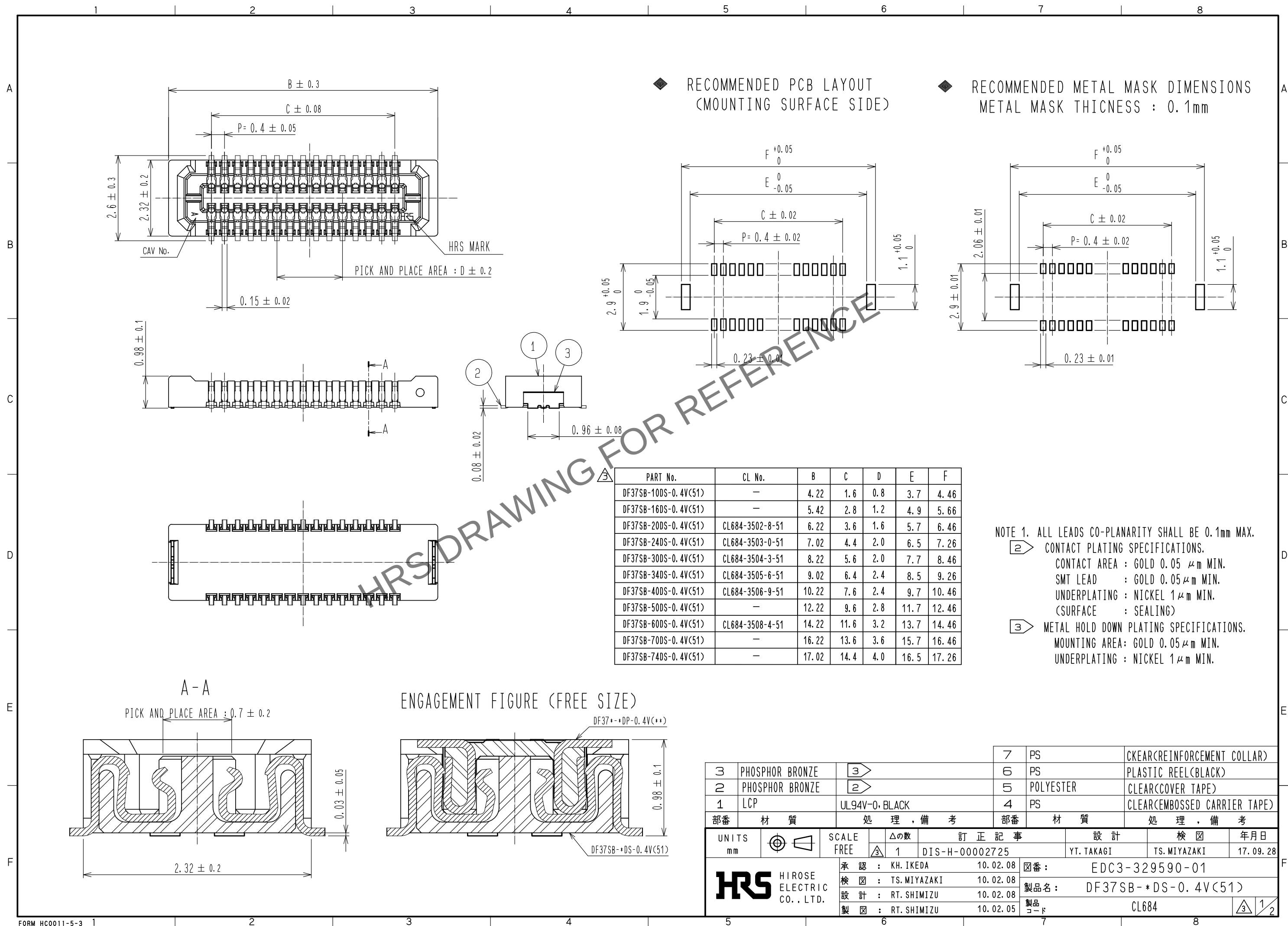
