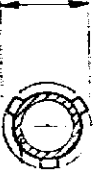


NUMBER C153227.

2nd ANGLE (AMERICAN) PROJECTION

DIMENSIONS IN INCHES. DO NOT SCALE PRINT
DIMENSIONS THUS [] IN MM.

-156 [3.92] DIA. MIN.



-118 [2.997]
-115 [2.921] DIA.

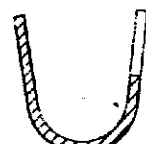
SECTION A-A

-150 [3.81]
-153 [3.88]



SECTION B-B

-232 [5.84]
-210 [5.33]



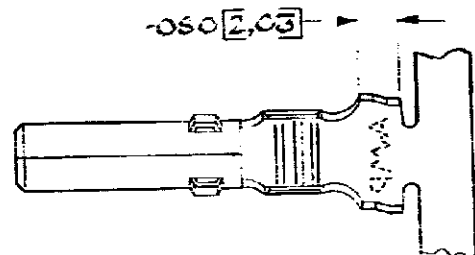
SECTION C-C

INSULATION -120 -170 [3.05-4.32]

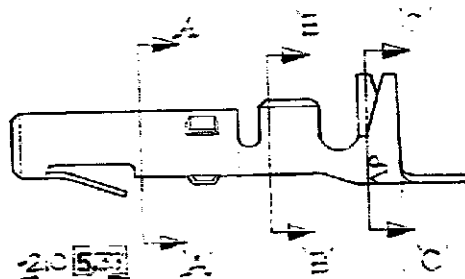
J	-156 DIA WAS -160	C.S.	77.6
H	1.25 DIA. SOLDER RESISTED VENTILATION	C.S.	54.8
G	NOTE ADDED	A.H.	73.40
F	1-2 ADDED	24	1/2 73
E	-5 FILED	PS	474
P	-6 ADDED	DE	4.102
M	CI-153227-1 & 2 OBSOLETE	ABH	5064
L	5-12N WAS 5-20N ON INSERTION FORCES	KS	10/7/82
K	WIRE BARREL SEPARATIONS ADDED	X	10/7/82
LTA	REVISION RECORD	DR	CHK

PRINT DIST.

DR - PSNIP S 11.71 DE 1/27/82
CHK - P. J. MAGUIRE 1/11/82



-140 [3.54]



-210 [5.33]

-408 [10.36]

-723 [18.36]

NOTE:

PUSH-ON AND PULL-OFF FORCES WITH THE
RESPECTIVE COUNTERPART TO BE WITHIN 5-12N

153227-1	PRE-TIN	FIN. (PRE-TIN REQUIRED)
153227-2	SILVER	BRASS (ELECTR. PROOF ONLY)
153227-5	PRE-TIN	PHOS BRONZE
153227-4	ELECTR-TIN	BRASS
153227-3		100% SOLDER
153227-2	NONE	BRASS
153227-1	PRE-TIN	BRASS
PART NO.	FINISH	MATERIAL

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LTD 1971.

CUSTOMER COPY
REFERENCE ONLY

MATERIAL AND FINISH

118 [3.03]

STOCK

& SEE TABLE

WIRE - RANGE - INSULATION
10-35 MMS. ABOVE

TOLERANCE EXCEPT
AS NOTED
+ .015 - .030 ± 1° 0'

SCALE

4:1

LOC

E

NO

A

C-153227

REV

1

NAME -118 [3] LANCED SOCKET.

DAF 1216/76