

9 通道 RS-422/RS-485 收发器

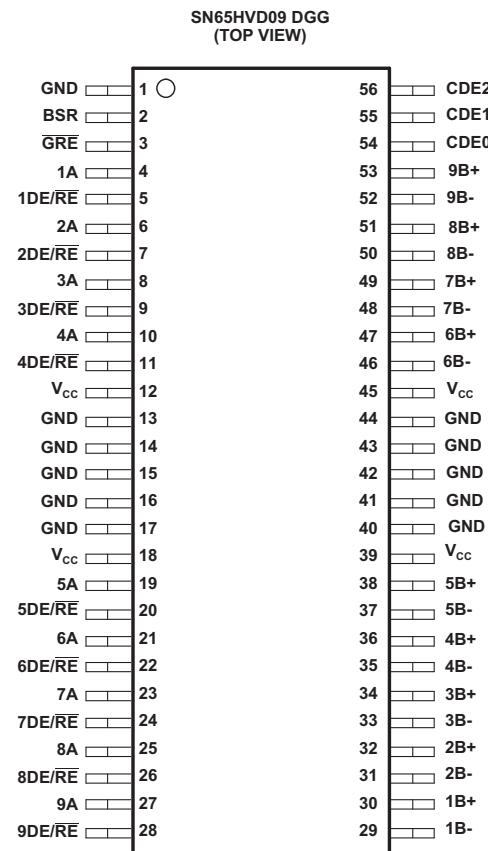
 查询样品: [SN65HVD09-EP](#)

特性

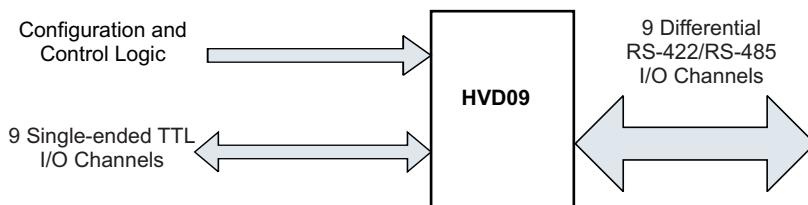
- 每个 **RS-422/RS-485** 通道上的设计每秒数据传输速率高达 **2 千万**
- **SN65HVD09** 封装在引脚间距为 **0.5mm** 的薄型小外形尺寸封装内
- 超过 **12KV** 的总线引脚上的静电放电 (**ESD**) 保护
- 低失效电源电流 **8mA** (典型值)
- 具有热关断保护功能
- 正负电流限制
- 上电/断电毛刺脉冲保护

支持国防, 航空航天, 和医疗应用

- 可控基线
- 一个组装/测试场所
- 一个制造场所
- 延长的产品生命周期
- 延长产品的变更通知周期
- 产品可追溯性



Terminals 13 through 17, and 40 through 44 are connected together to the package lead frame and signal ground.



说明

SN65HVD09 是一款 9 通道适合于工业应用的 RS-422/RS-485 收发器。它提供改进的开关性能, 小型封装, 和高静电放电 (**ESD**) 保护。精确的压摆范围限制确保了传播延迟时间, 不仅仅是通道到通道也包括器件到器件,

薄型小外形尺寸封装 (**TSSOP**) 使用了获得专利权的耐热增强技术, 此技术可使器件工作在工业用温度范围内。

TSSOP 封装对主板面积要求很小, 同时将封装高度减少到 **1mm**。这样将提供更多的主板面积, 对于小尺寸硬盘驱动等薄型并对空间要求严格的应用, 允许将组件贴装在印刷电路板的两面。



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

使用人体模式，HVD09 能够承受超过 12kV 的静电放电，而使用 RS-485I/O 终端上的机器模式，HVD09 能够承受 600V 的静电放电。这提供可耦合在外部线路内的噪音的保护。此器件的另外终端可分别承受超过 4kV 和 400V 的放电。

HVD09 的 9 个半双工通道中每一个都设计运行在 RS-422 或者 RS-485 通信网络中。

SN65HVD09 额定工作温度 -40°C 至 85°C 。



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

 ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

ORDERING INFORMATION⁽¹⁾

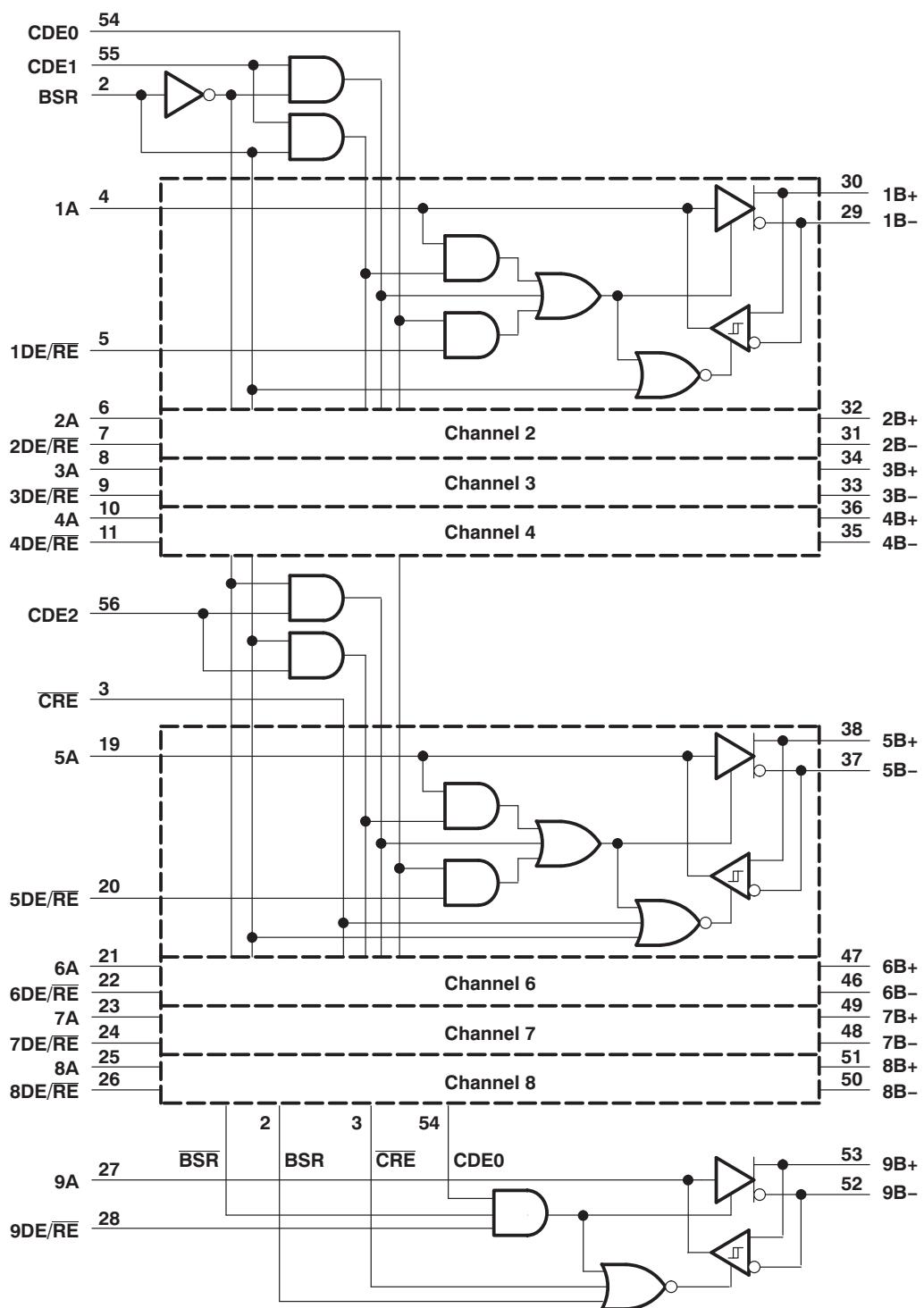
T _A	PACKAGE ⁽²⁾	ORDERABLE PART NUMBER	TOP-SIDE MARKING	VID NUMBER
-40°C to 85°C	TSSOP-DGG	SN65HVD09IDGGREP	SN65HVD09EP	V62/12607-01XE

- (1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI website at www.ti.com.
- (2) Package drawings, standard packing quantities, thermal data, symbolization, and PCB design guidelines are available at www.ti.com/sc/package.

PIN FUNCTIONS

PIN	LOGIC LEVEL	I/O	TERMINATION	DESCRIPTION
NAME NO.				
1A to 9A 4,6,8,10, 19,21,23, 25,27	TTL	I/O	Pullup	1A to 9A carry data to and from the communication controller.
1B– to 9B– 29,31,33, 35,37,.46 , 48,50,52	RS-485	I/O	Pulldown	1B– to 9B– are the inverted data signals of the balanced pair to/from the bus.
1B+ to 9B+ 30,32,34, 36,38,47, 49,51,53	RS-485	I/O	Pullup	1B+ to 9B+ are the noninverted data signals of the balanced pair to/from the bus.
BSR 2	TTL	Input	Pullup	BSR is the bit significant response. BSR disables receivers 1 through 8 and enables wired-OR drivers when BSR and DE/RE and CDE1 or CDE2 are high. Channel 9 is placed in a high-impedance state with BSR high.
CDE0 54	TTL	Input	Pulldown	CDE0 is the common driver enable 0. Its input signal enables all drivers when CDE0 and 1DE/RE – 9DE/RE are high.
CDE1 55	TTL	Input	Pulldown	CDE1 is the common driver enable 1. Its input signal enables drivers 1 to 4 when CDE1 is high and BSR is low.
CDE2 56	TTL	Input	Pulldown	CDE2 is the common driver enable 2. When CDE2 is high and BSR is low, drivers 5 to 8 are enabled.
CRE 3	TTL	Input	Pullup	CRE is the common receiver enable. When high, CRE disables receiver channels 5 to 9.
1DE/RE to 5,7,9,11, 20,22,24, 26,28	TTL	Input	Pullup	1DE/RE – 9DE/RE are direction controls that transmit data to the bus when it and CDE0 are high. Data is received from the bus when 1DE/RE – 9DE/RE and CRE and BSR are low and CDE1 and CDE2 are low.
GND 1,13,14, 15,16,17, 40,41,42, 43,44	NA	Power	NA	GND is the circuit ground. All GND terminals except terminal 1 are physically tied to the die pad for improved thermal conductivity. ⁽¹⁾
V _{CC} 12,18,39, 45	NA	Power	NA	Supply voltage

- (1) Terminal 1 must be connected to signal ground for proper operation.

