# NX-PG0

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# Positioning with Pulse Input Type Motor Drivers Such As Stepper Motor Drive

- The MC Function Modules of the NJ/NX/NY5-series Machine Automation Controller enable pulse outputs for motor control.
- The same motion control instructions as those for Servomotor control allow you to program single-axis PTP control and interpolation.
- Non-networked motors, such as DD motors, stepper motors, and DC motors, can be connected.



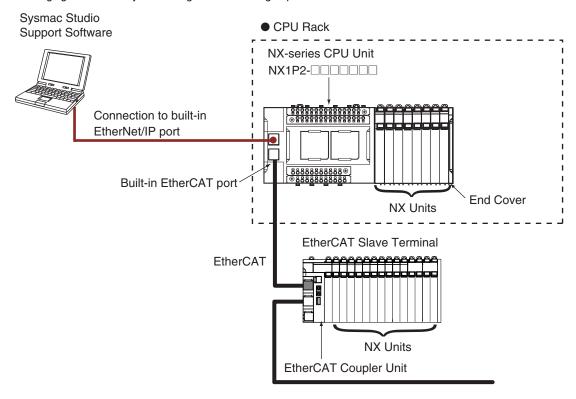
## **Features**

- When the motion control instructions of the MC Function Modules of the NJ/NX/NY5-series Machine Automation
  Controller are used, number of usable units is the same as the maximum number of axes controlled by the NJ/NX/
  NY5-series Controller.
- High-speed remote I/O control with communications cycle as fast as 125 μs.\*1
- Synchronous I/O refreshing or Task Period Prioritized refreshing \*2, can be selected for refreshing with the NX-series EtherCAT Coupler.
- Latch function (2 external latch inputs)
- Open collector pulse outputs up to 500 kHz or line driver pulse outputs up to 4 MHz.
- Line driver output models with two or four channels.
- Connection to the CJ-series is possible by connecting with the EtherNet/IPTM Coupler.
- \*1. When using the NX-EC01 together with the NX701- and NX-ECC203.
- \*2. Task Period Prioritized refreshing is available when the NX-ECC203 is used together.

# **System Configuration**

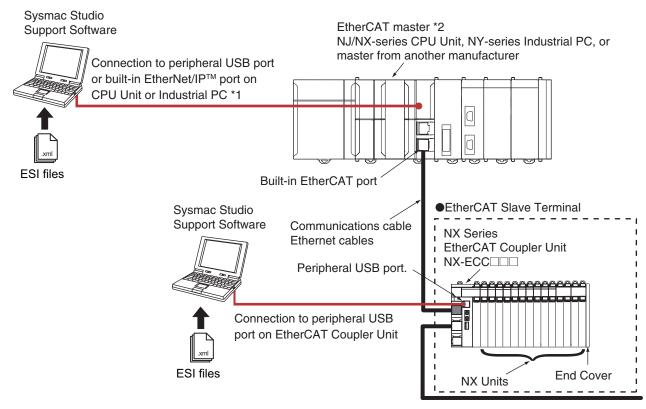
# Connected to a CPU Unit

The following figure shows a system configuration when a group of NX Units is connected to an NX-series CPU Unit.



# Connected to an EtherCAT Coupler Unit

The following figure shows an example of the system configuration when an EtherCAT Coupler Unit is used as a Communications Coupler Unit.



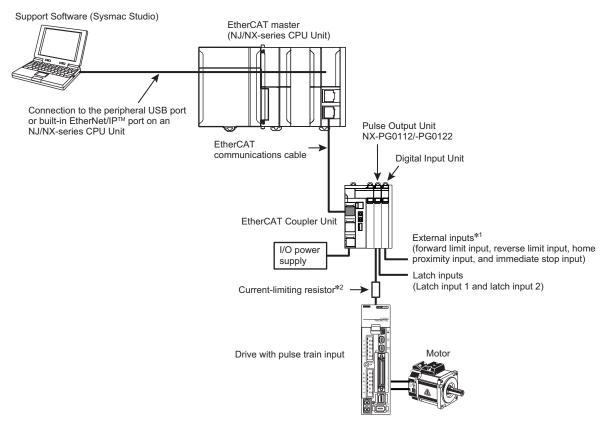
- \*1. The connection method for the Sysmac Studio depends on the model of the CPU Unit or Industrial PC.
- \*2. An EtherCAT Slave Terminal cannot be connected to any of the OMRON CJ1W-NC□81/□82 Position Control Units even though they can operate as EtherCAT masters.

Note: For whether NX Units can be connected to the CPU Unit or Communications Coupler Unit to be used, refer to the user's manual for the CPU Unit or Communications Coupler Unit to be used.

# **Examples for the system configuration of an Pulse Output Unit**

#### NX-PG0112/-PG0122

The following figure shows the system configuration of NX-PG0112 and NX-PG0122.

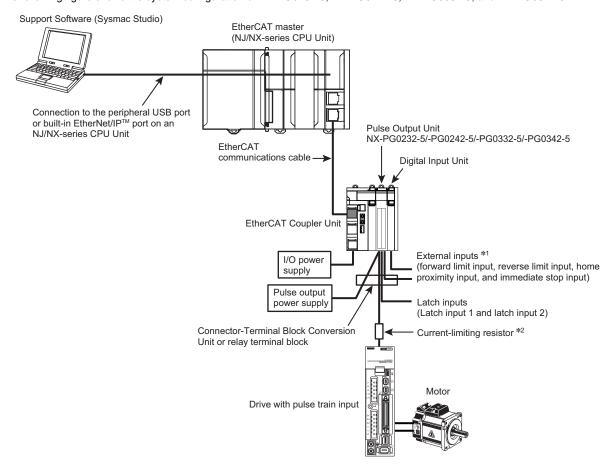


- \*1. When the Unit is connected to an NJ-series CPU, you can use these inputs by adding a Digital Input Unit and assigning MC Function Module functions. \*2. The pulse output from a Pulse Output Unit is a 24-VDC PNP open collector output. Connect an external current-limiting resistor according to the input specifications of the connected motor drive.

Example: For a G5-series Servo Drive, connect a 2-k $\Omega$  (1/2-W) resistor in series.

#### NX-PG0232-5/-PG0242-5/-PG0332-5/-PG0342-5

The following figure shows the system configuration of NX-PG0232-5, NX-PG0242-5, NX-PG0332-5, and NX-PG0342-5.



- \*1. When the Unit is connected to an NJ/NX-series CPU, you can use these inputs by assigning MC Function Module functions to external inputs inside a Pulse Output Unit or to inputs of a Digital Input Unit that is added. For information on Digital Input Units, refer to the *NX-series Digital I/O Units User's Manual* (Cat. No. W521). For NX-PG0232-5, NX-PG0242-5, NX-PG0332-5, and NX-PG0342-5 Pulse Output Units, the number of available external inputs that can be used in always ON status is restricted by ambient operating temperature and installation orientation.
- inputs that can be used in always ON status is restricted by ambient operating temperature and installation orientation.

  \*2. The pulse output from a Pulse Output Unit is a 24-VDC open collector output. When it is used as a control output for a motor drive such as an error counter reset output, connect an external current-limiting resistor according to the input specifications of the connected motor drive. A line drive output does not need a current limiting resistor.

# **Ordering Information**

#### **International Standards**

- The standards are abbreviated as follows: U: UL, U1: UL(Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, CE: EU Directives, RCM: RCM mark, and KC: KC Registration.
- Contact your OMRON representative for further details and applicable conditions for these standards.

# **Pulse Output Units**

		Specification										
Unit type	Product name	Number of channels *1	External inputs	External outputs	Maximum pulse output speed	I/O refreshing method	Number of I/O entry mappings	Control output interface	Model	Standards		
	Pulse Output Unit	1 (NPN)	2 (NPN)	1 (NPN)		1/1 • Synchronous	1/1		NX-PG0112	UC1, N, CE, RCM, KC		
		1 (PNP)	2 (PNP)	1 (PNP)	500 kpps			Open collector output	NX-PG0122	UC1, N, L, CE, RCM, KC		
NX-series Position		2	5 inputs/CH   3 outputs/ refr (NPN) CH (NPN)	<ul><li>I/O refreshing</li><li>Task period</li></ul>	2/2	0	NX-PG0232-5					
Interface Unit					2	5 inputs/CH (PNP)	3 outputs/ CH (PNP)	4 Mana	prioritized refreshing	2/2	Line driver	NX-PG0242-5
		4	5 inputs/CH (NPN)	3 outputs/ CH (NPN)	4 Mpps	*2		output	NX-PG0332-5	RCM, KC		
				4	5 inputs/CH (PNP)	3 outputs/ CH (PNP)			4/4		NX-PG0342-5	

<sup>\*1.</sup> This is the number of pulse output channels.

