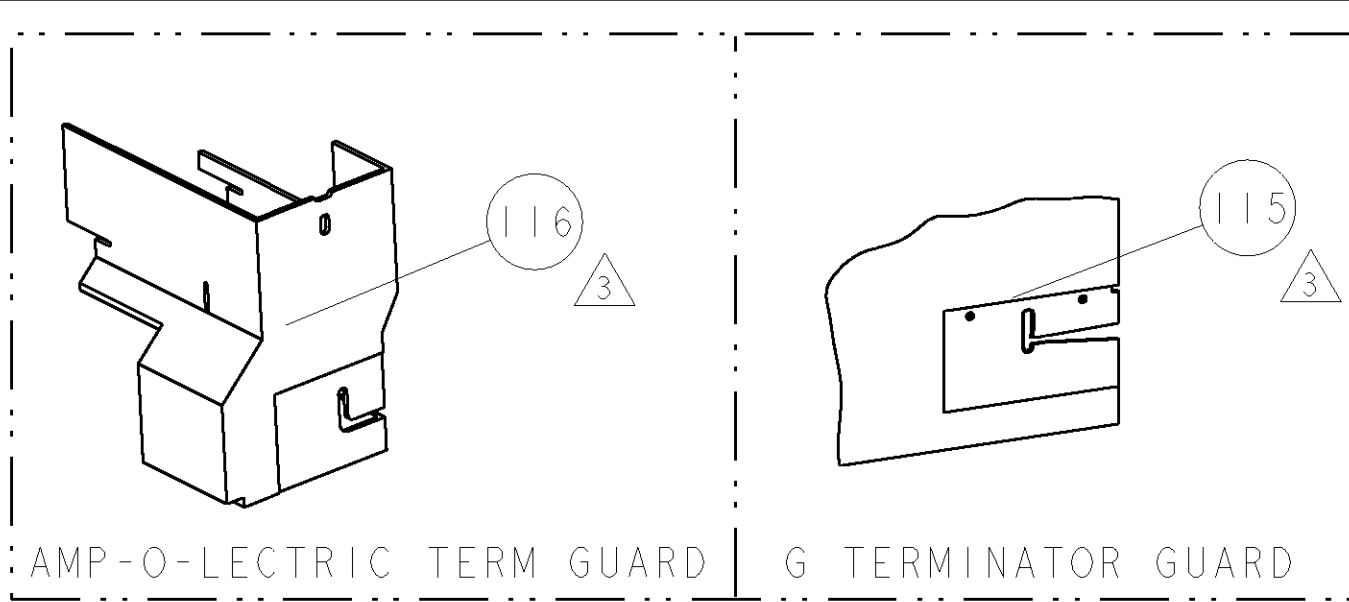


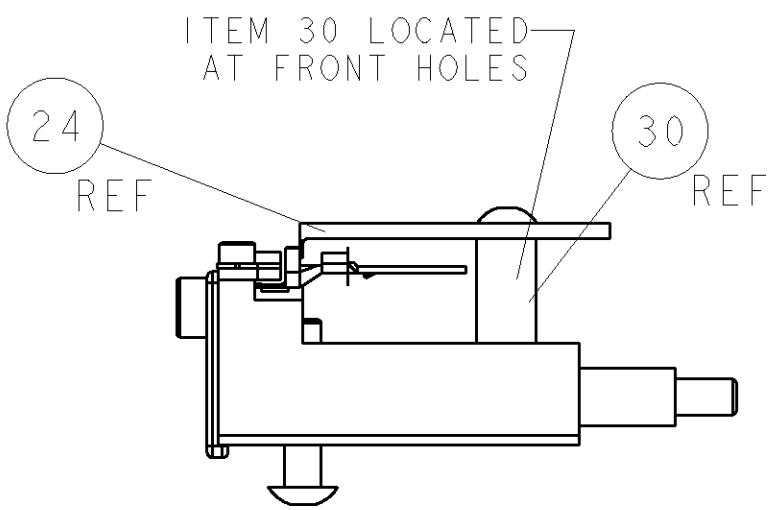
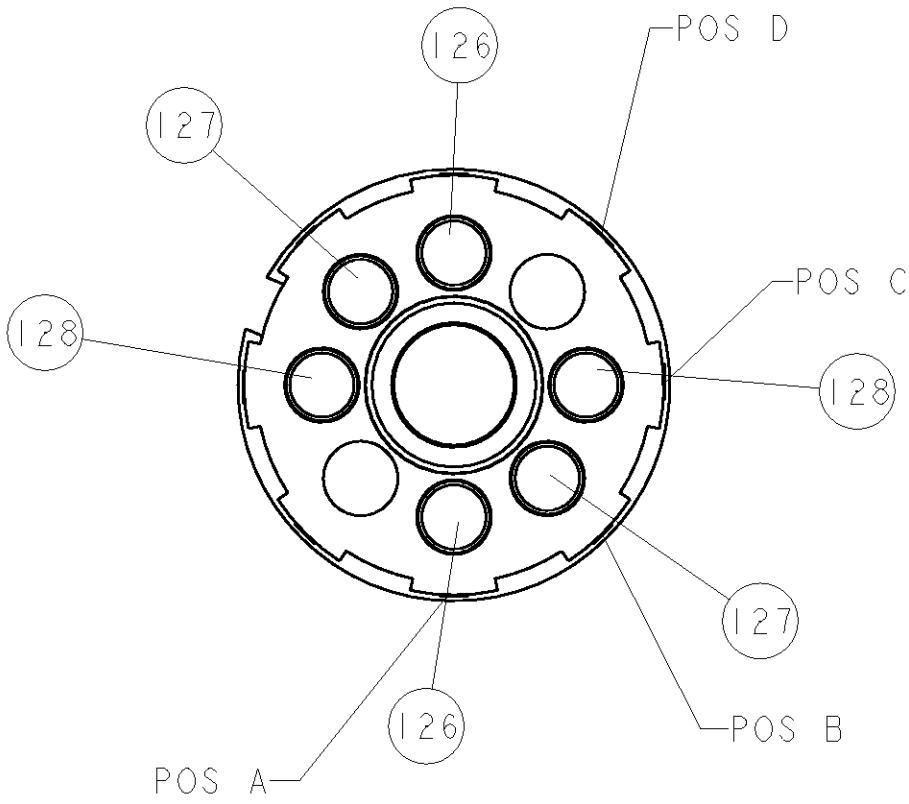
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852169-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852169-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852169-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852169-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852169-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

