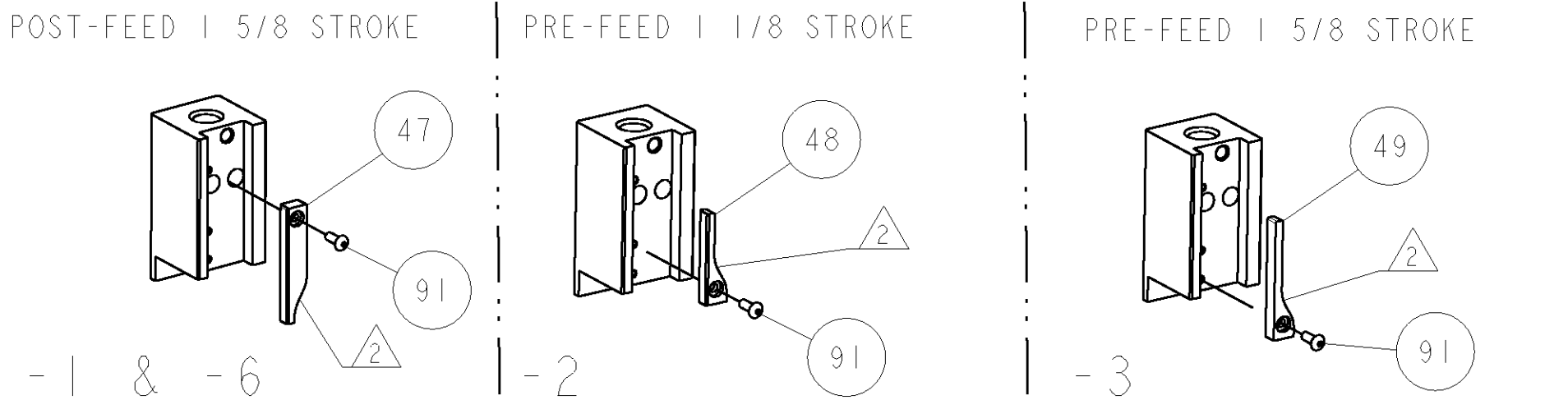
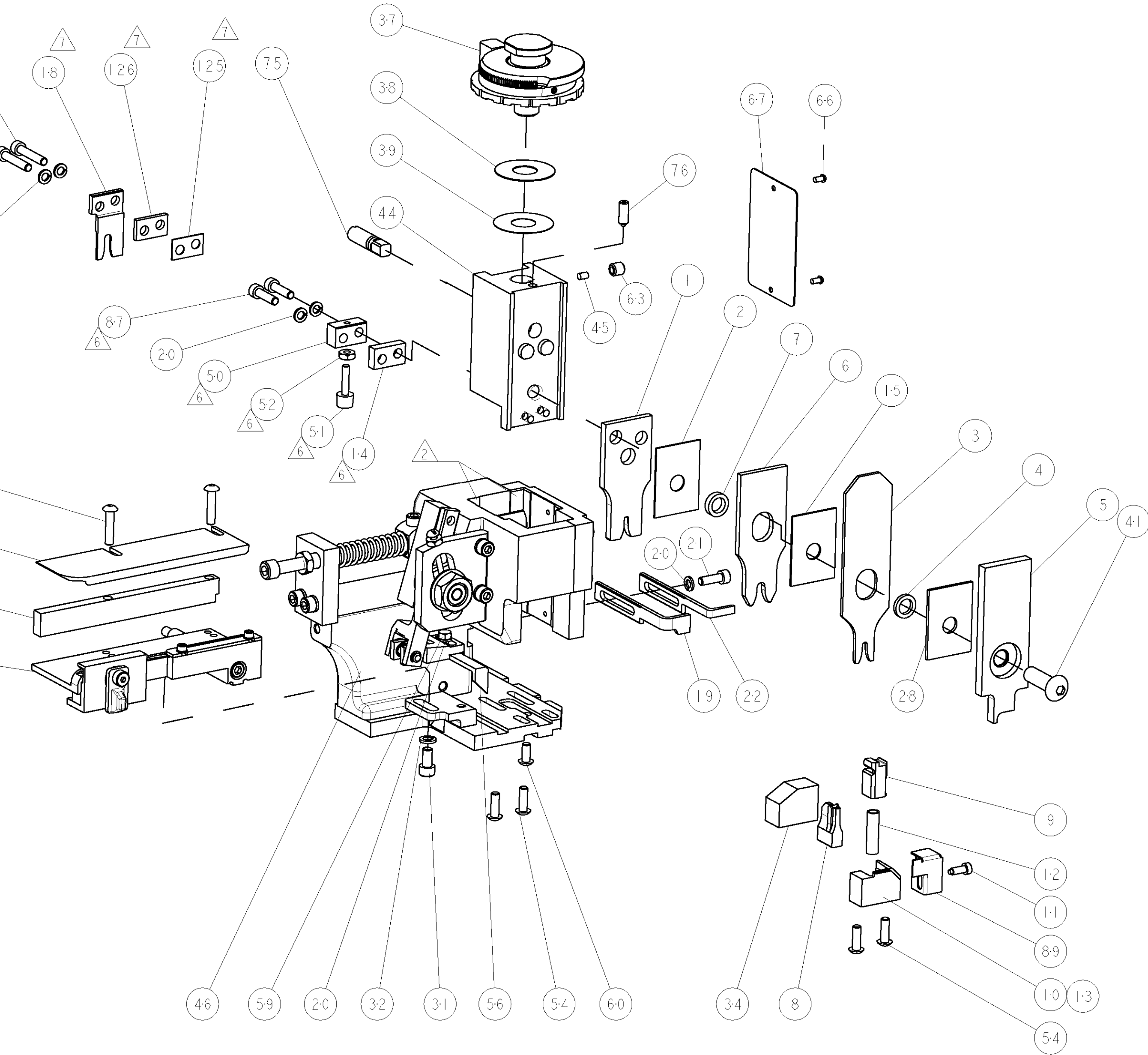
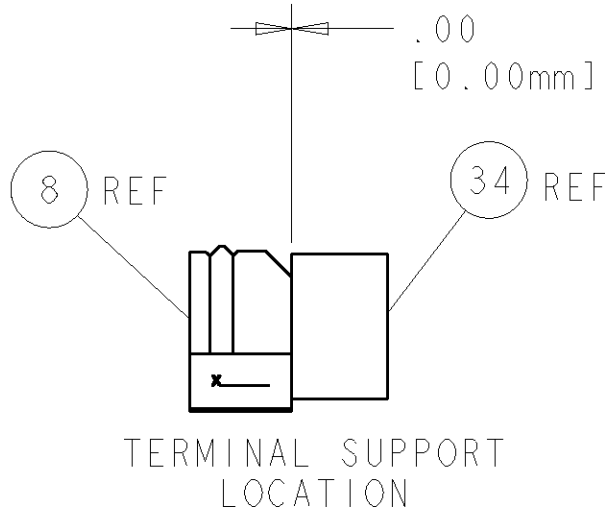
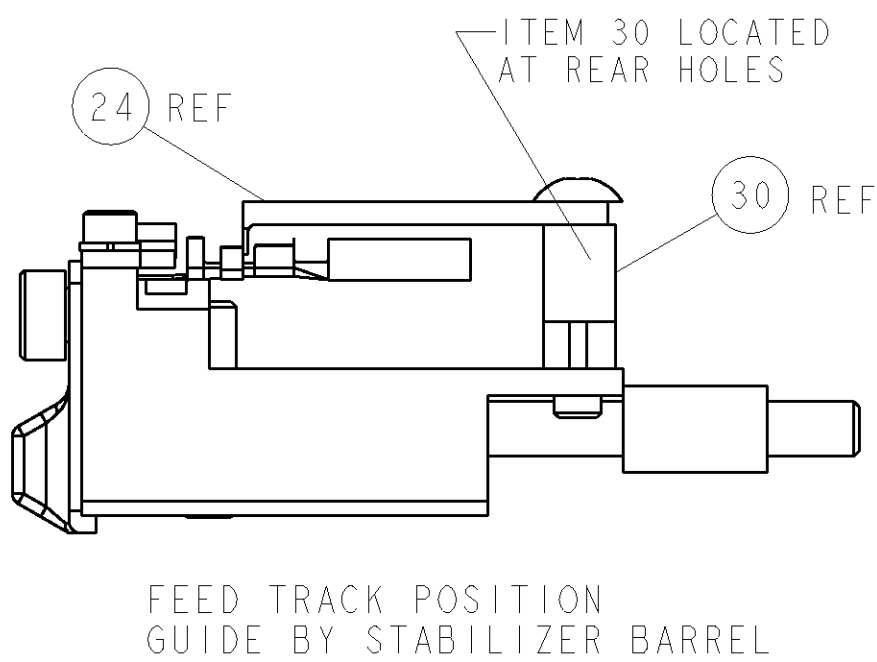


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855490-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855490-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855490-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855490-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855490-7		A	-	-	-	SPARE PARTS	

- RECOMMENDED SPARE PARTS
- GREASE LIGHTLY
- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- CUT TO LENGTH AT ASSEMBLY
- STABILIZER CRIMPER SHAFT MUST BE TURNED SO THAT LETTER SHOWING (RIGHT SIDE OF RAM) MATCHES WIRE BEING USED.
- ITEMS 14, 50, 51, 52 & 87 REQUIRED FOR 927841.
- ITEMS 18, 88, 125 & 126 REQUIRED FOR 927843.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: .140 DIA PIN AND SOCKET							
TE PN	-	TE TERMINAL - TE CRIMP SPECS				REF SETTING	
