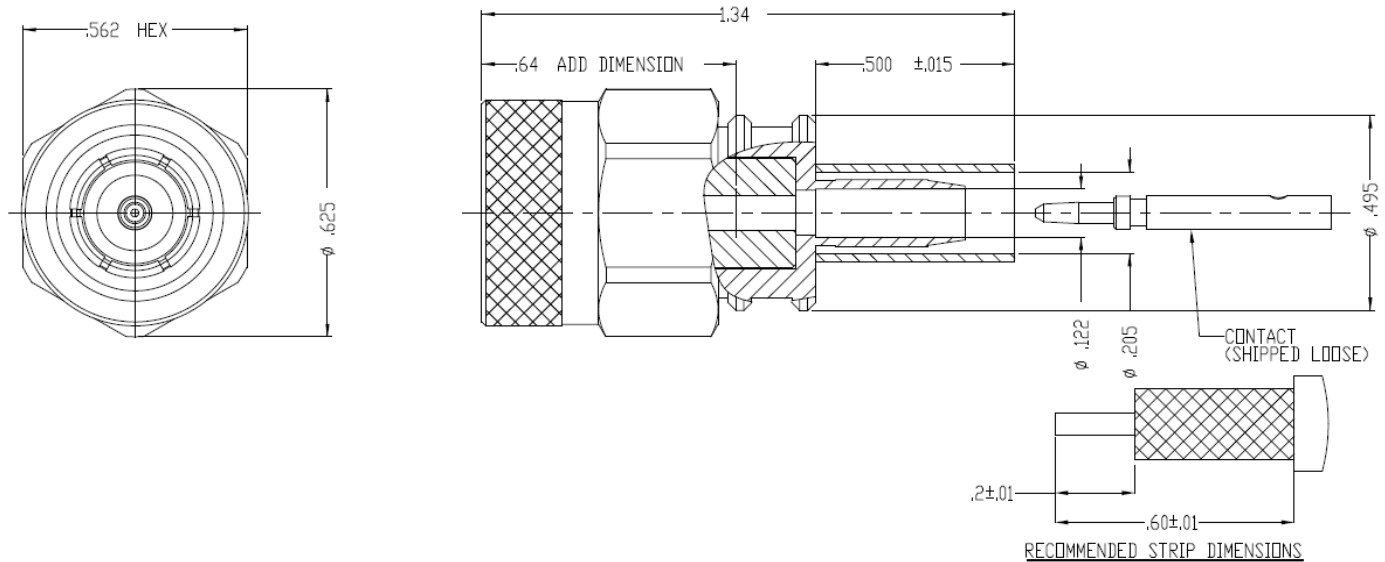


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SYM	REVISION DESCRIPTION	DFTM	DATE	APPD	DATE
A	RELEASED FOR PRODUCTION	N.N.N	1/13/14	J.D.B.	1/13/14
B	CHANGED PER CDC #39339	N.N.N	2/20/14	J.D.B.	2/20/14



NOTES:

- ASSEMBLED CONNECTOR INTERFACE IS IN ACCORDANCE WITH MIL-STD-438.
- MATERIAL:
 BODY, CONTACT, COUPLING SLEEVE - BRASS PER ASTM B16, C36000 ALLOY, TEMPER H02
 INSULATOR - TEFLON PER ASTM D1710, TYPE 1, GRADE 1, CLASS A
 SHRINK SLEEVE - HEAT SHRINKABLE ATUM PER MIL-I-23053/4 (NOT SHOWN)
 CRIMP SLEEVE - D.H.P. COPPER CDA, ALLOY #122, TEMPER HARD
 FINGERS - BERYLLIUM COPPER PER ASTM B196, C17300 ALLOY, CONDITION HT
- FINISH:
 CONTACT - GOLD PLATE PER ASTM B488
 ALL OTHER METAL PARTS - SILVER PLATE PER ASTM B700

MATL:	UNLESS OTHERWISE SPECIFIED		DFTM. N. N. N	TIMES MICROWAVE SYSTEMS	
	ALL DIMENSIONS ARE IN INCHES MACHINED SURFACES FINISH 63 RMS MAX. REMOVE ALL BURRS .004 MAX. BREAK MACHINE CORNERS .005 MAX. FILLET R. TOLERANCES ON DECIMALS .XX ±.01 .XXX ±.005 ANGLES ±1° FRACTIONS ± 1/64		DATE 1/13/14		
USED ON: A			CHKD. J. D. B.	TC-195-TM-X CONNECTOR ASSEMBLY TNCM for LMR-195	
			DATE 1/13/14		
SCALE: NONE			APPD. J. D. B.	1 of 1 SD3190-2879	
			DATE 1/13/14		
DWG. SIZE A	DO NOT SCALE DRAWING	CODE IDENT 68999	DATE 1/13/14	REV B	