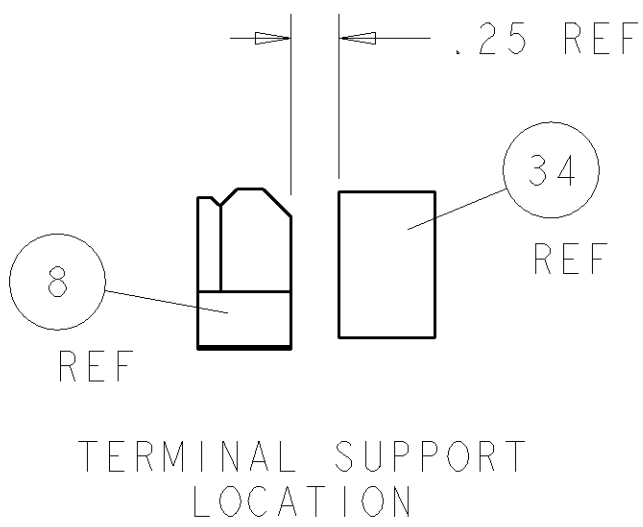


TERMINAL NAME: W TYPE MALE TERMINAL					
TYCO PN	CUST PN	YAZAKI TERMINAL - AMP CRIMP SPECS			
1572876	7114-1232				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.059±.002[1.50±0.05mm]	18 AWG	
-	-	B	.055±.002[1.40±0.05mm]	20 AWG	
-	-	C	.052±.002[1.32±0.05mm]	22 AWG	
-	-	D	-	-	
SEAL PN.	-	CRIMP	SIZE	TYPE	RANGE
1572877	7158-3112-70	WIRE	.090 [2.29mm]	F	22-18 AWG
-	-	INSUL	.190 [4.83mm]	O	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.191 - .206	NONE	.594	408-8040	458637-1	