# Cables and Connectors for Line Driver Output Units with MIL Connectors

Product name	Specifications		Model	Standards
	Flat Cable Connectors type (Terminal block with M3 screws) 34-terminals)		XW2B-34G4	
	Flat Cable Connectors type (Terminal block with M3.5 screws) 34-terminals)		XW2B-34G5	
Connector-Terminal Block Conversion	MIL Connectors type (Slim Connector) 34-terminals	The second secon	XW2D-34G6	
Unit	MIL Connectors type (Phillips screw) 34-terminals		XW2R-J34GD-T	
	MIL Connectors type (Slotted screw (rise up)) 34-terminals		XW2R-E34GD-T	
	MIL Connectors type (Push-in spring) 34-terminals	4	XW2R-P34GD-T	
		Cable length: 0.5 m	XW2Z-050EE	
Cable for		Cable length: 1 m	XW2Z-100EE	
Connector-Terminal	MIL Connectors type 34-terminals	Cable length: 1.5 m	XW2Z-150EE	
Block Conversion Unit	Wile Conficcions type 34-terminals	Cable length: 2 m	XW2Z-200EE	
Offic		Cable length: 3 m	XW2Z-300EE	
N (N)/ D00		Cable length: 5 m	XW2Z-500EE	

Note: Each of NX-PG0232-5 and NX-PG0242-5 has one MIL connector. Therefore, one Connector-Terminal Block Conversion Unit is required. Each of NX-PG0332-5 and NX-PG0342-5 has two MIL connectors. Therefore, two Connector-Terminal Block Conversion Units are required.

<sup>\*2.</sup> Unit version 1.2 or later and an NX-ECC203 EtherCAT Coupler Unit are required.

# **Option**

Product name	Specification	Model	Standards
Unit/Terminal Block Coding	For 10 Units	NX-AUX02	
Pins	(Terminal Block: 30 pins, Unit: 30 pins)	NX-AUXU2 —	

		Specif				
Product name	No. of terminals	Terminal number indications	Ground terminal mark	Terminal current capacity	Model	Standards
Terminal Block	16	A/B	None	10 A	NX-TBA162	_

# **Accessories**

Not included.

# **General Specification**

	Item	Specification	
Enclosure		Mounted in a panel	
Grounding m	ethod	Ground to less than 100 $\Omega$ or less	
	Ambient operating temperature	0 to 55°C	
	Ambient operating humidity	10% to 95% (with no condensation or icing)	
	Atmosphere	Must be free from corrosive gases.	
	Ambient storage temperature	-25 to 70°C (with no condensation or icing)	
	Altitude	2,000 m max.	
Operating	Pollution degree	Pollution degree 2 or less: Conforms to JIS B3502 and IEC 61131-2.	
environment	Noise immunity	Conforms to IEC61000-4-4, 2 kV (power supply line)	
	Overvoltage category	Category II: Conforms to JIS B3502 and IEC 61131-2.	
	EMC immunity level	Zone B	
	Vibration resistance	Conforms to IEC 60068-2-6. 5 to 8.4 Hz with 3.5-mm amplitude, 8.4 to 150 Hz, acceleration of 9.8 m/s², 100 min each in X, Y, and Z directions (10 sweeps of 10 min each = 100 min total)	
	Shock resistance	Conforms to IEC 60068-2-27. 147 m/s², 3 times each in X, Y, and Z directions	
Applicable standards *		cULus: Listed (UL508 or UL61010-2-201), ANSI/ISA 12.12.01, EU: EN 61131-2, C-Tick or RCM, KC (KC Registration), NK, and LR	

<sup>\*</sup> Refer to the OMRON Industrial Automation website (http://www.ia.omron.com/) or consult your OMRON representative for the most recent applicable standards for each model.

# **Specification**

# Pulse Output Units (Open collector output, NPN type) NX-PG0112

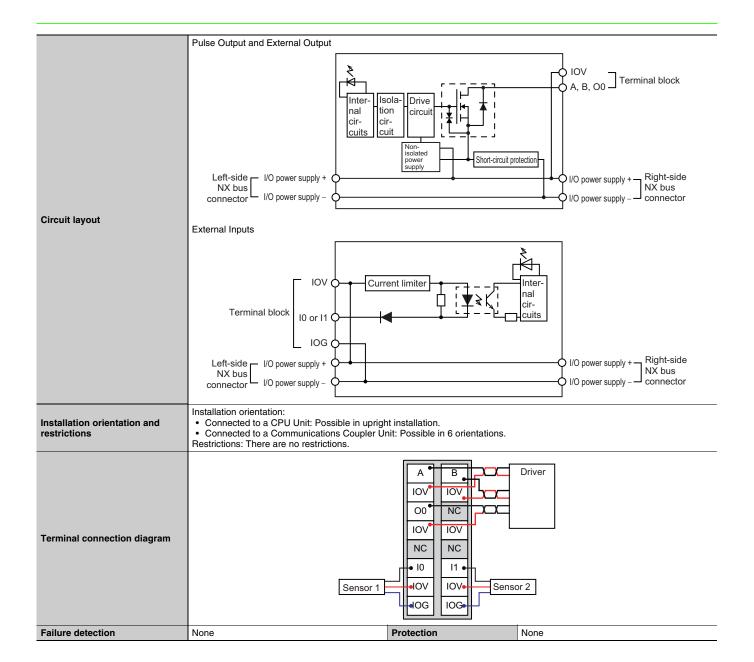
Unit name	Pulse Output Units	Model	NX-PG0112			
Number of axes	1	Type of external connections	Screwless clamping terminal block (16 terminals)			
/O refreshing method *1	Synchronous I/O refreshing or task period prioritized refreshing					
Indicators	PG0112  TS  CH1  A B  O0  III	I/O signals	Inputs: 2, External inputs Outputs: 3, The outputs are the forward direction pulse output, reverse direction pulse output, and external output (one of each output).			
Control method	Open-loop control through pulse string output	•	•			
Controlled drive	Servo drive with a pulse string input or a stepp	er motor drive				
Pulse output form	Open collector output					
Unit of control	Pulses					
Maximum pulse output speed	500 kpps					
Pulse output method	Forward/reverse direction outputs or Pulse + d	irection outputs				
Position control range	-2,147,483,648 to 2,147,483,647 pulses					
Velocity control range	1 to 500,000 pps					
Positioning *2						
Single-axis position control	Absolute positioning, relative positioning, and i	nterrupt feeding				
Single-axis velocity control	Velocity control (velocity feeding in Position Co	ontrol Mode)				
Single-axis synchronized control	Cam operation and gear operation					
Single-axis manual operation	Jogging					
Auxiliary function for single- axis control	Homing, stopping, and override changes					
External input specifications						
Input voltage	20.4 to 28.8 VDC (24 VDC +20%/-15%)	ON voltage/ON current	15 VDC min./3 mA min.			
Input current	4.6 mA typical (24 VDC)	OFF voltage/OFF current	4.0 VDC max./1 mA max.			
ON/OFF response time	1 μs max./2 μs max.					
Internal I/O common processing	NPN					
Pulse output and external outpu	t specifications					
Rated voltage	24 VDC					
Load voltage range	15 to 28.8 VDC	Residual voltage	1.0 V max.			
Maximum load current	30 mA	Leakage current	0.1 mA max.			
ON/OFF response time	Pulse output: Refer to "NX-series Position Inte- External output: 5 µs max./5 µs max.	rface Units User's Manual (W52	4-E1)".			
Internal I/O common processing	NPN					
Dimensions	12 × 100 × 71 mm (W×H×D)	Isolation method	External inputs: Photocoupler isolation External outputs: Digital isolator			
Insulation resistance	20 MΩ min. between isolated circuits (at 100 VDC)	Dielectric strength	510 VAC between isolated circuits for 1 minute with leakage current of 5 mA max.			
I/O power supply method	Supplied from the NX bus. 20.4 to 28.8 VDC (24 VDC +20%, -15%)	Current capacity of I/O power supply terminals	IOV: 0.1 A max. per terminal IOG: 0.1 A max. per terminal			
NX Unit power consumption	Connected to a CPU Unit 1.15 W max. Connected to a Communications Coupler Unit 0.80 W max.	Current consumption from I/O power supply	20 mA max.			
Weight	70 g max.	Cable length	3 m max.			
	is automatically set according to the conne					

<sup>\*1.</sup> The I/O refreshing method is automatically set according to the connected Communications Coupler Unit and CPU Unit.

