

# HL, NHL FLAT

Vishay Dale

# Wirewound Resistors, Industrial Power, Flat (HL)



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## **FEATURES**

- High temperature silicon coating
- Mounting accommodations ideally suited to high density packaging
- Self-stacking hardware for horizontal or vertical placement
- Withstands high vibrations without loosening
- Mounting hardware functions as a heat sink allowing greater heat dissipation and less derating of stacked units
- Available in non-inductive styles (type NHL) with Aryton-Perry winding
- Material categorization: for definitions of compliance please see www.vishav.com/doc?99912









Note

This datasheet provides information about parts that are RoHS-compliant and / or parts that are non-RoHS-compliant. For example, parts with lead (Pb) terminations are not RoHS-compliant. Please see the information / tables in this datasheet for details.

STANDARD ELECTRICAL SPECIFICATIONS						
GLOBAL MODEL	HISTORICAL MODEL	POWER RATING  P <sub>25 °C</sub> W	RESISTANCE RANGE Ω ± 5 %	RESISTANCE RANGE Ω ± 10 %	WEIGHT (typical) g	
HL024	HL-24	30	1.0 to 11K	0.10 to 11K	20.14	
NHL024	NHL-24	30	1.0 to 1.2K	1.0 to 1.2K	20.14	
HL035	HL-35	40	1.0 to 26K	0.10 to 26K	30.07	
NHL035	NHL-35	40	1.0 to 3K	1.0 to 3K	30.07	
HL055	HL-55	55	1.0 to 54K	0.10 to 54K	51.25	
NHL055	NHL-55	55	1.0 to 6.8K	1.0 to 6.8K	31.23	
HL070	HL-70	70	1.0 to 77K	0.10 to 77K	60.48	
NHL070	NHL-70	70	1.0 to 9.4K	1.0 to 9.4K	00.46	
HL095	HL-95	95	1.0 to 99.9K	0.10 to 99.9K	76.51	
NHL095	NHL-95	90	1.0 to12.4K	1.0 to 12.4K	10.51	

TECHNICAL SPECIFICATIONS					
PARAMETER	UNIT	HL, NHL FLAT RESISTOR CHARACTERISTICS			
Temperature Coefficient	ppm/°C	$\pm$ 90 for 0.1 $\Omega$ to 0.99 $\Omega$ ; $\pm$ 50 for 1 $\Omega$ to 9.9 $\Omega$ ; $\pm$ 30 for 10 $\Omega$ and above			
Dielectric Withstanding Voltage	$V_{AC}$	1000, from terminal to mounting hardware			
Short Time Overload -		10 x rated power for 5 s			
Maximum Working Voltage	V	$(P \times R)^{1/2}$			
Insulation Resistance	Ω	1000 M $\Omega$ minimum dry, 100 M $\Omega$ minimum after moisture test			
Operating Temperature Range	°C	-55 to +350			

GLOBAL PART NUMBER INFORMATION									
Global Part Numbering example: NHL02409Z10R00JJ  N H L 0 2 4 0 9 Z 1 0 R 0 0 J J J									
GLOBAL MODEL	TERMI DESIGN	—	TERMINAL FINISH		SISTANCE VALUE	TOLERANCE	PACKAGING COD	E	SPECIAL
NHL024 (see "Standard Electrical Specifications"	09 16		E = lead (Pb)-free Z = tin / lead N = nickel	K =	= decimal = thousand $00 = 10.0 \Omega$ $000 = 1 k\Omega$	$J = \pm 5.0 \%$ $K = \pm 10.0 \%$ Note	$\mathbf{E} = \text{lead (Pb)-free skin}$ $\mathbf{J}^{(1)} = \text{skin pack (JC}$ $\mathbf{J}^{(2)} = \mathbf{J}^{(2)}$ $\mathbf{J}$	)1)	(dash number) (up to 2 digits) from 1 to 99 as applicable
table above for additional P/N's)  Historical Part Number example: NHL-24-09Z 10 \( \Omega \) 5 % J01									
NHL-24			09Z		-	10 Ω	5 %		J01
HISTORICAL M	IODEL	TEF	RMINAL/FINISH	ł	RESISTA	NCE VALUE	TOLERANCE	P	ACKAGING

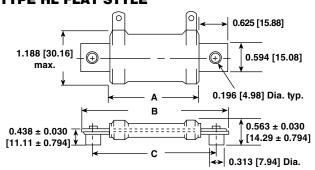


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# **DIMENSIONS** in inches [millimeters] **TYPE HL FLAT STYLE**

