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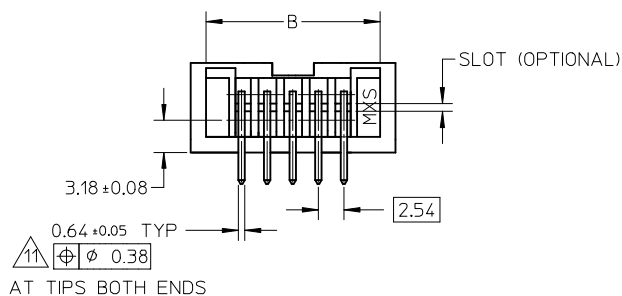
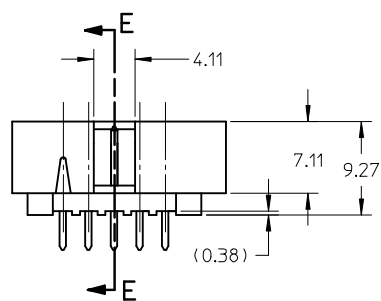
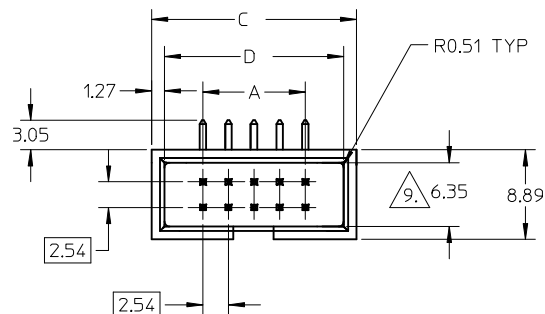
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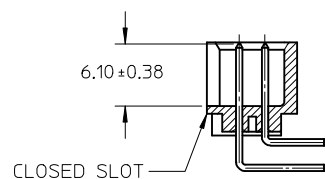
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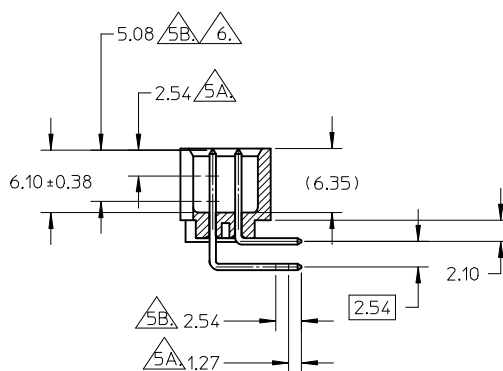
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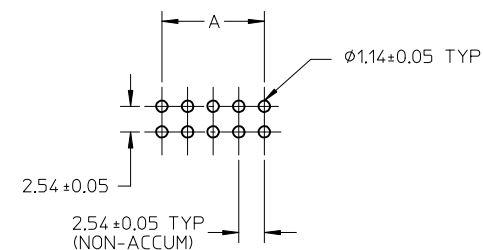
AT TIPS BOTH ENDS



MOLEX IRELAND PRODUCTION ONLY
(OPTION)



SECTION E-E



RECOMMENDED PCB HOLE LAYOUT

LEGEND:

70247 - * * * *

CKT SIZE

7 PLATING OPT.

ADD PK SPEC		QUALITY SYMBOLS		GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
EC NO: S2017-0407		F _A =0		mm INCH		MM ONLY		NTS	METRIC	⊙	
2017/01/24		F _C =0		4 PLACES ± --- ± ---		DRAWN BY		DATE		TITLE	
2017/02/03		F _P =0		3 PLACES ± --- ± ---		JENNIFER		1987/09/21		C-GRID, SHROUDED HEADER	
2017/02/07				2 PLACES ± 0.20 ± ---		CHECKED BY		DATE		R/A	
				1 PLACE ± --- ± ---		MLA1		1987/09/21		(SLOTTED W/O STANDOFFS)	
				ANGULAR ± 3 °		APPROVED BY		DATE		MOLEX INCORPORATED	
				DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		MLONG		2011/12/07		DOCUMENT NO.	
						MATERIAL NO.		SEE TABLE		SDA-70247-**-00-04	
						SIZE		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		SHEET NO.	
						A3				1 OF 2	

