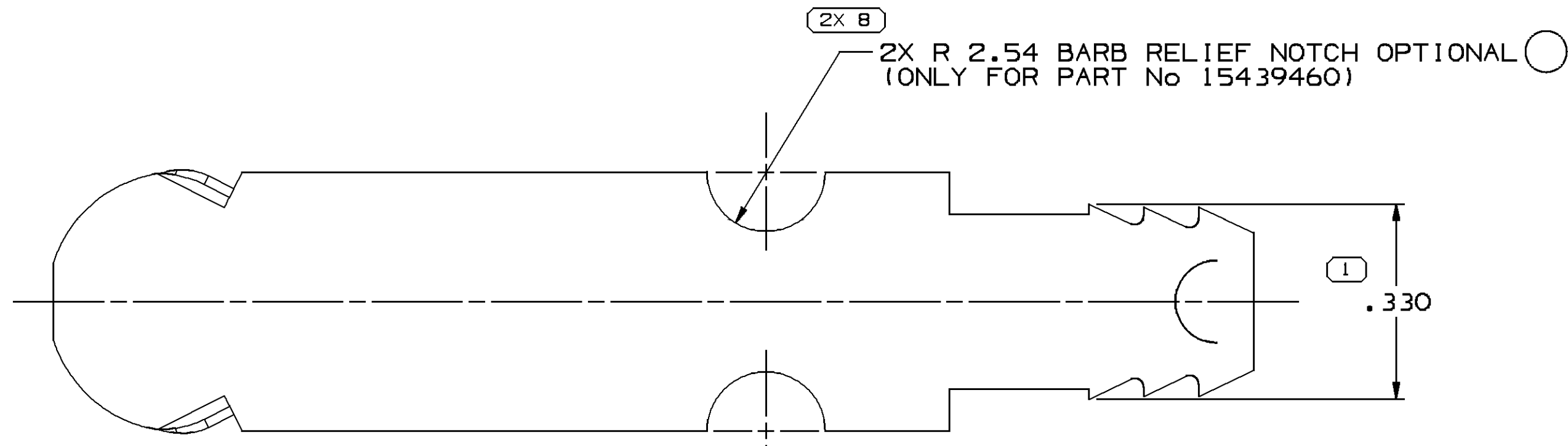
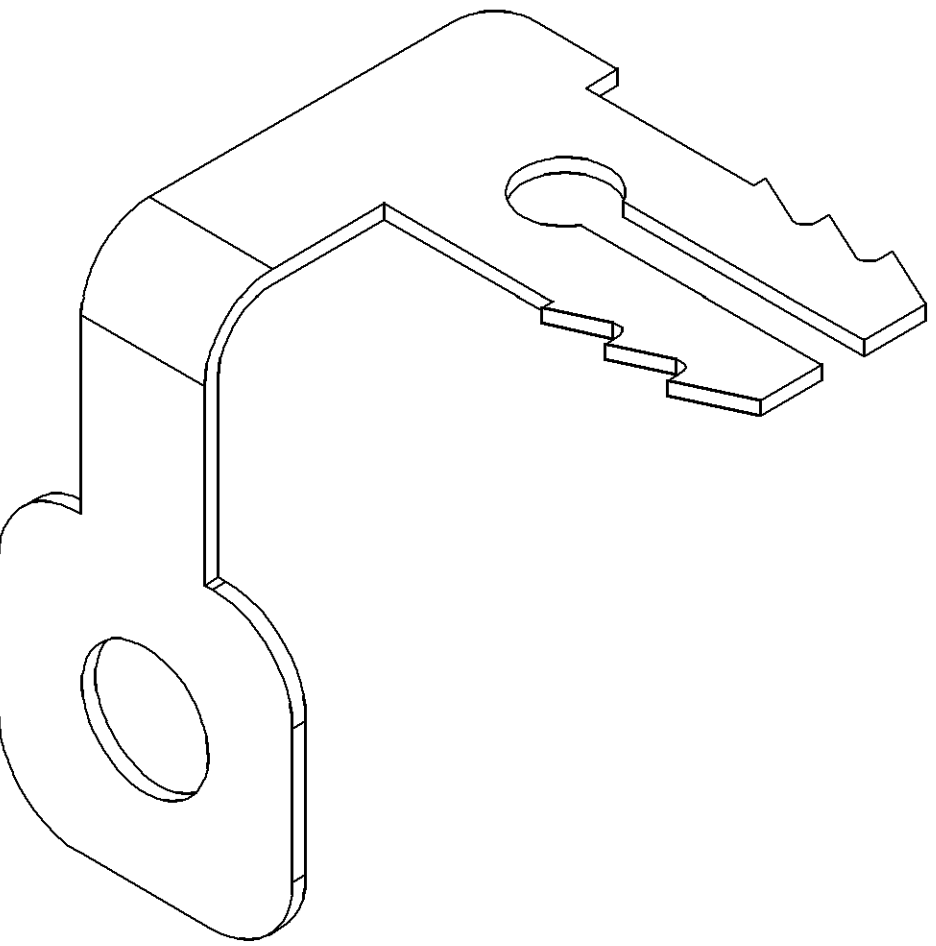