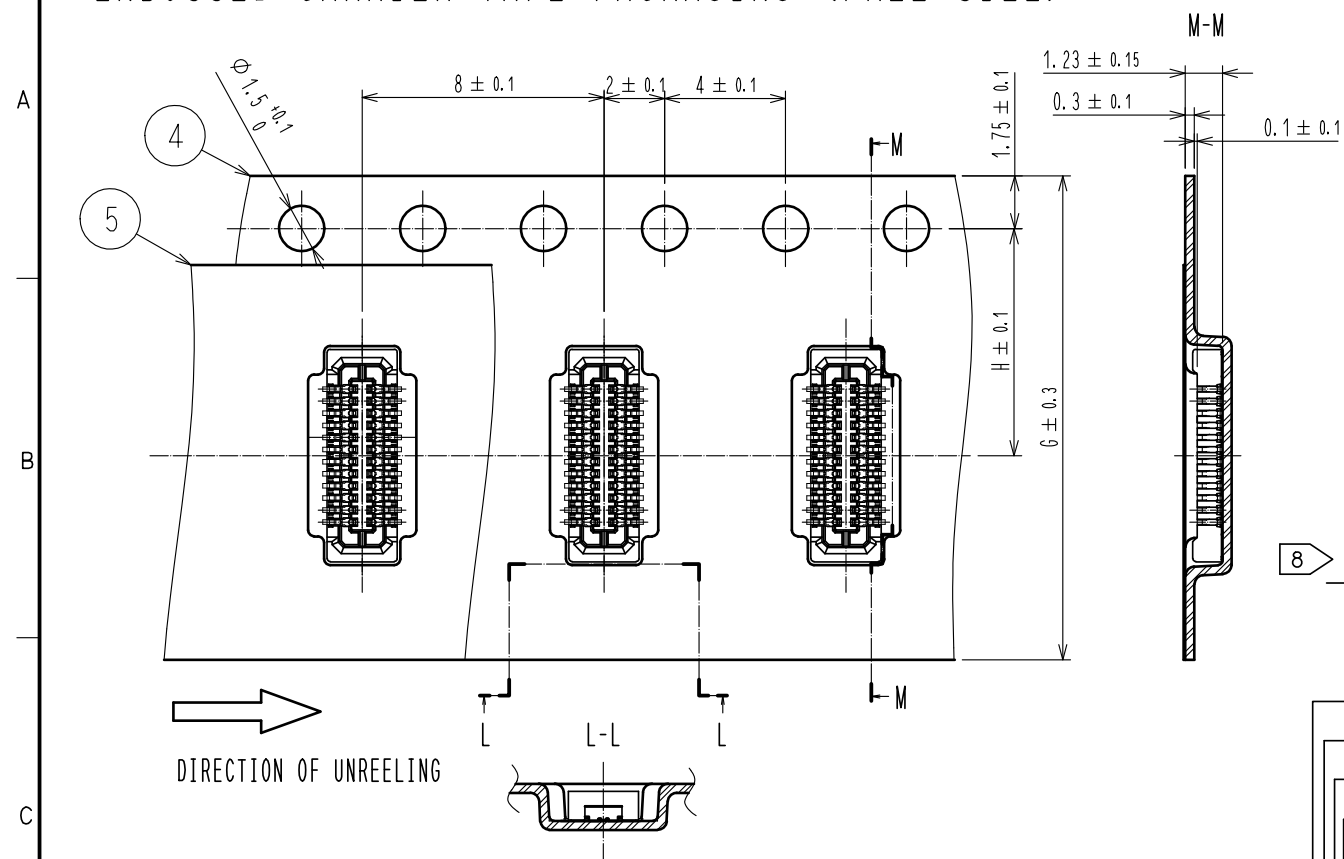


