

4

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2

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

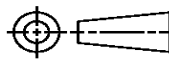
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±

1 PLC ±

2 PLC ±

3 PLC ±

4 PLC ±

ANGLES ±

FINISH

MATERIAL

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZEA3

CAGE CODE

DRAWING NOG-

RESTRICTED TO

SCALE

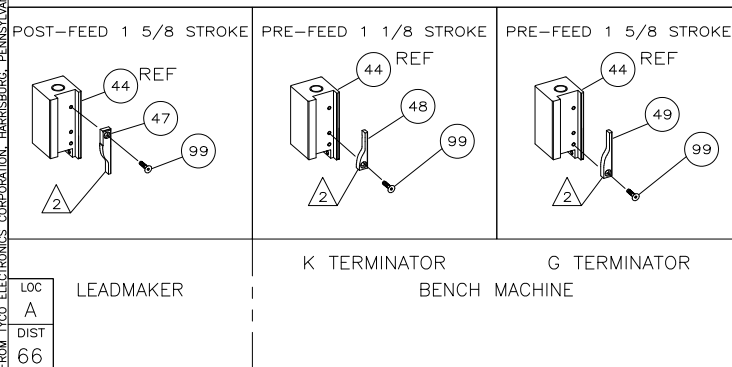
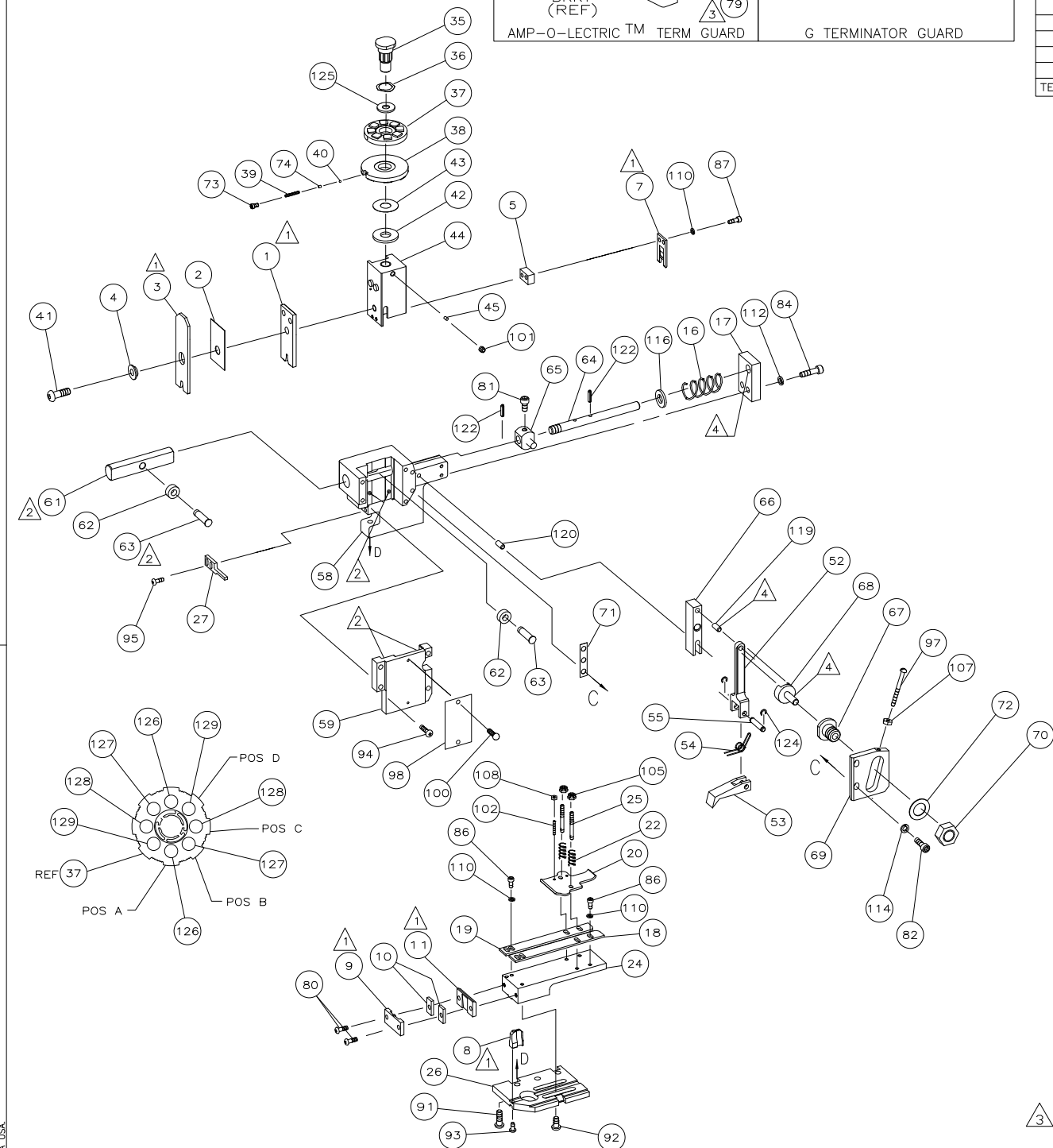
SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