<sup>\*2.</sup> These functions are supported when you also use the MC Function Module in the NJ/NX-series CPU Unit or the NY-series Industrial PC. For details, refer to the motion control user's manual for the connected CPU Unit or Industrial PC.

A Pulse Output Unit only outputs pulses during the control period based on commands received at a fixed period.

Target position calculations (distribution calculations) for acceleration/deceleration control or for each control period must be performed on the Controller.



# Pulse Output Units (Open collector output, NPN type) NX-PG0122

Unit name	Pulse Output Units	Model	NX-PG0122		
Number of axes	1	Type of external connections	Screwless push-in terminal block (16 terminals)		
//O refreshing method *1	Synchronous I/O refreshing or task period	d prioritized refreshing			
Indicators	PG0122  ■TS  ■CH1  ■A ■B  ■00  ■10 ■11	I/O signals	Inputs: 2, External inputs *2 Outputs: 3, The outputs are the forward direction pulse output, reverse direction pulse output, and external output *3 (one of each output).		
Control method	Open-loop control through pulse string ou	itput			
Controlled drive	Servo drive with a pulse train input or a s	tepper motor drive			
Pulse output form	Open collector output				
Control unit	Pulses				
Maximum pulse output speed	500 kpps				
Pulse output method	Forward/reverse direction pulse outputs of	or pulse + direction outputs			
Position control range	-2,147,483,648 to 2,147,483,647 pulses				
Velocity control range	1 to 500,000 pps				
Positioning *4					
Single-axis position control	Absolute positioning, relative positioning, and interrupt feeding				
Single-axis velocity control	Velocity control (velocity feeding in Position Control Mode)				
Single-axis synchronized control	Cam operation and gear operation				
Single-axis manual operation	Jogging				
Auxiliary function for single-axis control	Homing, stopping, and override changes				
External input specifications					
Input voltage	20.4 to 28.8 VDC (24 VDC +20%/-15%)	ON voltage/ON current	15 VDC min./3 mA min.		
Input current	4.6 mA typical (24 VDC)	OFF voltage/OFF current	4.0 VDC max./1 mA max.		
ON/OFF response time	1 μs max./2 μs max.				
Internal I/O common processing	PNP				
External output specification	s				
Rated voltage	24 VDC				
Load voltage range	15 to 28.8 VDC	Residual voltage	1.0 V max.		
Maximum load current	30 mA	Leakage current	0.1 mA max.		
ON/OFF response time	Pulse output: Refer to "NX-series Position Inter 5 μs max./5 μs max.	face Units User's Manual (W52	4-E1)".		
Internal I/O common processing	PNP				
Dimensions	12 × 100 × 71 mm (W×H×D)	Isolation method	External inputs: Photocoupler isolation External outputs: Digital isolator		
Insulation resistance	20 M $\Omega$ min. between isolated circuits (at 100 VDC)	Dielectric strength	510 VAC between isolated circuits for 1 minute with leakage current of 5 mA max.		
I/O power supply source	Supplied from the NX bus. 20.4 to 28.8 VDC (24 VDC +20%/–15%)	Current capacity of I/O power supply terminals	IOV: 0.1 A max. per terminal IOG: 0.1 A max. per terminal		

<sup>\*1.</sup> The I/O refreshing method is automatically set according to the connected CPU Unit or Communications Coupler Unit.

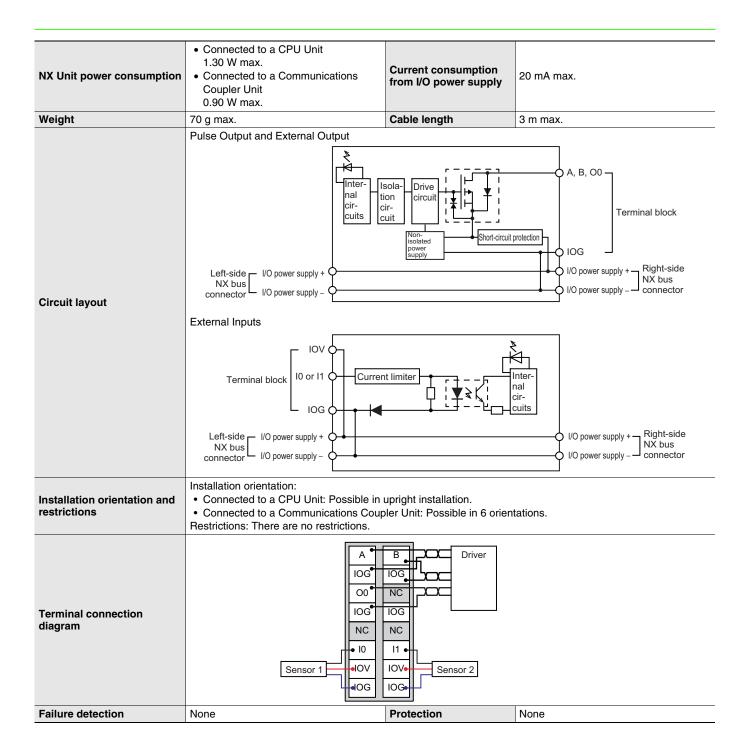
<sup>\*2.</sup> You can use the external inputs as latch inputs.

<sup>\*3.</sup> You can use the external output as error counter reset outputs.

<sup>\*4.</sup> These functions are supported when you also use the MC Function Module in the NJ/NX-series CPU Unit or the NY-series Industrial PC. For details, refer to the motion control user's manual for the connected CPU Unit or Industrial PC.

A Pulse Output Unit only outputs pulses during the control period based on commands received at a fixed period.

Target position calculations (distribution calculations) for acceleration/deceleration control or for each control period must be performed on the Controller.



# Pulse Output Units (Line driver output, NPN type) 2 channels NX-PG0232-5

		<i>,</i> ,			
Unit name	Pulse Output Units	Model	NX-PG0232-5		
Number of channels	2 channels	Type of external connections	MIL connector (34 terminals ×1)		
I/O refreshing method *1	Synchronous I/O refreshing or task period	d prioritized refreshing			
Indicators	PG0232-5  ■CH1 ■A1 ■B1 ■CH2 ■A2 ■B2	I/O signals	Inputs: 5 per channel. External inputs *2 Outputs: 5 per channel. 1 forward direction pulse output, 1 reverse direction pulse output, and 3 external outputs (per channel) *3		
Control method	Open-loop control through pulse string ou	utput			
Controlled drive	Servo drive with a pulse string input or a	stepper motor drive			
Pulse output form	Line driver output				
Unit of control	Pulses				
Maximum pulse output speed	4 Mpps				
Pulse output method	Forward/reverse direction pulse outputs, multiplication x1/2/4	Pulse + direction outputs, or	r Phase differential pulse output		
Position control range	-2,147,483,648 to 2,147,483,647 pulses				
Velocity control range	1 to 4,000,000 pps				
Positioning *4					
Single-axis position control	Absolute positioning, relative positioning,	and interrupt feeding			
Single-axis velocity control	Velocity control (velocity feeding in Position Control Mode)				
Single-axis synchronized control	Cam operation and gear operation				
Single-axis manual operation	Jogging				
Auxiliary function for single-axis control	Homing, stopping, and override changes				
	(except for line receiver inputs)				
Input voltage	21.6 to 26.4 VDC (24 VDC +10%, -10%)	ON voltage/ON current	15 VDC min./3 mA min.		
Input current	4.6 mA typical (24 VDC)	OFF voltage/OFF current	4.0 VDC max./1 mA max.		
ON/OFF response time	External inputs 0 and 1: 1 μs max./2 μs m External inputs 2 to 4: 20 μs max./400 μs				
Internal I/O common processing	NPN				
External input specifications					
Input voltage	EIA standard RS-422-A line driver levels	High level input voltage			
Input impedance	120 Ω±5%	Low level input voltage	VIT-: -0.1 V max.		
Hysteresis voltage	Vhys (ViT+ - ViT-): 60 mV				
Line driver output specificati	·				
Output voltage	RS-422-A line driver level (equivalent to	AM26C31)			
Maximum load current	20 mA				
Maximum output frequency	4 Mpps				
External output specification	•				
Rated voltage	24 VDC				
Load voltage range	15 to 28.8 VDC	Residual voltage	1.0 V max.		
Maximum load current	30 mA	Leakage current	0.1 mA max.		
ON/OFF response time	External output 0: 5 μs max./5 μs max. External outputs 1 and 2: 0.5 ms max./1 ι	ms max.			
Internal I/O common processing	NPN				
14 TI 1/0 ( II II II					

