 \Omega)$
Resistance to Dry Heat	125 $\pm$ 5 °C for 96 $\pm$ 4 hours	IEC60115-1-4.23.2	$\leq \pm(1 \% + 0.05 \Omega)$	$\leq \pm(2 \% + 0.1 \Omega)$
Load Life	Rated voltage for 1000 hours, 70 °C, 1.5 hours "ON", 0.5 hours "OFF"	IEC60115-1-4.25.1	$\leq \pm(1 \% + 0.05 \Omega)$	$\leq \pm(3 \% + 0.1 \Omega)$
Load Life with Humidity	Rated voltage for 1000 hours, 40 $\pm$ 2 °C, 90~95 % RH, 1.5 hours "ON", 0.5 hours "OFF"	IEC60115-1-4.24	$\leq \pm(1 \% + 0.05 \Omega)$	$\leq \pm(3 \% + 0.1 \Omega)$
Solderability	245 $\pm$ 5 °C, 2 $\pm$ 0.5 seconds	IEC60115-1-4.17	$\geq 95 \%$ of area covered	
Bending	3 mm	IEC60115-1-4.33	$\leq \pm(0.5 \% + 0.05 \Omega)$	$\leq \pm(1 \% + 0.05 \Omega)$
Dielectric Withstanding Voltage	--	IEC60115-1-4.7	>500 V	
Insulation Resistance	100 V	IEC60115-1-4.6	$\geq 1 \text{ G}\Omega$	

### Derating Curve



For Standard Values Used in Capacitors, Inductors, and Resistors, [click here](#).

### Dimensional Drawing



**WARNING**  
**Cancer and Reproductive Harm**  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

\*RoHS Directive 2015/863, Mar 31, 2015 and Annex.  
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# CR2010/CR2512 - Chip Resistors

**BOURNS®**

## How to Order

CR 2010 - F X - 8252 E LF

Model \_\_\_\_\_  
(CR = Chip Resistor)

Size \_\_\_\_\_  
• 2010  
• 2512

Resistance Tolerance \_\_\_\_\_  
F =  $\pm 1\%$  ..... Use with "X" TCR code only for values from 10 ohms through 1 megohm;  
Use with "W" TCR code only for values from 1 megohm through 10 megohms  
J =  $\pm 5\%$  ..... Use with "W" TCR code for values from 10 ohms through 10 megohms;  
Use with "Z" TCR code for values above 10 megohms through 20 megohms;  
Use with "/" TCR code for zero ohm (jumper) and values from 1 ohm through 9.1 ohms.

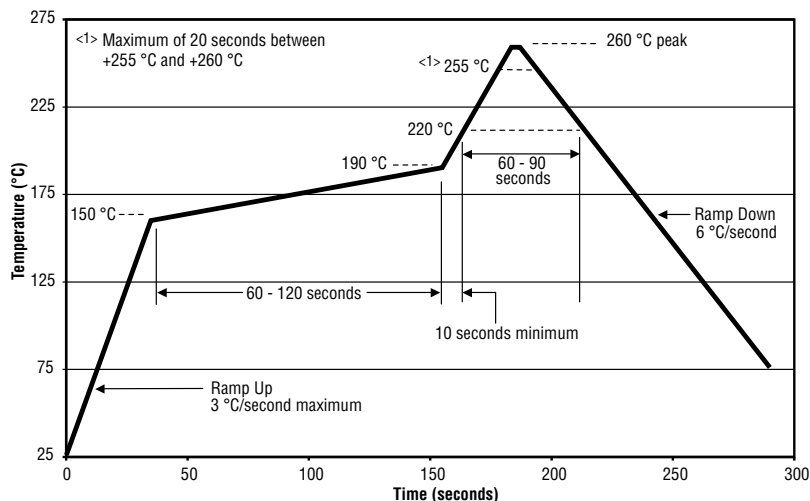
TCR (ppm/ $^{\circ}$ C) \_\_\_\_\_  
X =  $\pm 100$   
W =  $\pm 200$   
Z =  $\pm 400$   
/ = Used with "J" Resistance Tolerance code for zero ohm (jumper) and values from 1 ohm through 9.1 ohms.

