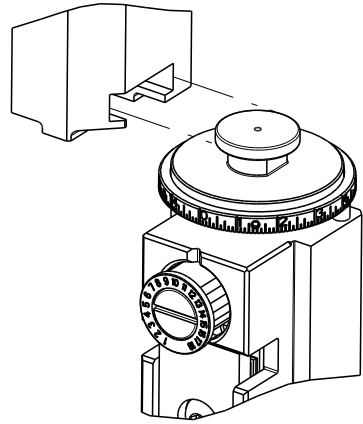


8		7	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION	
20		20	
© COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.			
PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2266049-1	G	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2266049-2	H	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266049-7	A	CRIMP TOOLING KIT	-

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	-	-
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: CENTER CONTACT, 180 DEGREE, FAKRA			
WIRE STRIP LENGTH 2.86-3.36 mm [.113-.132 IN]		INSULATION DIAMETER RANGE Ø1.49-1.65 mm [.059-.065 IN]	
TERMINAL APPLICATION SPECIFICATION	114-32145	-	-
TERMINALS APPLIED 4			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
2203260-9	1-2203260-0	1-2203260-5	2203270-9
1-2203270-0	1-2203270-5	1-2203260-9	1-2203270-9

TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: CENTER CONTACT, 180 DEGREE, FAKRA			
WIRE STRIP LENGTH 2.86-3.36 mm [.113-.132 IN]		INSULATION DIAMETER RANGE Ø1.49-1.65 mm [.059-.065 IN]	
TERMINAL APPLICATION SPECIFICATION	114-32217	-	-
TERMINALS APPLIED 4			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1-2304634-0			

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING 3
RG-58LL	0.96+/-0.03 [.038+/- .001]	7.5
RG-58	0.96+/-0.03 [.038+/- .001]	7.5
AMC-4 mm	0.94+/-0.03 [.037+/- .001]	7.7

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING 3
RG-58LL	0.96+/-0.03 [.038+/- .001]	7.5
RG-58	0.96+/-0.03 [.038+/- .001]	7.5
DACAR 037-6	0.96+/-0.03 [.038+/- .001]	7.5



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 4 TERMINAL LUBRICANT IS RECOMMENDED.
5. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

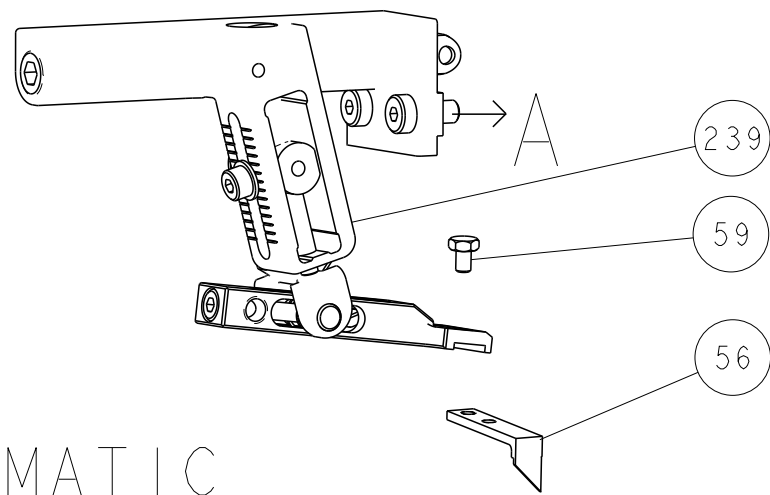
2				1						
LOC	DIST	REVISIONS								
A	66	P	LTR	DESCRIPTION				DATE	DWN	APVD
			H1	ECR-20-005926				23APR2020	FZ	GB
			H2	ECR-20-017105				02DEC2020	JWC	TE
			H3	ECR-21-000217				07JAN2021	JWC	TE
			H4	ECR-24-207524				30APR2024	TB	RK

