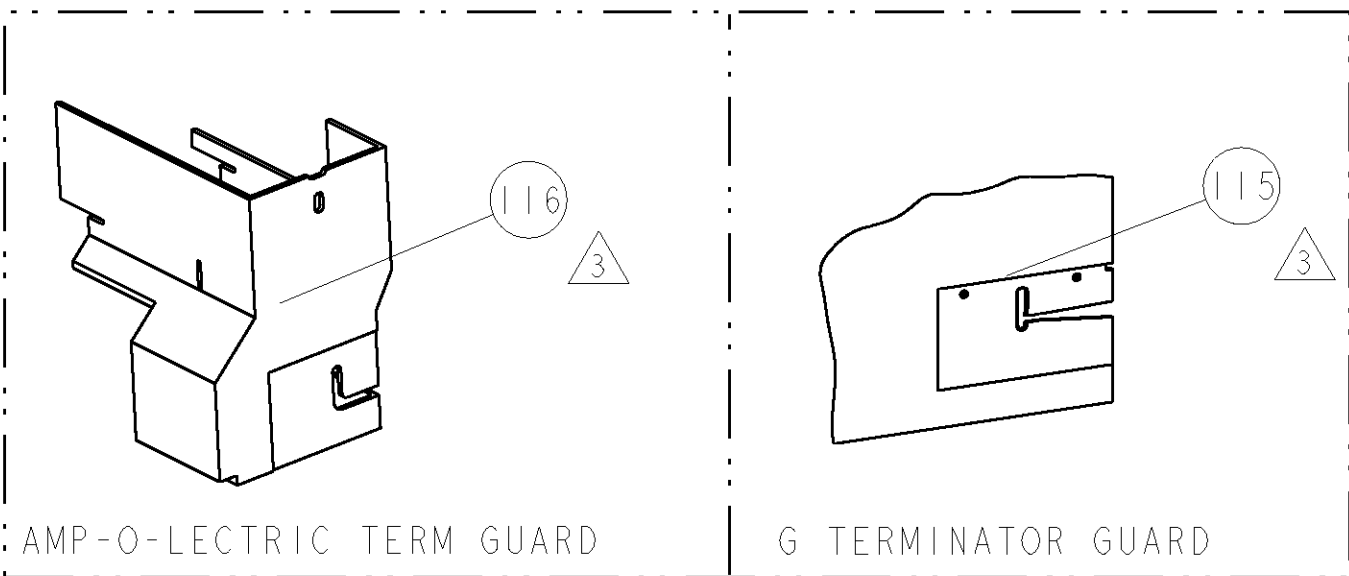
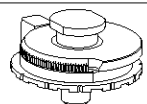


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855472-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855472-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855472-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855472-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855472-7		A	-	-	-	SPARE PARTS	