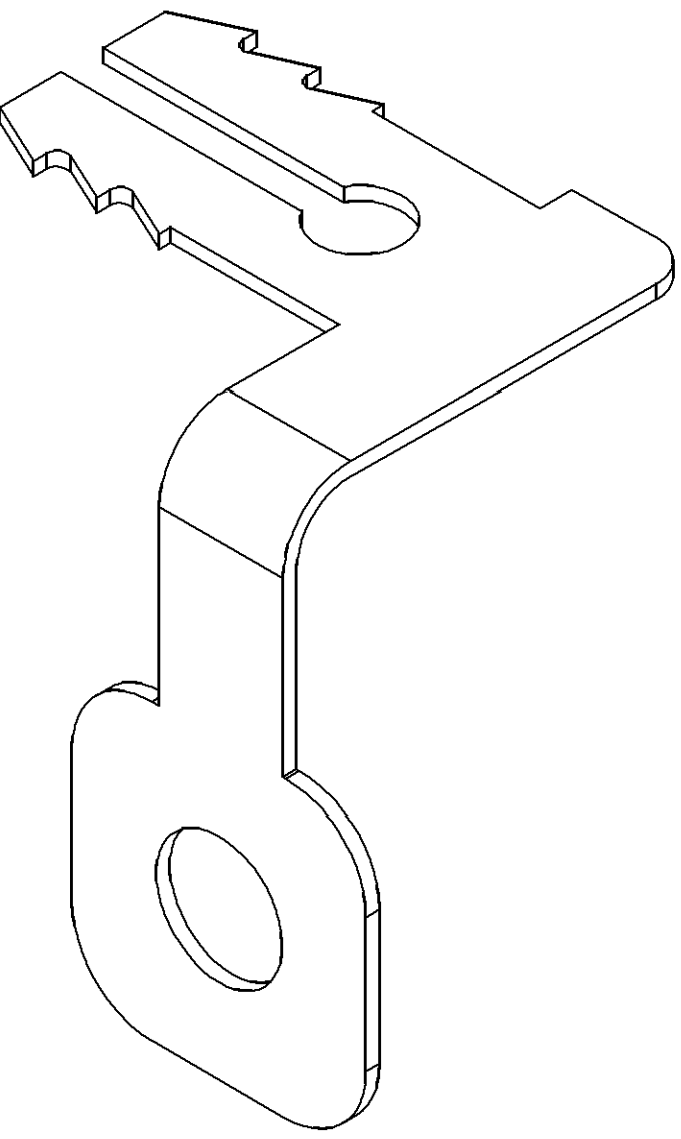
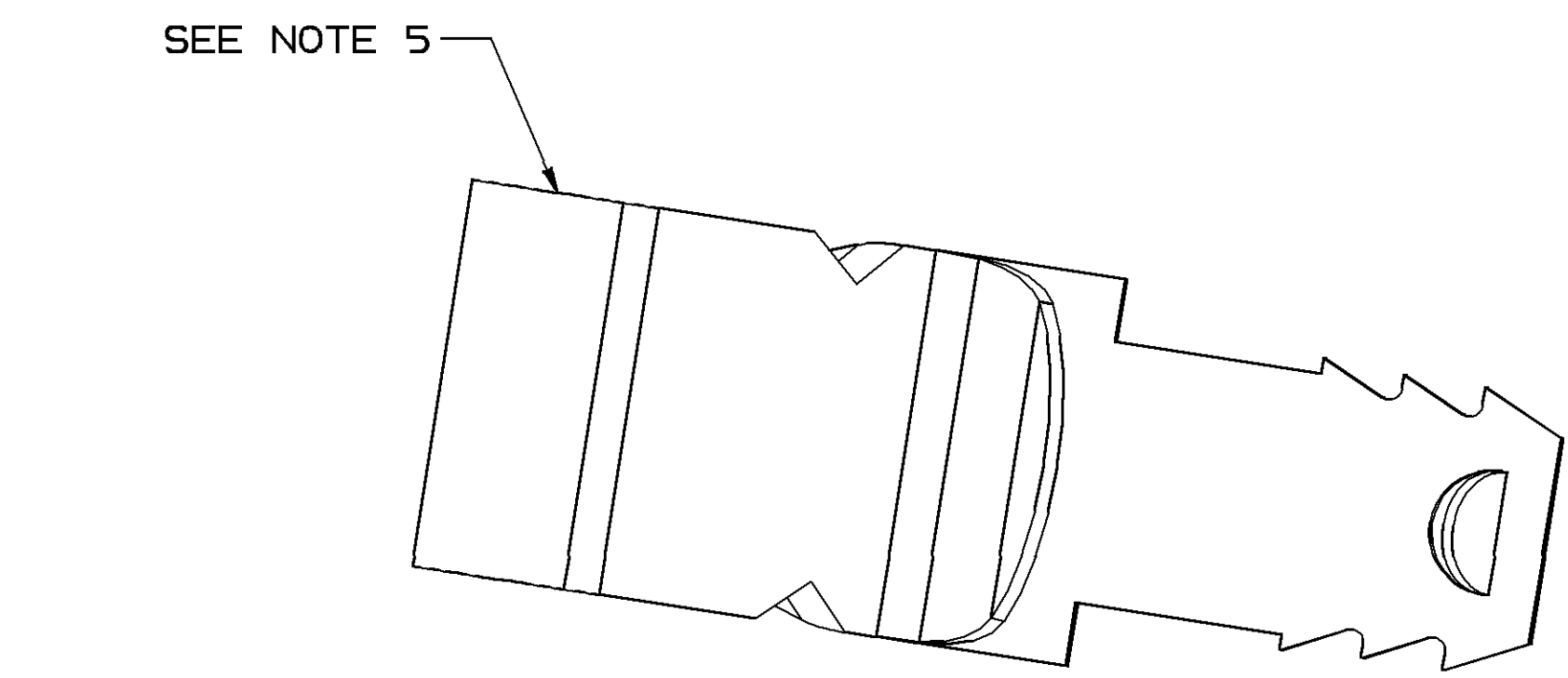
