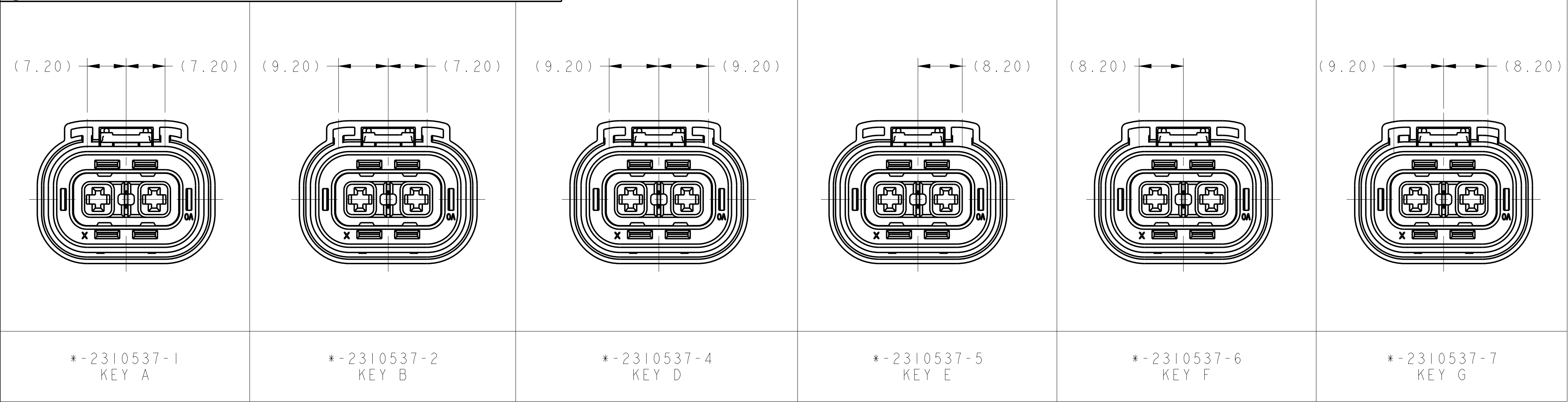
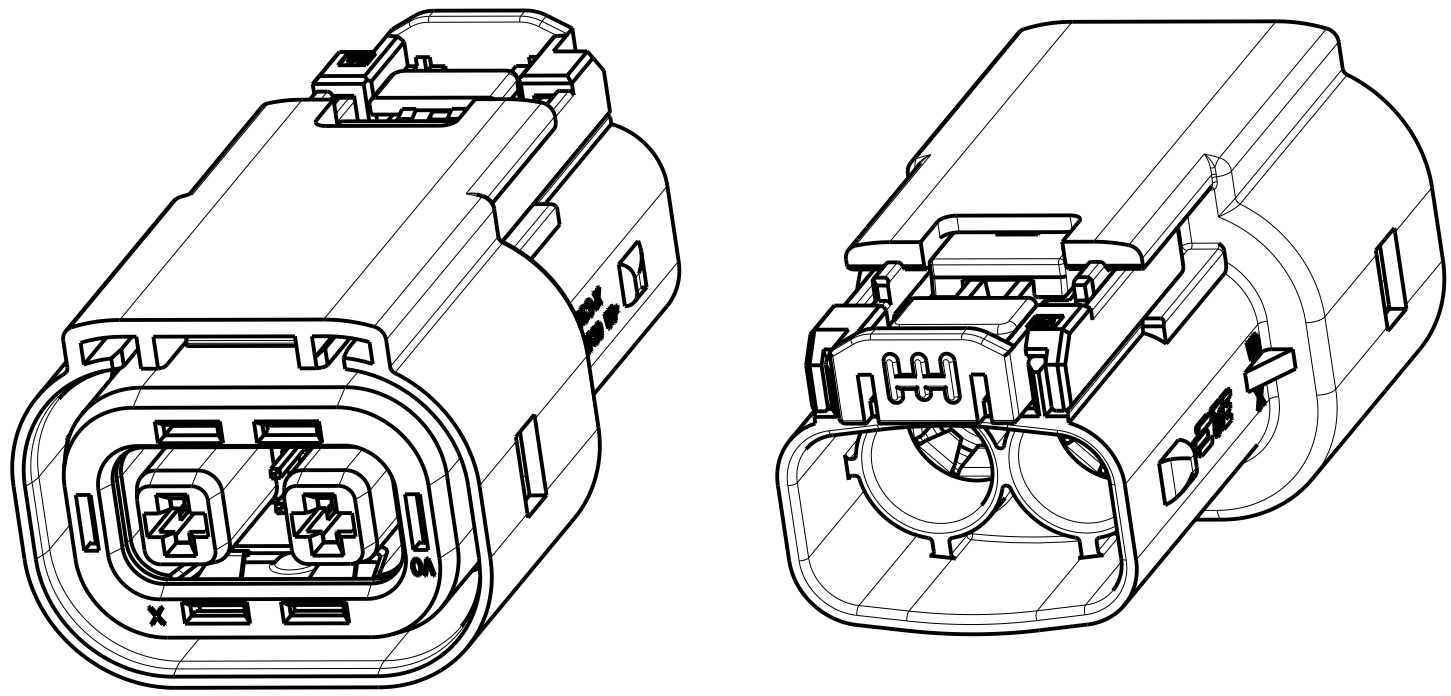