	-	1	-	2119641-1	FEED CAM, AIR FEED	248
	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	1	-	2844940-1	AIR FEED MODULE	238
	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	1	1	1-18028-2	WASHER, FLAT, REG M4	119
4	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
	-	1	1	2844908-1	SCREW, LOCKING	99
	-	1	1	2844907-1	POST, LOCKING	98
	-	1	1	455888-1	SPACER, CRIMPER -	82
	-	1	1	5-547505-2	SPRING, COMPRESSION	77
	-	1	1	854769-4	HOLDER, INS	74
	-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
	-	1	1	2119740-1	TAG, IDENTIFICATION	67
	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
	-	1	1	1338685-1	PAWL, FEED	56
	-	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
	-	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
	-	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
	-	1	1	811242-5	BUMPER, HOLD DOWN	51
	-	1	1	690753-6	SPACER, TONKER	50
	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	-	1	2119653-1	FEED CAM, POST FEED	47
	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
	-	1	1	2-1752356-6	SUPPORT, TERMINAL	34
	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	2	2	2-2844962-3	SPACER, CYLINDRICAL, STRIP GUIDE	30
	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE -	29
	-	1	1	1-455888-9	SPACER, CRIMPER -	28
	-	1	1	1320928-2	STRIP GUIDE -	24
1	-	1	1	2119806-1	INSERT, SHEAR	13
	-	1	1	5-22279-1	SPRING, COMPRESSION	12
	-	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	1	2119805-1	SHEAR HOLDER, FRONT -	10
	-	1	1	1803418-1	FLOATING SHEAR, MINI COAX FRONT	9
1	1	1	1	2-1633933-0	ANVIL, COMBINATION	8
	-	-	-	-	-	7
	-	-	-	-	-	6
	-	1	1	2119780-4	DEPRESSOR, SHEAR	5
	-	-	-	-	-	4
	-	-	-	-	-	3
	-	-	-	-	-	2
1	1	1	1	1803087-3	CRIMPER, WIRE	1

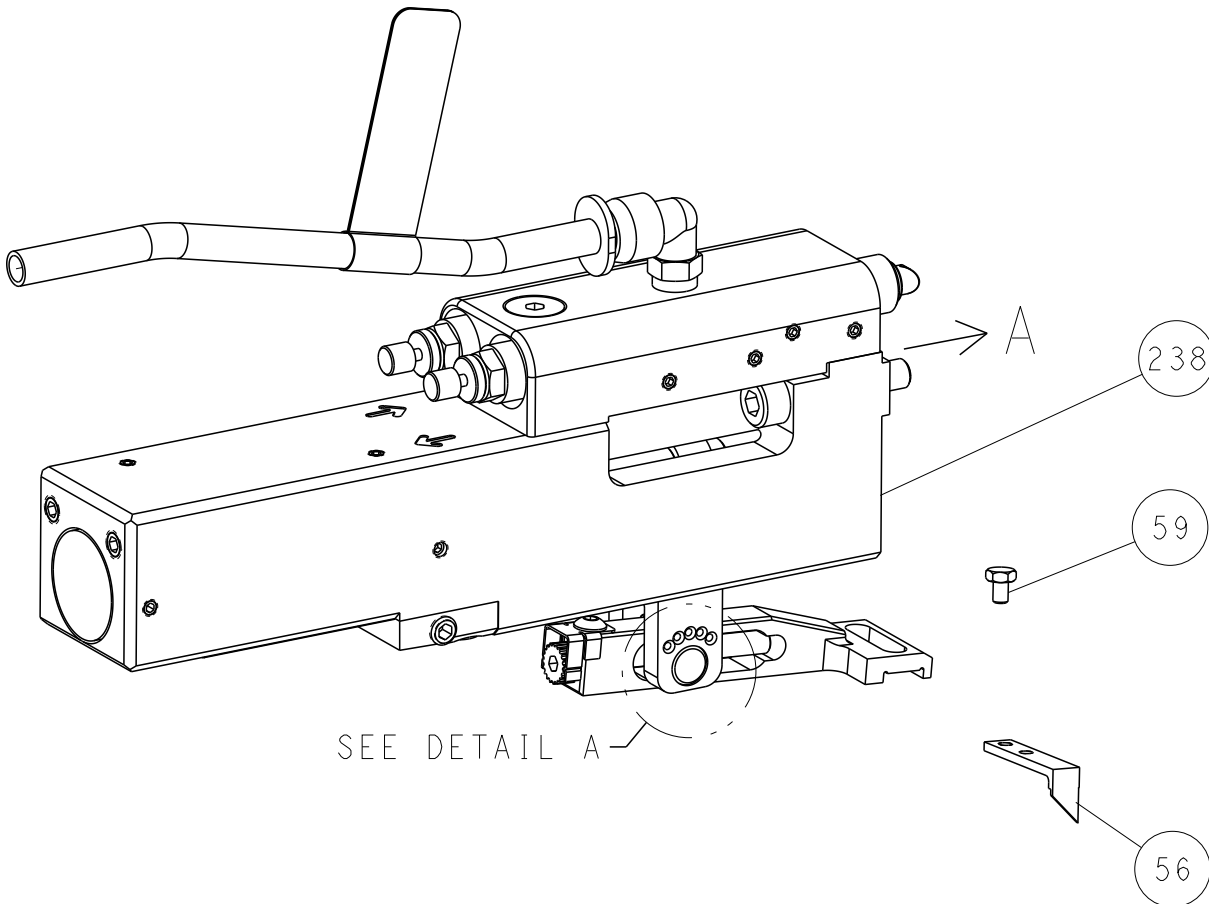
-77	-2	-1	PART NO	DESCRIPTION	ITEM NO
THIS DRAWING IS A CONTROLLED DOCUMENT AND NOT BE LOANED, REPRODUCED, COPIED, OR DISSEMINATED WITHOUT THE WRITTEN PERMISSION OF THE ISSUING ORGANIZATION. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND THE USER SHOULD BE CONTACTED FOR THE LATEST EDITION.			DWN R.O.WILSON CHK K.J.STAKEM APVD T.L.ELBIN	22OCT2013 23OCT2013 23OCT2013	TE Connectivity Harrisburg, PA 17105-3608
DIMENSIONS: mm			NAME Ocean Side Feed Applicator		
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH ±			PRODUCT SPEC APPLICATION SPEC SIZE CAGE CODE DRAWING NO RESTRICTED TO		
MATERIAL			WEIGHT A 00779 C=2266049		
Customer Accessible Production Drawing			SCALE 1:2 SHEET 1 OF 4 REV H4		