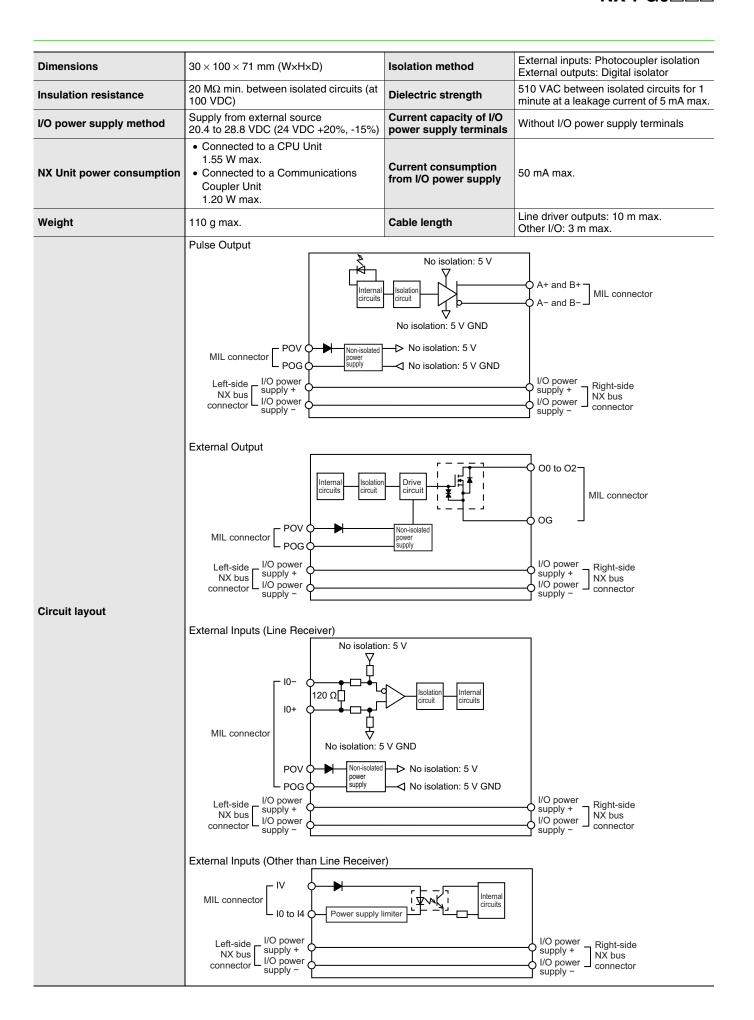
<sup>\*1.</sup> The I/O refreshing method is automatically set according to the connected Communications Coupler Unit and CPU Unit.

<sup>\*2.</sup> You can use the external input 0 as a latch input.

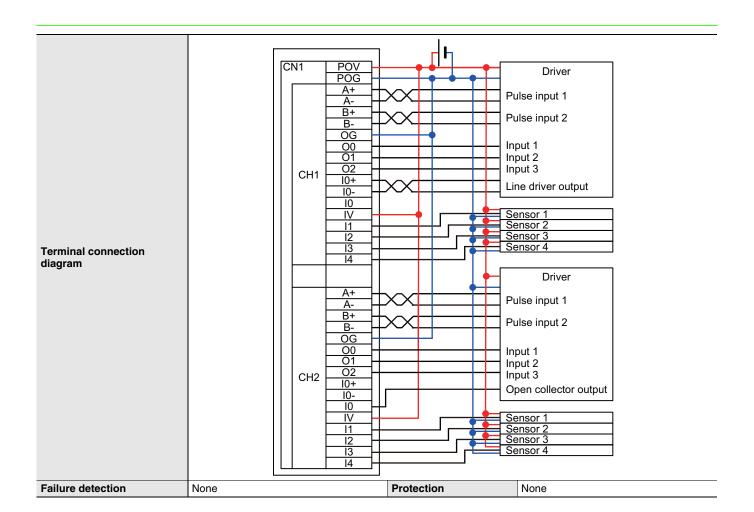
<sup>\*3.</sup> You can use the external output 0 as an error counter reset output.
\*4. These functions are supported when you also use the MC Function Module in the NJ/NX-series CPU Unit or the NY-series Industrial PC. For details, refer to the motion control user's manual for the connected CPU Unit or Industrial PC.

A Pulse Output Unit only outputs pulses during the control period based on commands received at a fixed period.

Target position calculations (distribution calculations) for acceleration/deceleration control or for each control period must be performed on the Controller.



Installation orientation: • Connected to a CPU Unit: Possible in upright installation. • Connected to a Communications Coupler Unit: Possible in 6 orientations. Restrictions: The number of external inputs that can be always ON is restricted as shown below. • For upright installation (points) 25 20 15 Number of input points that are 10 points at 49.375°C always ON 10 4 points at 55°C 5 0 Installation orientation and 0 10 20 30 40 50 60 restrictions Ambient temperature (°C) • For any installation other than upright (points) 25 20 15 Number of input 10 points at 42.5°C points that are 10 always ON 5 0 point at 55°C 0 0 40 50 60 10 20 30 Ambient temperature (°C)



#### Pulse Output Units (Line driver output, PNP type) 2 channels NX-PG0242-5 Unit name Pulse Output Units Model NX-PG0242-5 Type of external Number of channels 2 channels MIL connector (34 terminals ×1) connections I/O refreshing method \*1 Synchronous I/O refreshing or task period prioritized refreshing PG0242-5 TS Inputs: 5 per channel. External inputs \*2 Outputs: 5 per channel. 1 forward CH1 Indicators I/O signals direction pulse output, 1 reverse direction A1 B1 pulse output, and 3 external outputs (per CH2 channel) \*3 A2 B2 Control method Open-loop control through pulse string output Controlled drive Servo drive with a pulse string input or a stepper motor drive Pulse output form Line driver output **Unit of control** Pulses Maximum pulse output speed 4 Mpps Forward/reverse direction pulse outputs, Phase + direction outputs, or Phase differential pulse output Pulse output method multiplication x1/2/4 -2,147,483,648 to 2,147,483,647 pulses Position control range Velocity control range 1 to 4,000,000 pps Positioning\*4 Single-axis position control Absolute positioning, relative positioning, and interrupt feeding Single-axis velocity control Velocity control (velocity feeding in Position Control Mode) Single-axis synchronized Cam operation and gear operation control Single-axis manual Jogging operation **Auxiliary function for** Homing, stopping, and override changes single-axis control External input specifications (except for line receiver inputs) Input voltage 21.6 to 26.4 VDC (24 VDC +10%, -10%) ON voltage/ON current 15 VDC min./3 mA min. OFF voltage/OFF 4.0 VDC max./1 mA max. Input current 4.6 mA typical (24 VDC) External inputs 0 and 1: 1 µs max./2 µs max. ON/OFF response time External inputs 2 to 4: 20 µs max./400 µs max. Internal I/O common PNP processing External input specifications (line receiver inputs) EIA standard RS-422-A line driver Input voltage High level input voltage VIT+: 0.1 V min. levels VIT-: -0.1 V max. Input impedance $120 \Omega \pm 5\%$ Low level input voltage Vhys (VIT+ - VIT-): 60 mV Hysteresis voltage Line driver output specifications **Output voltage** RS-422-A line driver level (equivalent to AM26C31) **Maximum load current** 20 mA **Maximum output** 4 Mpps frequency **External output specifications** Rated voltage 24 VDC 15 to 28.8 VDC Residual voltage 1.0 V max. Load voltage range **Maximum load current** Leakage current 0.1 mA max.

External outputs 1 and 2: 0.5 ms max./1 ms max.

External output 0: 5 µs max./200 µs max.

ON/OFF response time

Internal I/O common

processing

**PNP** 

<sup>1.</sup> The I/O refreshing method is set according to the connected Communications Coupler Unit and CPU Unit.