Resistance Value \_\_\_\_\_  
For 1 % Tolerance:  
<100 ohms....."R" represents decimal point (example: 24R3 = 24.3 ohms)  
 $\geq 100$  ohms.....First three digits are significant, fourth digit represents number of zeros to follow (example: 8252 = 82.5k W)  
For 5 % Tolerance:  
<10 ohms ..... "R" represents decimal point (example: 4R7 = 4.7 ohms)  
 $\geq 10$  ohms..... First two digits are significant, third digit represents number of zeros to follow (example: 474 = 470k ohms; 000 = Jumper)

Packaging \_\_\_\_\_  
E = Embossed Plastic Tape (4,000 pcs.) on 7" Plastic Reel

Termination \_\_\_\_\_  
LF = Tin-plated (RoHS compliant)

## Soldering Profile for RoHS Compliant Chip Resistors and Arrays



## Marking Explanation

Resistors with 5 % tolerance may have a 3-digit or 4-digit resistance code. Complete information about resistance value and tolerance is found on the label of the reel of chip resistors.

- 5 %: 3 digits, first two digits are significant, third digit is number of zeros to follow. Letter R is decimal point for values from 1 to 9.9 ohms.
- 5 %: 4 digits, first three digits are significant, fourth digit is number of zeros to follow. Letter R is decimal point for values from 1 to 99.9 ohms.
- 1 %: 4 digits, first three digits are significant, fourth digit is number of zeros to follow. Letter R is decimal for values from 1 to 99.9 ohms.

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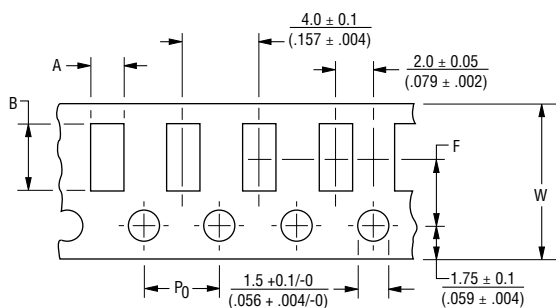
Users should verify actual device performance in their specific applications.

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# CR2010/CR2512 - Chip Resistors

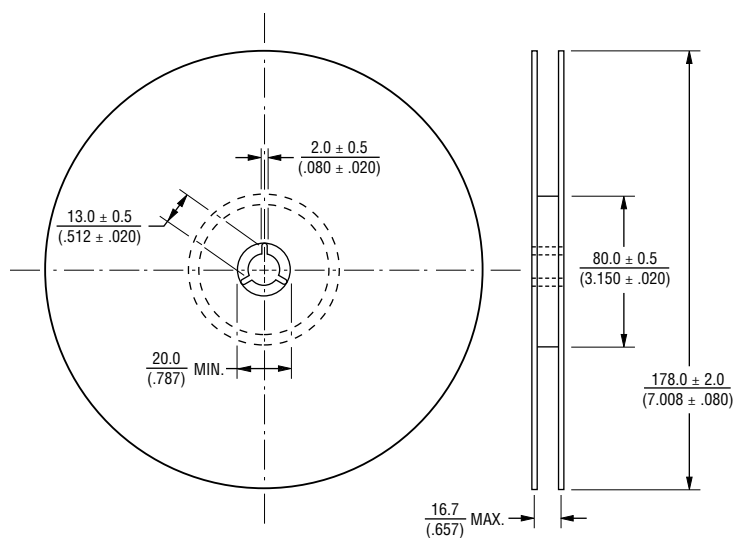
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## Packaging Dimensions



Dimension	Model CR2010	Model CR2512
A	$\frac{2.8 \pm 0.2}{(0.110 \pm 0.008)}$	$\frac{3.5 \pm 0.2}{(0.138 \pm 0.008)}$
B	$\frac{5.5 \pm 0.2}{(0.217 \pm 0.008)}$	$\frac{6.7 \pm 0.2}{(0.264 \pm 0.008)}$
W	$\frac{12.0 \pm 0.3}{(0.472 \pm 0.012)}$	$\frac{12.0 \pm 0.3}{(0.472 \pm 0.012)}$
F	$\frac{5.5 \pm 0.05}{(0.217 \pm 0.002)}$	$\frac{5.5 \pm 0.05}{(0.217 \pm 0.002)}$
P0	$\frac{4.0 \pm 0.1}{(0.157 \pm 0.004)}$	$\frac{4.0 \pm 0.1}{(0.157 \pm 0.004)}$

DIMENSIONS:  $\frac{\text{MM}}{(\text{INCHES})}$



**BOURNS®**

Asia-Pacific: Tel: +886-2 2562-4117 • Email: asiacus@bourns.com

EMEA: Tel: +36 88 885 877 • Email: eurocus@bourns.com

The Americas: Tel: +1-951 781-5500 • Email: americus@bourns.com

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