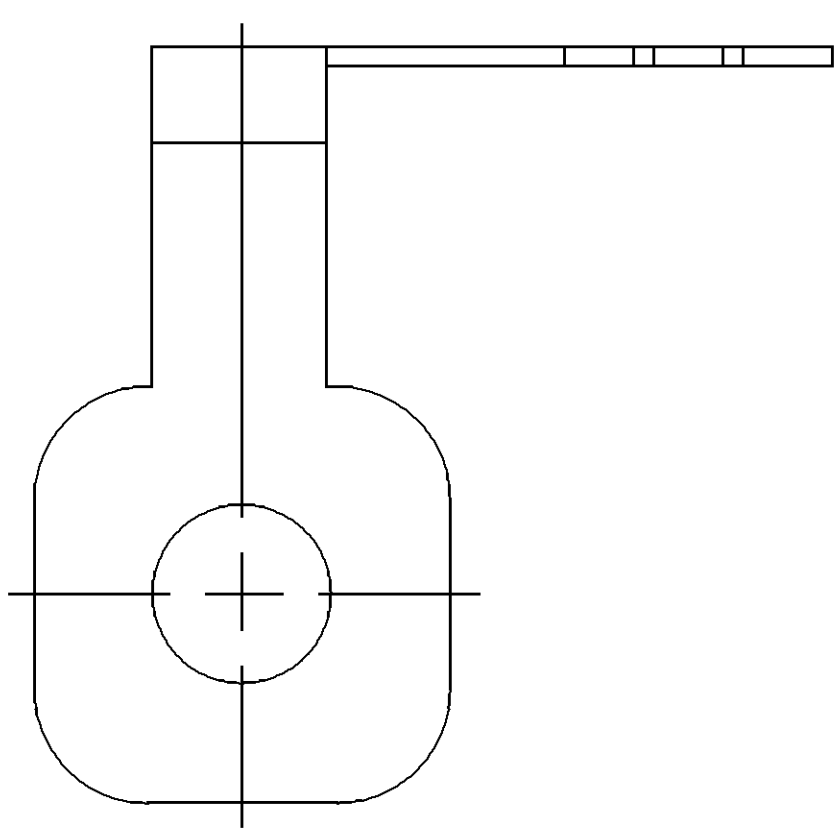
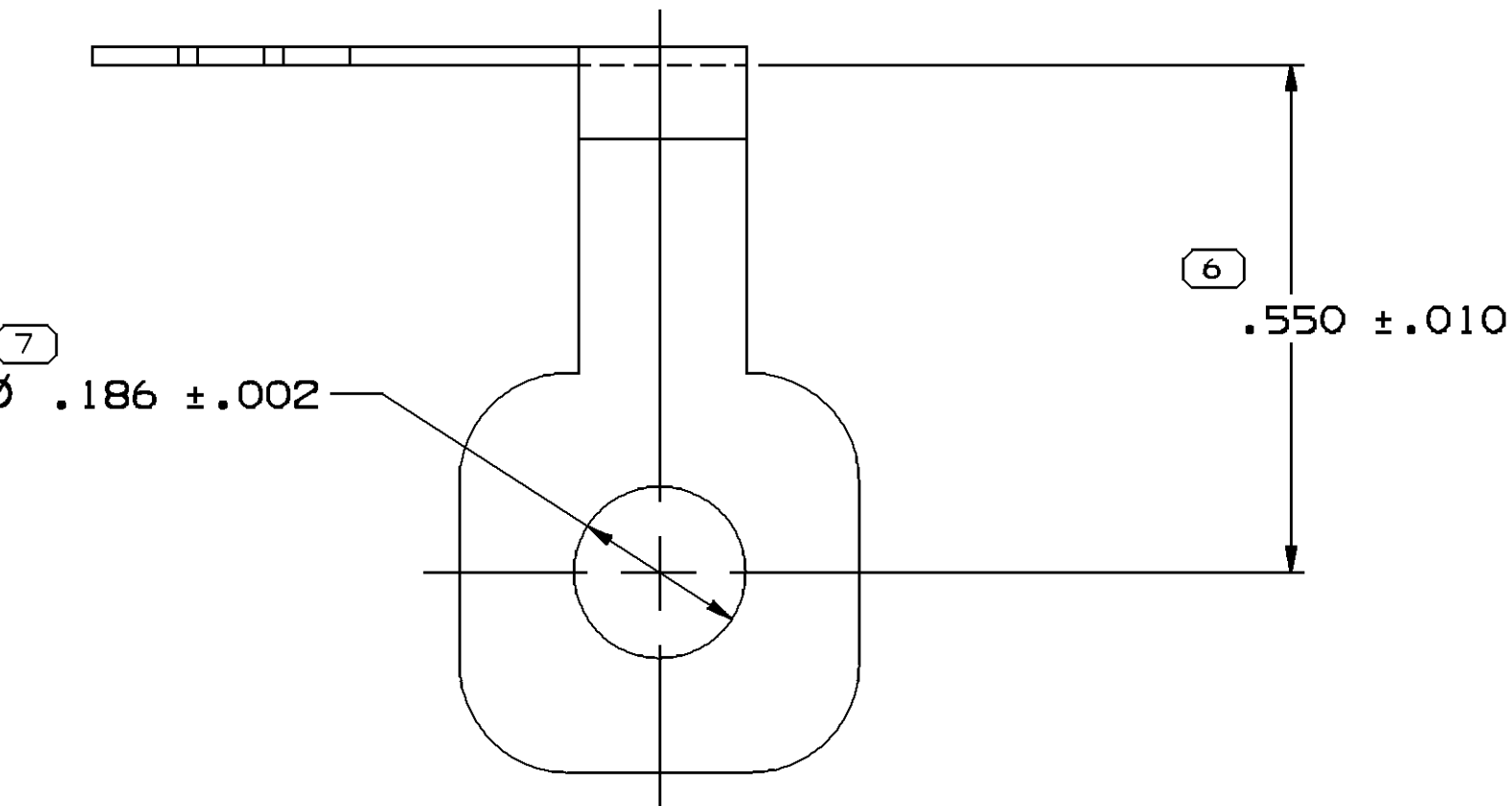