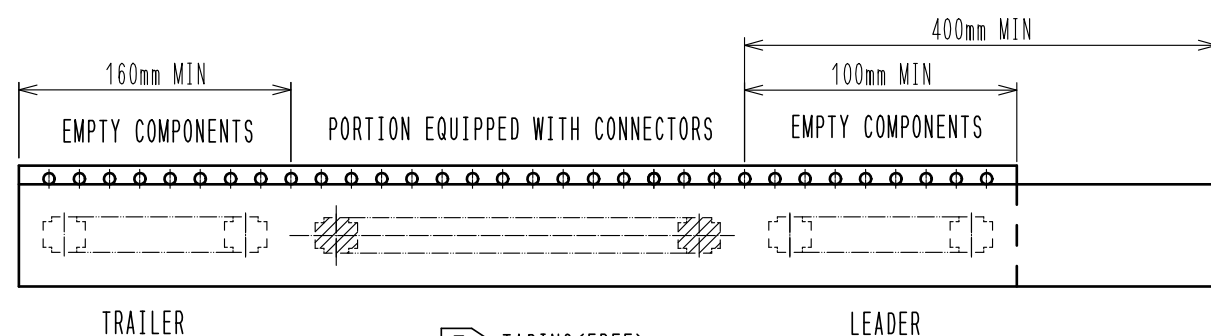
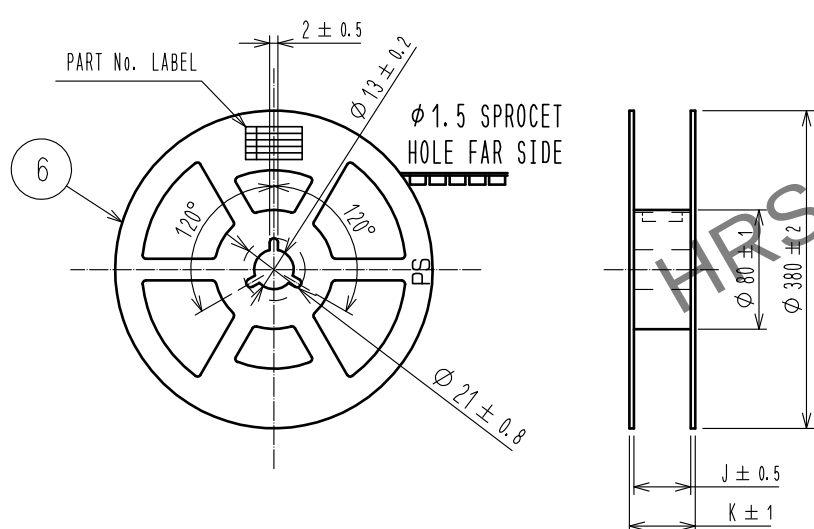
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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.



