

# **H-putty**

# **Thermal Conductive Putty**

LiPOLY H-putty is a one-part, dispensable thermally conductive putty. With a thermal conductivity from 3.5 W/m\*K this product can be used successfully to remove manufacturing tolerances. It is ideally suited for dispensing using the H-putty dispensing robot.

#### Features-

- •Thermal conductivity:3.5 W/m\*K
- •Bond Line Thickness:100-3000µm
- Designed to remove manufacturing tolerances
- Does not produce stress on delicate components
- No vertical flow
- Dispensable for serial manufacture

# **Typical Applications-**

- •For any high compression and low stress application
- Set-top box
- •IP CAM

## Configurations-

•Cartridges: 30ml, 55ml, 330ml

·Bucket: 1kg, 25kg

#### Preservation-

It can be preserved for 60 months under the condition of unopened and under room temperature 25°C.

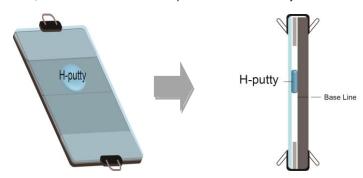


### **Typical Properties-**

PROPERTY	H-putty	TEST	UNIT
Color	Blue	Visual	-
Resin Base	silicone	-	-
Viscosity	15000	DIN 53018	Pa.s
Density	3.0	ASTM D792	g/cm <sup>3</sup>
Application temperature	-60~180	-	°C
Bond Line Thickness	100~3000	-	μm
Shelf Life	60 months	-	-
ROHS&REACH	yes	-	-
ELECTRICAL			
Dielectric breakdown	300	ASTM D149	V/mil
Volume resistivity	>1014	ASTM D257	Ohm-m
THERMAL			
Thermal Conductivity	3.5	ASTM D5470	W/m*K
Thermal impedance@10 psi	0.076	ASTM D5470	°C-in²/ W
Thermal impedance@30psi	0.072	ASTM D5470	°C-in²/ W
Thermal impedance@50psi	0.069	ASTM D5470	°C-in²/ W

## **Vertical Reliability-**

Using 3.0mm pad as a gap control, put the putty between the aluminum and the glass panel mark the initial position. Then, place it in the oven with 125°C for 1,000 hours and observe its displacement after reliability test



Material no dropped or changed after high temperature aging testing

#### Note:

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