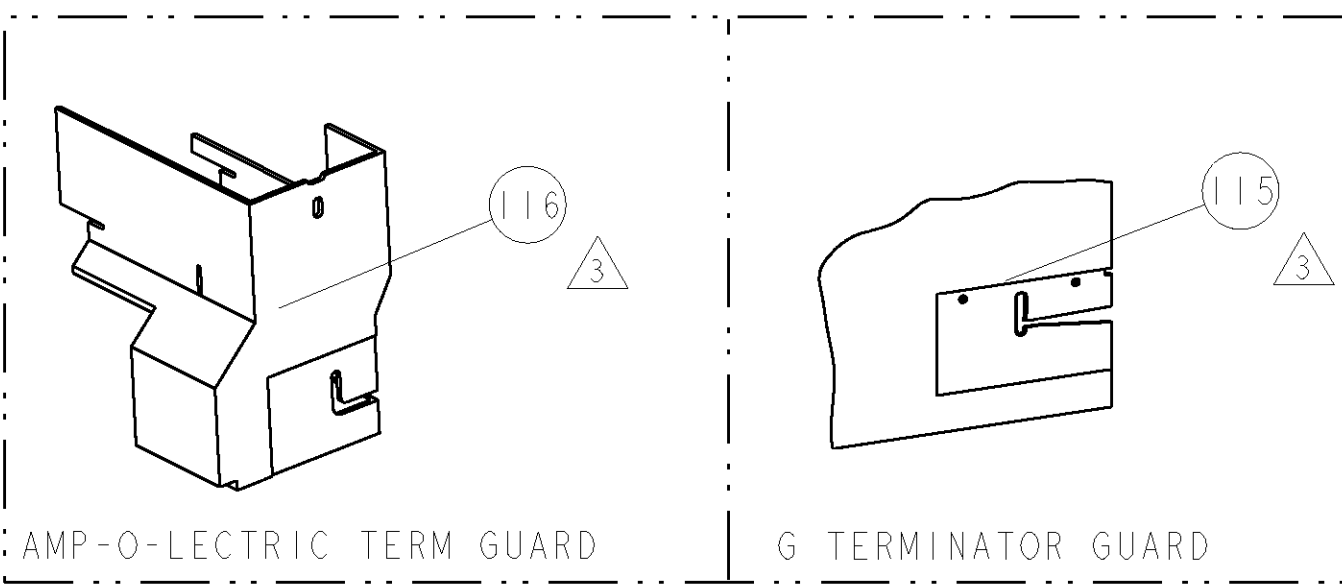
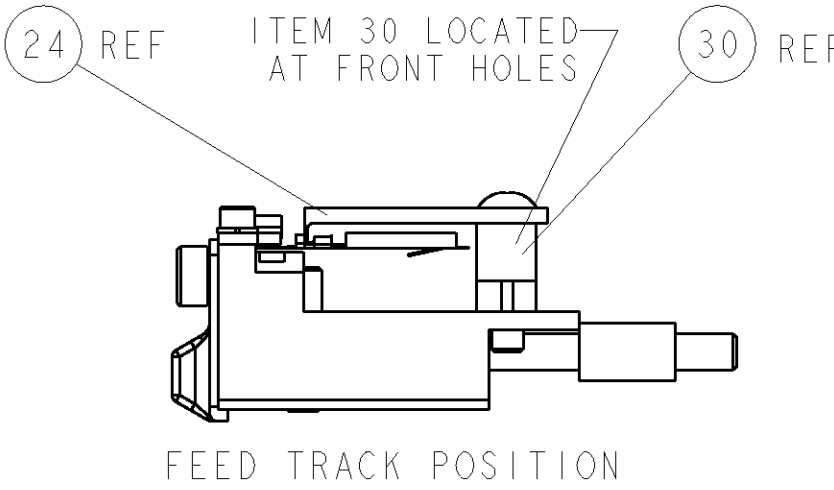
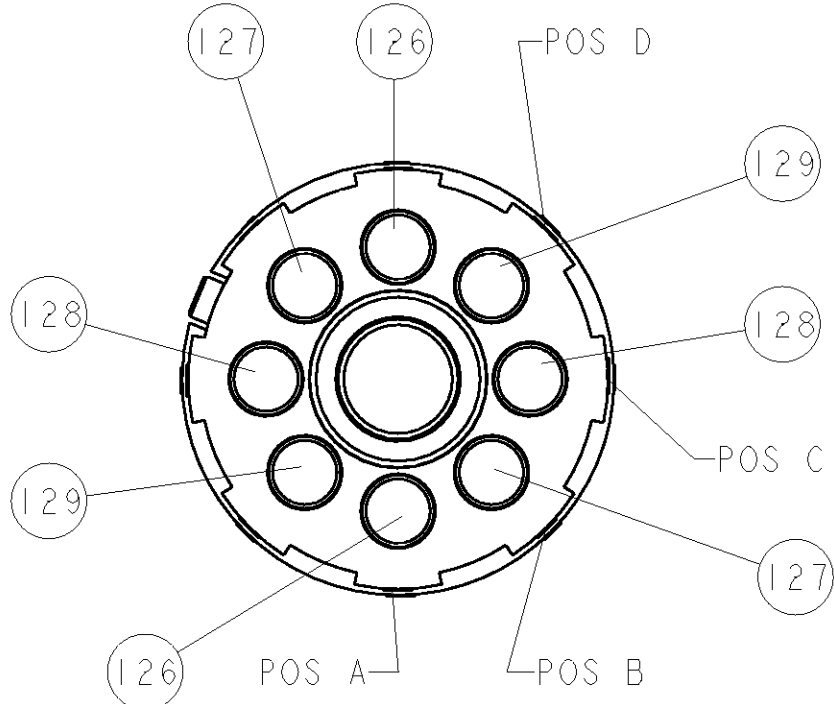
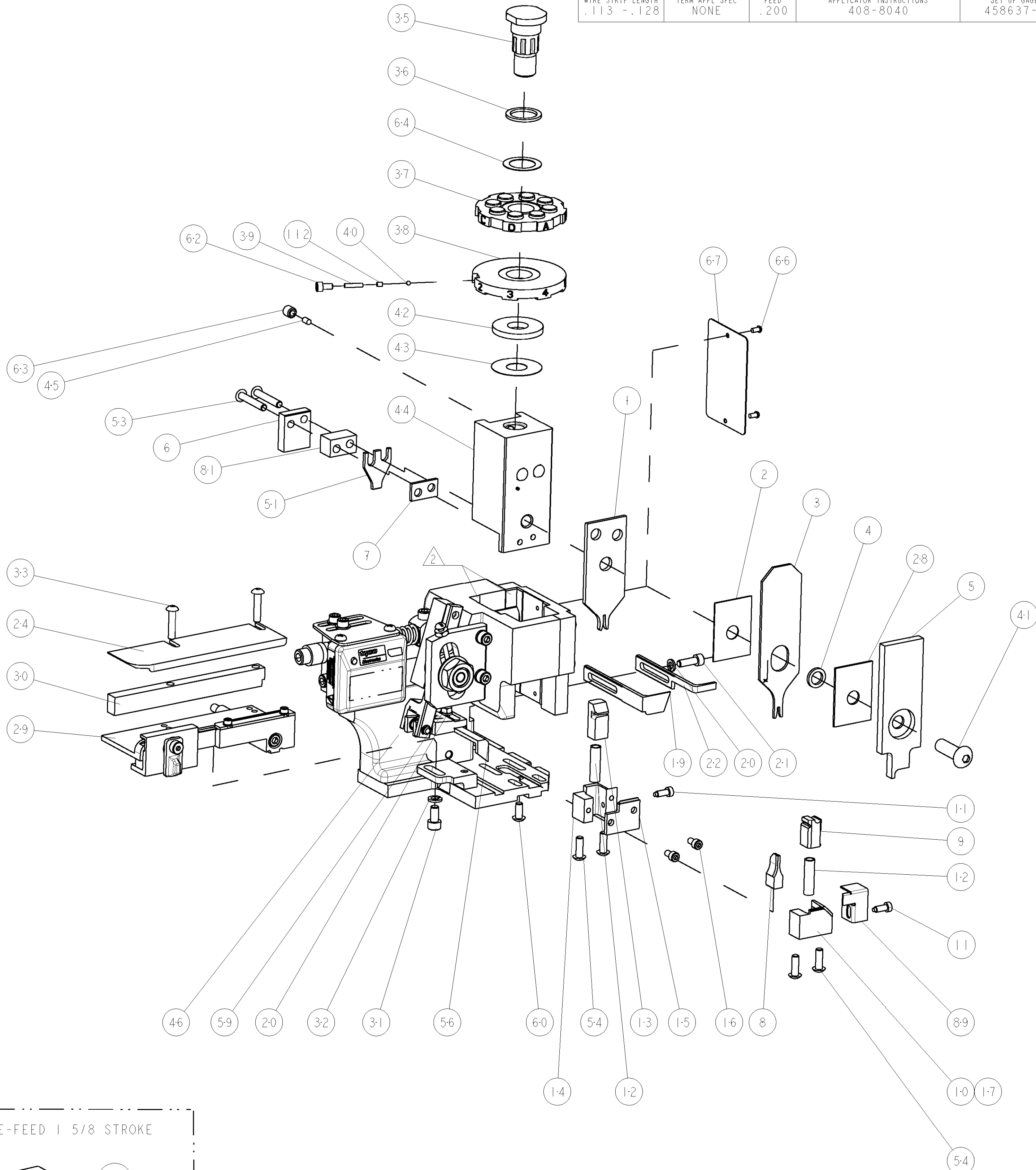


8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT		FEED TYPE	DESCRIPTION	
1852328-1	A	122500-1	LEADMAKER		POST FEED	CUTS CARRIER	
1852328-2	A	565435-5	BENCH MODEL K		PRE FEED	CUTS CARRIER	
1852328-3	A	354500-1	BENCH MODEL G		PRE FEED	CUTS CARRIER	
1852328-6	A	122500-1	LEADMAKER		POST FEED	CONTINUOUS CARRIER	
7-1852328-7	A	-	-		-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: PIN					
TYCO PN	MANF PN	MOLEX TERMINAL - AMP CRIMP SPECS			
1949137	16-02-0077	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	16-02-0078	A	.028±.002 [.71±0.05mm]		24AWG
-	16-02-0105	A	.026±.002 [.66±0.05mm]		26AWG
-	-	B	.025±.002 [.64±0.05mm]		28AWG
-	-	D	.023±.002 [.58±0.05mm]		30AWG
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.042 [1.07mm]	F	24-30 AWG
-	-	INSUL	.062 [1.57mm]	F	.060 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