LOC	DIST	REVISIONS					
		P	LYR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

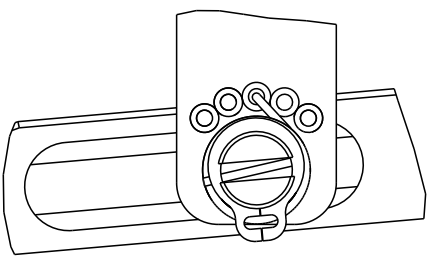
FEED TYPE
MECHANICAL



PNEUMATIC

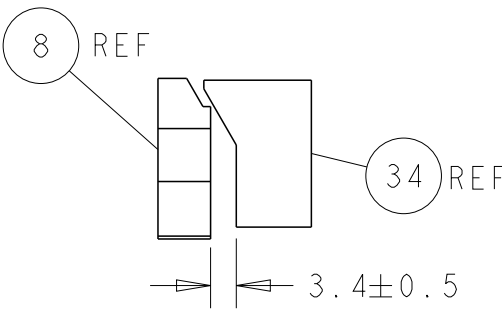
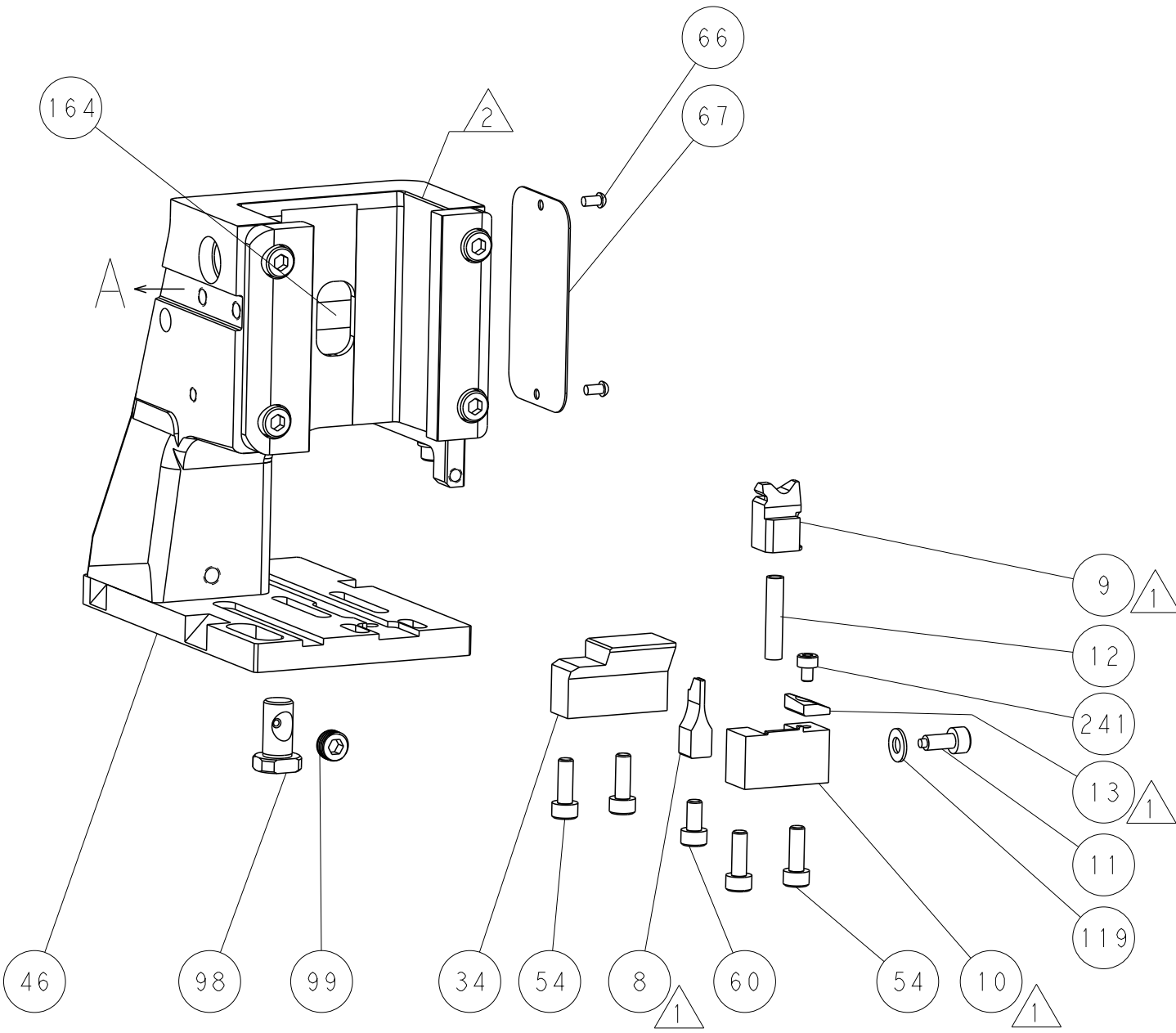
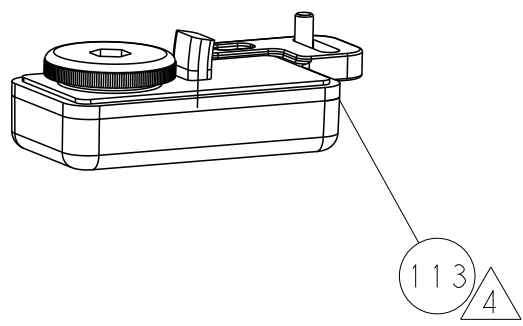