LOGIC DIAGRAM (POSITIVE LOGIC)


ABSOLUTE MAXIMUM RATINGS⁽¹⁾

		VALUE	UNIT
V _{CC}	Supply voltage range ⁽²⁾	–0.3 to 6	V
	Bus voltage range	–10 to 15	V
	Data I/O and control (A side) voltage range	–0.3 to V _{CC} +0.5	V
I _O	Receiver output current	±40	mA
Electrostatic discharge	B side and GND, ESD HBM	12	kV
	B side and GND, ESD MM	400	V
	All terminals, ESD HBM	4	kV
	All terminals, ESD MM	400	V
Continuous total power dissipation ⁽³⁾		Internally Limited	

- (1) Stresses beyond those listed under *absolute maximum ratings* may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under *recommended operating conditions* is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
 (2) All voltage values are with respect to the GND terminals.
 (3) The maximum operating junction temperature is internally limited. Use the Dissipation Rating Table to operate below this temperature.

DISSIPATION RATINGS

PACKAGE	T _A ≤ 25°C	OPERATING FACTOR ⁽¹⁾	T _A = 70°C POWER RATING	T _A = 85°C POWER RATING
		ABOVE T _A = 25°C		
DGG	2500 mW	20 mW/°C	1600 mW	1300 mW

- (1) This is the inverse of the junction-to-ambient thermal resistance when board-mounted and with no air flow.

PACKAGE THERMAL CHARACTERISTICS

		MIN	NOM	MAX	UNIT
θ _{JA}	Junction-to-ambient thermal resistance	50			°C/W
θ _{JC}	Junction-to-case thermal resistance	27			°C/W
T _{SD}	Thermal shutdown temperature	165			°C

RECOMMENDED OPERATING CONDITIONS

		MIN	NOM	MAX	UNIT
V _{CC}	Supply voltage	4.75	5	5.25	V
V _{IH}	High-level input voltage	2			V
V _{IL}	Low-level input voltage		0.8		V
V _O , V _I , or V _{IC}	Voltage at any bus terminal (separately or common-mode)	nB+ or nB– Except nB+, nB– ⁽¹⁾	–7	12	V
I _O	Output current	Driver	–60	60	mA
		Receiver	–8	8	mA
T _A	Operating free-air temperature	–40	85		°C

- (1) n = 1 - 9

ELECTRICAL CHARACTERISTICS

over operating free-air temperature range (unless otherwise noted)

PARAMETER	TEST CONDITIONS	SN65HVD09			UNIT
		MIN	TYP ⁽¹⁾	MAX	
V _{OpL}	Driver differential output voltage magnitude RS-422 load, R _L = 100 Ω	See Figure 1	0.56	1.6	V
	RS-485 load, R _L = 54 Ω			1.4	
	Pull-Up Pull-Down Load		1	1.5	
V _{OH}	A side, I _{OH} = -8 mA, V _{ID} = 200 mV,	See Figure 4	4	4.5	V
	B side,			3	V
V _{OL}	A side, I _{OH} = 8 mA, V _{ID} = -200 mV,	See Figure 4		0.6	V
	B side,			1	V
V _{IT+}	Receiver positive-going differential input threshold voltages	I _{OH} = -8 mA,	See Figure 4		0.2
V _{IT-}	Receiver negativegoing differential input threshold voltage	I _{OL} = 8 mA,		-0.2	V
V _{hys}	Receiver input hysteresis (V _{IT+} – V _{IT-})	V _{CC} = 5 V, T _A = 25°C		24	mV
I _I	V _{IH} = 12 V	V _{CC} = 5 V,	Other input at 0 V		1 mA
	V _{IH} = 12 V	V _{CC} = 0,			1 mA
	V _{IH} = -7 V	V _{CC} = 5 V,		-0.8	-0.4 mA
	V _{IH} = -7 V	V _{CC} = 0,		-0.8	-0.3 mA
I _{IH}	nA, BSR, DE/RE, and CRE,	V _{IH} = 2 V		-100	μA
	CDE0, CDE1, and CDE2,	V _{IH} = 2V		100	μA
I _{IL}	nA, BSR, DE/RE, and CRE,	V _{IL} = 0.8 V		-100	μA
	CDE1, CDE2, and CDE2,	V _{IL} = 0.8 V		100	μA
I _{os}	Short circuit output current	nB+ or nB-		±260	mA
I _{oz}	nA	See I _{IH} and I _{IL}			
	nB+ or nB-			See I _{II}	
I _{cc}	Disabled			10	mA
	All drivers enabled, no load			60	
	All receivers enabled, no load			45	
C _O	Output capacitance	nB+ or nB- to GND		18	pF
C _{pd}	Power dissipation capacitance ⁽²⁾	Receiver		40	pF
		Driver		100	

(1) All typical values are at V_{CC} = 5 V, T_A = 25°C.

(2) C_{pd} determines the no-load dynamic supply current consumption, I_S = C_{PD} × V_{CC} × f + I_{CC}

DRIVER SWITCHING CHARACTERISTICS

over recommended operating conditions (unless otherwise noted)

PARAMETER	TEST CONDITIONS	SN65HVD09			UNIT
		MIN	TYP ⁽¹⁾	MAX	
t_{pd}	Propagation delay time, t_{PHL} or t_{PLH} (see Figure 2 and Figure 3)		2.5	13.5	ns
$t_{sk(p)}$	Pulse skew, $ t_{PHL} - t_{PLH} $			5	ns
t_f	Fall time	S1 to B, See Figure 3		4	ns
t_r	Rise time	See Figure 3		8	ns
t_{en}	Enable time, control inputs to active output			50	ns
t_{dis}	Disable time, control inputs to high-impedance output			225	ns
t_{PHZ}	Propagation delay time, high-level to high-impedance output		17	225	ns
t_{PLZ}	Propagation delay time, low-level to high-impedance output	See Figure 6 and Figure 7	25	225	ns
t_{PZH}	Propagation delay time, high-impedance to high-level output		17	50	ns
t_{PZL}	Propagation delay time, high-impedance to low-level output		17	50	ns

(1) All typical values are at $V_{CC} = 5$ V, $T_A = 25^\circ\text{C}$.

RECEIVER SWITCHING CHARACTERISTICS

over recommended operating conditions (unless otherwise noted)

PARAMETER	TEST CONDITIONS	SN65HVD09			UNIT
		MIN	TYP ⁽¹⁾	MAX	
t_{pd}	Propagation delay time, t_{PHL} or t_{PLH} (see Figure 2 and Figure 3)		8	14.5	ns
$t_{sk(lim)}$	Skew limit, maximum t_{pd} – minimum t_{pd} ⁽²⁾			5	ns
$t_{sk(p)}$	Pulse skew, $ t_{PHL} - t_{PLH} $		0.6	5	ns
t_t	Transition time (t_f or t_r)	See Figure 5		2	ns
t_{en}	Enable time, control inputs to active output			31	ns
t_{dis}	Disable time, control inputs to high-impedance output			41	ns
t_{PHZ}	Propagation delay time, high-level to high-impedance output		34		ns
t_{PLZ}	Propagation delay time, low-level to high-impedance output	See Figure 8 and Figure 9	14		ns
t_{PZH}	Propagation delay time, high-impedance to high-level output		30		ns
t_{PZL}	Propagation delay time, high-impedance to low-level output		30		ns

(1) All typical values are at $V_{CC} = 5$ V, $T_A = 25^\circ\text{C}$.

(2) This parameter is applicable at one V_{CC} and operating temperature within the recommended operating conditions and to any two devices.