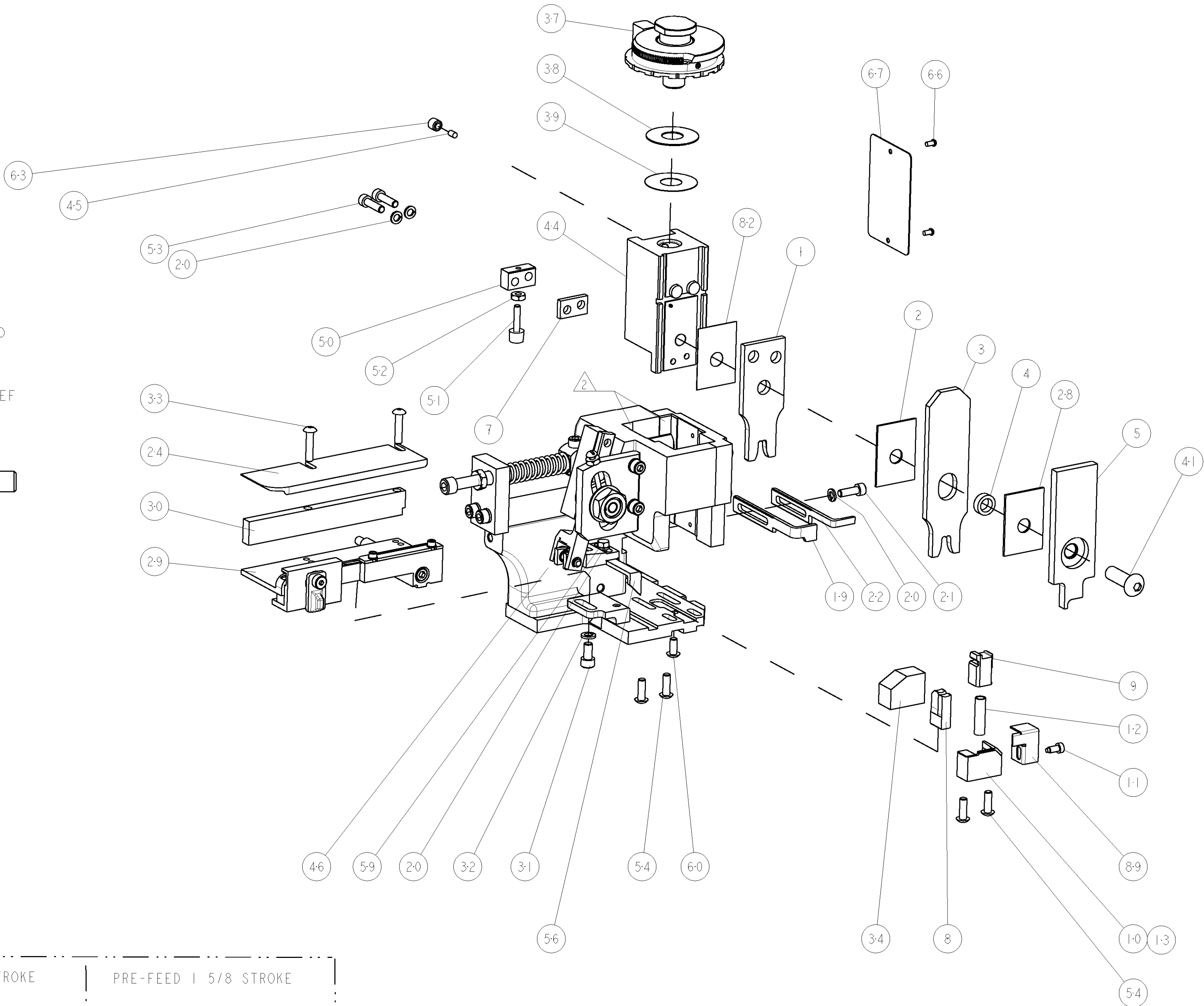
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TERMINAL, MALE BLADE TYPE									
TE PN	YAZAKI	YAZAKI TERMINAL - YAZAKI CRIMP SPECS							
1949878	7114-2352-02								
-	-	CRIMP HEIGHT		WIRE SIZE					
-	-	3.30mm+.05/- .05[.130+.002/- .002]		10AWG					
-	-	3.10mm+.05/- .05[.122+.002/- .002]		12AWG					
-	-	3.05mm+.05/- .05[.120+.002/- .002]		14+14AWG					
-	-	2.85mm+.05/- .05[.112+.002/- .002]		16+14AWG					
-	-	CRIMP	SIZE	TYPE	RANGE	REF SETTING			
-	-								
-	-				WIRE		5.33mm [.210]	F	12-10 AWG
-	-				INSUL		5.99mm [.236]	F	Ø 5.000 MAX
WIRE STRIP LENGTH 5.25-5.63		TERM APPL SPEC XW4T-14421-DA		FEED 19.05		APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1	
ADDITIONAL CRIMP HEIGHTS									
CRIMP HEIGHT				WIRE SIZE			REF SETTING		
2.85±0.05mm [.112±.002]				16+16AWG			D4		

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	20MAR2009
							ROW
							TE



△	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	1	-	455888-1	SPACER, CRIMPER	82
-	1	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	1	-	3-819307-2	RAM, SIDE FEED	44
-	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	-	1-469367-2	SHIM	38
-	1	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1	-	2-690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	1	-	1-1320908-0	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	-	691353-1	STRIPPER	19
△	-	-	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
△	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	1	1	-	690461-2	STOP, SHEAR	11
△	-	-	-	-	-	-	1-690459-0	SHEAR HOLDER, FRONT	10
△	-	1	1	1	1	-	454276-5	FLOATING SHEAR, FRONT	9
△	1	1	1	1	1	-	3-1633381-1	ANVIL, COMBINATION	8
-	1	1	1	1	1	-	240641-5	SPACER	7
-	-	-	-	-	-	..	-	-	6
-	1	1	1	1	1	-	1-455889-8	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	-	4-238011-2	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	1	-	4-1633511-2	CRIMPER, INSULATION F	3
△	-	1	1	1	1	-	455888-9	SPACER, CRIMPER	2
△	1	1	1	1	1	-	1633738-9	CRIMPER, WIRE	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		03FEB2009		Tyco Electronics	
INCHES		9 PLC ±.01		R.O.WILSON		03FEB2009		Tyco Electronics	
		1 PLC ±.01		D.W.WRIGHT		03FEB2009		Harrisburg, PA 17105-3608	
MATERIAL		FINISH		APVD		T.L.FELBIN		NAME	
								FINE ADJUST SIDE FEED	
								HDM APPLICATOR	
								SIZE	
								CAGE CODE	
								DRAWING NO	
								RESTRICTED TO	
								A1 00779	
								C=1855472	
								SCALE	
								3:5	
								SHEET	
								1	
								OF	
								REV	
								A	

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