.113 - .128	NONE	.200	408-8040		458637-1



-	2	2	2	2	-	3-354779-9	PIN, WIRE DISC, .3185	129
-	2	2	2	2	-	3-354779-3	PIN, WIRE DISC, .3155	128
-	2	2	2	2	-	3-354779-1	PIN, WIRE DISC, .3145	127
-	2	2	2	2	-	2-354779-6	PIN, WIRE DISC, .3120	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	8-240641-3	SPACER	81
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	4-694433-3	FEED PAWL	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	8-21002-9	SCR, BTN SKT HD CAP 8-32 X 1.00	53
-	1	1	1	1	-	690518-2	HOLD DOWN, TERMINAL	51
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-4	WASHER, RAM (.135)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-4	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-7	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	..	1-1338987-8	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	2	2	2	2	-	1-21000-8	SCR, SKT HD CAP 6-32 X .250	16
-	1	1	1	1	-	1-690691-0	PLATE,REAR SHEAR	15
-	1	1	1	1	-	690462-1	SHEAR HOLDER, REAR	14
-	1	1	1	1	-	690463-1	FLOATING SHEAR, REAR	13
-	2	2	2	2	-	3-22280-3	SPRING, COMPRESSION	12
-	2	2	2	2	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	462006-7	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	6-1633117-0	ANVIL, COMBINATION	8
-	1	1	1	1	-	4-240641-2	SPACER	7
-	1	1	1	1	-	690468-1	DEPRESSOR SHEAR, REAR	6
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	1-238011-3	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	1-683453-1	CRIMPER, INSULATION PREMIUM	3
-	1	1	1	1	-	455888-5	SPACER, CRIMPER	2
1	1	1	1	1	-	1-456401-6	CRIMPER, WIRE PREMIUM	1

-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
DIMENSIONS:						TOLERANCES UNLESS OTHERWISE SPECIFIED:		
INCHES						9 PLC	±.01	
						2 PLC	±.01	
						3 PLC	±.01	
						4 PLC	±.0001	
						ANGLES	±.0001	
FINISH						MATERIAL		
						CUSTOMER DRAWING		
						SCALE 3:5		
						OF 1		
						REV A		

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