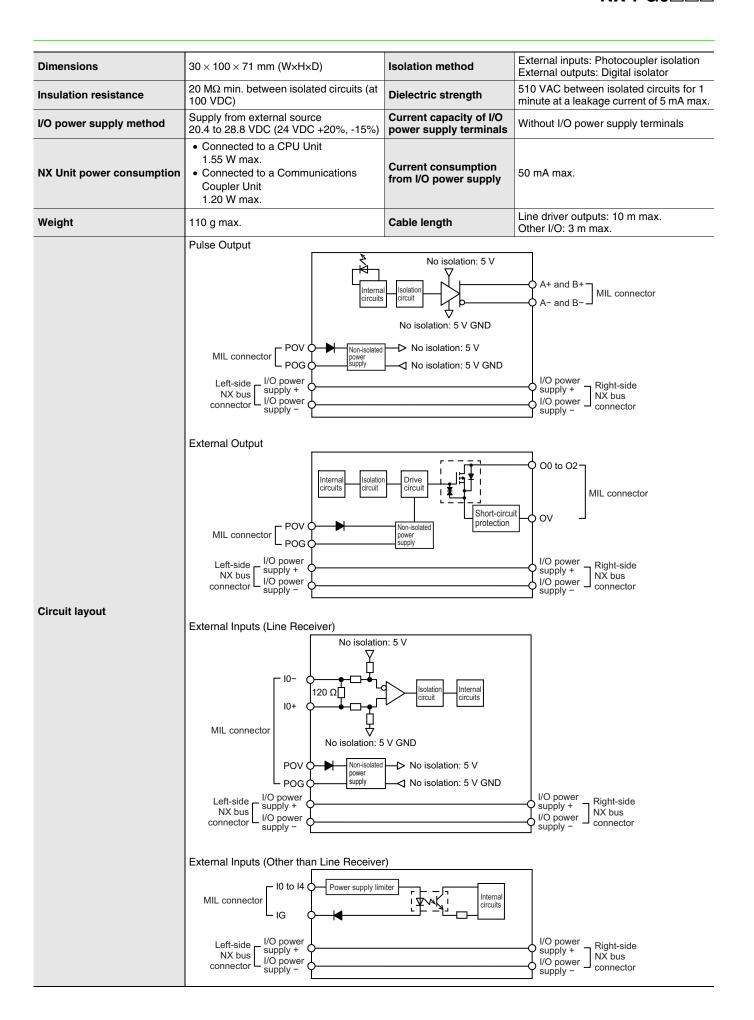
<sup>\*2.</sup> You can use the external input 0 as a latch input.

<sup>\*3.</sup> You can use the external output 0 as an error counter reset output.

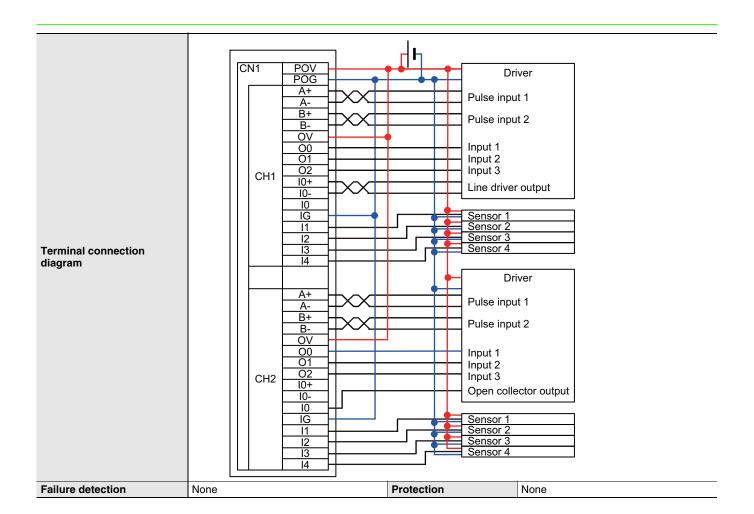
<sup>\*4.</sup> These functions are supported when you also use the MC Function Module in the NJ/NX-series CPU Unit or the NY-series Industrial PC. For details, refer to the motion control user's manual for the connected CPU Unit or Industrial PC.

A Pulse Output Unit only outputs pulses during the control period based on commands received at a fixed period.

Target position calculations (distribution calculations) for acceleration/deceleration control or for each control period must be performed on the Controller.



Installation orientation: • Connected to a CPU Unit: Possible in upright installation. • Connected to a Communications Coupler Unit: Possible in 6 orientations. Restrictions: The number of external inputs that can be always ON is restricted as shown below. • For upright installation (points) 25 20 15 Number of input points that are 10 points at 49.375°C always ON 10 4 points at 55°C 5 0 Installation orientation and restrictions 0 10 20 30 40 50 60 (°C) Ambient temperature · For any installation other than upright (points) 25 20 15 Number of input 10 points at 42.5°C points that are 10 always ON 5 √ 0 point at 55°C 0 10 20 60 0 30 40 50 (°C) Ambient temperature



# Pulse Output Units (Line driver output, NPN type) 4 channels NX-PG0332-5 Unit name Pulse Output Units Model NX-PG0332-5 Number of channels 4 channels Type of external connections MIL connector (34 terminals ×2) VO refreshing method \*1 Synchronous I/O refreshing or task period prioritized refreshing PG0332-5

	PG0332-5		TS	
Indicators	■CH1 ■A1 ■B1 ■CH2	CH3 A3 CH4	B3	
	A2 B2	A4	<b>■</b> B4	
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Inputs: 5 per channel. External inputs\*2
Outputs: 5 per channel. 1 forward
direction pulse output, 1 reverse direction
pulse output, and 3 external outputs (per
channel)\*3

Control method	Open-loop control through pulse string output					
Controlled drive	Servo drive with a pulse string input or a stepper motor drive					
Pulse output form	Line driver output					
Unit of control	Pulses					
Maximum pulse output speed	4 Mpps					
Pulse output method Forward/reverse direction pulse outputs, Pulse + direction outputs, or Phase differential pulse output multiplication x1/2/4						
Position control range	-2,147,483,648 to 2,147,483,647 pulses					
Velocity control range	ol range 1 to 4,000,000 pps					
Positioning *4						
0: 1 : :: : :						

Po	Positioning *4				
	Single-axis position control	Absolute positioning, relative positioning, and interrupt feeding			
	Single-axis velocity control	Velocity control (velocity feeding in Position Control Mode)			
	Single-axis synchronized control	Cam operation and gear operation			
	Single-axis manual operation	Jogging			
	Auxiliary function for single-axis control	Homing, stopping, and override changes			

	•						
E	External input specifications (except for line receiver inputs)						
	Input voltage	21.6 to 26.4 VDC (24 VDC +10%, -10%)	ON voltage/ON current	15 VDC min./3 mA min.			
	Input current	4.6 mA typical (24 VDC)	OFF voltage/OFF current	4.0 VDC max./1 mA max.			
	ON/OFF response time	External inputs 0 and 1: 1 $\mu$ s max./2 $\mu$ s m External inputs 2 to 4: 20 $\mu$ s max./400 $\mu$ s					
	Internal I/O common processing	NPN					

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Εv	rtarnal innut enacitica	tions (line receiver inputs)
^	iterriar irrput specifica	tions (inic receiver inputs)

 	(		
Input voltage	EIA standard RS-422-A line driver levels	High level input voltage	VIT+: 0.1 V min.
Input impedance	120 Ω ± 5%	Low level input voltage	VIT-: -0.1 V max.
Hysteresis voltage	Vhvs (Vit+ - Vit-): 60 mV		

