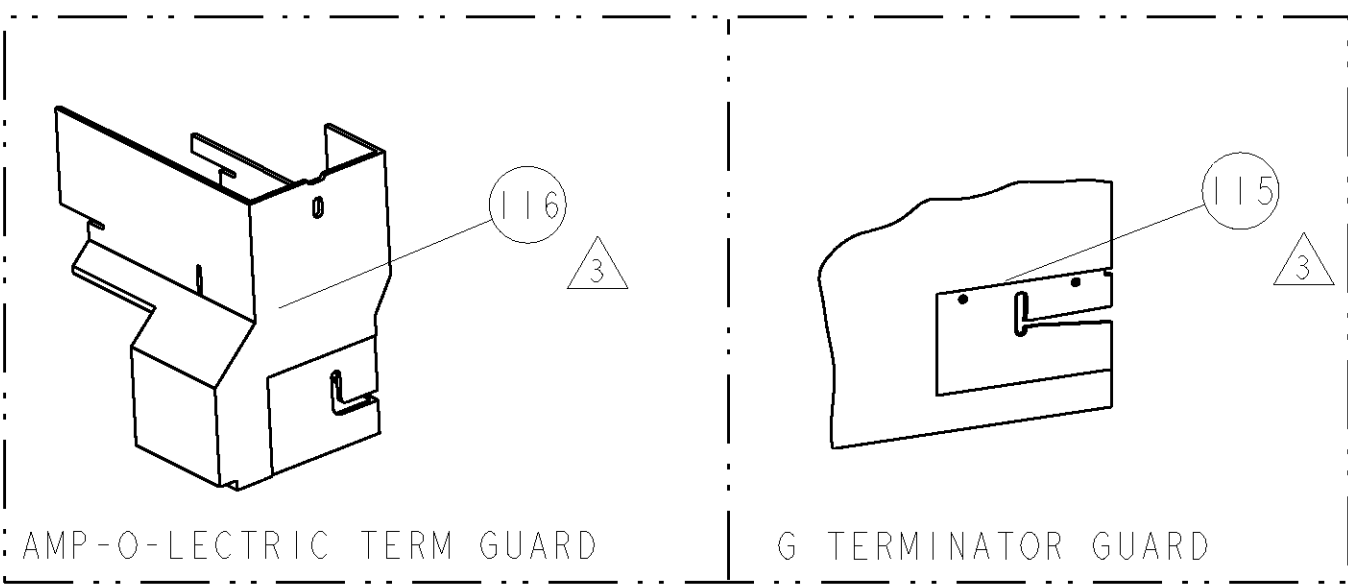
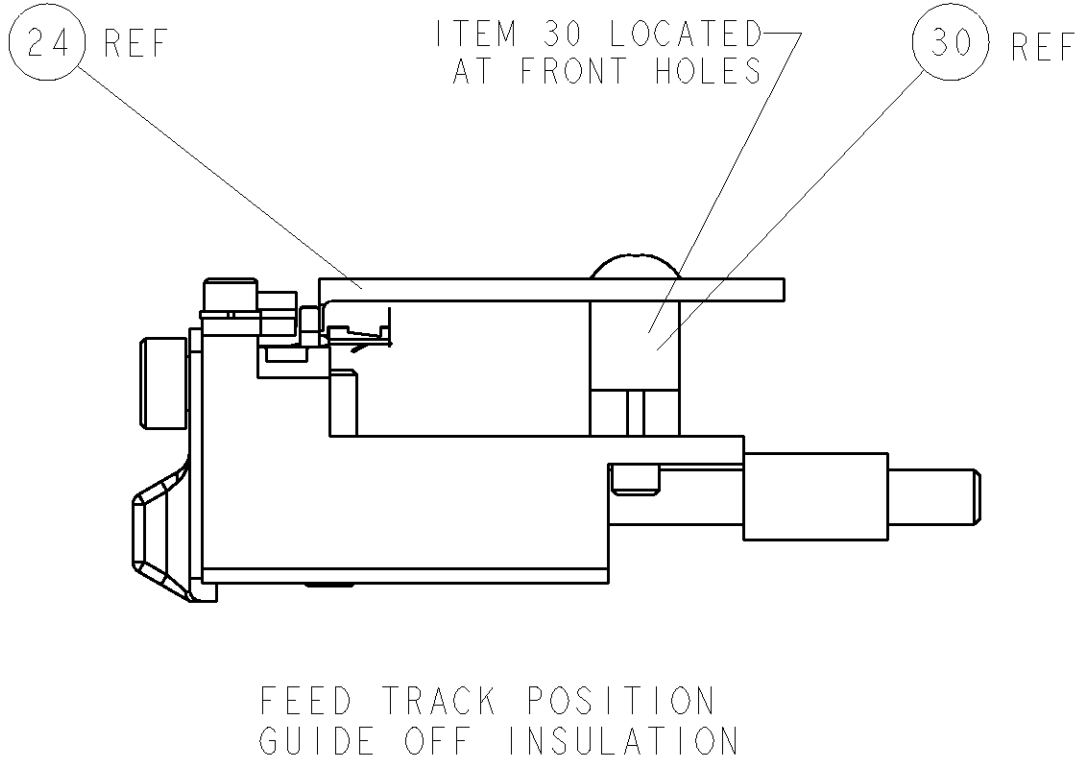
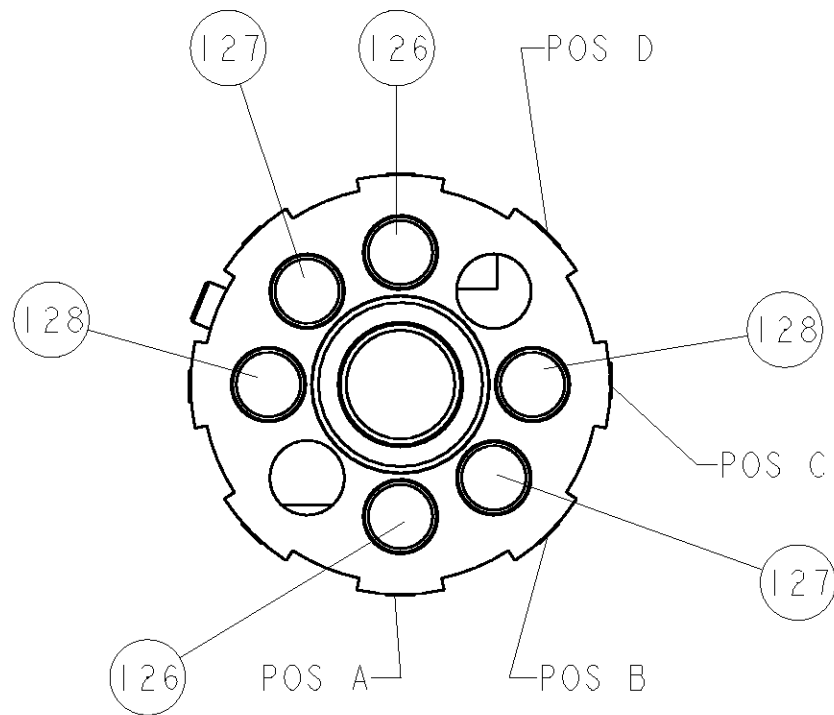
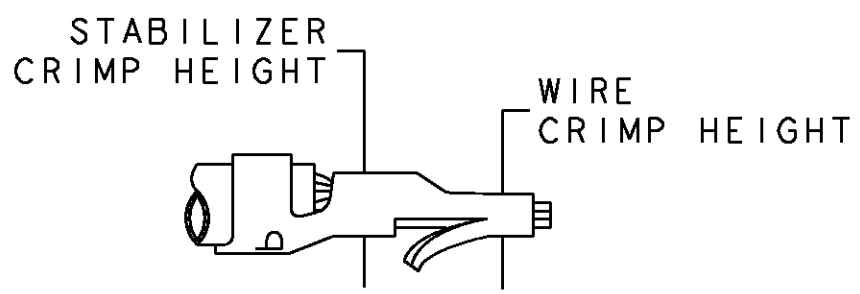