PARAMETER MEASUREMENT INFORMATION

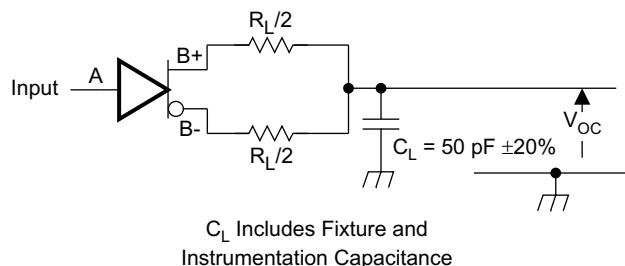
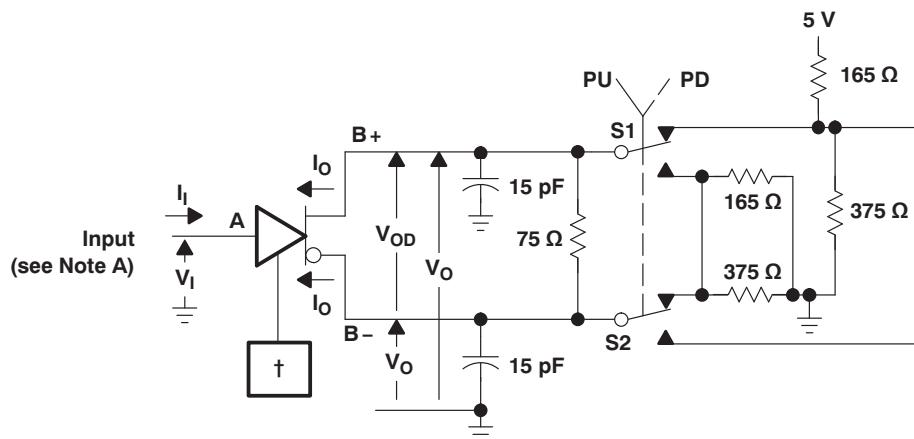


Figure 1. Driver Test Circuit, RS-422 and RS-485 Loading



† CDEO and DE/RE are at 2 V, BSR is at 0.8V, and all others are open.

‡ All nine drivers are enabled, similarly loaded, and switching.

Figure 2. Driver Test Circuit, Pull-Up and Pull-Down Loading[‡]

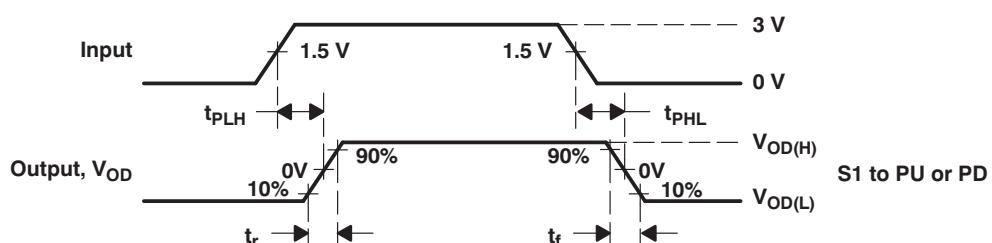
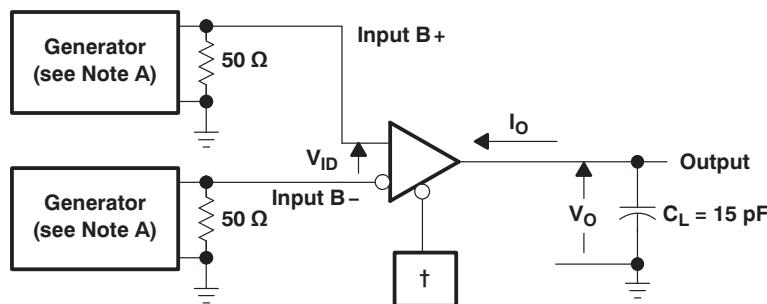


Figure 3. Driver Delay and Transition Time Test Waveforms

PARAMETER MEASUREMENT INFORMATION (continued)



† CDEO, CDE1, CDE2, BSR, CRE, and DE/RE at 0.8 V

‡ All nine receivers are enabled and switching.

Figure 4. Receiver Propagation Delay and Transition Time Test Circuit

- A. All input pulses are supplied by a generator having the following characteristics: $t_r \leq 6$ ns, $t_f \leq 6$ ns, PRR ≤ 1 MHz, duty cycle = 50%, $Z_O = 50 \Omega$.
- B. All resistances are in Ω and $\pm 5\%$, unless otherwise indicated.
- C. All capacitances are in pF and $\pm 10\%$, unless otherwise indicated.
- D. All indicated voltages are ± 10 mV.

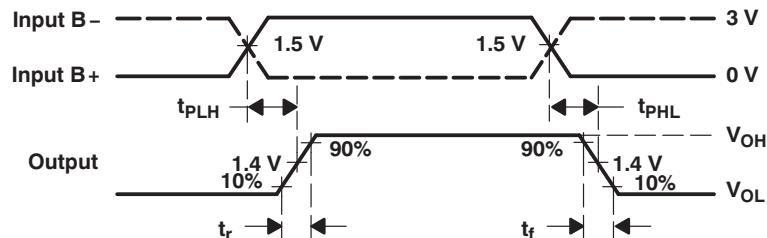
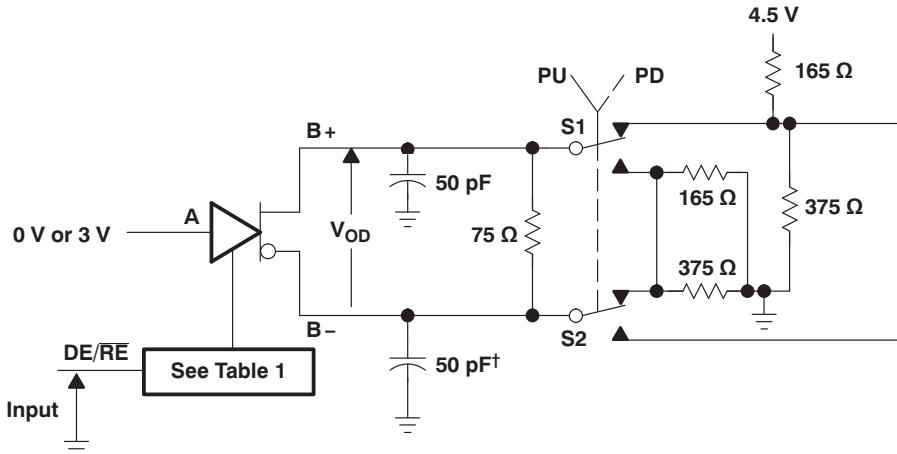


Figure 5. Receiver Delay and Transition Time Waveforms



† Includes probe and jig capacitance in two places.

Figure 6. Driver Enable and Disable Time Test Circuit

Table 1. Enabling for Driver Enable and Disable Time

DRIVER	BSR	CDE0	CDE1	CDE2	\overline{CRE}
1–8	H	H	L	L	X
9	L	H	H	H	H

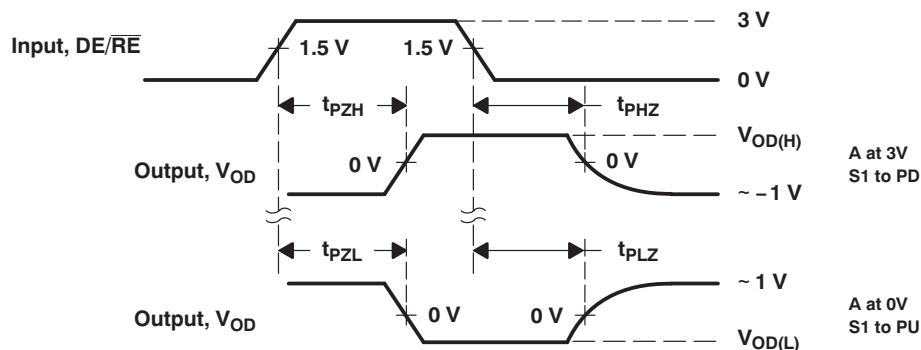
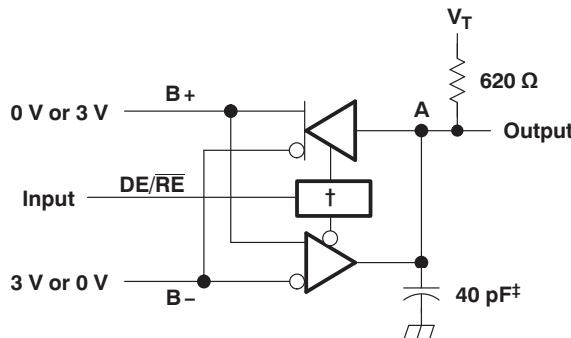


Figure 7. Driver Enable Time Waveforms

- NOTES:
- A. All input pulses are supplied by a generator having the following characteristics: $t_r \leq 6$ ns, $t_f \leq 6$ ns, PRR ≤ 1 MHz, duty cycle = 50%, $Z_O = 50 \Omega$.
 - B. All resistances are in Ω and $\pm 5\%$, unless otherwise indicated.
 - C. All capacitances are in pF and $\pm 10\%$, unless otherwise indicated.
 - D. All indicated voltages are ± 10 mV.



[†] CDE0 is high, CDE1, CDE2, BSR, and \overline{CRE} are low, all others are open.

[‡] Includes probe and jig capacitance.