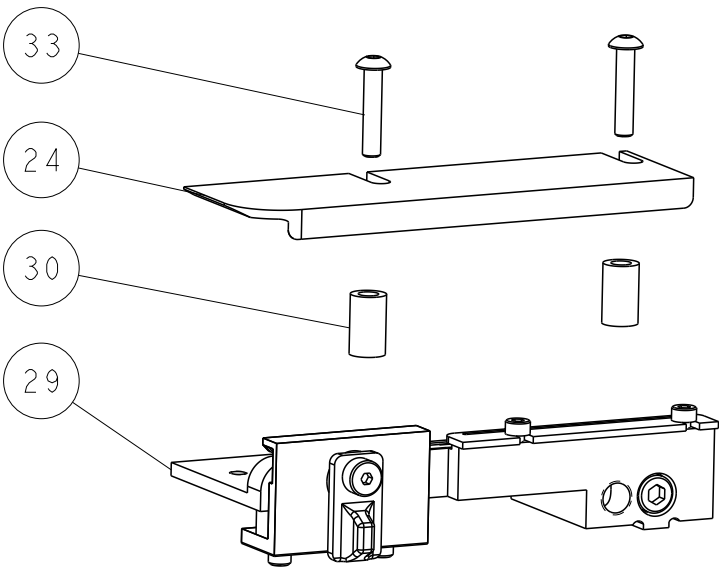
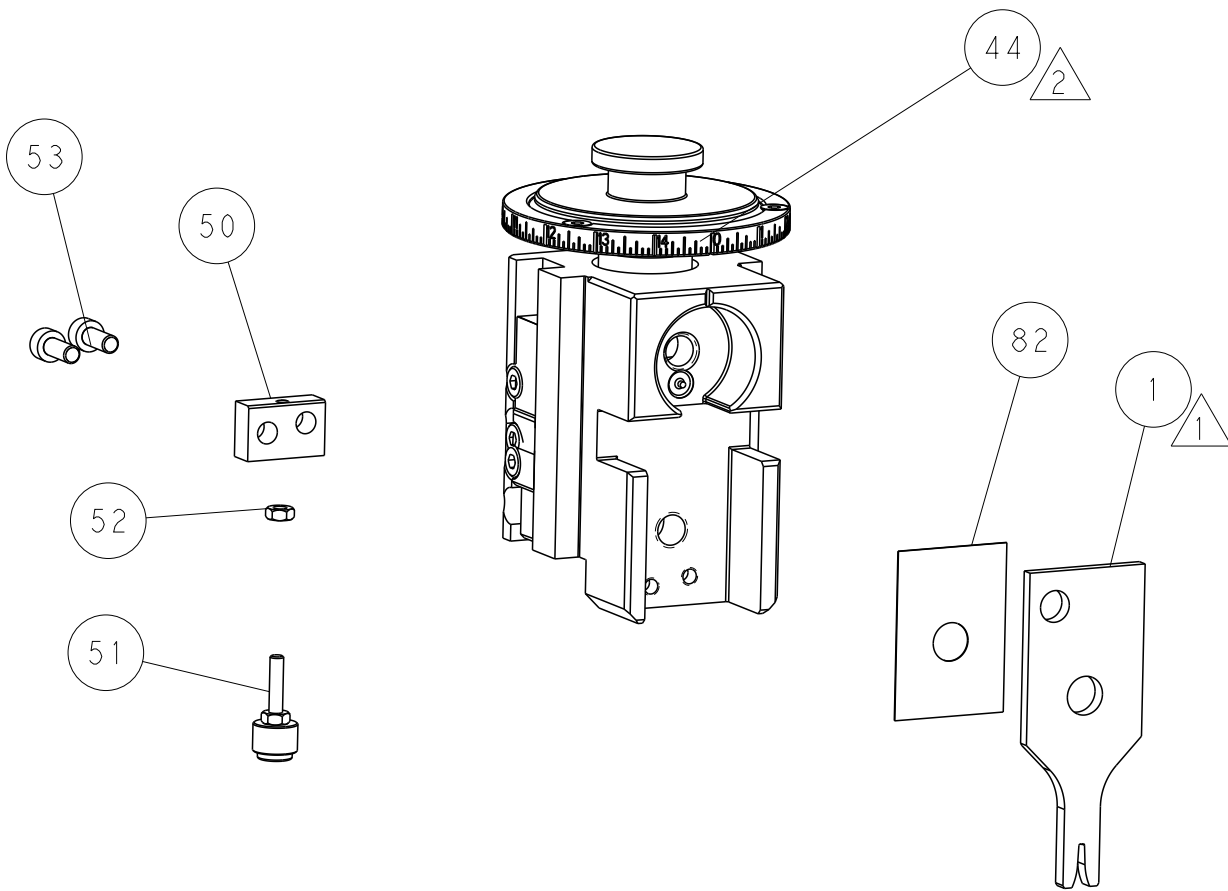
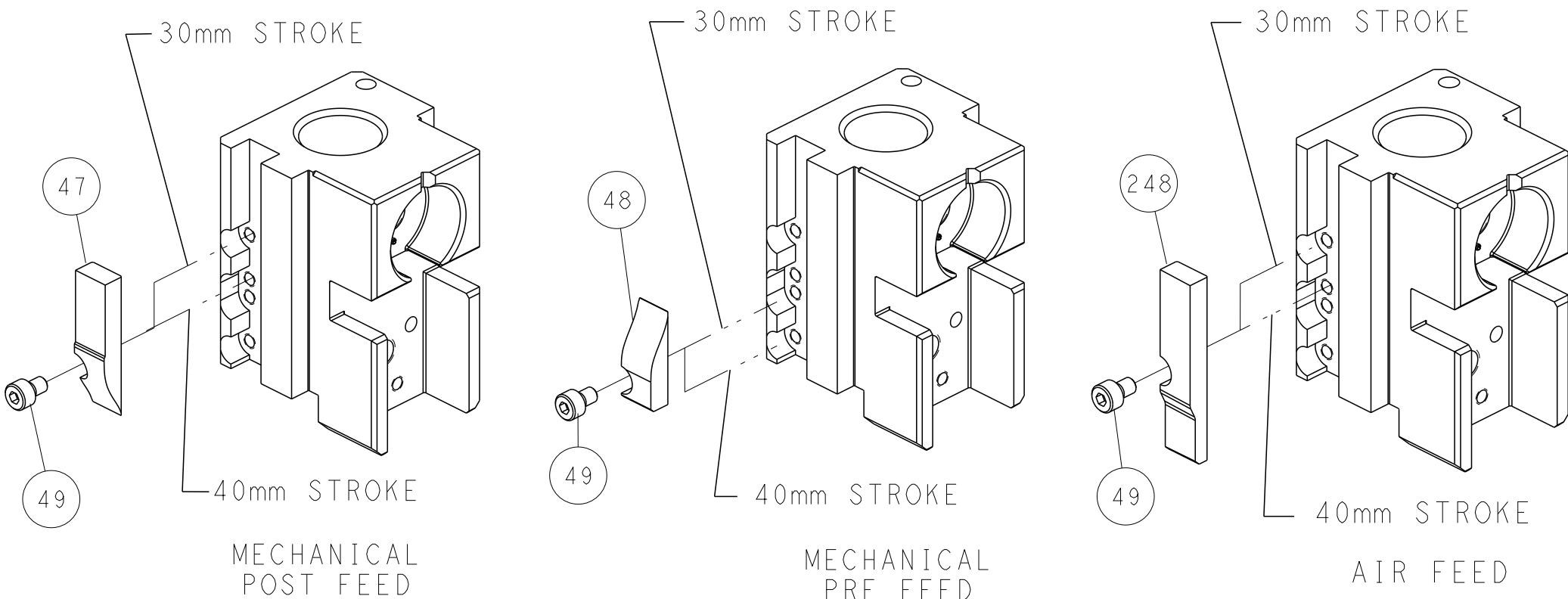


FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)

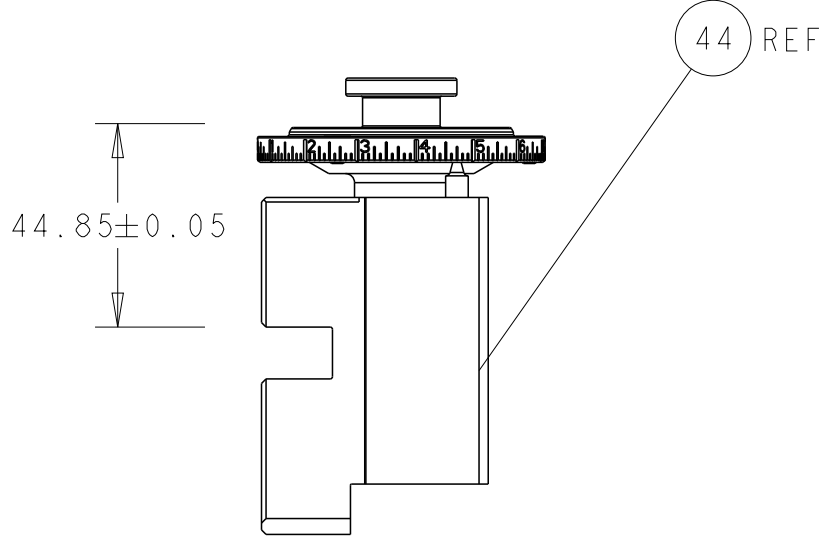
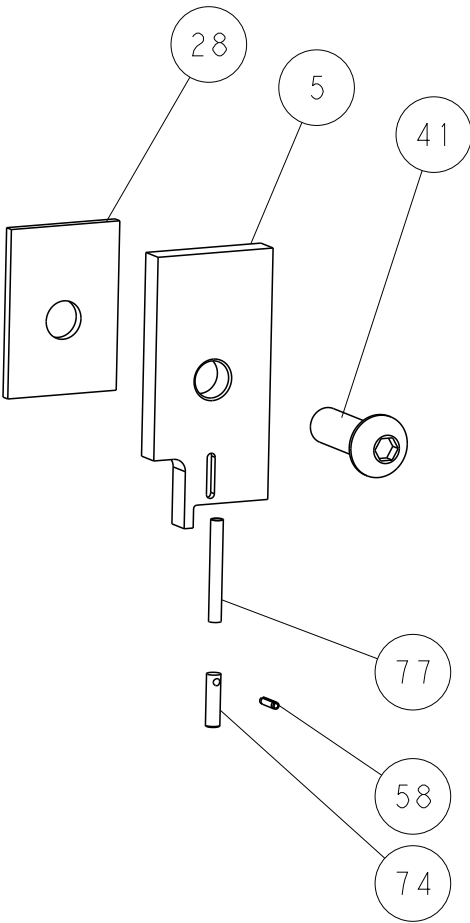