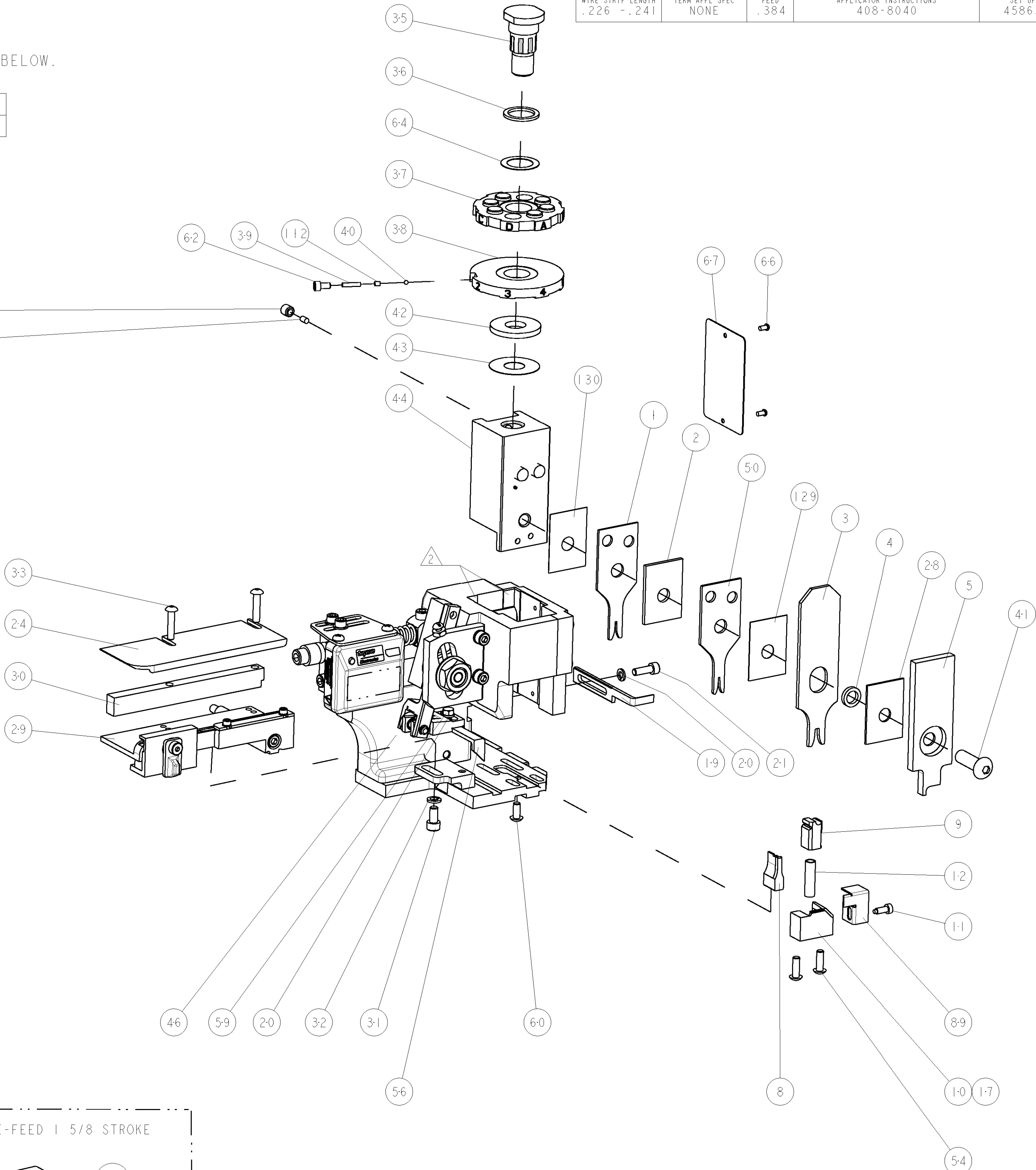
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852465-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852465-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852465-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852465-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852465-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ STABILIZER CRIMP HEIGHT TO BE MEASURED OVER CENTER BARREL. STABILIZER CRIMP HEIGHT LISTED BELOW.