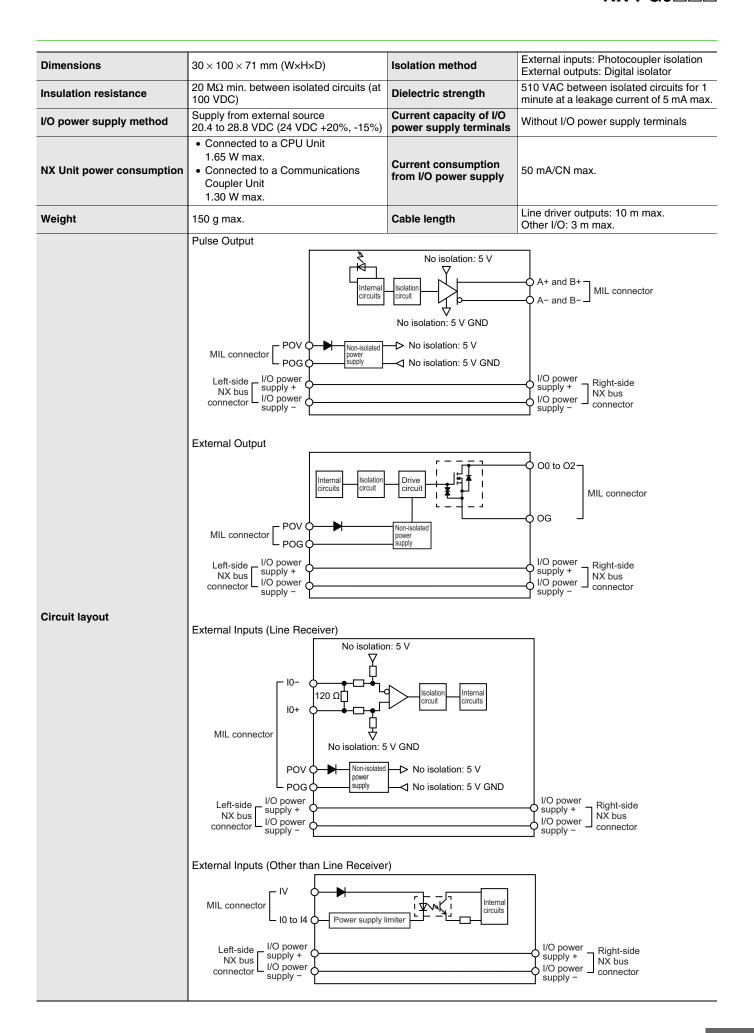
#### Line driver output specifications

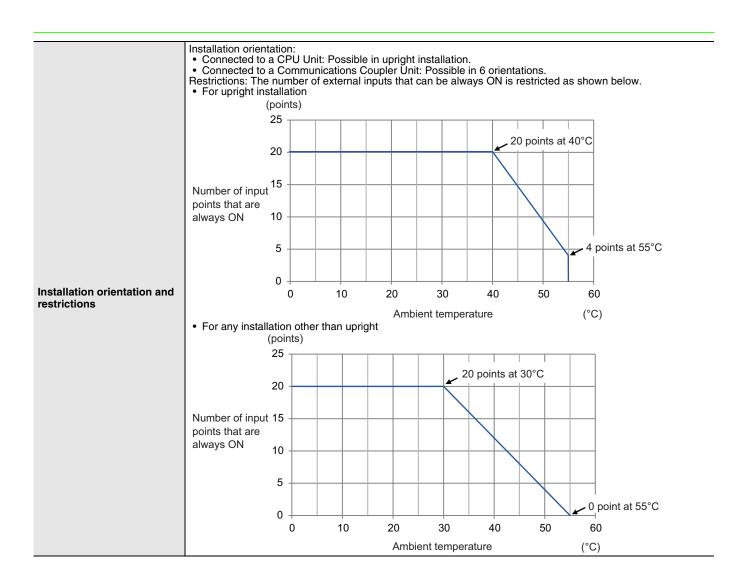
Output voltage	RS-422-A line driver level (equivalent to AM26C31)			
Maximum load current	Maximum load current 20 mA			
Maximum output frequency	4 Mpps			

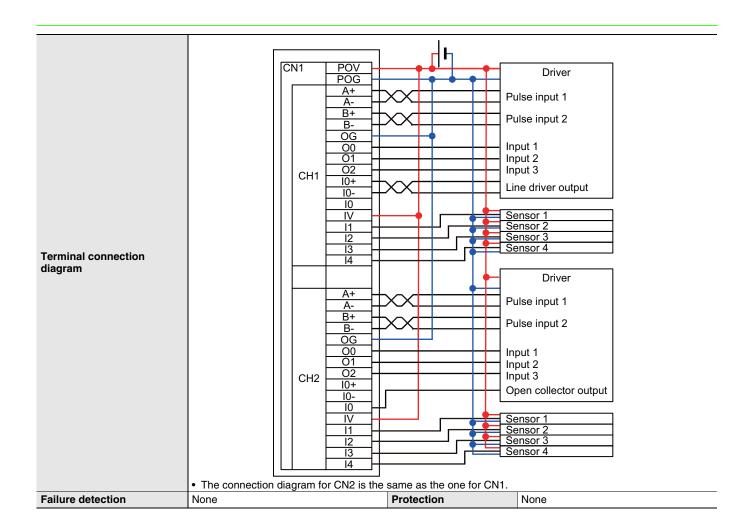
#### **External output specifications**

	Rated voltage	24 VDC				
	Load voltage range	15 to 28.8 VDC Residual voltage 1.0 V max. 30 mA Leakage current 0.1 mA max.				
	Maximum load current					
ON/OFF response time External output 0: 5 μs max./5 μs max. External outputs 1 and 2: 0.5 ms max./1 ms max.						
	Internal I/O common processing	NPN				

- \*1. The I/O refreshing method is set according to the connected Communications Coupler Unit and CPU Unit.
- \*2. You can use the external input 0 as a latch input.
- \*3. You can use the external output 0 as an error counter reset output.
- \*4. These functions are supported when you also use the MC Function Module in the NJ/NX-series CPU Unit or the NY-series Industrial PC. For details, refer to the motion control user's manual for the connected CPU Unit or Industrial PC.
  - A Pulse Output Unit only outputs pulses during the control period based on commands received at a fixed period.
  - Target position calculations (distribution calculations) for acceleration/deceleration control or for each control period must be performed on the Controller.







#### Pulse Output Units (Line driver output, PNP type) 4 channels NX-PG0342-5 Unit name Pulse Output Units Model NX-PG0342-5 **External connection** Number of channels 4 channels MIL connector (34 terminals ×2) terminals I/O refreshing method \*1 Synchronous I/O refreshing or task period prioritized refreshing PG0342-5 TS Inputs: 5 per channel. External inputs \*2 Outputs: 5 per channel. 1 forward CH1 CH3 Indicators I/O signals direction pulse output, 1 reverse direction A1 B1 A3 B3 pulse output, and 3 external outputs (per CH2 CH4 channel) \*3 A2 В4 B2 Α4 Control method Open-loop control through pulse string output Controlled drive Servo drive with a pulse string input or a stepper motor drive Pulse output form Line driver output **Unit of control** Pulses Maximum pulse output speed 4 Mpps Forward/reverse direction pulse outputs, Pulse + direction outputs, or Phase differential pulse output Pulse output method multiplication x1/2/4 -2,147,483,648 to 2,147,483,647 pulses Position control range Velocity control range 1 to 4,000,000 pps Positioning \*4 Single-axis position control Absolute positioning, relative positioning, and interrupt feeding Single-axis velocity control Velocity control (velocity feeding in Position Control Mode) Single-axis synchronized Cam operation and gear operation control Single-axis manual Jogging operation **Auxiliary function for** Homing, stopping, and override changes single-axis control External input specifications (except for line receiver inputs) Input voltage 21.6 to 26.4 VDC (24 VDC +10%, -10%) ON voltage/ON current 15 VDC min./3 mA min. OFF voltage/OFF 4.0 VDC max./1 mA max. Input current 4.6 mA typical (24 VDC) External inputs 0 and 1: 1 µs max./2 µs max. ON/OFF response time External inputs 2 to 4: 20 µs max./400 µs max. Internal I/O common PNP processing External input specifications (line receiver inputs) EIA standard RS-422-A line driver Input voltage High level input voltage VIT+: 0.1 V min. levels VIT-: -0.1 V max. Input impedance $120 \Omega \pm 5\%$ Low level input voltage Vhys (VIT+ - VIT-): 60 mV Hysteresis voltage Line driver output specifications **Output voltage** RS-422-A line driver level (equivalent to AM26C31) **Maximum load current** 20 mA **Maximum output** 4 Mpps frequency **External output specifications** Rated voltage 24 VDC 15 to 28.8 VDC Residual voltage 1.0 V max. Load voltage range **Maximum load current** Leakage current 0.1 mA max.

External output 0: 5 us max./200 us max.

External outputs 1 and 2: 0.5 ms max./1 ms max.

ON/OFF response time

Internal I/O common

processing

**PNP** 

<sup>\*1.</sup> The I/O refreshing method is set according to the connected Communications Coupler Unit and CPU Unit.