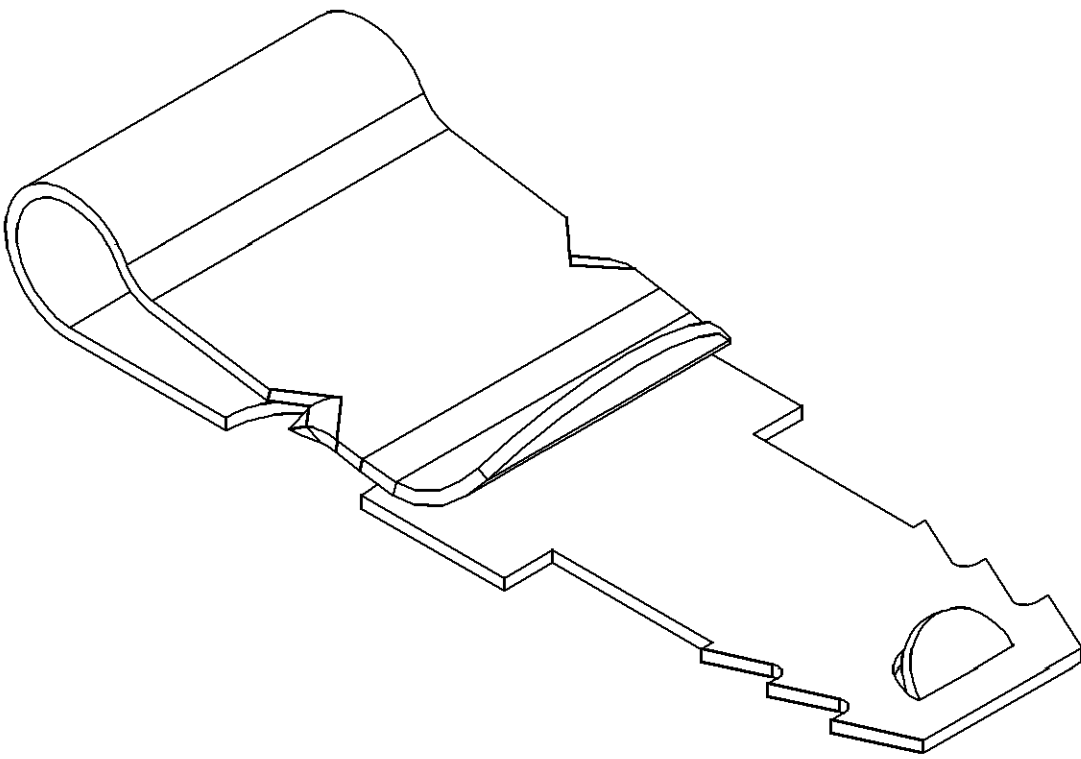