DETAIL A

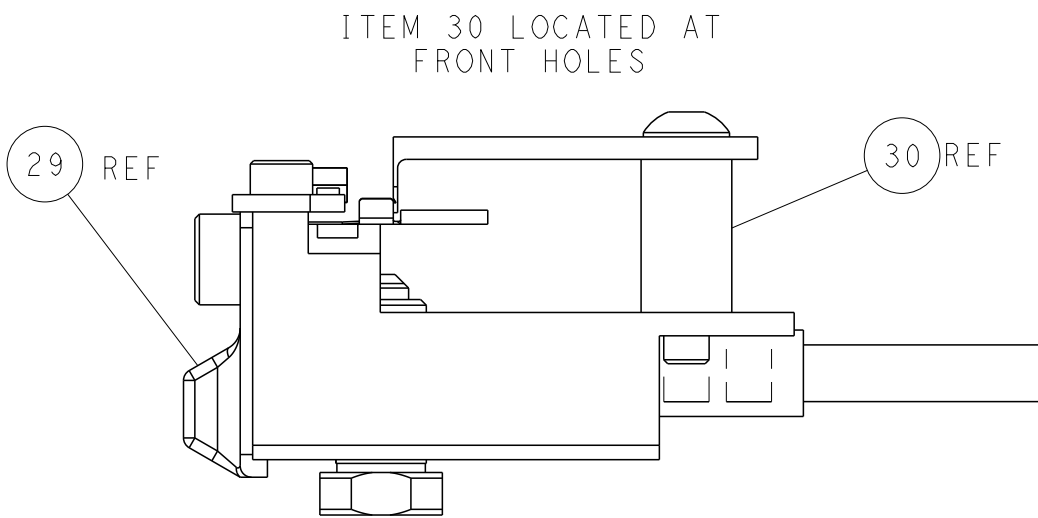
CAM POSITIONS



TERMINAL SUPPORT LOCATION



RAM SET-UP



FEED TRACK POSITION
GUIDE BY WIRE BARREL

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS THE RESPONSIBILITY OF THE USER TO VERIFY THE LATEST REVISIONS. IT IS THE RESPONSIBILITY OF THE USER TO VERIFY THE LATEST REVISIONS.		DWN R.O. WILSON 23OCT2013	TE Connectivity Harrisburg, PA 17105-3608	
CHK K.J. STAKEM 23OCT2013		NAME T.L. ELBIN 23OCT2013	Ocean Side Feed Applicator	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.0005 1 PLC ±.0005 2 PLC ±.0005 3 PLC ±.0005 4 PLC ±.0005 ANGLES ±.0005 FINISH	PRODUCT SPEC	RESTRICTED TO
MATERIAL -		WEIGHT -	SIZE A	Customer Accessible Production Drawing
		SCALE 1:2	SHEET 2	REV H4