STABILIZER CRIMP HEIGHT	WIRE SIZE
.048 ± .001 [1.22 ± 0.05mm]	26-22 AWG



TERMINAL NAME: TERMINAL, STRAIN RELIEF 4811 SERIES					
TYCO PN	MFR PN	MOLEX TERMINAL - MOLEX CRIMP SPECS			
1949349-1	16-02-0037				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.0365±.0015 [.927±0.038mm]	22AWG	
-	-	B	.0365±.0015 [.927±0.038mm]	24AWG	
-	-	C	.0345±.0015 [.876±0.038mm]	26AWG	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.038 [.97mm]	F	26-22 AWG
-	-	INSUL	.120 [3.05mm]	F	Ø.100 MAX
WIRE STRIP LENGTH .226 - .241	TERM APPL SPEC NONE	FEED .384	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	08MAY2007
							BH
							BH

-	1	1	1	1	-	455888-1	SPACER, CRIMPER	130
-	1	1	1	1	-	455888-3	SPACER, CRIMPER	129
-	2	2	2	2	-	2-354779-6	PIN, WIRE DISC, .3120	128
-	2	2	2	2	-	2-354779-1	PIN, WIRE DISC, .3095	127
-	2	2	2	2	-	2-354779-2	PIN, WIRE DISC, .3100	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	1	1	1	1	-	7-1673600-5	CRIMPER, WIRE	50
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	1-455673-7	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-9	WASHER, RAM (.125)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	1	-	1-690472-3	STRIPPER	19
△	-	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	-	1	1	1	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	1	1633293-3	ANVIL, COMBINATION	8
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	1-238011-7	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	1	1-456134-0	CRIMPER, INSULATION F PREMIUM	3
△	-	1	1	1	1	1-455888-9	SPACER, CRIMPER	2
△	1	1	1	1	1	1-1490019-2	CRIMPER, WIRE PREMIUM	1

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		APPROVED BY T. ELBIN	17APR2007	NAME	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
				APPLICATION SPEC	
				NONE	
MATERIAL		FINISH		WEIGHT	
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				SHEET 1 OF 1	
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