927841	6	-					
927843	7	-					
-	-	B	1.42mm+.05/- .05[.056+.002/- .002]	16AWG or 1mm2	B5		
-	-	C	1.33mm+.05/- .05[.052+.002/- .002]	18AWG or 0.75mm2	C3		
-	-	D	1.24mm+.05/- .05[.049+.002/- .002]	20AWG or 0.5mm2	C9		
-	-	-					-
-	-	CRIMP	SIZE	TYPE	RANGE		
-	-	-	2.03mm [.080]	F	0.50-1.00 mm2		
-	-	WIRE	2.79mm [.110]	OVL	Ø1.200 - 2.400		
-	-	INSUL					
WIRE STRIP LENGTH	5.94-6.35	TERM APPL SPEC	114-1007	FEED	15.00	APPLICATOR INSTRUCTIONS	
						SET UP GAGE	
						408-8040	
						458637-1	

	-	-	-	-	-	4-240641-0	SPACER	126
	-	-	-	-	-	2-240641-1	SPACER	125
3	-	-	-	REF	-	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	679532-1	INSERT, GUARD	115
	-	-	-	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	-	-	-	-	691667-1	GUARD, FRONT CHIP	89
	-	2	2	2	2	3-21000-0	SCR, SKT HD CAP 8-32 X .875	88
	-	2	2	2	2	2-21000-8	SCR, SKT HD CAP 8-32 X .625	87
	-	-	-	-	-	22859-7	SPRING PLUNGER	76
	-	-	-	-	-	1-453412-6	SHAFT, STABILIZER CRIMPER ADJUSTER	75
	-	-	-	-	-	4088040	SF APPL INST 408-8040	71
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	-	-	-	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	-	-	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
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	-	2	2	2	2	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	-	-	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	-	-	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	-	-	-	-	1320908-1	SPACER, STRIP GUIDE	30
	-	-	-	-	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	-	-	-	-	1-455888-4	SPACER, CRIMPER	28
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	-	-	-	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	6	6	6	6	21024-4	WASHER, SPRG LOCK, REG NO 8	20
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1	-	-	-	-	-	1-817854-9	CRIMPER, WIRE PREMIUM	1

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