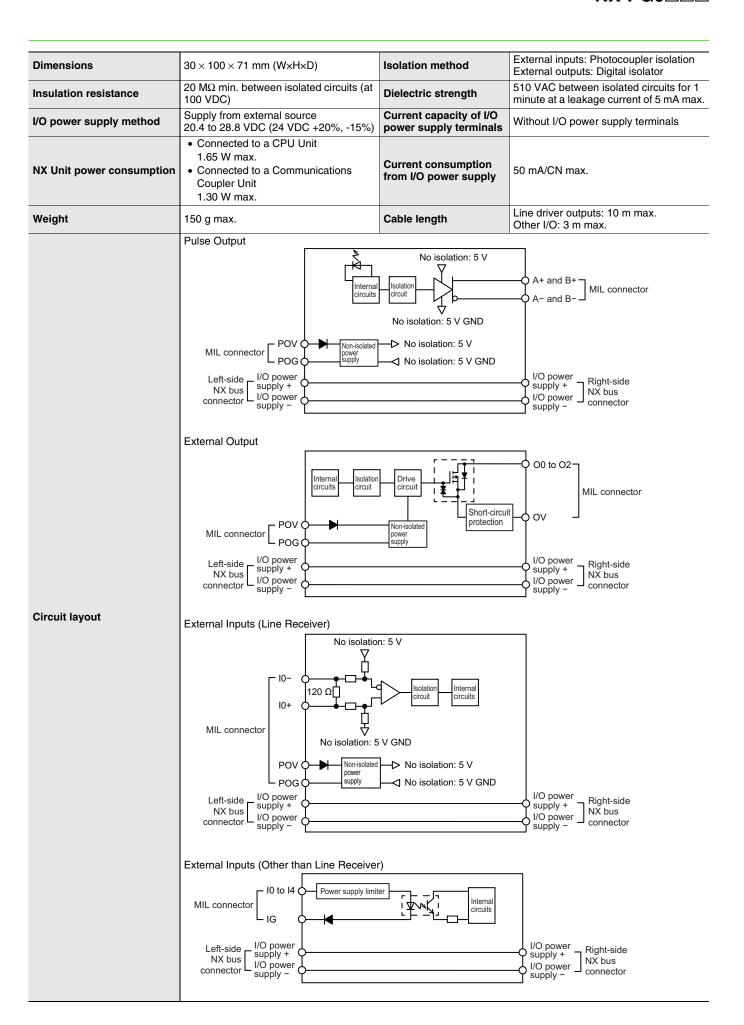
<sup>\*2.</sup> You can use the external input 0 as a latch input.

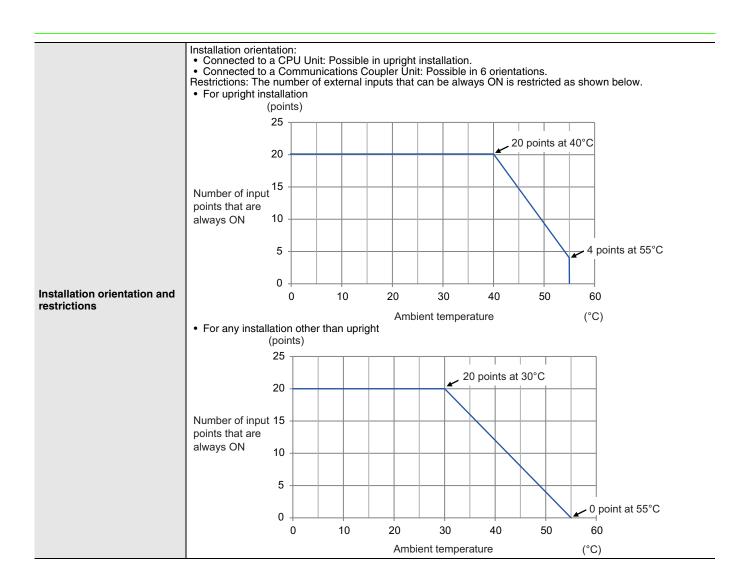
<sup>\*3.</sup> You can use the external output 0 as an error counter reset output.

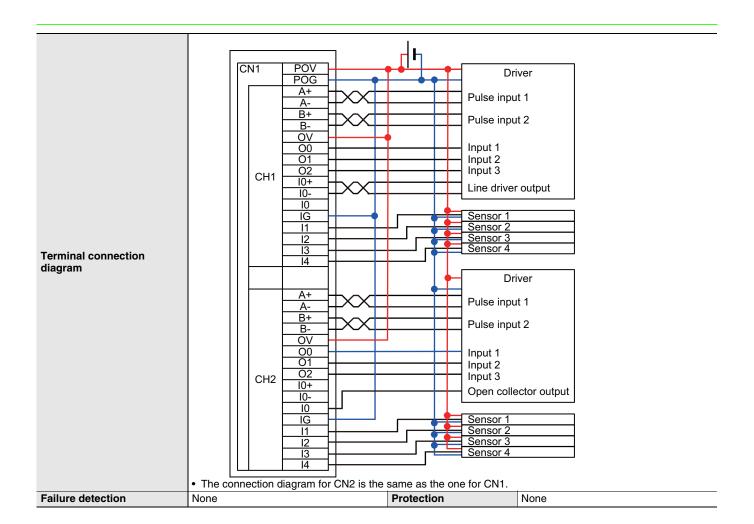
<sup>\*4.</sup> These functions are supported when you also use the MC Function Module in the NJ/NX-series CPU Unit or the NY-series Industrial PC. For details, refer to the motion control user's manual for the connected CPU Unit or Industrial PC.

A Pulse Output Unit only outputs pulses during the control period based on commands received at a fixed period.

Target position calculations (distribution calculations) for acceleration/deceleration control or for each control period must be performed on the Controller.







# **Version Information**

# **Connecting with CPU Units**

Refer to the user's manuals for the CPU Unit for details on the CPU Units to which NX Units can be connected.

	NX Unit	Corres	Corresponding versions *			
Model	Unit Version	CPU Unit	Sysmac Studio			
NV DC0110	Ver.1.1					
NX-PG0112	Ver.1.2					
	Ver.1.0					
NX-PG0122	Ver.1.1					
	Ver.1.2	Ver.1.13 or later	Ver.1.17 or higher			
NX-PG0232-5						
NX-PG0242-5	Vor 1.0					
NX-PG0332-5	Ver.1.2					
NX-PG0342-5						

<sup>\*</sup> Some Units do not have all of the versions given in the above table. If a Unit does not have the specified version, support is provided by the oldest available version after the specified version. Refer to the user's manuals for the specific Units for the relation between models and versions.

# **Connecting with Coupler Units**

NX Unit		Corresponding versions *1					
INA	Onit		EtherCAT			EtherNet/IP	
Model	Unit Version	Communications Coupler Unit	NJ/NX-series CPU Units or NY-series Industrial PCs	Sysmac Studio	Communications Coupler Unit	Sysmac Studio	
NX-PG0112	Ver.1.1	Ver.1.0 or later		Ver.1.10 or higher			
NA-PGUTTZ	Ver.1.2	Ver.1.3 or later *2 *3		Ver.1.13 or higher			
	Ver.1.0	Ver.1.0 or later		Ver.1.06 or higher			
NX-PG0122	Ver.1.1	ver.1.0 or later		Ver.1.08 or higher			
	Ver.1.2			Ver.1.13 or higher			
NX-PG0232-5							
NX-PG0242-5	Ver.1.2	Ver.1.3 or later *2 *3		Ver.1.15 or higher			
NX-PG0332-5				ver. i. ib or nigher			
NX-PG0342-5							

<sup>\*1.</sup> Some Units do not have all of the versions given in the above table. If a Unit does not have the specified version, support is provided by the oldest available version after the specified version. Refer to the user's manuals for the specific Units for the relation between models and versions

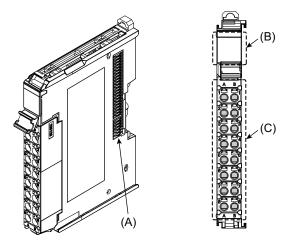
<sup>\*2.</sup> To use task period prioritized refreshing, you must use the NX-ECC203.

<sup>\*3.</sup> If you do not use task period prioritized refreshing, you can use EtherCAT Coupler Units with unit version 1.0.

# **External Interface**

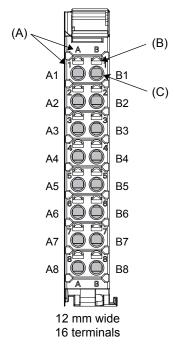
# **Open collector output Type**

NX-PG0112/-PG0122



Letter	ter Item Specification			
(A)	(A) NX bus connector This connector is used to connect to another Unit.			
(B)	(B) Indicators The indicators show the current operating status of the Unit.			
(C)	Terminal block	The terminal block is used to connect to external devices. The number of terminals depends on the Unit.		

#### **Terminal Blocks**



Letter	Item	Specification
(A)	Terminal number indication	The terminal number is identified by a column (A and B) and a row (1 through 8). Therefore, terminal numbers are written as a combination of columns and rows, A1 through A8 and B1 through B8.  The terminal number indication is the same regardless of the number of terminals on the terminal block, as shown above.
(B)	Release hole	A flat-blade screwdriver is inserted here to attach and remove the wiring.
(C)	Terminal hole	The wires are inserted into these holes.

# **Applicable Terminal Blocks for Each Unit Model**

	Terminal Blocks						
Unit model	Model	No. of terminals	Terminal number indications	Ground terminal mark	Terminal current capacity		
NX-PG0112	NX-TBA162	16	A/B	None	10 A		
NX-PG0122	INA-TDATO2	10	A/D	None	10 A		

# **Applicable Wires**

#### **Using Ferrules**

If you use ferrules, attach the twisted wires to them.