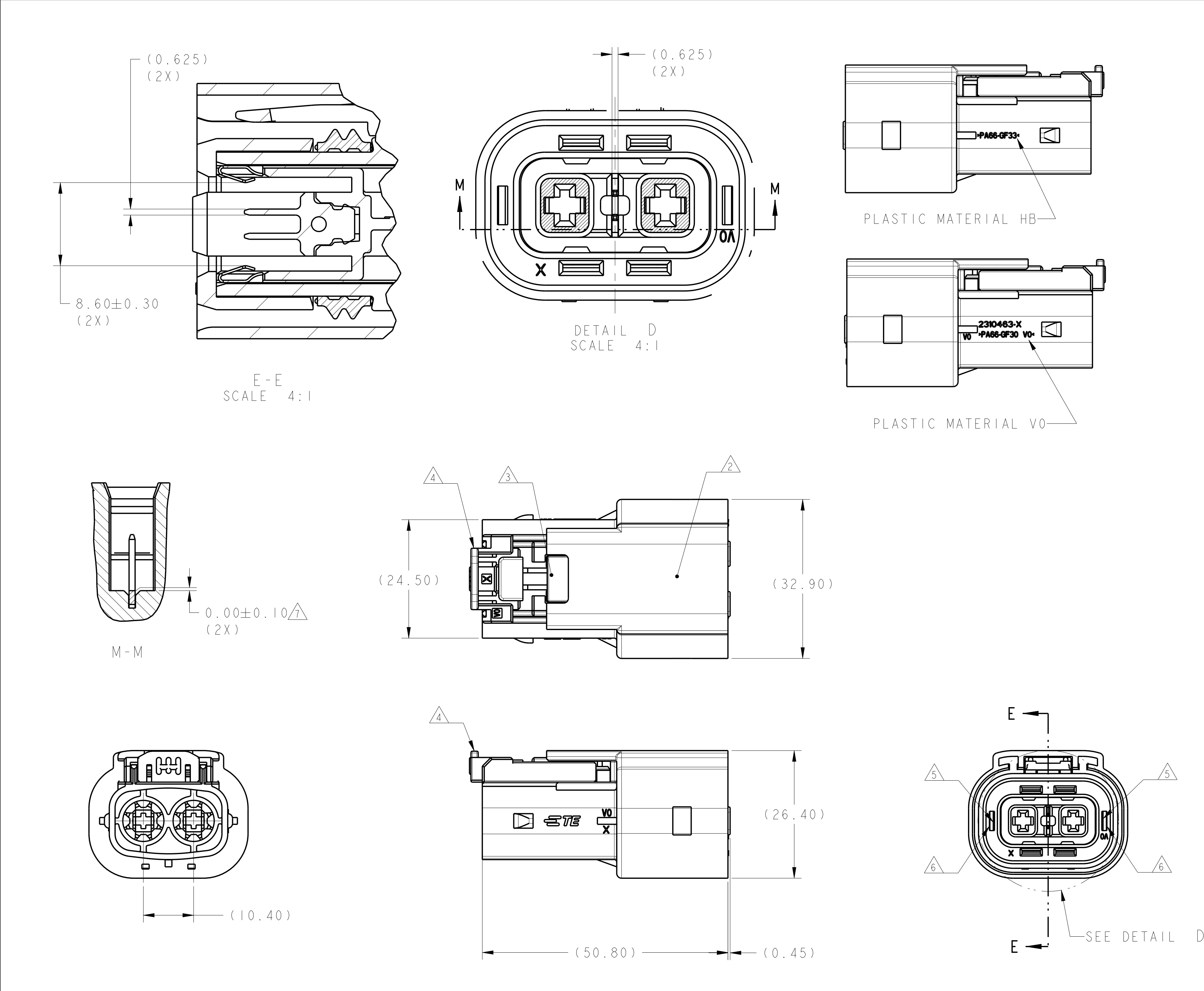