	10	9	8	7	6	5	4	3	2	1																																																																																																																					
F	NOTES: 1. PIN PUSHOUT FORCE (.9072KG)/2LBS MIN. 2. PIN SOLDERABILITY PER MOLEX SPEC. ES-152. 3. PRODUCT SPEC: PS-70246-100 APPLIES. 4. WAFER TO BE FLAT WITHIN .003 MM/MM. 5. DIMENSIONS FOR PLATING LOCATION:  MEASURE POINT FOR THICKNESS  MINIMUM COVERAGE  GOLD END OF PIN UNLESS OVERALL PLATED.  FINISH: - 51 : 15 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDERTAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL. - 52 : 30 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDERTAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL. - 54 : 5 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDERTAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.  CHECK WITH SALES OFFICE FOR AVAILABILITY.  DIM AT THE CENTRE OF THE SHROUDED WALL SHALL BE 5.91MM MIN. THIS SPEC IS VALID FOR ALL CKT SIZE. 10. MATERIAL: HSG: PBT, GLASS FILLED, UL94V-0, COLOUR: BLACK PIN: 0.64MM SQ. PIN PHOSPHOR BRONZE.  SOLDERTAIL POSITION TOLERANCE TO BE GAUGED. 12. PACKAGING SPECIFICATION: PK-87835-001.							<table><tr><th>PART NUMBER </th><th>CKT SIZE</th><th>DIM A</th><th>DIM B</th><th>DIM C</th><th>DIM D</th></tr><tr><td>70247-08**</td><td>08</td><td>7.62</td><td>14.73</td><td>17.78</td><td>15.24</td></tr><tr><td>70247-10**</td><td>10</td><td>10.16</td><td>17.27</td><td>20.32</td><td>17.78</td></tr><tr><td>70247-12**</td><td>12</td><td>12.70</td><td>19.81</td><td>22.86</td><td>20.32</td></tr><tr><td>70247-14**</td><td>14</td><td>15.24</td><td>22.35</td><td>25.40</td><td>22.86</td></tr><tr><td>70247-16**</td><td>16</td><td>17.78</td><td>24.89</td><td>27.94</td><td>25.40</td></tr><tr><td>70247-20**</td><td>20</td><td>22.86</td><td>29.97</td><td>33.02</td><td>30.48</td></tr><tr><td>70247-24**</td><td>24</td><td>27.94</td><td>35.05</td><td>38.10</td><td>35.56</td></tr><tr><td>70247-26**</td><td>26</td><td>30.48</td><td>37.59</td><td>40.64</td><td>38.10</td></tr><tr><td>70247-30**</td><td>30</td><td>35.56</td><td>42.67</td><td>45.72</td><td>43.18</td></tr><tr><td>70247-34**</td><td>34</td><