PART NUMBER	REV	FIRST USED
567435-1	C	854400-1
567435-2	C	565435-5
567435-3	C	354500-1



- | | |
|---|--|
| 1 | RECOMMENDED SPARE PARTS. |
| 2 | GREASE LIGHTLY. |
| 3 | GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE. |
| 4 | LUBRICATE DAILY USING NO. 20 MACHINE OIL. |
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 32.

TERMINAL NAME: RING			CRIMPING DATA			
		63628	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
		63678	A	.077 ±.002	14	
		63750	B	.071 ±.002	2 X 18	
			C	.068 ±.002	16	
			D	.063 ±.002	18	
			CRIMP SIZE	TYPE	RANGE	
			WIRE	.120	F	18-14
			INSUL	.180	F	.120-.170
			FEED .657	APPL INST 408-8039	SET UP GAGE 458638-1	LAYOUT L1437
TERM APPL SPEC 114-2084			WIRE STRIP LENGTH .125-.155			

2	2	2	—	9-354778-5	PIN, WIRE DISC (.2970)D	129
2	2	2	—	8-354778-5	PIN, WIRE DISC (.2920)C	128
2	2	2	—	7-354778-9	PIN, WIRE DISC (.2890)B	127
2	2	2	—	6-354778-7	PIN, WIRE DISC (.2830)A	126
1	1	1	—	986950-1	WASHER, FLAT PRECISION	125
REF	REF	REF	—	21045-3	RING,RET" C"(Ø.187)FD PIN	124
						123
REF	REF	REF	—	5-21028-1	PIN,STD SPRING(Ø.12)FD ADJ ROD	122
						121
REF	REF	REF	—	1-21030-7	PIN,DOWEL(Ø.187x1.50)HSG	120
REF	REF	REF	—	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	119
						118
						117
REF	REF	REF	—	21899-4	WASHER,FLAT(Ø5/16)SCR ADJ	116
						115
REF	REF	REF	—	21024-5	WASHER,LOCK(NO.10)FD ADJ PL	114
						113
REF	REF	REF	—	21024-5	WASHER,LOCK(NO.10)FD ROD GDE	112
						111
6	6	6	—	21024-4	WASHER,LOCK(NO.8)SHEAR BL	110
						109
2	2	2	—	21018-4	NUT,HEX(4-40)DRAG	108
REF	REF	REF	—	21018-5	NUT,HEX(6-32)FD ADJ PL	107
						106
2	2	2	—	21022-2	NUT,HEX SL(8-32)DRAG STUD	105
						104
						103
2	2	2	—	2-21006-6	SCR,SKT SET(4-40x.62)DRAG	102
1	1	1	—	21009-2	SCR,SKT SET(1/4-20x.25)RAM	101
2	2	2	—	21017-2	SCR,DRIVE(#2x.19)ID PLATE	100
1	1	1	—	1-21002-7	SCR,BHC(6-32x.38)CAM	99
1	1	1	—	461264-1	PLATE, IDENTIFICATION	98
REF	REF	REF	—	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	97
						96
2	2	2	—	2-21002-2	SCR,BHC(8-32x.50)STRIPPER	95
REF	REF	REF	—	2-21002-9	SCR,BHC(10-32x.75)HSG CAP	94
1	1	1	—	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	93
4	4	4	—	3-21002-3	SCR,BHC(1/4-20x.50)ST GD PL	92
REF	REF	REF	—	2-22733-8	SCR,BHC(1/4-20x.62)BASE PL	91
						90
						89
						88
2	2	2	—	2-21000-6	SCR,SHC(8-32x.38)SLUG BLADE	87
4	4	4	—	7-21000-4	SCR,SHC(8-32x.31)STRIP GUIDE	86
						85
REF	REF	REF	—	3-21000-7	SCR, SKT CAP(10-32x.75)FD GDE	84
						83
REF	REF	REF	—	3-21000-6	SCR,SKT CAP(10-32x.62)FD ADJ P	82
REF	REF	REF	—	3-21000-4	SCR,SKT CAP(10-32x.38)PIVOT BL	81
2	2	2	—	3-21002-0	SCR,BHC(10-32X.88)SH PL	80
—	REF	—	—	455745-1	GUARD, WINDOW	79
REF	—	—	—	679532-1	INSERT, GUARD	78
						77
						76
						75
1	1	1	—	690603-1	SPRING, ASSIST	74
1	1	1	—	23030-1	SCR,SKT CAP(6-32x.25)CP DSC	73
REF	REF	REF	—	458109-1	WASHER, FLAT (SPECIAL)	72
REF	REF	REF	—	690517-1	SPACER	71