ENBOSSSED CARRIER TAPE PACKAGING (FREE SIZE)



STYLE AND DIMENSION OF REEL (FREE SIZE)

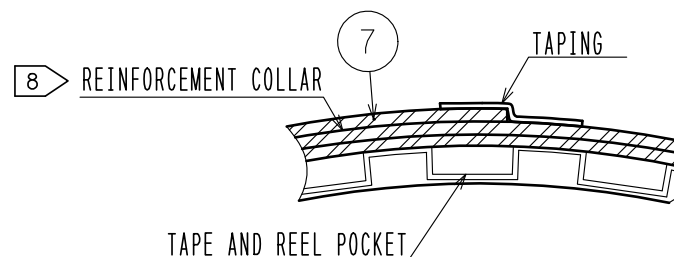


7 TAPING(FREE)

8 DETAIL OF PART No. LABEL

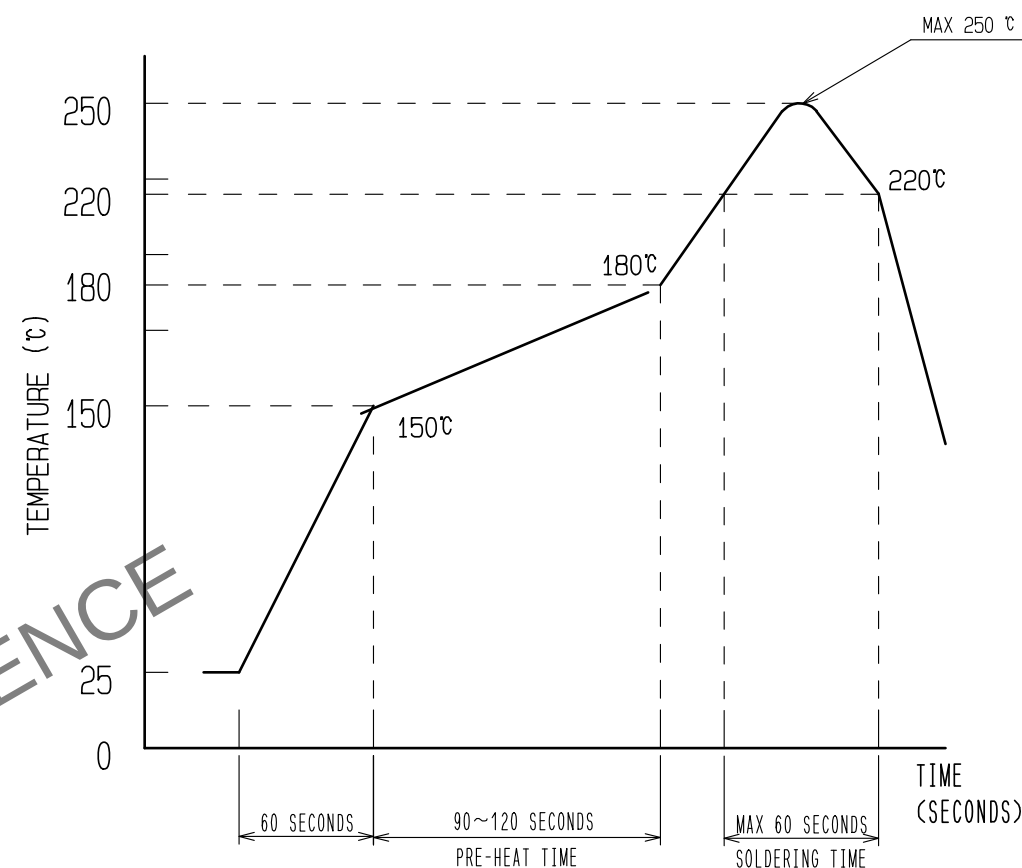
SUPPLIER	
QUANTITY	
PART NO.	
CODE NO.	
DATE OF MANUFACTURED	
製造年月日	年 月 日
製品コード	** ** *
製品名	DF37SB-DS-0.4V(51)
数量	8000個
納入者	ヒロセ電機(株)

N-N(FREE)



PART No.	C	E	F
DF37SB-10DS-0.4V(51)	1.6	3.7	4.46
DF37SB-16DS-0.4V(51)	2.8	4.9	5.66
DF37SB-20DS-0.4V(51)	3.6	5.7	6.46
DF37SB-24DS-0.4V(51)	4.4	6.5	7.26
DF37SB-30DS-0.4V(51)	5.6	7.7	8.46
DF37SB-34DS-0.4V(51)	6.4	8.5	9.26
DF37SB-40DS-0.4V(51)	7.6	9.7	10.46
DF37SB-50DS-0.4V(51)	9.6	11.7	12.46
DF37SB-60DS-0.4V(51)	11.6	13.7	14.46
DF37SB-70DS-0.4V(51)	13.6	15.7	16.46
DF37SB-74DS-0.4V(51)	14.4	16.5	17.26

4 ► RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



- 1) REFLOW TIME
REFLOW METHOD: IR REFLOW
NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.
DURATION ABOVE 220 °C, 60 SEC. MAX.
(PEAK TEMPERATURE: 250°C MAX.)
- 2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE(MIN) :150 °C
PRE-HEAT TEMPERATURE(MAX) :180 °C
PRE-HEAT TIME : 90~120 sec.

4. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.
5. PER REEL 8000 CONNENTORS.
6. THE DIMENSIONS IN PARENTHESES ARE FOR OEERENCE.
7. REFER TO JIS C 0806(IEC 60286-3)
(PACKING OF COMPONENTS FOR AUTOMATIC HANDOLING)
8. DETAIL OF PART NO. LABEL IS WRITTEN IN JAPANESE.
9. AFTER PACKAGING, ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND RELL POCKET, AND TAPE DOWN AT THE END THE COLLAR.