Figure 8. Receiver Enable and Disable Time Test Circuit

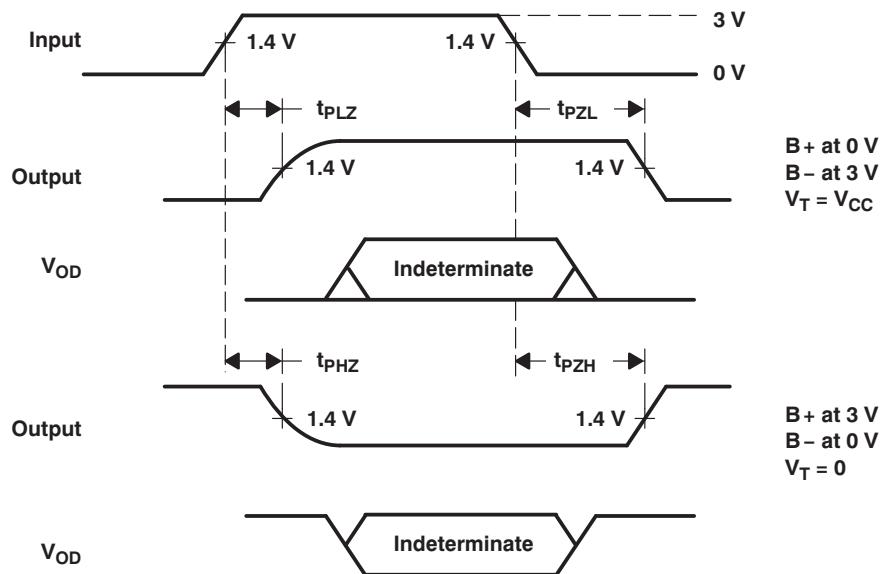


Figure 9. Receiver Enable and Disable Time Waveforms

- NOTES:
- All input pulses are supplied by a generator having the following characteristics: $t_r \leq 6\text{ ns}$, $t_f \leq 6\text{ ns}$, PRR $\leq 1\text{ MHz}$, duty cycle = 50%, $Z_O = 50\text{ }\Omega$.
 - All resistances are in Ω and $\pm 5\%$, unless otherwise indicated.
 - All capacitances are in pF and $\pm 10\%$, unless otherwise indicated.
 - All indicated voltages are $\pm 10\text{ mV}$.

TYPICAL CHARACTERISTICS

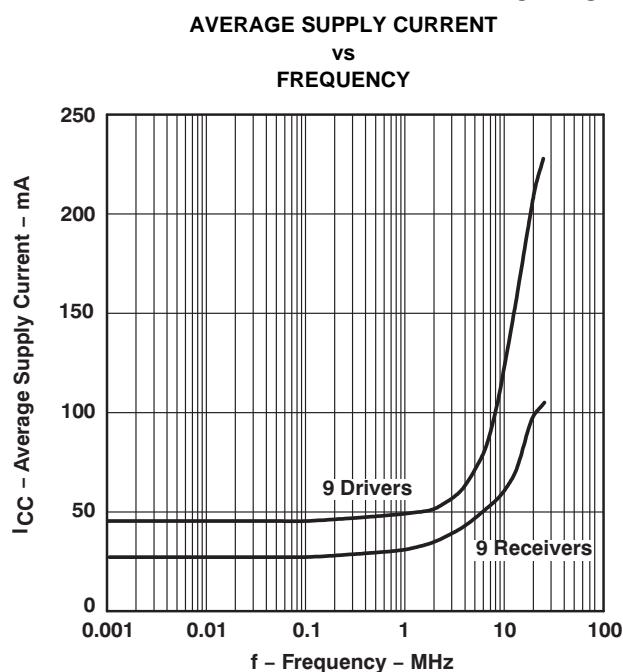


Figure 10.

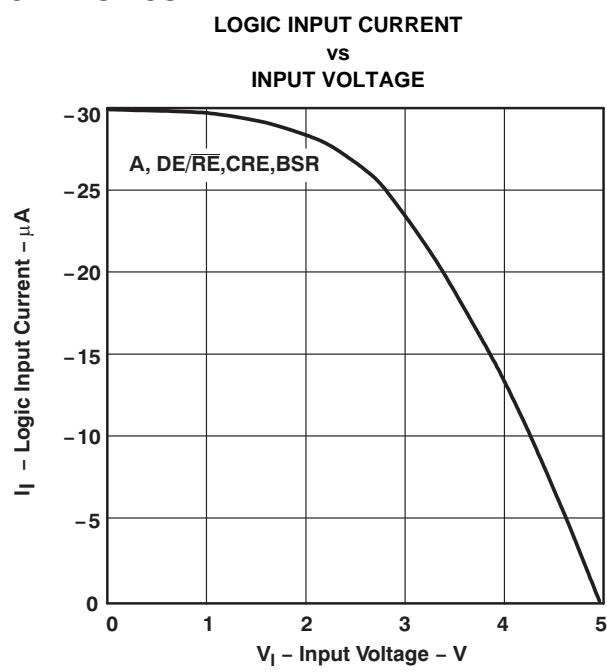


Figure 11.

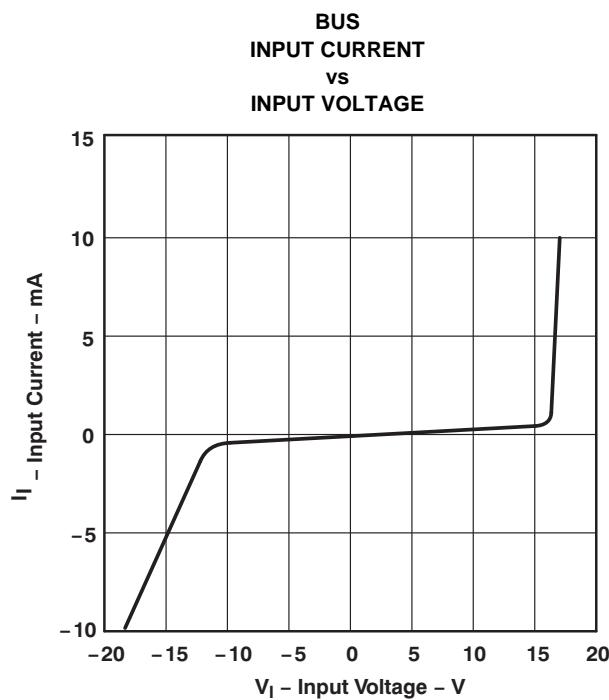


Figure 12.

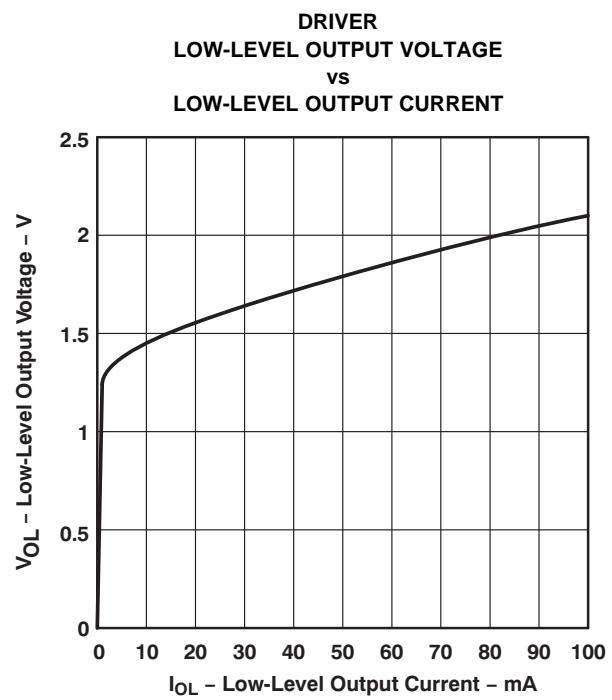


Figure 13.

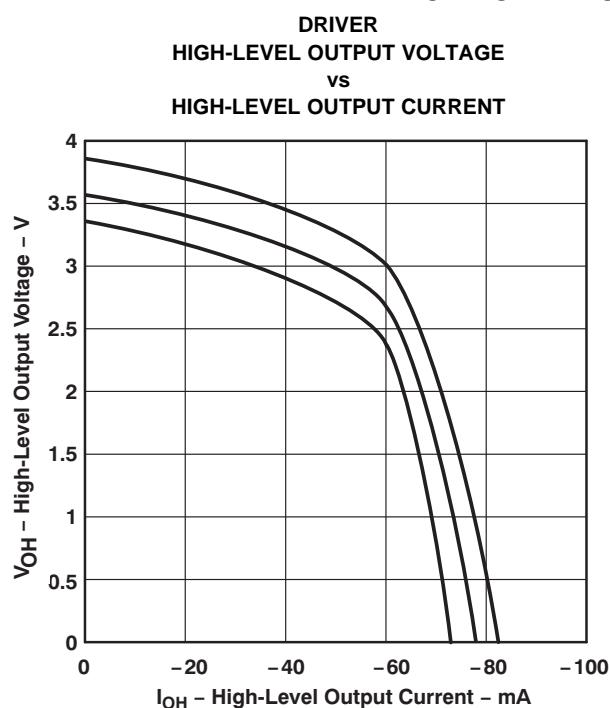
TYPICAL CHARACTERISTICS (continued)


Figure 14.

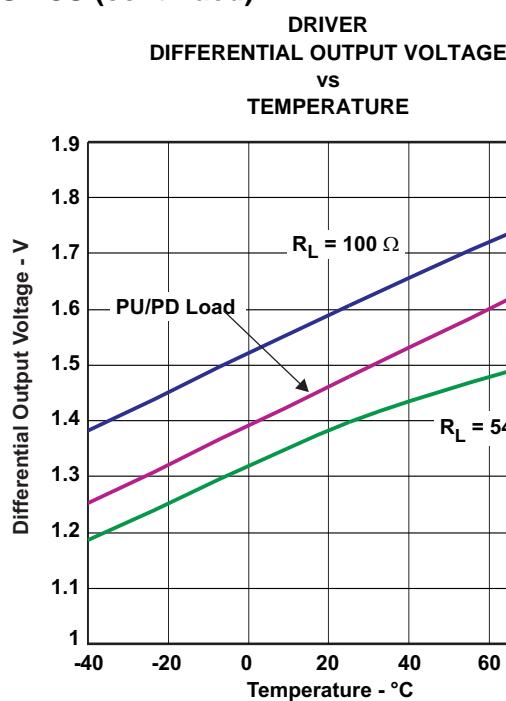


Figure 15.