Observe the application instructions for your ferrules for the wire stripping length when attaching ferrules.

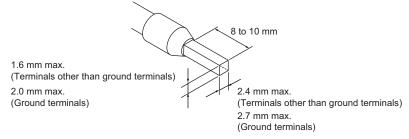
Always use plated one-pin ferrules. Do not use unplated ferrules or two-pin ferrules.

The applicable ferrules, wires, and crimping tool are given in the following table.

Terminal types	Manufacturer	Ferrule model	Applicable wire (mm² (AWG))	Crimping tool
Terminals other	Phoenix	AI0,34-8	0.34 (#22)	Phoenix Contact (The figure in parentheses is the applicable wire
than ground	Contact	AI0,5-8	0.5 (#20)	size.)
terminals		AI0,5-10	1	CRIMPFOX 6 (0.25 to 6 mm <sup>2</sup> , AWG 24 to 10)
		AI0,75-8	0.75 (#18)	
		AI0,75-10	1	
		Al1,0-8	1.0 (#18)	
		Al1,0-10	1	
		Al1,5-8	1.5 (#16)	1
		Al1,5-10	Ī	
Ground terminals		Al2,5-10	2.0 *1	
Terminals other	Weidmuller	H0.14/12	0.14 (#26)	Weidmueller (The figure in parentheses is the applicable wire size.)
than ground		H0.25/12	0.25 (#24)	PZ6 Roto (0.14 to 6 mm <sup>2</sup> , AWG 26 to 10)
terminals		H0.34/12	0.34 (#22)	
		H0.5/14	0.5 (#20)	
		H0.5/16	1	
		H0.75/14	0.75 (#18)	
		H0.75/16	1	
		H1.0/14	1.0 (#18)	
		H1.0/16		
		H1.5/14	1.5 (#16)	
		H1.5/16	1	

<sup>\*1.</sup> Some AWG 14 wires exceed 2.0 mm² and cannot be used in the screwless clamping terminal block.

When you use any ferrules other than those in the above table, crimp them to the twisted wires so that the following processed dimensions are achieved.



#### **Using Twisted Wires/Solid Wires**

If you use the twisted wires or the solid wires, use the following table to determine the correct wire specifications.

Terminals		Wire type					0
Tem	reminais		Twisted wires		l wire	Wire size	Conductor length (stripping length)
Classification	Current capacity	Plated	Unplated	Plated	Unplated		(ourpping longin)
	2 A max.		Possible	Possible	Possible		
All terminals except ground terminals	Greater than 2 A and 4 A or less	Possible	Not	Possible *1	Not	0.08 to 1.5 mm <sup>2</sup> AWG28 to 16	8 to 10 mm
ground tommalo	Greater than 4 A	Possible *1	Possible	Not Possible	Possible	7,117,020 10 10	
Ground terminals		Possible	Possible	Possible *2	Possible *2	2.0 mm <sup>2</sup>	9 to 10 mm

<sup>\*1.</sup> Secure wires to the screwless clamping terminal block. Refer to the Securing Wires in the USER'S MANUAL for how to secure wires.

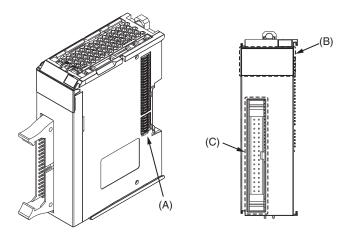
<sup>\*2.</sup> With the NX-TB□□□1 Terminal Block, use twisted wires to connect the ground terminal. Do not use a solid wire.



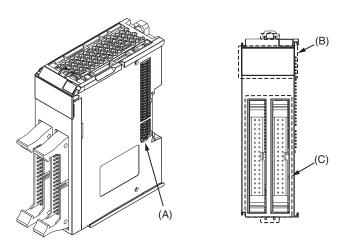
Conductor length (stripping length)

<sup>&</sup>lt; Additional Information > If more than 2 A will flow on the wires, use plated wires or use ferrules.

# Line driver output Types NX-PG0232-5/-PG0242-5



## NX-PG0332-5/-PG0342-5



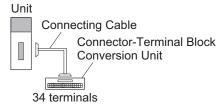
Letter	er Item Specification				
(A)	(A) NX bus connector This connector is used to connect to another Unit.				
(B) Indicators  The indicators show the current operating status of the Unit.					
(C)	Terminal block	The connectors are used to connect to external devices. The number of 34-terminals depends on the Unit.			

# **Connecting to Connector-Terminal Block Conversion Units**

## **Connection Examples**

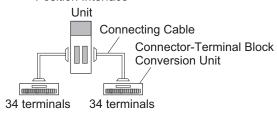
#### (a) NX-PG0232-5 and NX-PG0242-5

Position Interface



#### (b) NX-PG0332-5 and NX-PG0342-5

Position Interface



## **Connecting Cable**

The table below shows applicable connecting cables.

Model	Manufacturer	
XW2Z-□□□EE	OMRON Corporation	

The cable length from the Unit to an external device connected through the Connector-Terminal Block Conversion Units should not be longer than the specified cable length for the Unit.

Refer to the Specification for each units.

#### **Connector-Terminal Block Conversion Unit**

The table below shows applicable Connector-Terminal Block Conversion Units.

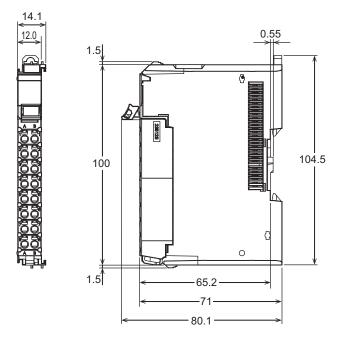
Model	Manufacturer
XW2B-34G4	
XW2B-34G5	
XW2D-34G6	OMRON Corporation
XW2R-J34GD-T	
XW2R-E34GD-T	
XW2R-P34GD-T	

Each of NX-PG0232-5 and NX-PG0242-5 has one MIL connector. Therefore, one Connector-Terminal Block Conversion Unit is required. Each of NX-PG0332-5 and NX-PG0342-5 has two MIL Connectors. Therefore, two Connector-Terminal Block Conversion Units are required.

**Dimensions** (Unit: mm)

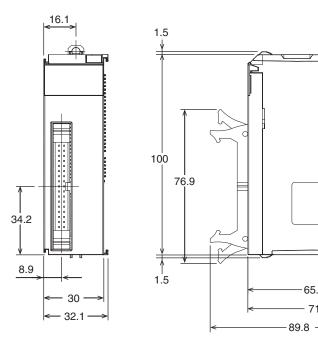
# Open collector output Types NX-PG0112/-PG0122

12 mm Width



# **Line driver output Types**

NX-PG0232-5/-PG0242-5 30 mm Width

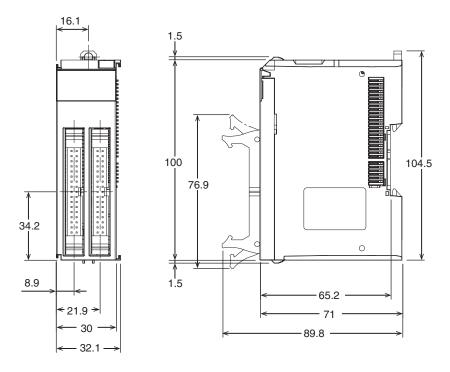


104.5

65.2

71

## NX-PG0332-5/-PG0342-5 30 mm Width



# **Related Manuals**

Man. No	Model	Manual	Application	Description
W524	NX-ECS CONTRACTOR NX-PG0 CONTR	NX-series Position Interface Units User's Manual	Learning how to use NX-series Position Interface Units	The hardware, setup methods, and functions of the NX-series Incremental Encoder Input Units, SSI Input Units, and Pulse Output Unit are described.
W507	NX701-	NJ/NX-series CPU Unit Motion Control User's Manual	Learning about motion control settings and programming concepts.	The settings and operation of the CPU Unit and programming concepts for motion control are described.  When programming, use this manual together with the <i>NJ-series CPU Unit Hardware User's Manual</i> (Cat. No. W500) or <i>NX-series CPU Unit Hardware User's Manual</i> (Cat. No. W535) and with the <i>NJ/NX-series CPU Unit Software User's Manual</i> (Cat. No.W501).
W559	NY532 NY512	NY-series IPC Machine Controller Industrial Panel PC / Industrial Box PC Motion Control User's Manual	Learning about motion control settings and programming concepts of an NY-series Industrial PC.	The settings and operation of the Controller and programming concepts for motion control are described.

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