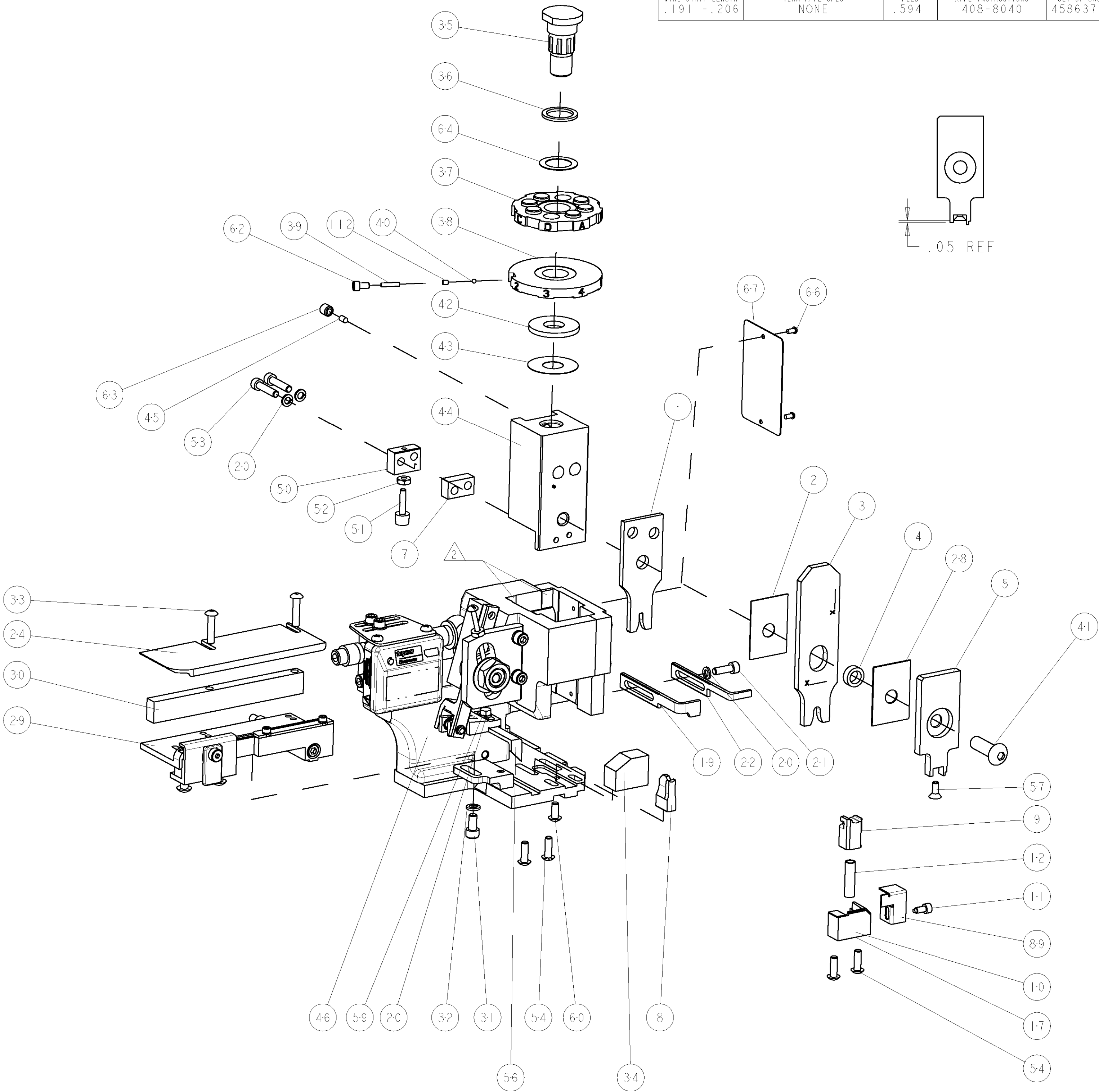
LOC		DIST		REVISIONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	06DEC2005
							LG
							TE



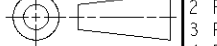
FEED TRACK POSITION



TERMINAL SUPPORT LOCATION



-	2	2	2	2	-	3-354779-4	PIN, WIRE DISC, .3160	128
-	2	2	2	2	-	2-354779-8	PIN, WIRE DISC, .3130	127
-	2	2	2	2	-	1-354779-8	PIN, WIRE DISC, .3080	126
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	1-690142-3	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	SUB-ASSEMBLY, FEEDTRACK	29
-	1	1	1	1	-	455888-7	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-2	STOP, SHEAR	11
-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1633110-7	ANVIL, COMBINATION .090	8
-	1	1	1	1	-	1-240641-5	SPACER	7
-	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	2-238011-7	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	7-683454-5	CRIMPER, INSULATION O	3
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	2
1	1	1	1	1	-	2-456406-2	CRIMPER, WIRE PREMIUM	1

-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO			
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DIMENSIONS: INCHES 							B HIGHMAN	NOV2005	tyco Electronics Tyco Electronics Harrisburg, PA 17105-3608			
							CHR	B HIGHMAN		NOV2005		
							APVD	T FLINN		NOV2005	NAME	
							TOLERANCES, UNLESS OTHERWISE SPECIFIED:					
0.125 ±.001							PRODUCT SPEC	-				
1.125 ±.001							-	-				
2.125 ±.001							APPLICATION SPEC	-				
3.125 ±.001							-	-				
4.125 ±.0001							-	-				
ANGLES							-	-				
MATERIAL	FINISH		WEIGHT		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO			
-	-		-		A		00779	C=1852169	-			
CUSTOMER DRAWING							SCALE	3:5	SHEET	OF	REV	A

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