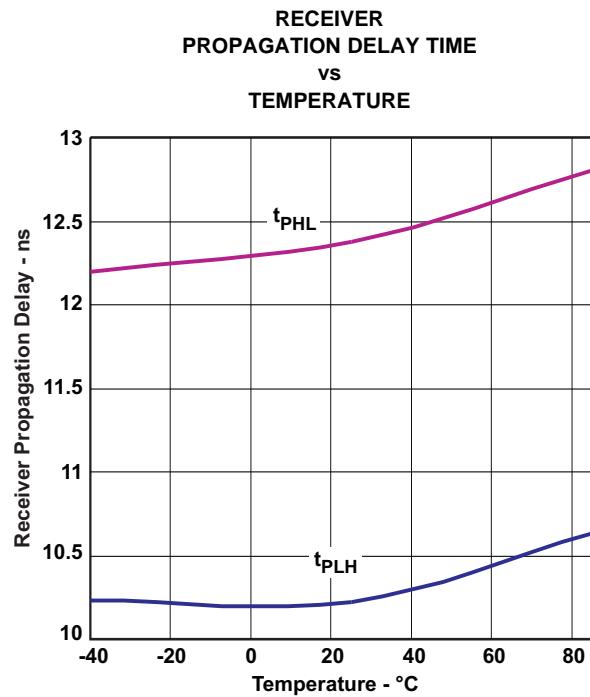


Figure 16.

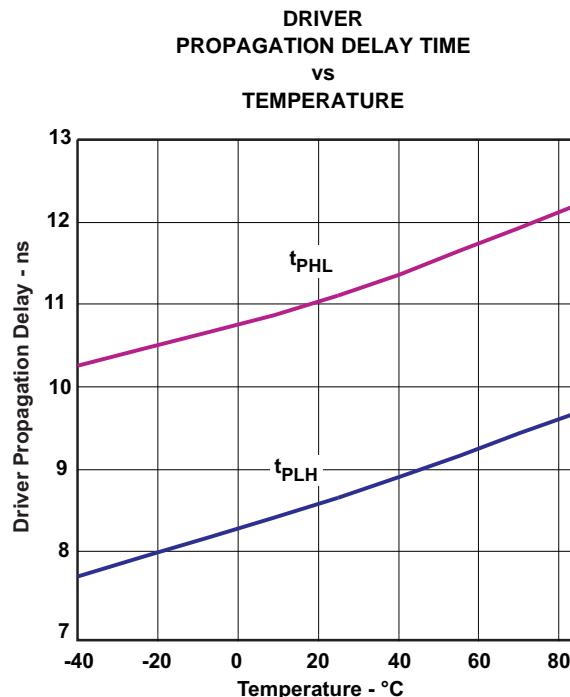
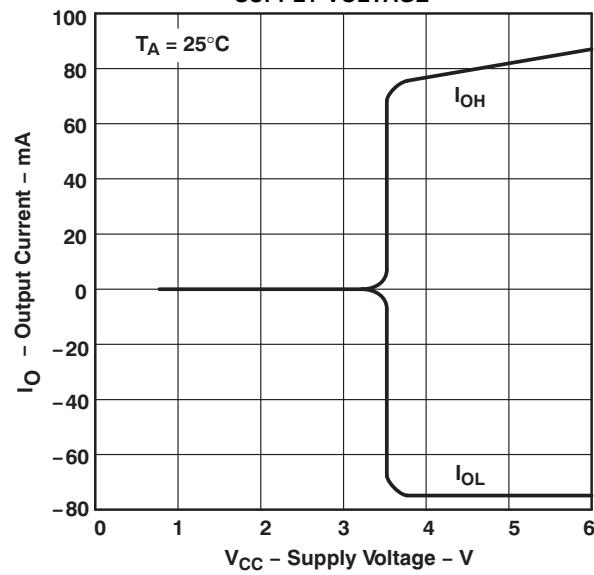


Figure 17.

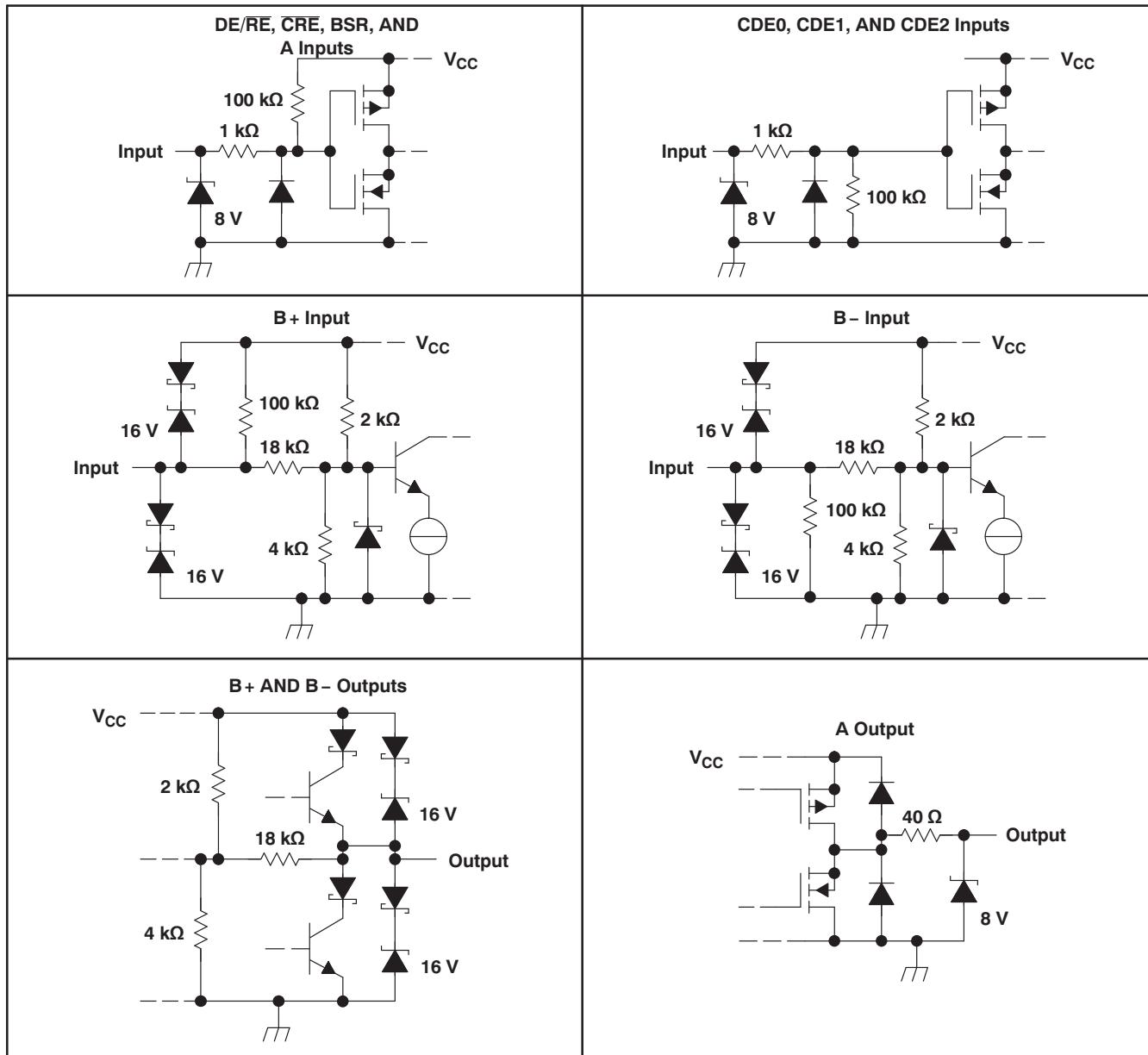
TYPICAL CHARACTERISTICS (continued)

DRIVER
OUTPUT CURRENT
vs
SUPPLY VOLTAGE


Figure 18.

TYPICAL CHARACTERISTICS (continued)

SCHEMATICS OF INPUTS AND OUTPUTS



APPLICATION INFORMATION

FUNCTION TABLES

RECEIVER



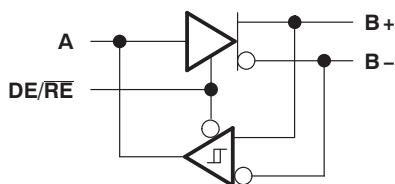
INPUTS		OUTPUT
B+ ¹	B- ¹	A
L	H	L
H	L	H

DRIVER



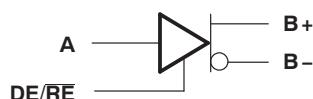
INPUT	OUTPUTS	
A	B+	B-
L	L	H
H	H	L

TRANSCEIVER



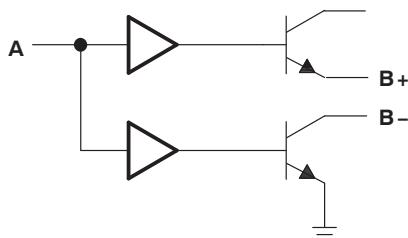
INPUTS			OUTPUTS		
DE/RE	A	B+ ¹	B- ¹	A	B+ B-
L	-	L	H	L	- -
L	-	H	L	H	- -
H	L	-	-	-	L H
H	H	-	-	-	H L