td>40.64</td><td>47.75</td><td>50.80</td><td>48.26</td></tr><tr><td>70247-40**</td><td>40</td><td>48.26</td><td>55.37</td><td>58.42</td><td>55.88</td></tr><tr><td>70247-44**</td><td>44</td><td>53.34</td><td>60.45</td><td>63.50</td><td>60.96</td></tr><tr><td>70247-48**</td><td>48</td><td>58.42</td><td>65.53</td><td>68.58</td><td>66.04</td></tr><tr><td>70247-50**</td><td>50</td><td>60.96</td><td>68.07</td><td>71.12</td><td>68.58</td></tr><tr><td>70247-56**</td><td>56</td><td>68.58</td><td>75.69</td><td>78.74</td><td>76.20</td></tr><tr><td>70247-60**</td><td>60</td><td>73.66</td><td>80.77</td><td>83.82</td><td>81.28</td></tr><tr><td>70247-64**</td><td>64</td><td>78.74</td><td>85.85</td><td>88.90</td><td>86.36</td></tr><tr><td>70247-72**</td><td>72</td><td>88.90</td><td>96.01</td><td>99.06</td><td>96.52</td></tr></table>		PART NUMBER 	CKT SIZE	DIM A	DIM B	DIM C	DIM D	70247-08**	08	7.62	14.73	17.78	15.24	70247-10**	10	10.16	17.27	20.32	17.78	70247-12**	12	12.70	19.81	22.86	20.32	70247-14**	14	15.24	22.35	25.40	22.86	70247-16**	16	17.78	24.89	27.94	25.40	70247-20**	20	22.86	29.97	33.02	30.48	70247-24**	24	27.94	35.05	38.10	35.56	70247-26**	26	30.48	37.59	40.64	38.10	70247-30**	30	35.56	42.67	45.72	43.18	70247-34**	34	40.64	47.75	50.80	48.26	70247-40**	40	48.26	55.37	58.42	55.88	70247-44**	44	53.34	60.45	63.50	60.96	70247-48**	48	58.42	65.53	68.58	66.04	70247-50**	50	60.96	68.07	71.12	68.58	70247-56**	56	68.58	75.69	78.74	76.20	70247-60**	60	73.66	80.77	83.82	81.28	70247-64**	64	78.74	85.85	88.90	86.36	70247-72**	72	88.90	96.01	99.06	96.52				
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<table><tr><td rowspan="4">ADD PK SPEC EC NO: S2017-0407 DRWN:FC500 CHKD:CGOH APPR:KHL IM J3</td><td rowspan="4">DESCRIPTION REV</td><td>QUALITY SYMBOLS</td><td colspan="2">GENERAL TOLERANCES (UNLESS SPECIFIED)</td><td colspan="2">DIMENSION STYLE MM ONLY</td><td>SCALE NTS</td><td>DESIGN UNITS METRIC</td><td colspan="2">THIRD ANGLE PROJECTION</td></tr><tr><td rowspan="3">  </td><td></td><td>mm</td><td>INCH</td><td>DRAWN BY JENNIFER</td><td>DATE 1987/09/21</td><td rowspan="3">TITLE C-GRID, SHROUDED HEADER R/A (SLOTTED W/O