

FRONT-FMC 1,5/D32-FF-6,35-R - PCB connector



1714765

<https://www.phoenixcontact.com/us/products/1714765>

Please be informed that the data shown in this PDF document is generated from our online catalog. Please find the complete data in the user documentation. Our general terms of use for downloads are valid.



PCB headers, nominal cross section: 1.5 mm², color: light gray, nominal current: 6 A, rated voltage (III/2): 320 V, contact surface: Sn, contact connection type: Socket, number of potentials: 64, number of rows: 2, number of positions: 32, number of connections: 64, product range: FRONT-FMC 1,5/..-FF, pitch: 6.35 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, pin layout: Linear pinning, locking clip: - without locking clip, plug-in system: IEC 60603 Connectors - Type D, locking: Screw locking mechanism, mounting: Screw flange

Your advantages

- Time saving push-in connection, tools not required
- Defined contact force ensures that contact remains stable over the long term
- Intuitive operation due to color-coded actuating push button
- Operation and conductor connection from one direction enable integration into front of device
- Screwable flange for superior mechanical stability

Commercial data

Item number	1714765
Packing unit	20 pc
Minimum order quantity	20 pc
Note	Made to order (non-returnable)
Sales key	AA02
Product key	AABFKA
GTIN	4055626387789
Weight per piece (including packing)	52.92 g
Weight per piece (excluding packing)	47.4 g
Customs tariff number	85366990
Country of origin	CN

FRONT-FMC 1,5/D32-FF-6,35-R - PCB connector



1714765

<https://www.phoenixcontact.com/us/products/1714765>

Technical data

Product properties

Product type	PCB headers
Product family	FRONT-FMC 1,5/..-FF
Product line	COMBICON Connectors S
Number of positions	32
Pitch	6.35 mm
Number of connections	64
Number of rows	2
Number of potentials	64
Mounting flange	Screw flange
Pin layout	Linear pinning

Data management status

Article revision	00
------------------	----

Electrical properties

Nominal current I_N	6 A
Nominal voltage U_N	320 V
Contact resistance	1.7 mΩ
Rated voltage (III/3)	320 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV

Mounting

Pin layout	Linear pinning
------------	----------------

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 - 8 μm Sn)
Metal surface contact area (top layer)	Tin (4 - 8 μm Sn)

Material data - housing

Color (Housing)	light gray (7035)
Insulating material	PA GF
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0

FRONT-FMC 1,5/D32-FF-6,35-R - PCB connector



1714765

<https://www.phoenixcontact.com/us/products/1714765>

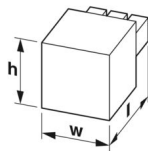
Material data – actuating element

Insulating material	PA GF
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0

Notes

General	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.
---------	--

Dimensions

Dimensional drawing	
Pitch	6.35 mm
Width [w]	129.93 mm
Height [h]	26 mm
Length [l]	17.27 mm
Installed height	26 mm

Mechanical tests

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

Insertion and withdrawal forces

FRONT-FMC 1,5/D32-FF-6,35-R - PCB connector



1714765

<https://www.phoenixcontact.com/us/products/1714765>

Result	Test passed
No. of cycles	50
Insertion strength per pos. approx.	5 N
Withdraw strength per pos. approx.	3.5 N

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	32

Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	320 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	4 mm
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3 mm

Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	4.8 kV
Contact resistance R ₁	1.7 mΩ
Contact resistance R ₂	1.8 mΩ
Insertion/withdrawal cycles	50

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	105 °C/168 h

FRONT-FMC 1,5/D32-FF-6,35-R - PCB connector



1714765

<https://www.phoenixcontact.com/us/products/1714765>

Power-frequency withstand voltage	2.21 kV
-----------------------------------	---------

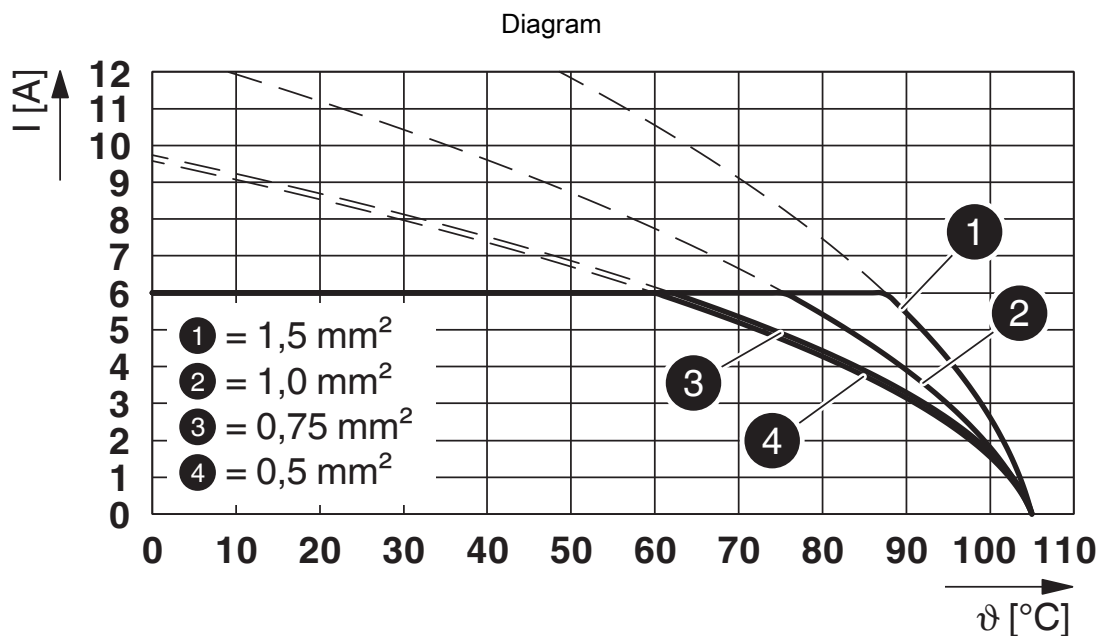
Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	5g
Shock duration	11 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

Ambient conditions

Ambient temperature (operation)	-40 °C ... 105 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

Drawings



Type: FRONT-FMC 1,5/D...-FF-6,35-R with FRONT-FMC 1,5/D...-MF-6,35

FRONT-FMC 1,5/D32-FF-6,35-R - PCB connector



1714765

<https://www.phoenixcontact.com/us/products/1714765>

Classifications

ECLASS

ECLASS-11.0	27460201
ECLASS-12.0	27460201
ECLASS-13.0	27460201

ETIM

ETIM 9.0	EC002637
----------	----------

UNSPSC

UNSPSC 21.0	39121400
-------------	----------

Environmental product compliance

EU RoHS	
Fulfills EU RoHS substance requirements	Yes, No exemptions
China RoHS	
Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits
EU REACH SVHC	
REACH candidate substance (CAS No.)	No substance above 0.1 wt%
EF3.0 Climate Change	
CO2e kg	0.665 kg CO2e