DRIVER WITH ENABLE



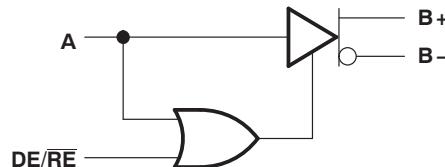
INPUTS		OUTPUTS	
DE/RE	A	B+	B-
L	L	Z	Z
L	H	Z	Z
H	L	L	H
H	H	H	L

WIRED-OR DRIVER



INPUT		OUTPUTS	
A		B+	B-
L		Z	Z
H		H	L

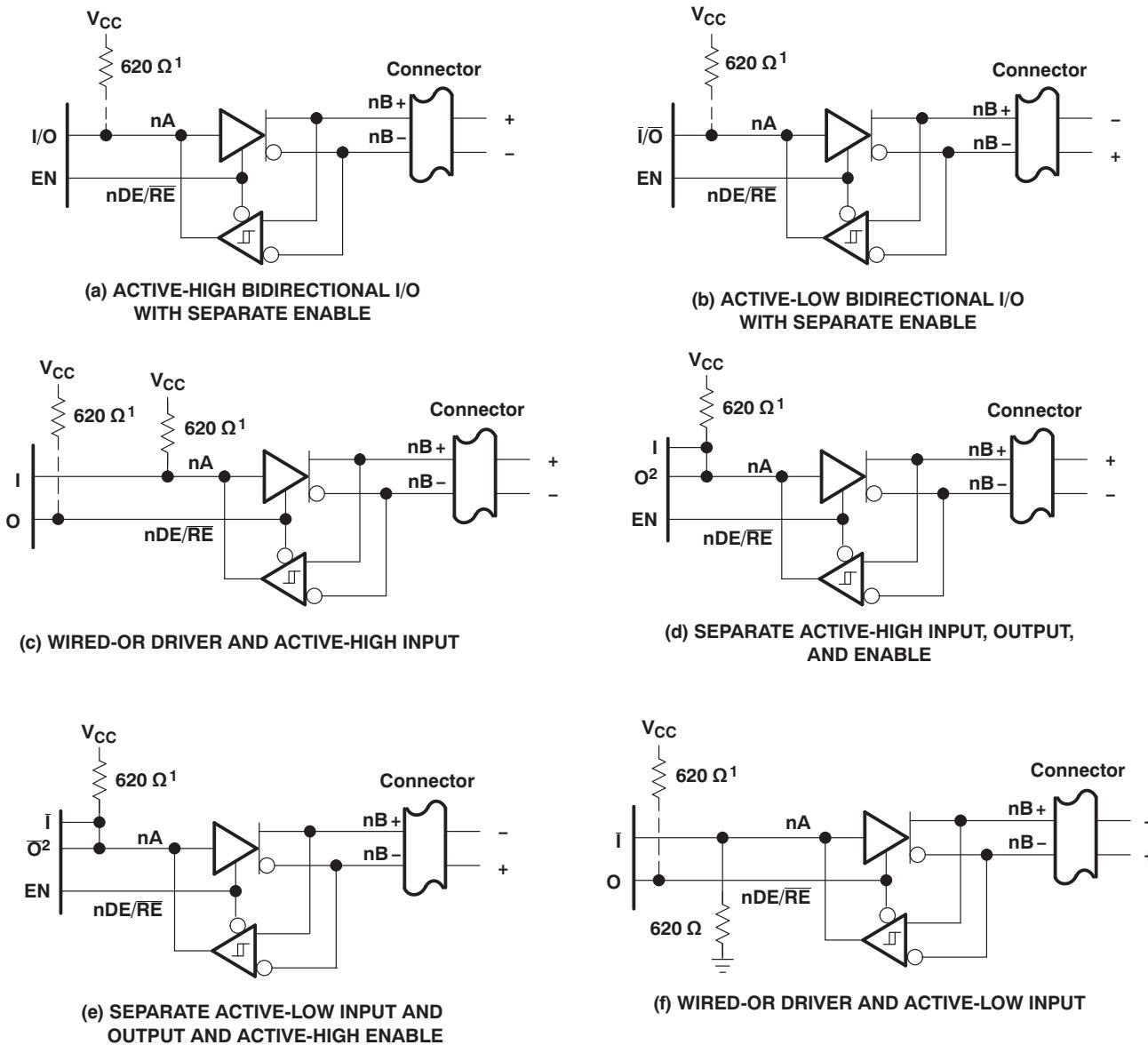
TWO-ENABLE INPUT DRIVER



INPUTS		OUTPUTS	
DE/RE	A	B+	B-
L	L	Z	Z
L	H	H	L
H	L	L	H
H	H	H	L

NOTE: H = high level, L = low level, Z = irrelevant, Z = high impedance (off)

- (1) An H in this column represents a voltage of 200 mV or higher than the other bus input. An L represents a voltage of 200 mV or lower than the other bus input. Any voltage less than 200 mV results in an indeterminate receiver output.



1: When 0 is open drain

2: Must be open-drain or 3-state output

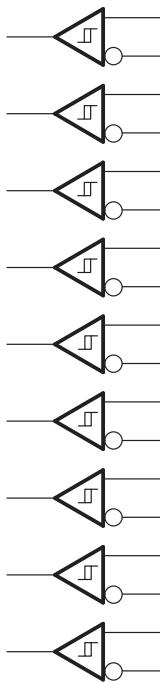
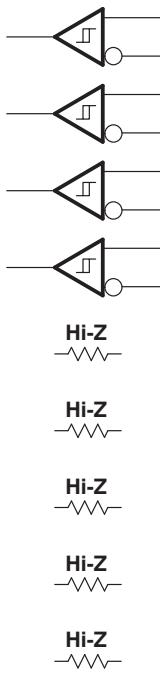
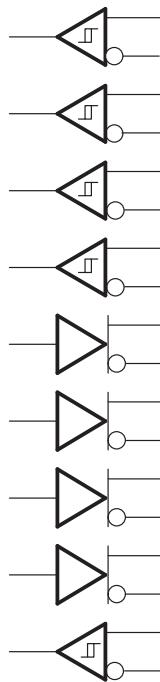
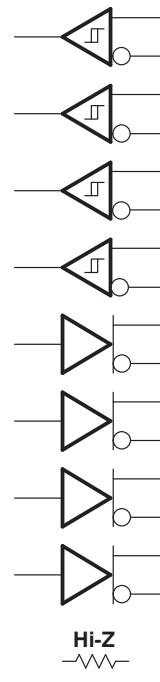
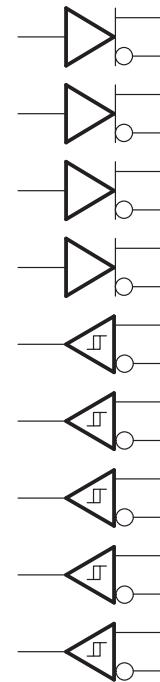
- (1) When 0 is open drain
- (2) Must be open-drain or 3-state output

NOTE: The BSR, \overline{CRE} , A, and DE/RE inputs have internal pullup resistors. CDE0, CDE1, and CDE2 have internal pulldown resistors.

Figure 19. Typical Transceiver Connections

CHANNEL LOGIC CONFIGURATIONS WITH CONTROL INPUT LOGIC

The following logic diagrams show the positive-logic representation for all combinations of control inputs. The control inputs are from MSB to LSB; the BSR, CDE0, CDE1, CDE2, and $\overline{\text{CRE}}$ bit values are shown below the diagrams. Channel 1 is at the top of the logic diagrams; channel 9 is at the bottom of the logic diagrams.