REVISIONS				
P.	LTR	DESCRIPTION	DATE	DWN APVD
B2		REVISION (ECR-19-005351)	17MAY19	R.Z E.J
B3		REVISION (ECR-19-018340)	25NOV19	R.Z E.J
B4		ADD NEW PN(ECO-20-010464)	27JUL20	C.C E.J
-	-		-	-



-1 AS SHOWN



- CONNECTOR MUST BE FREE OF ANY MECHANICAL DEFECTS WHICH MAY AFFECT FIT, FORM, OR PERFORMANCE
- PART NUMBER AND ASSEMBLY DATE CODE MARKED IN THIS AREA
- FLOATING LATCH MUST BE FULLY INSTALLED AS SHOWN
- CPA, WHEN PRESENT MUST BE INSTALLED IN PRE-STAGE POSITION AS SHOWN
- INNER HOUSING SUB ASSEMBLY MUST BE FULLY LOCKED IN TWO LOCATIONS INTO OUTER HOUSING. INSPECTION PRIOR TO ASSEMBLY OF PERIPHERAL SEAL RETAINER PERMITTED
- PERIPHERAL SEAL RETAINER MUST BE FULLY LOCKED IN TWO LOCATIONS INTO OUTER HOUSING.
- MEASURE EACH STAMPING SHOULDER FLUSH CONDITION TO NEIGHBORING PLASTIC SURFACE
- SHIELDING INFORMATION AND FIRE RETARDANT CLASS FOR PLASTIC PART SEE BELOW TABLE.

P/N	SHIELDING INFO	FIRE RETARDANT CLASS OF PLASTIC MATERIAL	REFERENCE DRAWING (P/N) FOR MISSING DIMENSION
2310537-1	CuSn4 Sn PLATING OVER Ni	V0	4-2103177-1
2310537-2			4-2103177-2
2310537-4			4-2103177-4
2310537-5			4-2103177-5
2310537-6			4-2103177-6
2310537-7			4-2103177-7
2-2310537-1	CuSn4 Sn PLATING OVER Ni	HB	4-2103177-1
2-2310537-2			4-2103177-2
2-2310537-3			4-2103177-3
2-2310537-4			4-2103177-4
2-2310537-5			4-2103177-5
2-2310537-6			4-2103177-6
2-2310537-7			4-2103177-7
3-2310537-4	CuSn4 Sn PLATING OVER Ni		4-2103177-4

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.ZHANG 14OCT2016	TE Connectivity	
DIMENSIONS:		CHK SY.WANG 10JUL2017		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J.YIN 27JUL2017	NAME PLUG ASSY HVA280-2PH1	
mm		PRODUCT SPEC	SIZE CAGE CODE DRAWING NO	
0-1 PLC ±0.2		Refer to 108-2394	RESTRICTED TO	
2-2 PLC ±0.2		APPLICATION SPEC	A1	
3-2 PLC ±0.2		Refer to 114-13259	C=2310537	
4-2 PLC ±0.000		WEIGHT	SCALE 2:1	
MATERIAL		CUSTOMER DRAWING	SHEET 1 OF 1	
			REV B4	