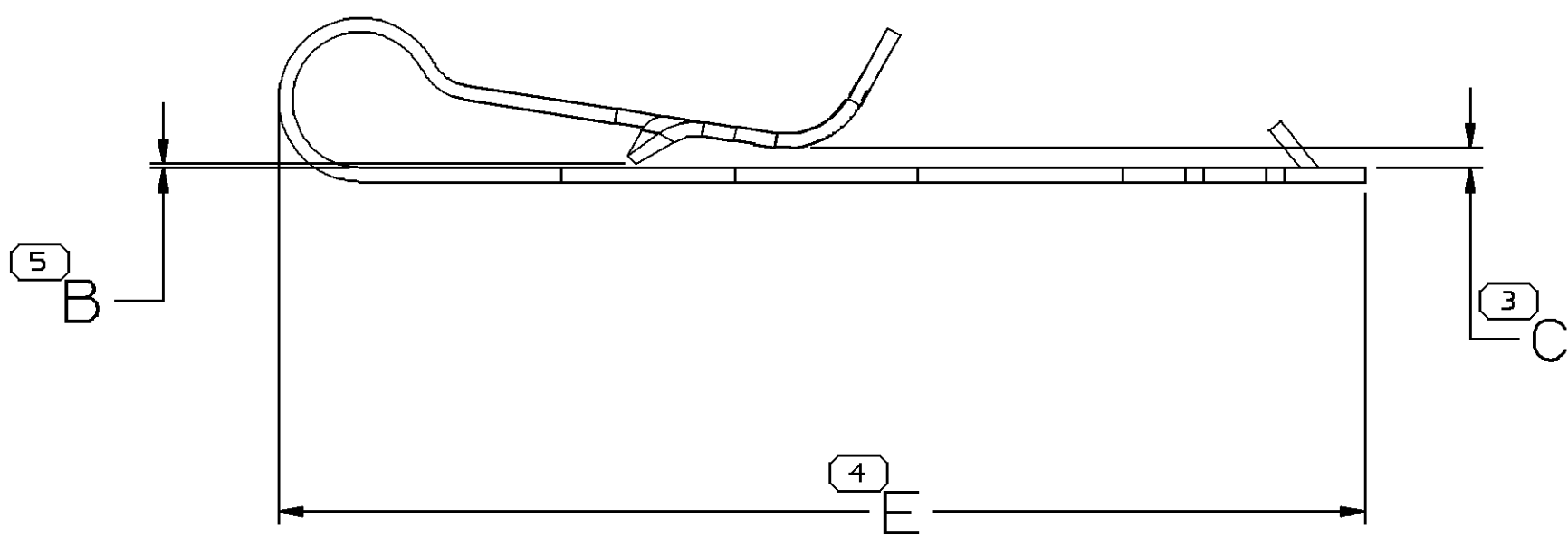
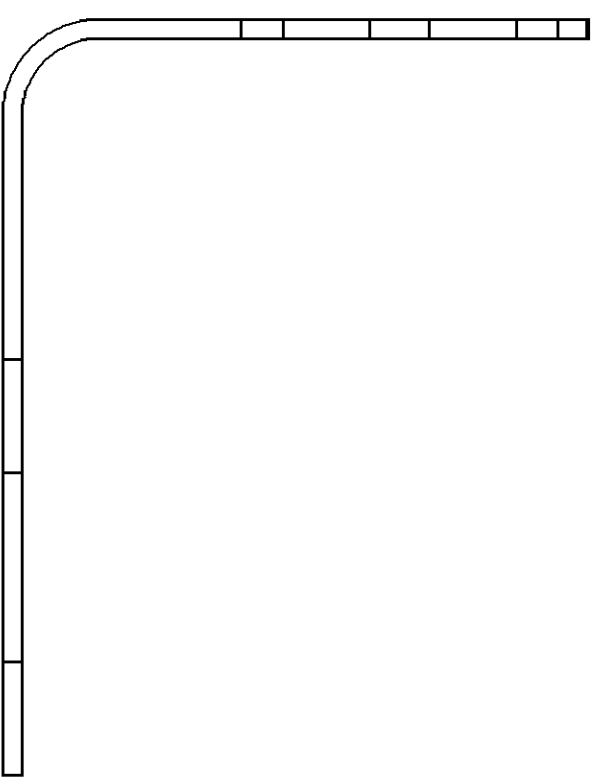