Figure 19. 00000

Figure 20. 00001

Figure 21. 00010

Figure 22. 00011

Figure 23. 00100

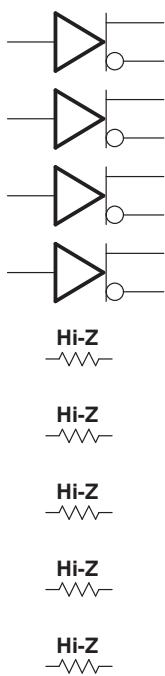


Figure 24. 00101

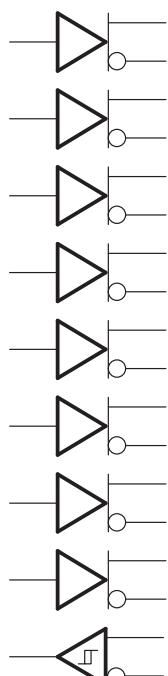


Figure 25. 00110

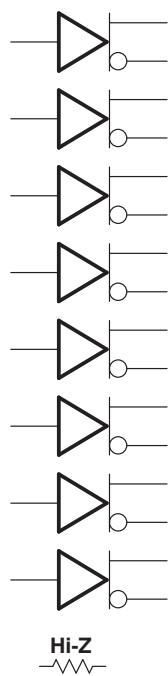


Figure 26. 00111

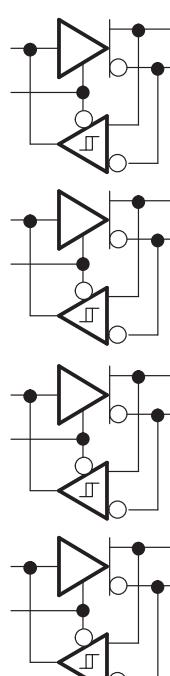


Figure 27. 01000

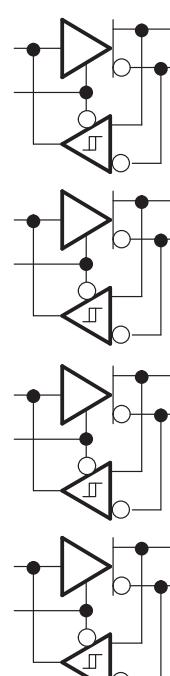
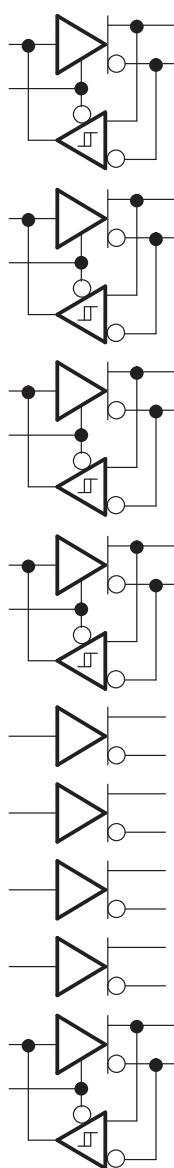
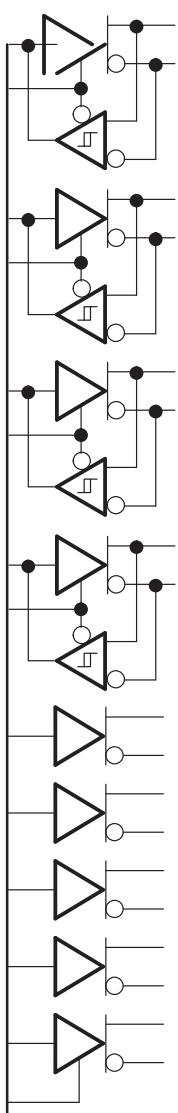
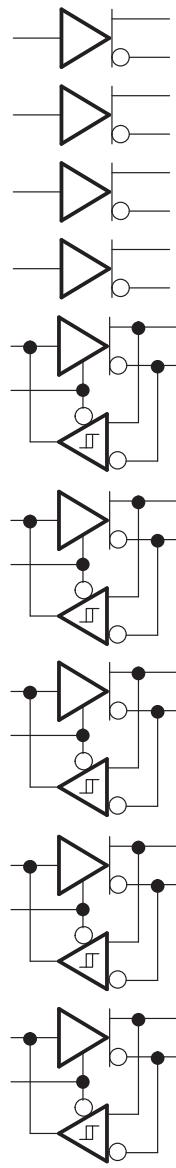
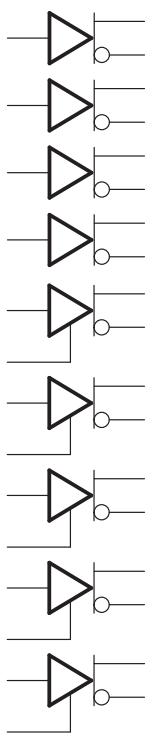
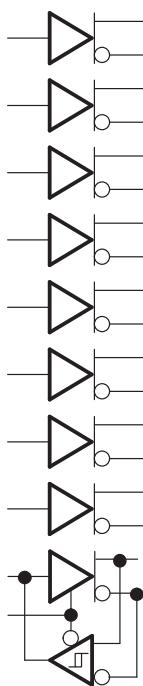


Figure 28. 01001


Figure 29. 01010

Figure 30. 01011

Figure 31. 01100

Figure 32. 01101

Figure 33. 01110

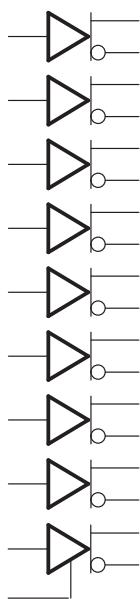


Figure 34. 01111



Figure 35.
10000
and 10001

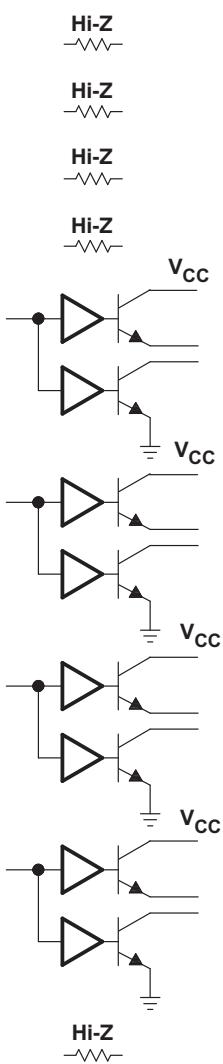


Figure 36. 10010
and 10011

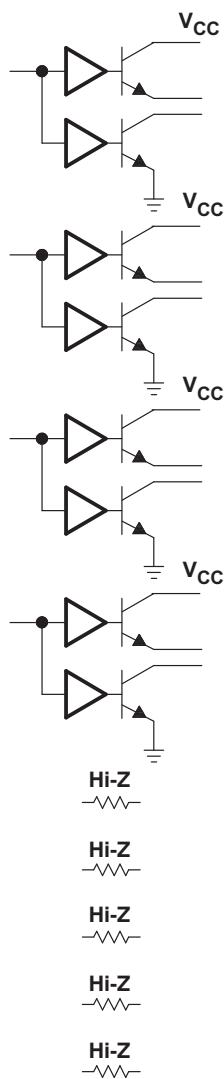


Figure 37. 10100
and 10101

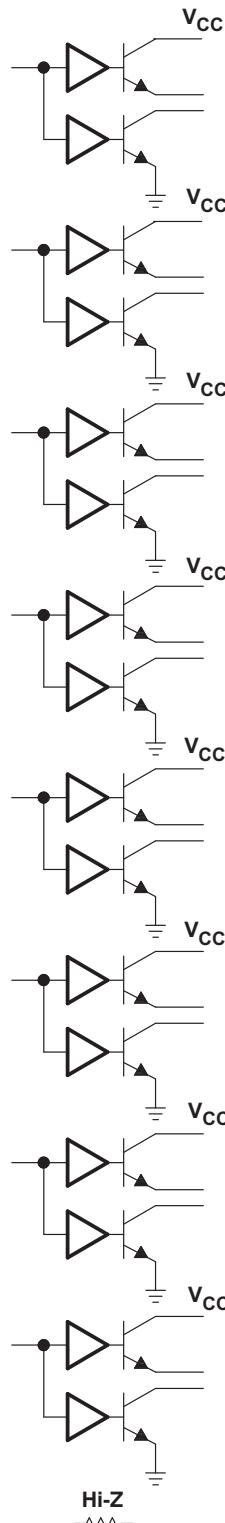


Figure 38. 10110
and 10111

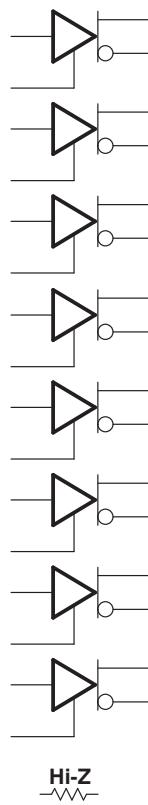


Figure 39. 11000
and 11001

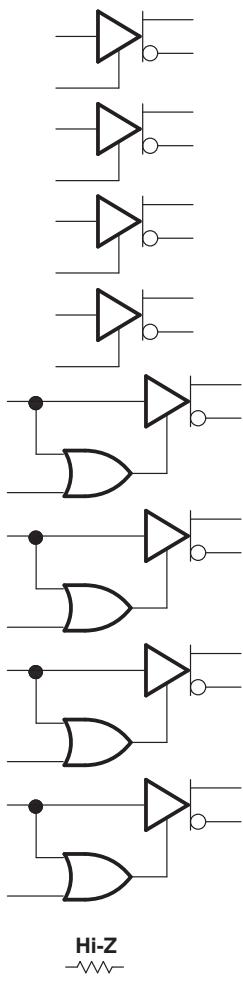


Figure 40. 11010
and 11011

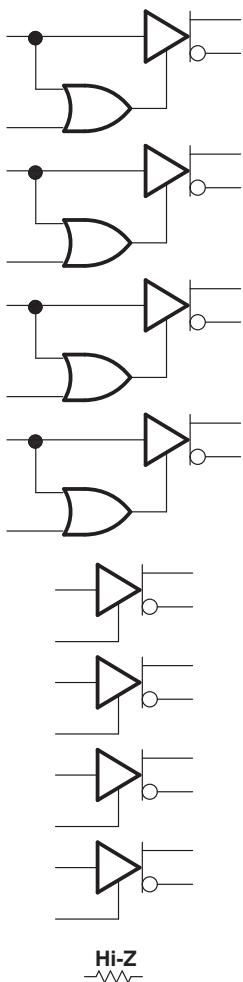


Figure 41. 11100
and 11101

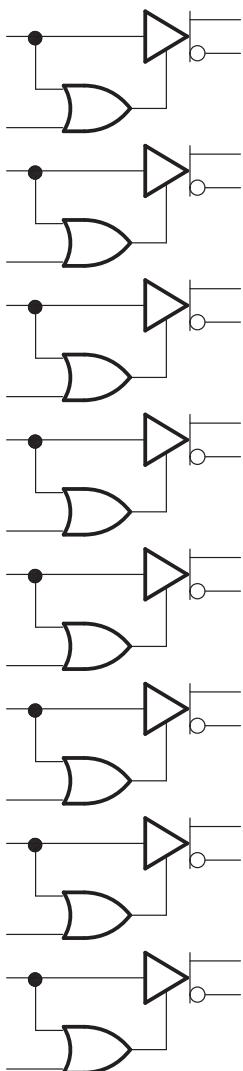


Figure 42. 11110
and 11111

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
SN65HVD09IDGGREP	ACTIVE	TSSOP	DGG	56	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 85	SN65HVD09EP	Samples
V62/12607-01XE	ACTIVE	TSSOP	DGG	56	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 85	SN65HVD09EP	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check <http://www.ti.com/productcontent> for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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PACKAGE OPTION ADDENDUM