-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
				PARTS LIST		
QTY REQD PER ASSY						

	C	ECR-10-016343	8-2
P	LTR	REVISION RECORD	DA

							USED ON	—
—1	LEADMAKER			MECH POST FEED				
—2	BENCH MODEL K			MECH PRE FEED				
—3	BENCH MODEL G			MECH PRE FEED				
4	REF	REF	REF	—	22594—8	NUT, HEX	70	
	REF	REF	REF	—	240628—1	PLATE, ADJ	69	
	REF	REF	REF	—	240626—1	SHAFT, PIVOT	68	
	REF	REF	REF	—	240633—1	BUSHING	67	
4	REF	REF	REF	—	455680—1	LEVER, INTERMEDIATE	66	
	REF	REF	REF	—	240629—1	BLOCK, PIVOT	65	
	REF	REF	REF	—	240632—2	SCR, ADJ	64	
	REF	REF	REF	—	240659—3	PIN, CAM ROLLER	63	
	REF	REF	REF	—	240658—1	CAM, ROLLER	62	
	REF	REF	REF	—	454398—1	ROD, FEED	61	
							60	
	REF	REF	REF	—	454220—1	CAP, RAM	59	
	REF	REF	REF	—	453736—1	HOUSING	58	
							57	
							56	
	REF	REF	REF	—	240624—1	PIN, FEED FINGER	55	
	REF	REF	REF	—	691499—1	SPRING, FEED FINGER	54	
	REF	REF	REF	—	240635—1	FINGER, FEED	53	
	REF	REF	REF	—	240634—3	LEVER, TERMINAL	52	
							51	
							50	
	1	—	—	—	690602—6	CAM, PRE—FEED 1 5/8 ST	49	
	—	1	—	—	690602—5	CAM, PRE—FEED 1 1/8 ST	48	
	—	—	1	—	690501—4	CAM, POST—FEED 1 5/8 ST	47	
							46	
	1	1	1	—	690191—1	PLUG, NYLON	45	
	1	1	1	—	455674—2	RAM	44	
	1	1	1	—	690125—1	WASHER, LAMINATED	43	
	1	1	1	—	690124—1	WASHER, RAM	42	
	1	1	1	—	7—21002—9	BOLT, CRIMPER(5/16—24x1.00)	41	
	1	1	1	—	23241—6	BALL, STEEL	40	
	1	1	1	—	690170—1	SPRING, COMPRESSION	39	
	1	1	1	—	690142—1	DISC, INSULATION	38	
	1	1	1	—	354777—1	WIRE DISC, PLASTIC	37	
	1	1	1	—	22480—5	WASHER, SPRING	36	
	1	1	1	—	690212—1	POST, RAM	35	
							34	
							33	
	1	1	1	—	458980—2	APPLICATOR, BASIC (SUB ASSY)	32	
							31	
							30	
							29	
							28	
	1	1	1	—	690455—1	STRIPPER	27	
	REF	REF	REF	—	455676—1	PLATE, BASE	26	
	2	2	2	—	22354—8	DRAG, STUD	25	
	1	1	1	—	455678—7	PLATE, STRIP GUIDE	24	
							23	
	2	2	2	—	4—22281—1	SPRING, DRAG	22	
							21	
	1	1	1	—	454177—1	DRAG, STOCK	20	
	1	1	1	—	458030—3	GUIDE, STRIP (REAR)	19	
	1	1	1	—	458031—3	GUIDE, STRIP (FRONT)	18	
	REF	REF	REF	—	454178—1	GUIDE, FEED ROD	17	
	REF	REF	REF	—	4—22284—9	SPRING, FEED RETURN	16	
							15	
							14	
							13	
							12	
1	1	1	1	—	691901—3	PLATE, REAR SHEAR	11	
	2	2	2	—	1—240645—6	SPACER, SHEAR PLATE	10	
1	1	1	1	—	240642—3	PLATE, FRONT SHEAR	9	
	1	1	1	—	6—683452—7	ANVIL	8	
	1	1	1	—	691157—5	BLADE, SLUG	7	
							6	
	1	1	1	—	3—240641—0	SPACER, SLUG BLADE	5	
	1	1	1	—	238009—2	SPACER, BLOCK CRIMPER	4	
1	1	1	1	—	456134—8	CRIMPER, INSULATION	3	
	1	1	1	—	455888—4	SPACER, CRIMPER	2	
1	1	1	1		456409—2	CRIMPER, WIRE	1	
	—3	—2	—1	U7M	PART NO	DESCRIPTION	ITEM NO	
					PARTS LIST			

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