STANDOFFS)  MOLEX INCORPORATED</td><td rowspan="3">SHEET NO. 2 OF 2</td></tr><tr><td>4 PLACES</td><td>± ---</td><td>± ---</td><td>CHECKED BY MLAI</td><td>DATE 1987/09/21</td></tr><tr><td>3 PLACES</td><td>± ---</td><td>± ---</td><td>APPROVED BY MLONG</td><td>DATE 2011/12/07</td></tr><tr><td colspan="2"></td><td>2 PLACES</td><td>± 0.20</td><td>± ---</td><td colspan="2">MATERIAL NO. SEE TABLE</td><td colspan="2">DOCUMENT NO. SDA-70247-**-00-04</td><td colspan="2"></td></tr><tr><td colspan="2"></td><td>1 PLACE</td><td>± ---</td><td>± ---</td><td colspan="2">DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS</td><td colspan="2"></td><td colspan="2"></td></tr><tr><td colspan="2"></td><td colspan="2">ANGULAR ± 3 °</td><td colspan="2"></td><td colspan="2"></td><td colspan="2"></td><td colspan="2"></td></tr><tr><td colspan="2"></td><td colspan="2"></td><td colspan="2"></td><td colspan="2">SIZE A3</td><td colspan="2">THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION</td><td colspan="2"></td></tr></table>												ADD PK SPEC EC NO: S2017-0407 DRWN:FC500 CHKD:CGOH APPR:KHL IM J3	DESCRIPTION REV	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		  		mm	INCH	DRAWN BY JENNIFER	DATE 1987/09/21	TITLE C-GRID, SHROUDED HEADER R/A (SLOTTED W/O STANDOFFS)  MOLEX INCORPORATED	SHEET NO. 2 OF 2	4 PLACES	± ---	± ---	CHECKED BY MLAI	DATE 1987/09/21	3 PLACES	± ---	± ---	APPROVED BY MLONG	DATE 2011/12/07			2 PLACES	± 0.20	± ---	MATERIAL NO. SEE TABLE		DOCUMENT NO. SDA-70247-**-00-04						1 PLACE	± ---	± ---	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS								ANGULAR ± 3 °																SIZE A3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																																												
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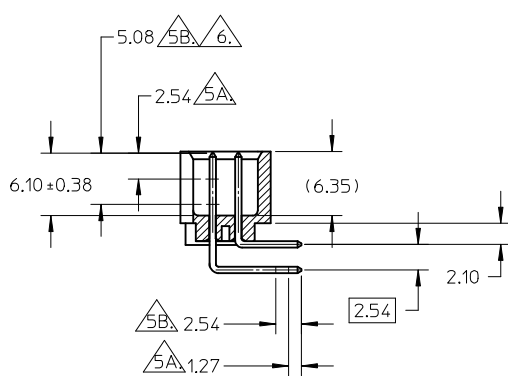
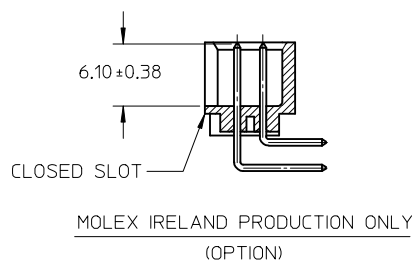
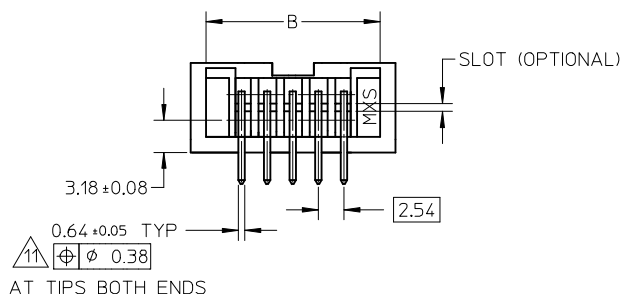
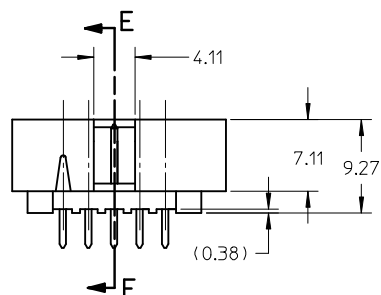
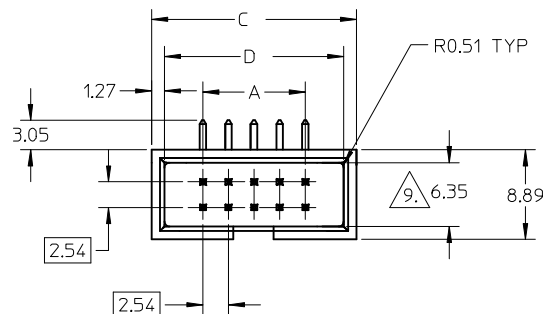
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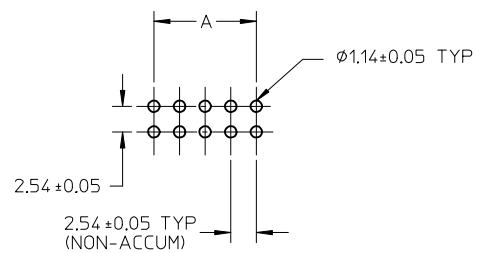
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10 9 8 7 6 5 4 3 2 1