31-May-2014

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

OTHER QUALIFIED VERSIONS OF SN65HVD09-EP :

- Catalog: [SN65HVD09](#)

NOTE: Qualified Version Definitions:

- Catalog - TI's standard catalog product

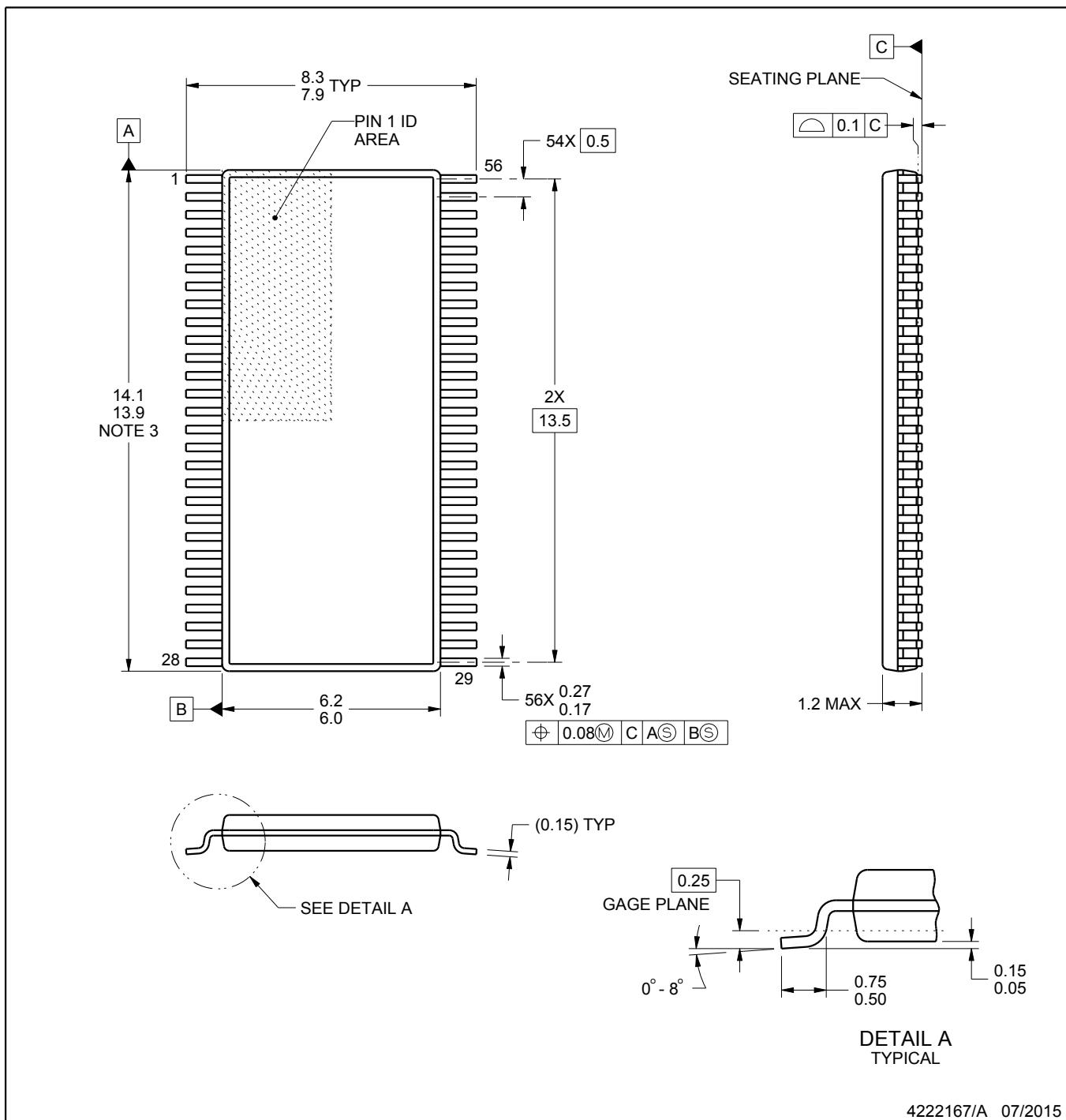
PACKAGE OUTLINE

DGG0056A



TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



NOTES:

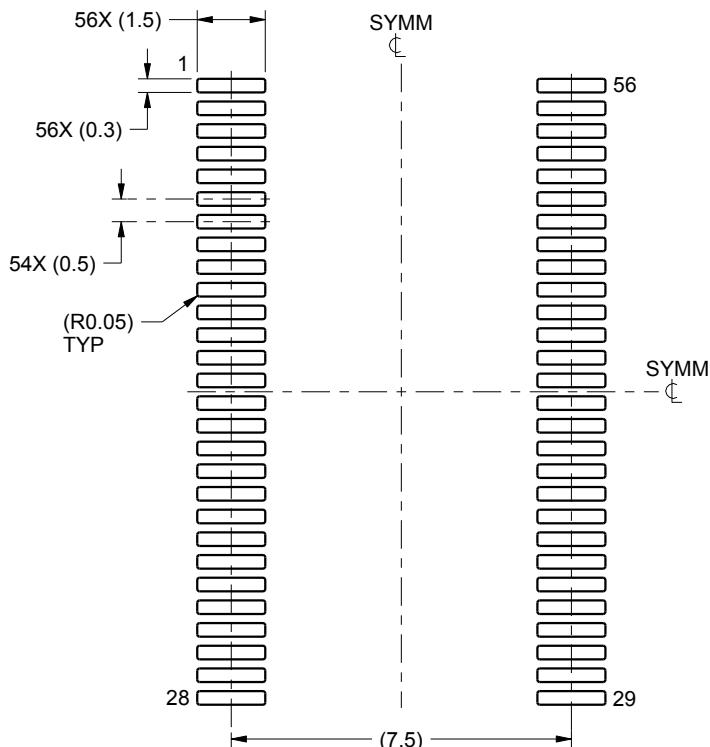
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. Reference JEDEC registration MO-153.

EXAMPLE BOARD LAYOUT

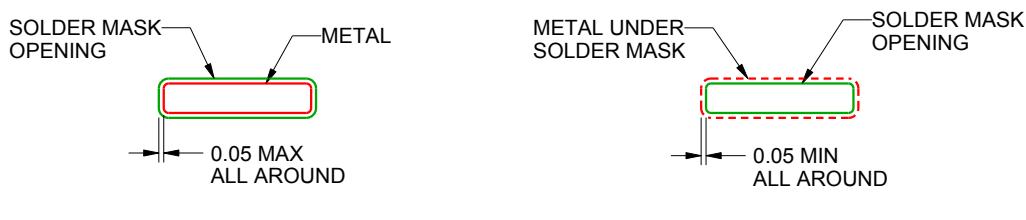
DGG0056A

TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



LAND PATTERN EXAMPLE
SCALE:6X



SOLDER MASK DETAILS

4222167/A 07/2015

NOTES: (continued)

5. Publication IPC-7351 may have alternate designs.

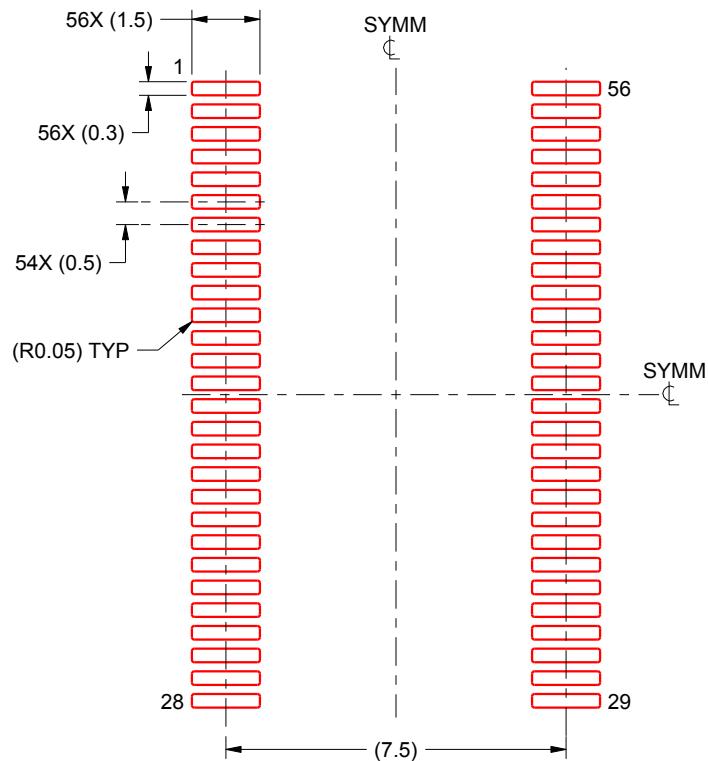
6. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

EXAMPLE STENCIL DESIGN

DGG0056A

TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



SOLDER PASTE EXAMPLE
BASED ON 0.125 mm THICK STENCIL
SCALE:6X

4222167/A 07/2015

NOTES: (continued)

7. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
8. Board assembly site may have different recommendations for stencil design.

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