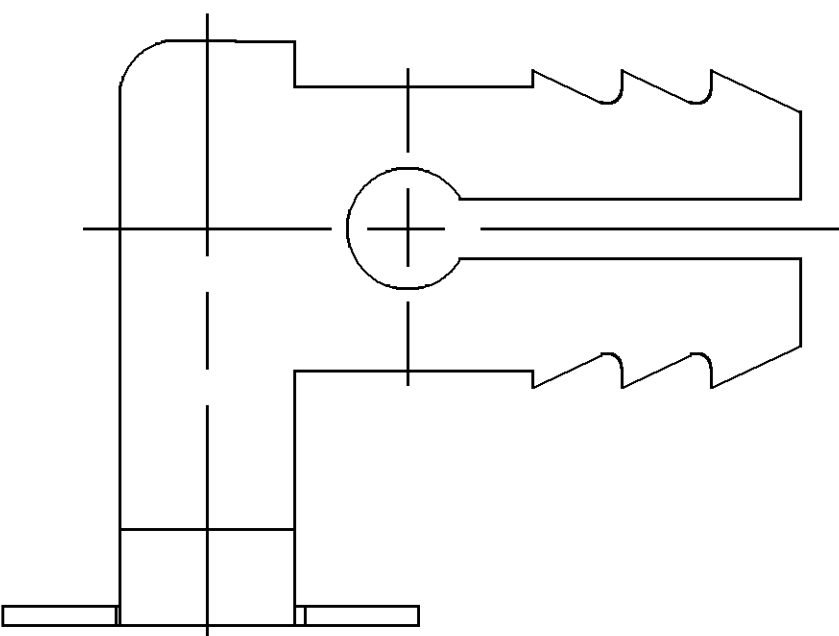
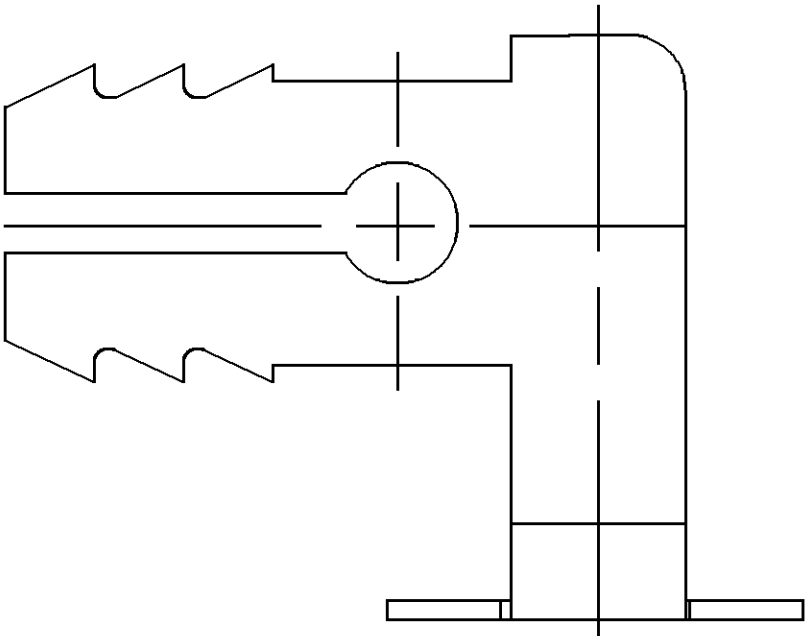