SECTION E-E



RECOMMENDED PCB HOLE LAYOUT

LEGEND:

70247 - * * * *
CKT SIZE
7 PLATING OPT.

9 8 7 6 5 4 3 2 1

ADD PK SPEC EC NO: S2017-0407 2017/01/24 DRWN:FC500 CHKD:G0H 2017/02/03 APPR:KHLIM 2017/02/07	DESCRIPTION REV	QUALITY SYMBOLS F_A=0 F_C=0 F_P=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION			
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DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			SEE TABLE		SDA-70247-**-00-04				1 OF 2			
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F	NOTES: 1. PIN PUSHOUT FORCE (.9072KG)/2LBS MIN. 2. PIN SOLDERABILITY PER MOLEX SPEC. ES-152. 3. PRODUCT SPEC: PS-70246-100 APPLIES. 4. WAFER TO BE FLAT WITHIN .003 MM/MM. 5. DIMENSIONS FOR PLATING LOCATION:  MEASURE POINT FOR THICKNESS  MINIMUM COVERAGE  GOLD END OF PIN UNLESS OVERALL PLATED.  FINISH: - 51 : 15 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDERTAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL. - 52 : 30 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDERTAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL. - 54 : 5 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDERTAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.  CHECK WITH SALES OFFICE FOR AVAILABILITY.  DIM AT THE CENTRE OF THE SHROUDED WALL SHALL BE 5.91MM MIN. THIS SPEC IS VALID FOR ALL CKT SIZE. 10. MATERIAL: HSG: PBT, GLASS FILLED, UL94V-0, COLOUR: BLACK PIN: 0.64MM SQ. PIN PHOSPHOR BRONZE.  SOLDERTAIL POSITION TOLERANCE TO BE GAUGED. 12. PACKAGING SPECIFICATION: PK-87835-001.								<table><tr><th>PART NUMBER </th><th>CKT SIZE</th><th>DIM A</th><th>DIM B</th><th>DIM C</th><th>DIM D</th></tr><tr><td>70247-08**</td><td>08</td><td>7.62</td><td>14.73</td><td>17.78</td><td>15.24</td></tr><tr><td>70247-10**</td><td>10</td><td>10.16</td><td>17.27</td><td>20.32</td><td>17.78</td></tr><tr><td>70247-12**</td><td>12</td><td>12.70</td><td>19.81</td><td>22.86</td><td>20.32</td></tr><tr><td>70247-14**</td><td>14</td><td>15.24</td><td>22.35</td><td>25.40</td><td>22.86</td></tr><tr><td>70247-16**</td><td>16</td><td>17.78</td><td>24.89</td><td>27.94</td><td>25.40</td></tr><tr><td>70247-20**</td><td>20</td><td>22.86</td><td>29.97</td><td>33.02</td><td>30.48</td></tr><tr><td>70247-24**</td><td>24</td><td>27.94</td><td>35.05</td><td>38.10</td><td>35.56</td></tr><tr><td>70247-26**</td><td>26</td><td>30.48</td><td>37.59</td><td>40.64</td><td>38.10</td></tr><tr><td>70247-30**</td><td>30</td><td>35.56</td><td>42.67</td><td>45.72</td><td>43.18</td></tr><tr><td>70247-34**</td><td>34</td><td>40.64</td><td>47.75</td><td>50.80</td><td>48.26</td></tr><tr><td>70247-40**</td><td>40</td><td>48.26</td><td>55.37</td><td>58.42</td><td>55.88</td></tr><tr><td>70247-44**</td><td>44</td><td>53.34</td><td>60.45</td><td>63.50</td><td>60.96</td></tr><tr><td>70247-48**</td><td>48</td><td>58.42</td><td>65.53</td><td>68.58</td><td>66.04</td></tr><tr><td>70247-50**</td><td>50</td><td>60.96</td><td>68.07</td><td>71.12</td><td>68.58</td></tr><tr><td>70247-56**</td><td>56</td><td>68.58</td><td>75.69</td><td>78.74</td><td>76.20</td></tr><tr><td>70247-60**</td><td>60</td><td>73.66</td><td>80.77</td><td>83.82</td><td>81.28</td></tr><tr><td>70247-64**</td><td>64</td><td>78.74</td><td>85.85</td><td>88.90</td><td>86.36</td></tr><tr><td>70247-72**</td><td>72</td><td>88.90</td><td>96.01</td><td>99.06</td><td>96.52</td></tr></table>		PART NUMBER 	CKT SIZE	DIM A	DIM B	DIM C	DIM D	70247-08**	08	7.62	14.73	17.78	15.24	70247-10**	10	10.16	17.27	20.32	17.78	70247-12**	12	12.70	19.81	22.86	20.32	70247-14**	14	15.24	22.35	25.40	22.86	70247-16**	16	17.78	24.89	27.94	25.40	70247-20**	20	22.86	29.97	33.02	30.48	70247-24**	24	27.94	35.05	38.10	35.56	70247-26**	26	30.48	37.59	40.64	38.10	70247-30**	30	35.56	42.67	45.72	43.18	70247-34**	34	40.64	47.75	50.80	48.26	70247-40**	40	48.26	55.37	58.42	55.88	70247-44**	44	53.34	60.45	63.50	60.96	70247-48**	48	58.42	65.53	68.58	66.04	70247-50**	50	60.96	68.07	71.12	68.58	70247-56**	56	68.58	75.69	78.74	76.20	70247-60**	60	73.66	80.77	83.82	81.28	70247-64**	64	78.74	85.85	88.90	86.36	70247-72**	72	88.90	96.01	99.06	96.52	
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