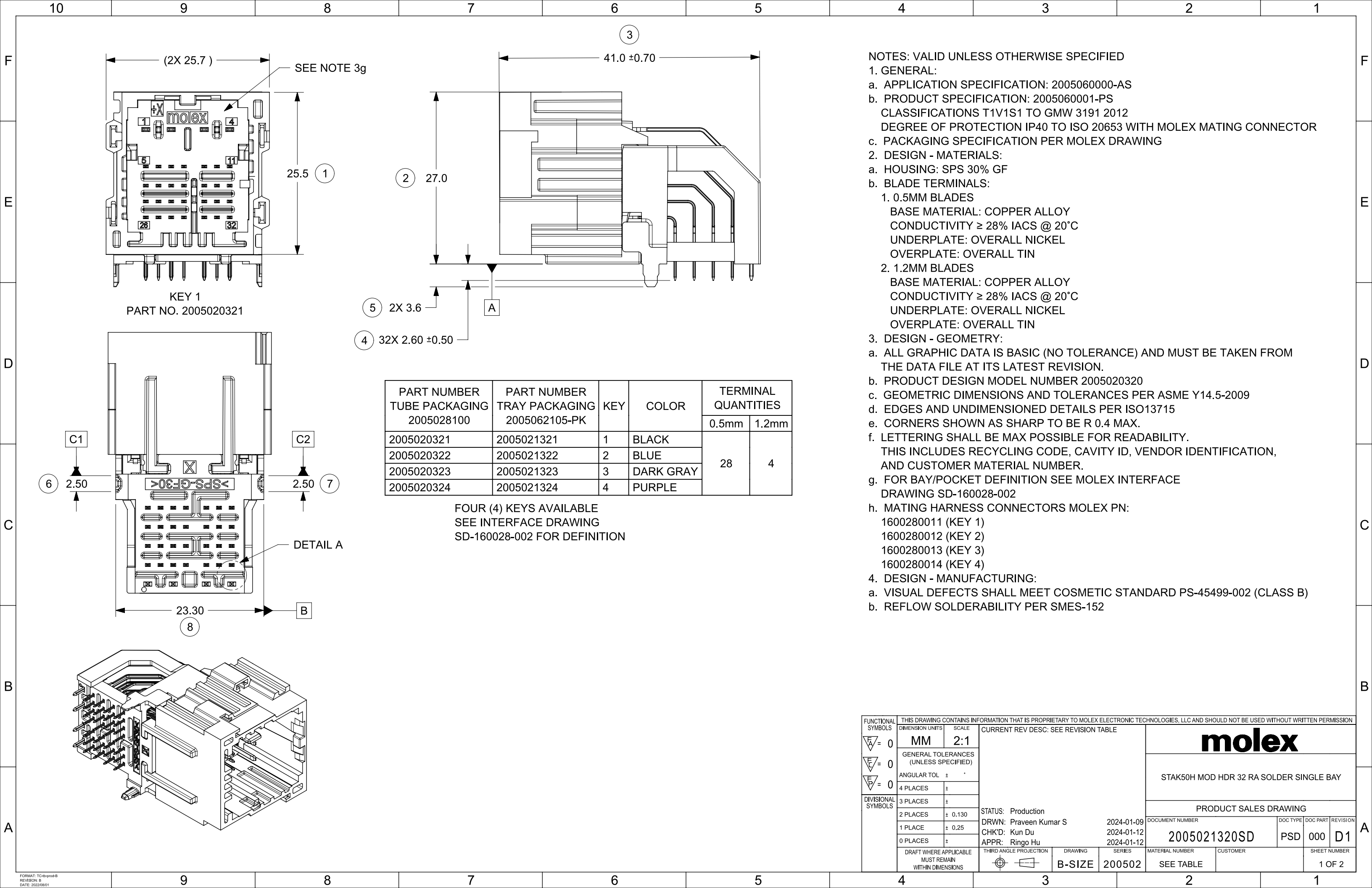




- NOTES: VALID UNLESS OTHERWISE SPECIFIED
1. GENERAL:
 - a. APPLICATION SPECIFICATION: 2005060000-AS
 - b. PRODUCT SPECIFICATION: 2005060001-PS
CLASSIFICATIONS T1V1S1 TO GMW 3191 2012
DEGREE OF PROTECTION IP40 TO ISO 20653 WITH MOLEX MATING CONNECTOR
 - c. PACKAGING SPECIFICATION PER MOLEX DRAWING
 2. DESIGN - MATERIALS:
 - a. HOUSING: SPS 30% GF
 - b. BLADE TERMINALS:
 1. 0.5MM BLADES
BASE MATERIAL: COPPER ALLOY
CONDUCTIVITY ≥ 28% IACS @ 20°C
UNDERPLATE: OVERALL NICKEL
OVERPLATE: OVERALL TIN
 2. 1.2MM BLADES
BASE MATERIAL: COPPER ALLOY
CONDUCTIVITY ≥ 28% IACS @ 20°C
UNDERPLATE: OVERALL NICKEL
OVERPLATE: OVERALL TIN
 3. DESIGN - GEOMETRY:
 - a. ALL GRAPHIC DATA IS BASIC (NO TOLERANCE) AND MUST BE TAKEN FROM THE DATA FILE AT ITS LATEST REVISION.
 - b. PRODUCT DESIGN MODEL NUMBER 2005020320
 - c. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009
 - d. EDGES AND UNDIMENSIONED DETAILS PER ISO13715
 - e. CORNERS SHOWN AS SHARP TO BE R 0.4 MAX.
 - f. LETTERING SHALL BE MAX POSSIBLE FOR READABILITY.
THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION, AND CUSTOMER MATERIAL NUMBER.
 - g. FOR BAY/POCKET DEFINITION SEE MOLEX INTERFACE DRAWING SD-160028-002
 - h. MATING HARNESS CONNECTORS MOLEX PN:
1600280011 (KEY 1)
1600280012 (KEY 2)
1600280013 (KEY 3)
1600280014 (KEY 4)
 4. DESIGN - MANUFACTURING:
 - a. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (CLASS B)
 - b. REFLOW SOLDERABILITY PER SMES-152

PART NUMBER TUBE PACKAGING 2005028100	PART NUMBER TRAY PACKAGING 2005062105-PK	KEY	COLOR	TERMINAL QUANTITIES	
				0.5mm	1.2mm
2005020321	2005021321	1	BLACK	28	4
2005020322	2005021322	2	BLUE		
2005020323	2005021323	3	DARK GRAY		
2005020324	2005021324	4	PURPLE		

FOUR (4) KEYS AVAILABLE
SEE INTERFACE DRAWING
SD-160028-002 FOR DEFINITION

FUNCTIONAL SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		CURRENT REV DESC: SEE REVISION TABLE		molex			
	DIMENSION UNITS	SCALE						
	MM	2:1	GENERAL TOLERANCES (UNLESS SPECIFIED)		STAK50H MOD HDR 32 RA SOLDER SINGLE BAY			
DIVISIONAL SYMBOLS	3 PLACES	±	STATUS: Production DRWN: Praveen Kumar S CHK'D: Kun Du APPR: Ringo Hu		PRODUCT SALES DRAWING			
	2 PLACES	± 0.130						
	1 PLACE	± 0.25						
	0 PLACES	±						
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIRD ANGLE PROJECTION	DRAWING	SERIES	MATERIAL NUMBER	CUSTOMER	SHEET NUMBER	
			B-SIZE	200502	SEE TABLE		1 OF 2	