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	DIMENSIONS in inches [millimeters]						
MODEL	Α	В	С	DISTAN CE	TERMINAL DESIGNATION		
MODEL	± 0.063 [1.59]	± 0.063 [1.59]	± 0.031 [0.79]	N TERMIN ALS (ref.)	STANDARD	OPTIONAL	
HL024	1.250	2.500	2.000	0.718	09Z	16N	
NHL024	[31.75]	[63.50]	[50.80]	[18.24]	092	TOIN	
HL035	2.000	3.250	2.750	1.468	09Z	16N	
NHL035	[50.80]	[82.55]	[69.85]	[37.29]	092		
HL055	3.500	4.750	4.250	2.968	09Z	16N	
NHL055	[88.90]	[120.65]	[107.95]	[75.39]	092	IOIN	
HL070	4.750	6.000	5.500	4.218	09Z	16N	
NHL070	[120.65]	[152.40]	[139.70]	[107.14]	092	ION	
HL095	6.000	7.250	6.750	5.468	09Z	16N	
NHL095	[152.40]	[184.15]	[171.45]	[138.89]	092		

#### **POWER RATING**

Vishay HL flat resistor wattage ratings are based on mounting horizontally to 10" x 10" x 0.04" [254.0 mm x 254.0 mm x 1.02 mm] steel plate in 25 °C ambient with no air flow.

## **EXCLUSIVE BRACKET DESIGN**

Mounting strap fits snugly through resistor core and is bound against unit by two eccentric spacers. The bracket eliminates expensive cements and improves heat transfer and power handling capabilities.

## **MATERIAL SPECIFICATIONS**

**Element:** copper-nickel alloy of nickel-chrome alloy, depending on resistance value

Core: ceramic, steatite

Coating: special high temperature silicone

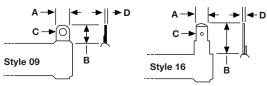
Standard Terminals: model "E" terminals are tinned steel

Terminal Bands: steel

Part Marking: DALE, model, wattage, value, tolerance, date

code

## **TERMINAL DIMENSIONS**



DIMENSION	DIMENSIONS in inches [millimeters]					
DIMENSION	STYLE 09	STYLE 16				
Α	0.188	0.188				
A	[4.76]	[4.76]				
В	0.500	0.563				
Ь	[12.70]	[14.29]				
С	0.104	0.050				
· ·	[2.64]	[1.27]				
D	0.020	0.020				
D	[0.51]	[0.51]				

### **TERMINAL FINISH**

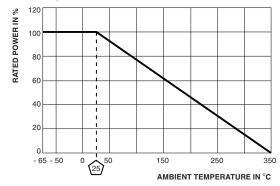
"E" Finish - 100 % Sn coated steel. "Z" Finish - 60/40 Sn/Pb coated steel. "N" Finish - Nickel coated steel. Finish for terminal style 16 is limited to nickel plated steel (N).

#### **NHL NON-INDUCTIVE**

Models of equivalent physical and electrical specifications are available with non-inductive (Aryton-Perry) winding. They are identified by adding the letter N to the front of the HL type designation (NHL024, for example). For NHL models maximum resistance values are lower, see STANDARD ELECTRICAL SPECIFICATIONS table.

Derating is required for ambient temperatures above 25 °C per the following graph.

### **DERATING**



PERFORMANCE					
TEST	CONDITIONS OF TEST	TEST LIMITS			
Thermal Shock	Rated power applied until thermally stable, then a minimum of 15 min at -55 °C	$\pm$ (2.0 % + 0.05 $\Omega$ ) $\Delta R$			
Short Time Overload	10x rated power for 5 s	$\pm$ (2.0 % + 0.05 $\Omega$ ) $\Delta R$			
Dielectric Withstanding Voltage	1000 V <sub>RMS</sub> , 1 min	$\pm$ (0.1 % + 0.05 $\Omega$ ) $\Delta R$			
Low Temperature Storage	-55 °C for 24 h	$\pm$ (2.0 % + 0.05 $\Omega$ ) $\Delta R$			
High Temperature Exposure	250 h at + 350 °C	$\pm$ (2.0 % + 0.05 $\Omega$ ) $\Delta R$			
Moisture Resistance	MIL-STD-202 Method 106, 7b not applicable	$\pm$ (2.0 % + 0.05 $\Omega$ ) $\Delta R$			
Shock, Specified Pulse	MIL-STD-202 Method 213, 100 g's for 6 ms, 10 shocks	$\pm$ (0.2 % + 0.05 $\Omega$ ) $\Delta R$			
Vibration, High Frequency	Frequency varied 10 Hz to 2000 Hz, 20 g peak, 2 directions 6 h each	$\pm$ (0.2 % + 0.05 $\Omega$ ) $\Delta R$			
Load Life	1000 h at rated power, + 25 °C, 1.5 h "ON", 0.5 h "OFF"	$\pm$ (3.0 % + 0.05 $\Omega$ ) $\Delta R$			



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