SYMBOL DEFINITION			MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	9	NO MISSING SYMBOL NUMBER	
	LAST NO. USED	8		

CWS STATUS					REVISION HISTORY			AUTH		
DATE	STG	REV	N/P	CHG	ZONE				DR	APVD
31NO02	R	01	-	-		CLEARED REV COLUMN: 15439460 - RELEASED	231141	ESF	EAR	FR
05DE02	R	02	-	-		15439460 - CREATED TYPE 904, ADDED NOTE 6 AND REVISED DIMS 4(PLCS)	234426	LEG	GEG	FR
28DE03	R	03	-	-		15439460 - ADDED DIM "J" TO VIEW TYPE 901	235935	LEG	GEG	FR
01JL04	R	04	-	-		15495831-32 - RELEASED AND ADDED NOTES 7 AND 8	256623	JBD	FRG	SAN
25OC04	R	05	-	-		REVISED PROCESS NOTES 1 & 2: DX551318-P WAS DX551303-P AND 15495831-32 - ADDED PROCESS NOTE 1	260600	ESH	AUG	TP
27JA05	R	06	-	-		15495831 & 15495832 - ADDED TO DIM #11	263964	RTV	JAA	TP
19OC05	R	07	-	-		12045817 - OBSOLETE	273757	JTZ	JAA	P6D
19OC05	R	08	-	-		12084241 - OBSOLETE	273247	JOA	FRG	P6D
07DE05	R	09	-	-		ALL ACTIVE PARTS - REMOVED VIEWS & DIMS	275444	RMG	FRG	TP
23JA14	R	10	-	-		ADDED LABEL TO BLANK VIEW TYPE 904	425291	JVR	JVM	SJS



BLANK VIEW
TYPE 904



(2) FLAT TO .025 MAX 12045817, 12084241, 15495831 AND 15495832 ONLY

TYPE 901

TYPE 902

TYPE 903
SAME AS TYPE 902
EXCEPT AS SHOWN

NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- A R .015 IS PERMISSIBLE ON ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED. ALL LOCKING FEATURES MUST HAVE SHARP CORNERS.
- PROCESS OPERATIONS TO BE PERFORMED IN SEQUENCE SHOWN IN CHART.
- VISIBLE CRACKS ARE NOT PERMISSIBLE.
- MISALIGNMENT OF PART CAN VARY ONLY 2° MAX FROM 90° CENTERLINES AFTER FORMING (TYPE 901 ONLY).

PROCESS NOTES:

- HEAT TREAT TO ROCKWELL "15N" 83-86
- HEAT TREAT TO ROCKWELL "45N" 49-55
- ZINC PLATE POS 1065-15 (GM 4342 M CODE 10UB) THEN IMMEDIATELY RELIEVE HYDROGEN EMBRITTLEMENT IF PRESENT, FOR HOURS AT 190°C (375°F) TO 232°F (450° C) PER POS 1253 (GM-4342-M)
- ZINC PLATE POS 1065-15 (GM 4342 M CODE 10UB) THEN IMMEDIATELY RELIEVE HYDROGEN EMBRITTLEMENT IF PRESENT, FOR HOURS AT 190°C (375°F) TO 232°F (450° C) PER POS 1253 (GM-4342-M). THE YELLOW CHROMATE PER POS 1065-B-15 (GM 4342 M CODE 10D24)
- BLACK PHOSPHATE PLATE PER GM 6174-M. PART MUST NOT BE OILY TO THE TOUCH.
- ZINC PLATE (CLEAR CHROMATE) PER DX551219-P (8K72/24)
- PLATE PER DX551245-P ZINC WITH CLEAR TRIVALENT CHROME AND TOPCOAT.
- PLATE PER DX551318-P ZINC NICKEL WITH CLEAR TRIVALENT CHROME AND TOPCOAT.

A LINE DRAWING THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.	
PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.	
CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.	
DWG TYPE PART DRAWING	
STYLE	
VOLUME (GMP)	DISTR CODE
UNLESS OTHERWISE SPECIFIED	
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS MODIFIED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING HANDBOOK - (1997) ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY PER RULE #1 (PRECEPT FORM AT MNCI) DOES NOT APPLY WHEN RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE BASED SEPARATELY, REGARDLESS OF DATUM REFERENCE.	
ALL DIMENSIONS ARE IN INCHES	
REFERENCE	
THIRD ANGLE PROJECTION	
DO NOT SCALE	
USE MATH DATA	

DELPHI	
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE	
WARREN, OH	
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DATE	
DR	
APVD1 E. MIZER	04JN87
APVD2 J. COLDSNOW	23JL87
APVD3 A. HERRMANN	20AUB7
APVD4	
APVD5	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI (1944930)	
MATERIAL	
SEE CHART	
DRAWING NAME	
TAXI MOUN BRKT CLIP EDGE	
DRAWING NUMBER	
08900009	
SIZE	SCALE
A0	5:1
FRAME NO	SHEET NO
1 OF 2	9 OF
STG	REV
R	10

-	-	-	.0164 X .600	SAE 1050	-	15495832	O1	AC	1.8	901	.072 - .031	-	.005	.023 ±.023	1.25
-	-	-	.0164 X .600	SAE 1050	-	15495831	O1	AC	1.7	901	.072 - .031	-	.005	.023 ±.023	1.25
-	-	-	.0164 X .600	MS025514	-	15439460	O1	AD	1.6	904	.118 - .138	-	.070 ±.020	.112 ±.020	1.25
-	-	-	.0164 X .600	SAE 1050	-	12084241	B1	-	1.5	901	.072 - .031	-	.005	.023 ±.023	1.25
-	-	-	.020 THK	SAE 1050	-	12065807	B	-	2.4	903	-	-	-	-	-
-	-	-	.020 THK	SAE 1050	-	12065806	B	-	2.3	902	-	-	-	-	-
-	-	-	.0164 X .600	SAE 1050	-	12045817	C1	-	1.4	901	.072 - .031	-	.005	.023 ±.023	1.25
PART NO	REV	N/P	MAT'L SIZE	MAT'L SPEC	PROCESS NOTES	PART NO	REV	N/P	PROCESS NOTE	TYPE	APPLICABLE STOCK THK	STAMP	B	C	E

1 PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	
DIMENSIONAL RANGE (TYP)	CHART IN
FROM 0	> .750
TO .750	> 1.250
1.250	> 1.750
1.750	> 2.000
2.000	> 2.500
2.500	> 3.000
3.000	> 3.500
3.500	> 4.000
4.000	> 4.500
4.500	> 5.000
5.000	> 5.500
5.500	> 6.000
6.000	> 6.500
6.500	> 7.000
7.000	> 7.500
7.500	> 8.000
8.000	> 8.500
8.500	> 9.000
9.000	> 9.500
9.500	> 10.000
10.000	> 10.500
10.500	> 11.000
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14.000	> 14.500
14.500	> 15.000
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40.500	> 41.000
41.000	> 41.500
41.500	> 42.000
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43.000	> 43.500
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114.000	> 114.500
114.500	> 115.000
115.000	> 115.500
115.500	> 116.000
116.000	> 116.500
116.500	> 117.000

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